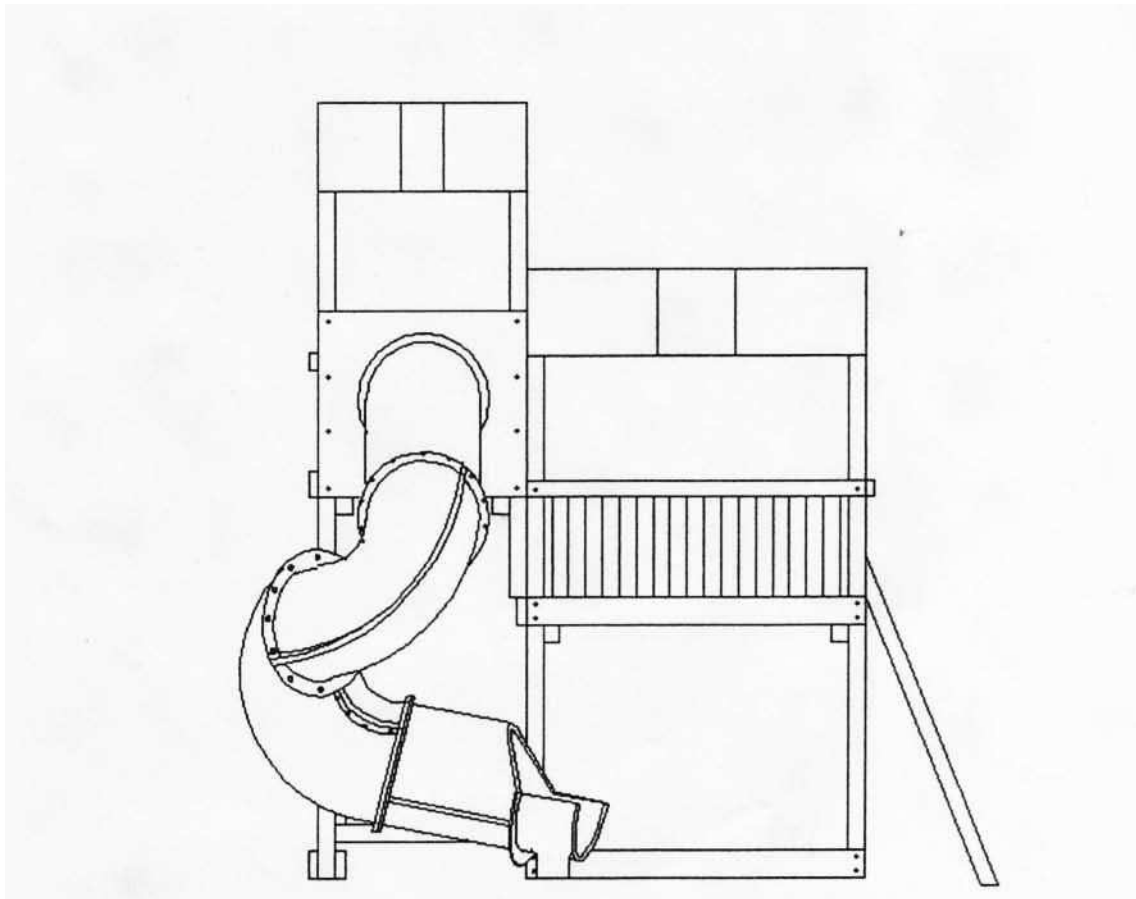


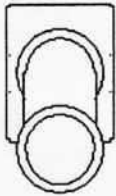


Super Tube Spiral Slide Instructions

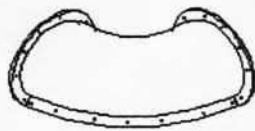




Super Tube Spiral Slide



FACE PLATE
ENTRY PIECE



SLIDE SECTION
2 SECTIONS WITH OVER-
LAPPING FLANGES

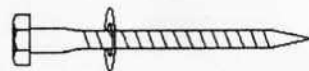
3 SECTIONS WITHOUT
OVERLAPPING FLANGES



EXIT PIECE



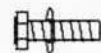
FOOT STAND PIECE



3-1/2" LAG SCREW W/WASHER



5/16" X 1" BOLT W/WASHERS AND LOCK NUT



5/16" X 3/4" BOLT W/WASHER

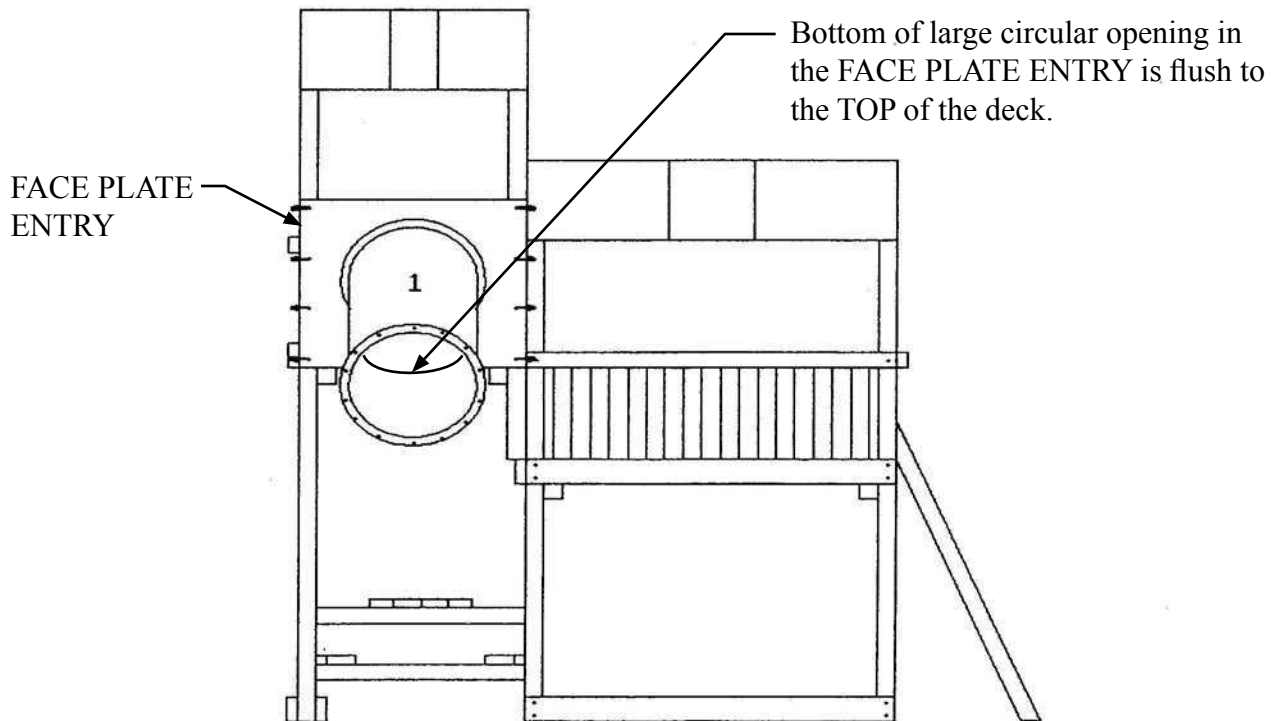
*** THIS PRODUCT IS INTENDED FOR RESIDENTIAL USE ONLY.***

STEP 1: ATTACHING ENTRANCE TUBE TO THE CORNER POSTS

Take the FACE PLATE ENTRY piece labeled #1 and place it flush to the corner posts, so that the bottom of the large circular opening is flush to the TOP of the deck boards. Fasten the FACE PLATE ENTRY to the corner posts with 3-1/2" lag screws and 3/8" washers in all the holes. ****NOTE: YOU MAY HAVE TO DRIVE THE LAG SCREWS IN AT AN ANGLE TO CONTACT THE CORNER POSTS PROPERLY.****

NOTE: DO NOT TIGHTEN UNTIL ALL BOLTS, NUTS, AND WASHERS ARE IN PLACE.

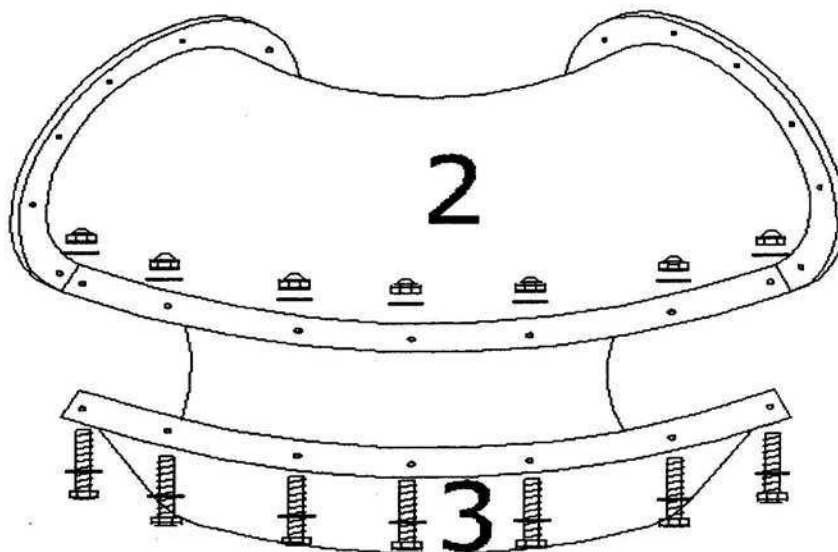
****YOU MAY HAVE TO DRIVE THE LAG SCREWS IN AT AN ANGLE TO CONTACT THE CORNER POSTS PROPERLY.****



STEP 2: ASSEMBLING THE FIRST CURVED SECTION

Locate a top SLIDE SECTION (Labeled #2) with an overlapping flange and a bottom SLIDE SECTION (Labeled #3) without an overlapping flange. Fasten the top and bottom SLIDE SECTIONS together along the flanges (ribs) with 5/16" x 1" hex bolts and 5/16" lock nuts. Use a washer on both sides of the flange (rib). Make sure to place a nut/bolt with washers in each hole provided on the inside and outside ribs of the SLIDE SECTIONS.

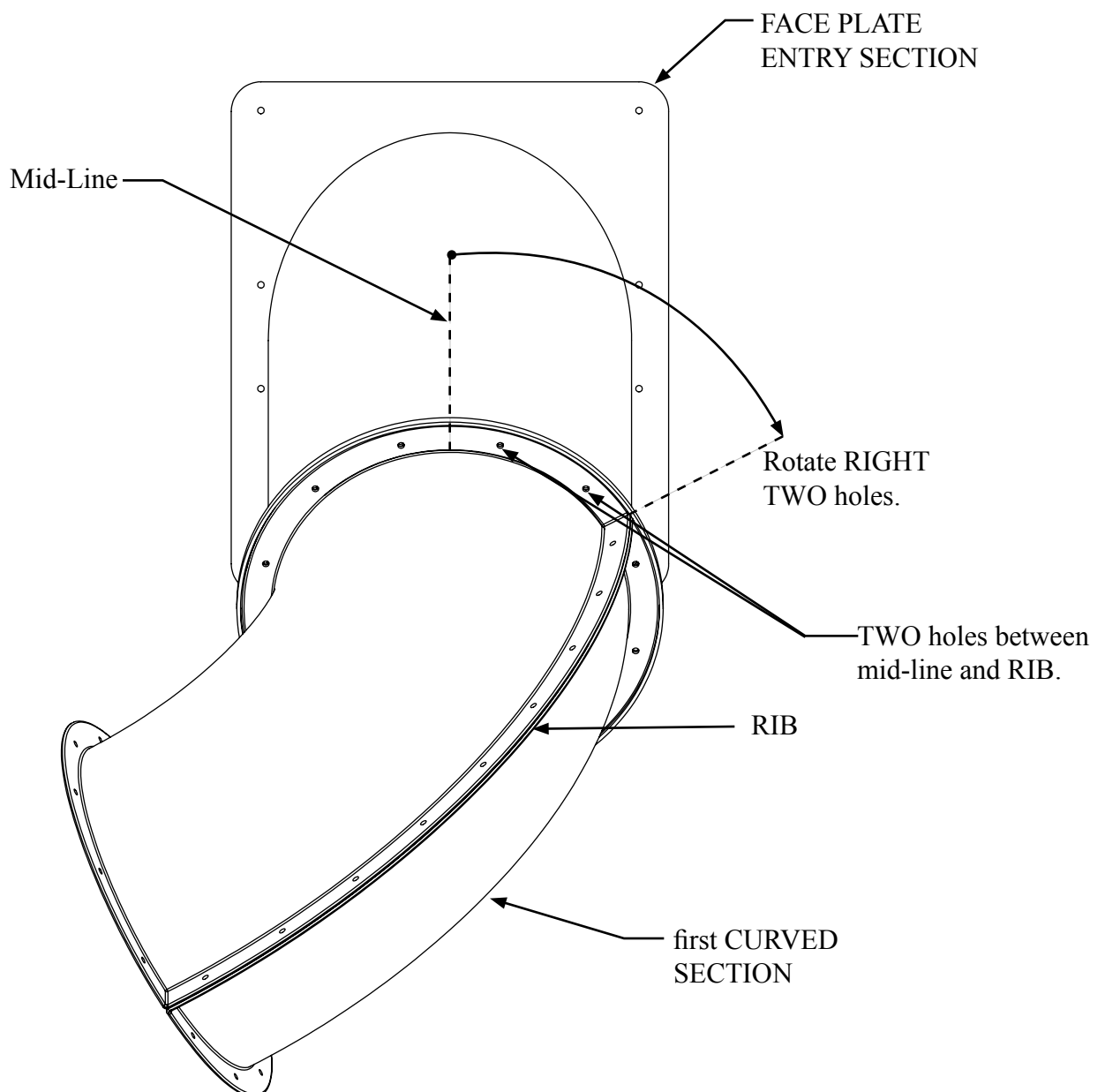
NOTE: DO NOT TIGHTEN UNTIL ALL BOLTS, NUTS, AND WASHERS ARE IN PLACE.



STEP 3: ATTACHING FIRST CURVED SECTION TO FACE PLATE ENTRY SECTION

Now that the first CURVED SECTION is assembled, raise it up to the FACE PLATE ENTRY SECTION with the RIB vertical and the CURVED SECTION facing down. The RIB in the CURVED SECTION will get rotated TWO holes to the RIGHT. Align the holes in each of the flanges of the FACE PLATE ENTRY SECTION and the first CURVED SECTION. Fasten the sections together with 5/16" x 1" hex bolts, 5/16" washers and 5/16" Lock Nuts. Use a washer on both sides of the flange. Fasten the sections together at the TOP and BOTTOM first, then fasten the rest of the nuts/bolts.

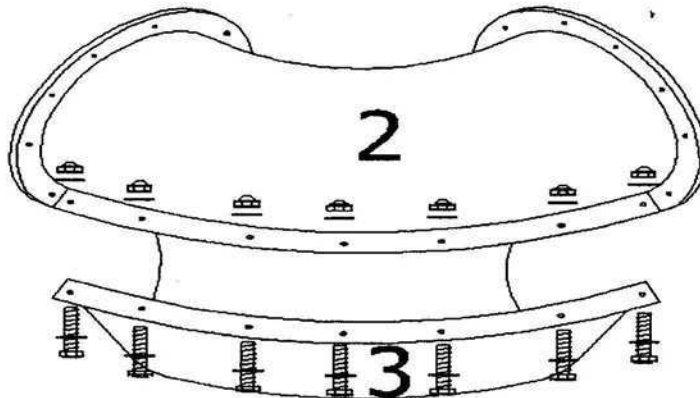
NOTE: DO NOT TIGHTEN THE FASTENERS UNTIL ALL BOLTS, NUTS AND WASHERS ARE IN PLACE.



STEP 4: ASSEMBLING THE SECOND CURVED SECTION

Locate a top SLIDE SECTION (Labeled #2) with an overlapping flange and a bottom SLIDE SECTION (Labeled #3) without an overlapping flange. Fasten the top and bottom SLIDE SECTIONS together along the flanges (ribs) with 5/16" x 1" hex bolts and 5/16" lock nuts. Use a washer on both sides of the flange (rib). Make sure to place a nut/bolt with washers in each hole provided on the inside and outside ribs of the SLIDE SECTIONS.

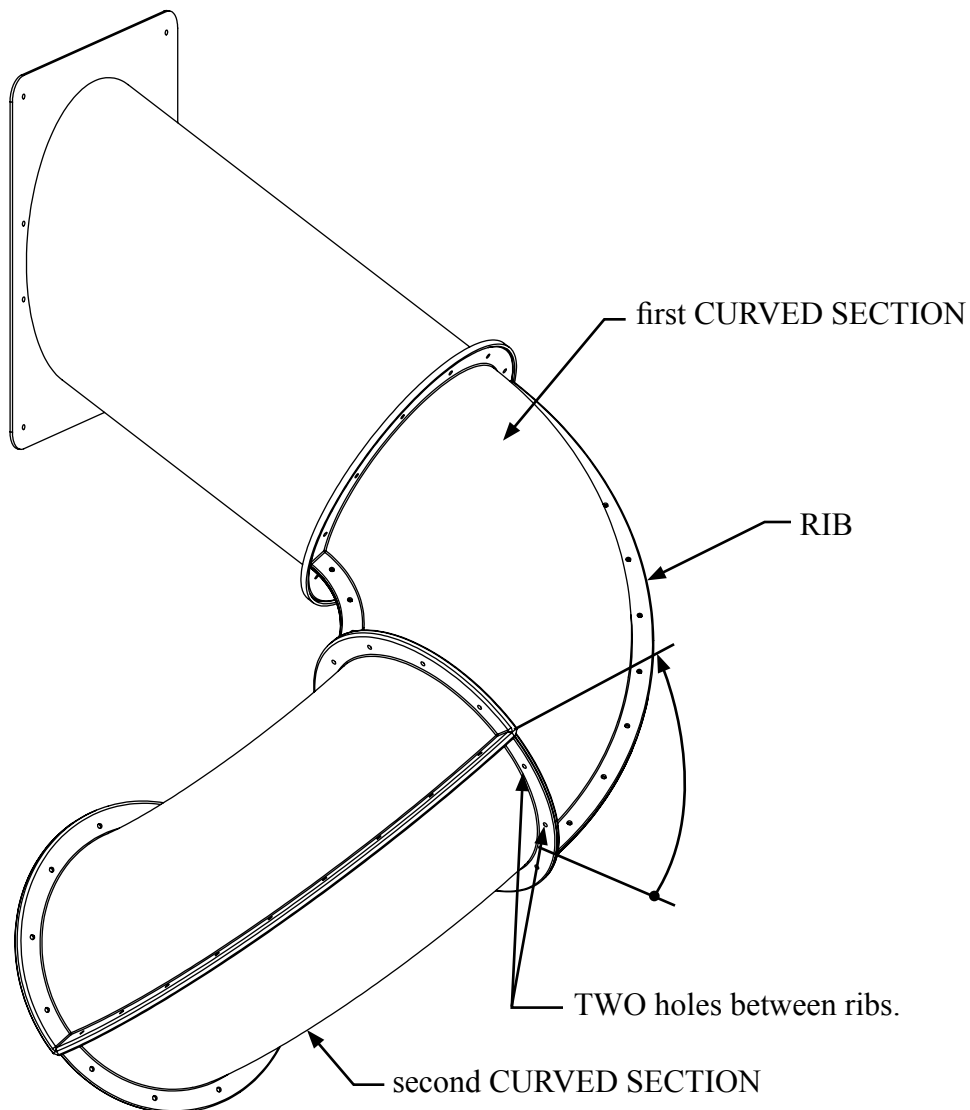
NOTE: DO NOT TIGHTEN UNTIL ALL BOLTS, NUTS, AND WASHERS ARE IN PLACE.



STEP 5: ATTACHING SECOND CURVED SECTION TO FIRST CURVED SECTION

Now that the second CURVED SECTION is assembled, raise it up to the first CURVED SECTION aligning the RIBS in the sections. The CURVED SECTIONS should make a “U” shape at this point. Rotate the RIB in the second CURVED SECTION two holes to the LEFT. Fasten the second CURVED SECTION to the first CURVED SECTION with 5/16” x 1” hex bolts, 5/16” washers and 5/16” lock nuts. Use a washer on both sides of the flange. Fasten the sections together at the TOP and BOTTOM first, then fasten the rest of the nuts/bolts.

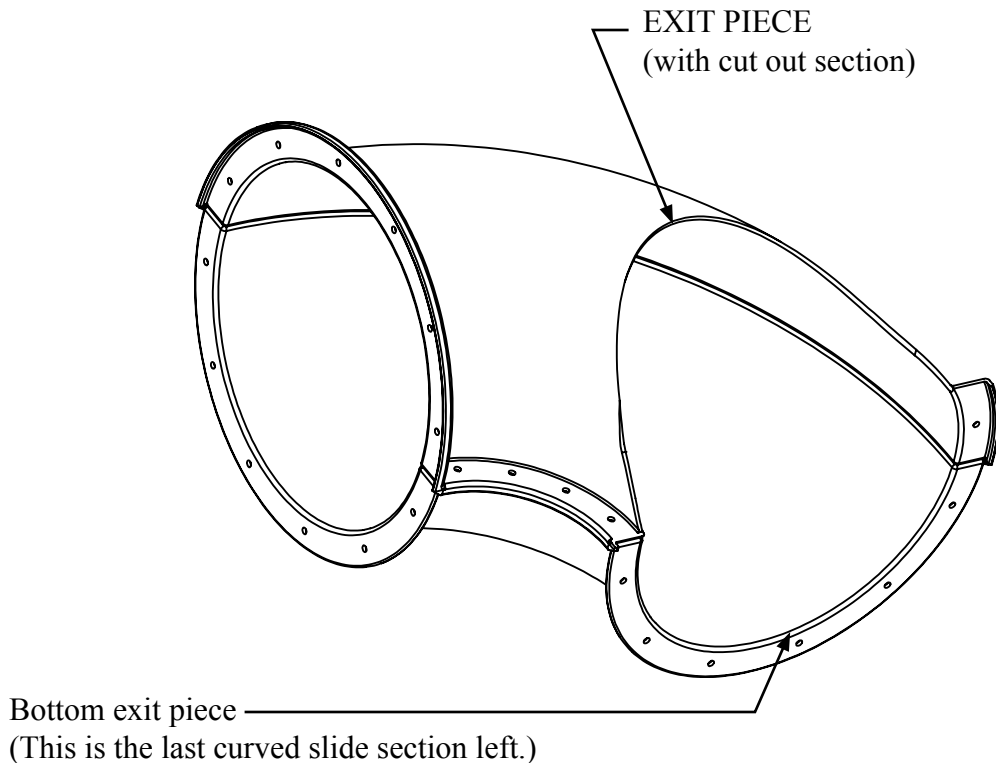
NOTE: DO NOT TIGHTEN THE FASTENERS UNTIL ALL BOLTS, NUTS AND WASHERS ARE IN PLACE.



STEP 6: EXIT SECTION ASSEMBLY

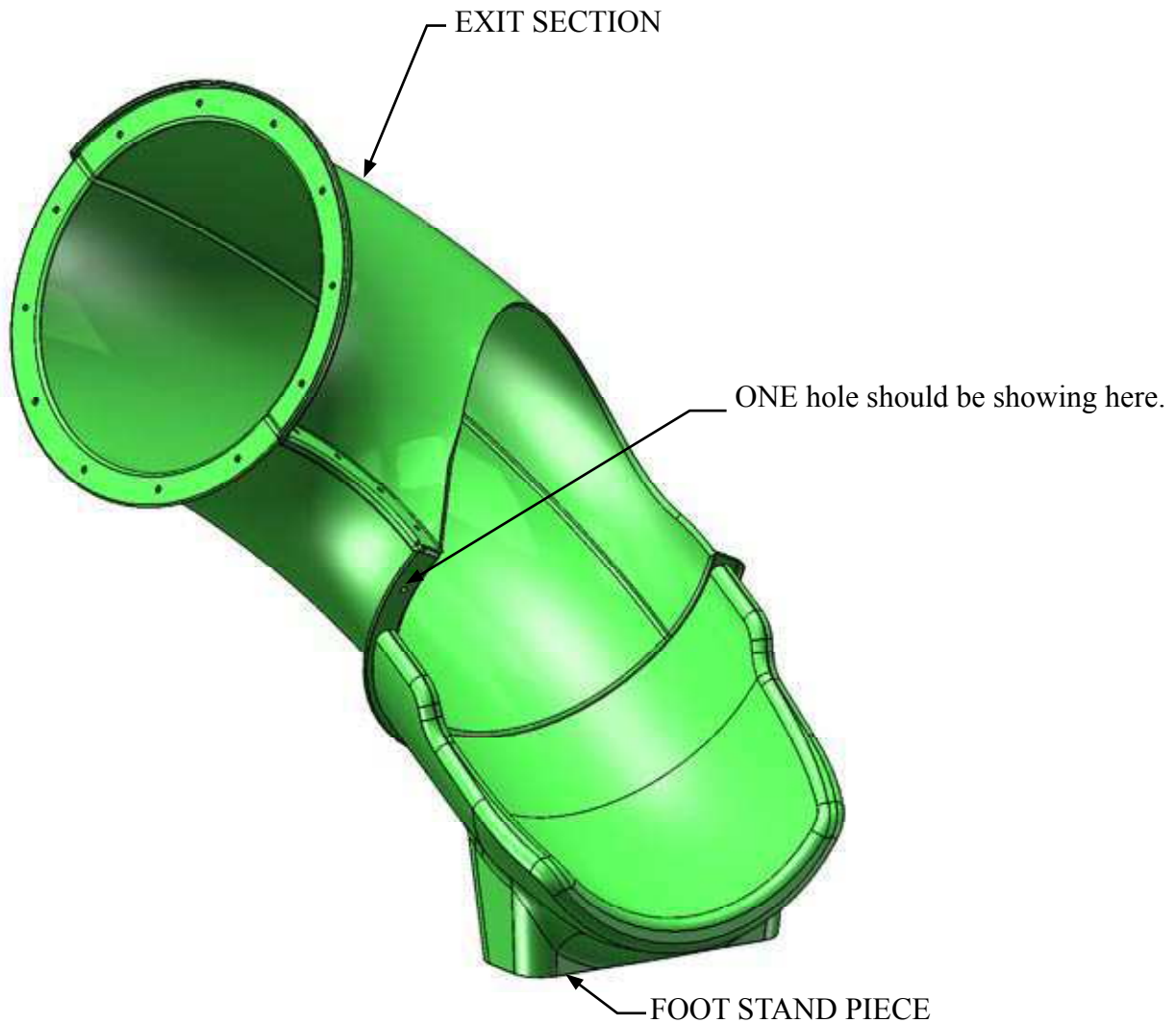
Locate the top EXIT PIECE (Labeled #4 with large cutout section) and the bottom exit piece (Labeled #5 this is the only curved section remaining). Fasten the exit pieces along the ribs with 5/16" x 1" long bolts and nuts provided using a washer on both sides of the flange. Make sure to fasten the nuts and bolts in each hole provided on the ribs, on both sides of the top and bottom exit pieces.

NOTE: DO NOT TIGHTEN THE FASTENERS UNTIL ALL BOLTS, NUTS AND WASHERS ARE IN PLACE.



STEP 7: ATTACH FOOT STAND TO EXIT SECTION

Locate the FOOT STAND PIECE. Rotate the FOOT STAND PIECE so that there is one hole showing on the LEFT on the EXIT SECTION. Fasten the FOOT STAND PIECE to the EXIT SECTION with 5/16" x 3/4" long bolts and washers. Make sure to fasten all 6 bolts in each of the holes provided in the FOOT STAND PIECE.

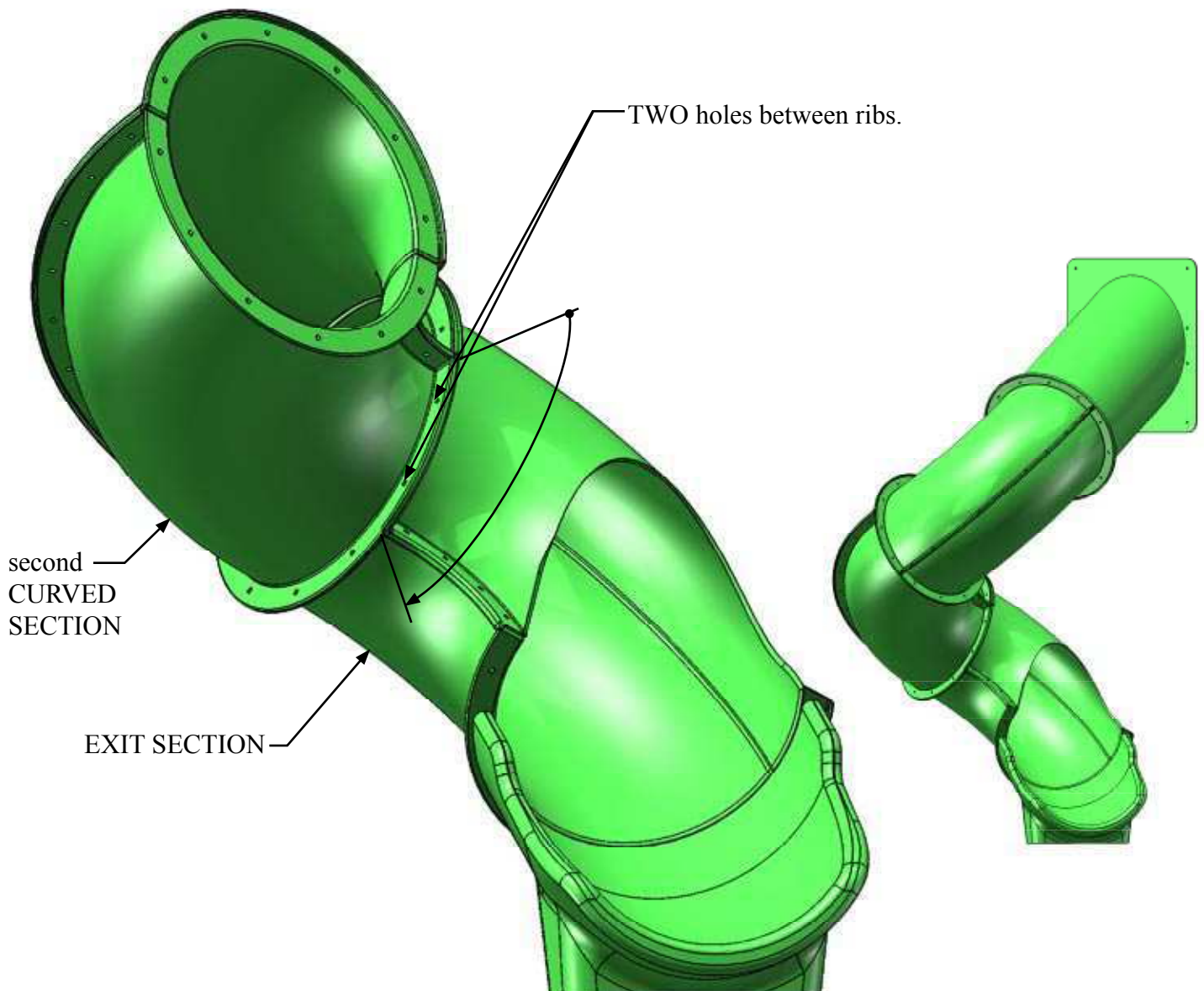


STEP 8: ATTACHING THE SECOND CURVED SECTION TO THE EXIT SECTION

Now that the EXIT SECTION and FOOT STAND PIECE are assembled, raise the EXIT SECTION up to the second CURVED SECTION and align the holes in the flanges of the second CURVED SECTION and the EXIT SECTION so that the foot rests squarely on the ground. Fasten the EXIT SECTION to the second CURVED SECTION with 5/16" x 1" hex bolts and 5/16" lock nuts using a 5/16" washer on each side of the flange. Fasten the sections together at the TOP and BOTTOM first, then fasten the rest of the nuts/bolts.

NOTE: DO NOT TIGHTEN THE FASTENERS UNTIL ALL BOLTS, NUTS AND WASHERS ARE IN PLACE.

NOTE: OTHER SECTIONS NOT SHOWN FOR CLARITY.



THIS IS THE COMPLETED SUPER TUBE ASSEMBLY

