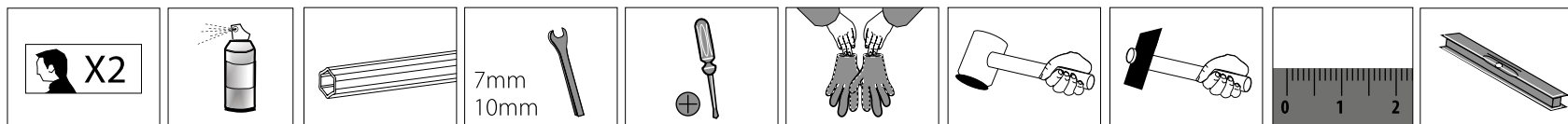
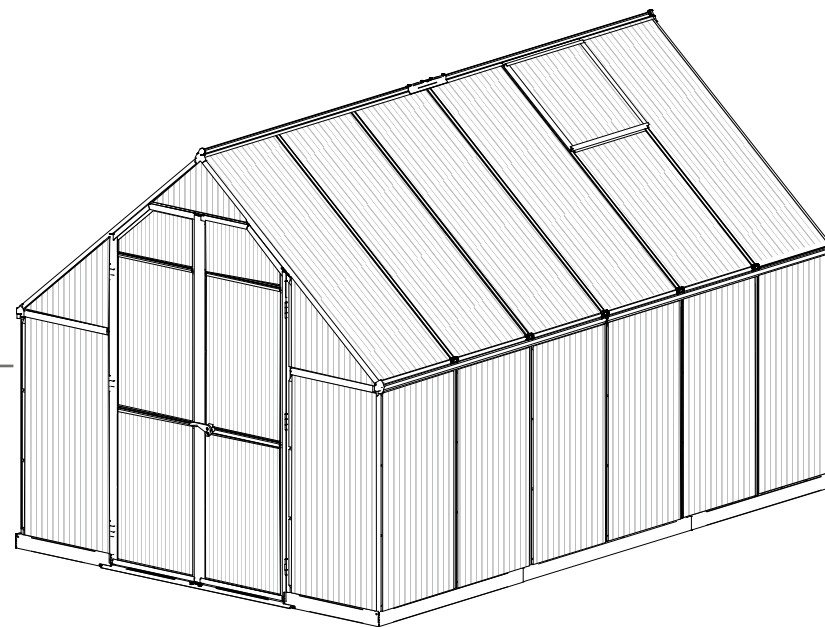




Assembly Instructions
Instructions de montage
Montageanleitung

Essence 8'x12' - TwinWall Glazing

366x242.5x231cm / 144"x95½"x91"



IMPORTANT

Please read these instructions carefully before you start to assemble this greenhouse. Keep these instructions in a safe place for future reference.

⇒ Customer Service

For assistance with assembly or for replacement parts – please log onto our website or call our service line (number is on the title page).

Additional information can be found at our website: www.palamapplications.com

⇒ Safety Advice

- It is of utmost importance to assemble all of the parts according to the directions. Do not skip any step.
- We strongly recommend using work gloves during assembly.
- Always wear shoes and safety goggles when working with extruded aluminium.
- If using a step ladder or power tools ensure that you follow the manufacturer's safety advice.
- Do not touch overhead power cables with the aluminium profiles.
- Do not attempt to assemble the greenhouse in windy or wet conditions.
- Dispose of all plastic bags safely keep them out of reach of small children.
- Keep children away from the assembly area.
- Do not lean against or push the greenhouse during construction.
- Do not position your greenhouse in an area exposed to excessive wind.
- Do not attempt to assemble this greenhouse if you are tired, have taken drugs or alcohol or if you are prone to dizzy spell.
- Hot items such as recently used grills, blowtorches etc. must not be stored in the greenhouse. Ensure there are no hidden pipes or cables in the ground before inserting the pegs.
- This product is designed to use as greenhouse only.

⇒ Care & Maintenance

When your greenhouse needs to be cleaned, use a mild detergent solution and rinse with cold clean water. DO NOT use acetone, abrasive cleaners or other special detergents to clean the clear panels. It is recommended to check periodically that roof panels caps (plastic part 329 & profile 981) are set in place.

⇒ Tools & Equipment

- Tape measure
- Work gloves
- Lubricant
- Phillips head screwdriver
- Step ladder
- Drill bit
- Large hammer
- Spanner
- T001 - Special tool for Screws 411 and nuts 412



⇒ Before Assembly

This is a multi-part assembly best achieved by two people. Allow at least half a day for assembly process.

Selecting a site - the greenhouse must be , positioned and fixed on a flat level surface.

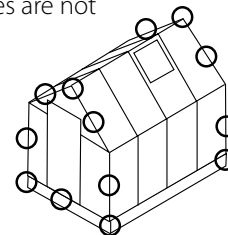
Choose a sunny position away from overhanging trees.

We are strongly recommend to fix your greenhouse directly to a solid concrete foundation. When doing that use the pre drilled holes in the metal base supplied.

Take out all components parts of the packages. Sort the parts and check against the contents parts list.

During assembly parts should be laid out close at hand. Keep all small parts (screws etc.) in a bowl so they do not get lost.

In purpose to facilitate parts' identification and assembly process, all-positioned profiles are used in this greenhouse. As a result some apertures in the profiles are not used during assembly.



⇒ During Assembly

Carry out the assembly steps in the order set out in the instructions.

Step 1: Make sure the base is square by measuring the diagonals and level by using a spirit level.

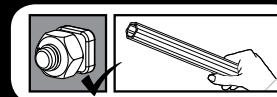
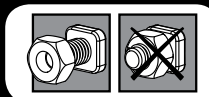
Step 5: Part 7063 is the greenhouse threshold. Fixing it determines the front side of the greenhouse.

Steps 8: The oval hole in the crossbars A256 should always be assembled to the base of the greenhouse.

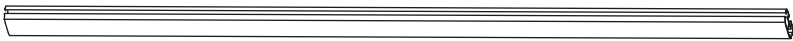

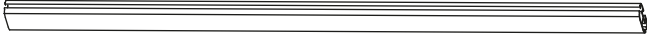

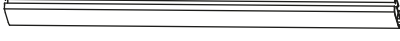
Steps 47: Decide on the windows' location before assembly. Windows can be installed in two of the indicated options.


Step 79: Firmly connect the greenhouse to a level final position immediately after completion of the assembly.

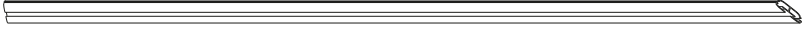
- **Screws 411 and nuts 412 are used throughout the assembly process.**
- Screws 411 are to be assembled from the outside and nuts 412 from the inside of the greenhouse.
- If not specified otherwise, do not fasten screws and nuts (411 & 412) more than 2-3 turns only. Do not tighten them until completion of the panels' assembly. These 2 icons indicate if screws' tightening is required or not.
- However, in some steps, temporary tightening of a few screws may be needed to prevent a profile from falling till it will be fully connected in the next steps.

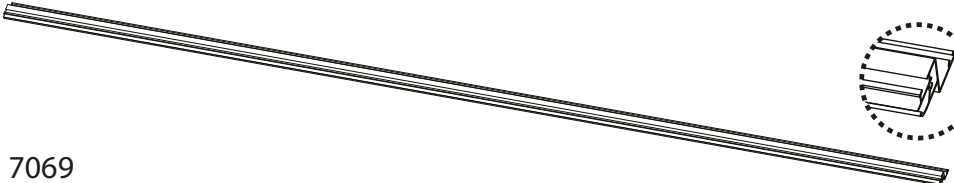


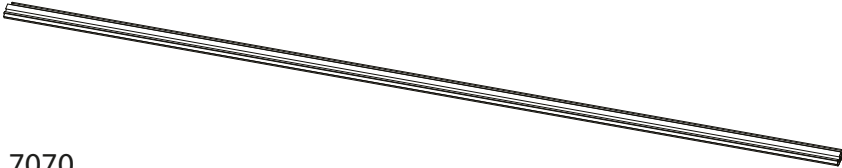
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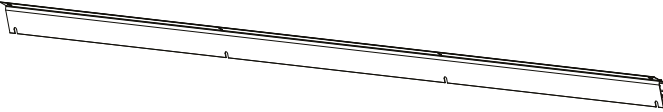
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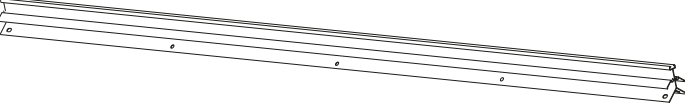
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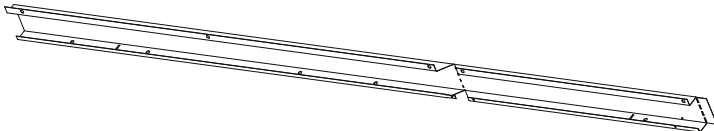
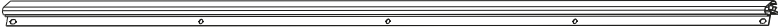

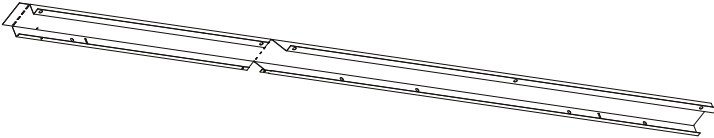


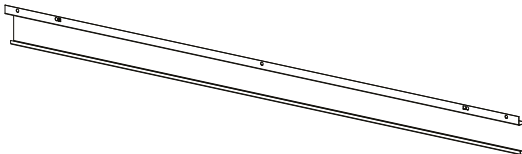



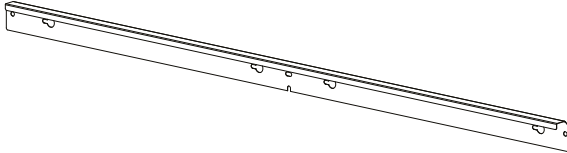
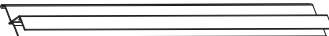
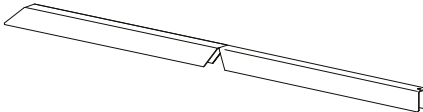


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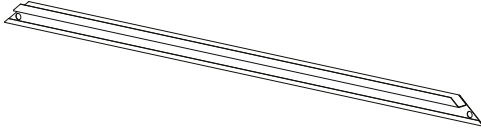
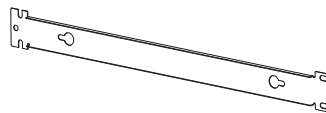
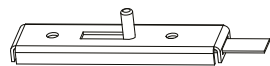
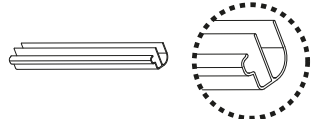
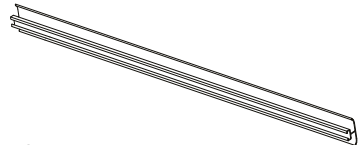
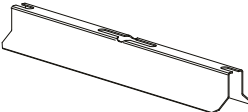

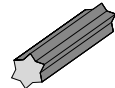
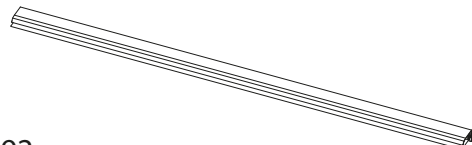
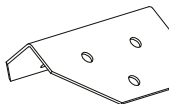

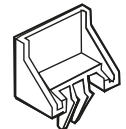
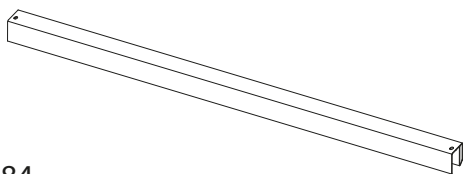
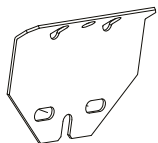
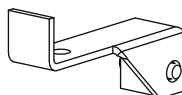
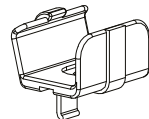


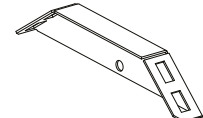
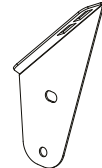
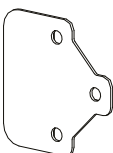
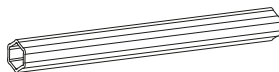
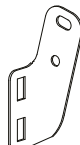
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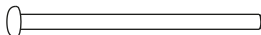

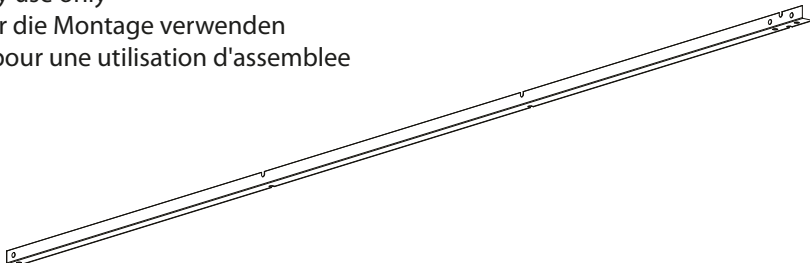
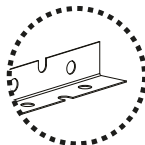
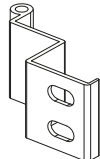

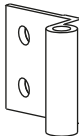




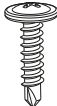


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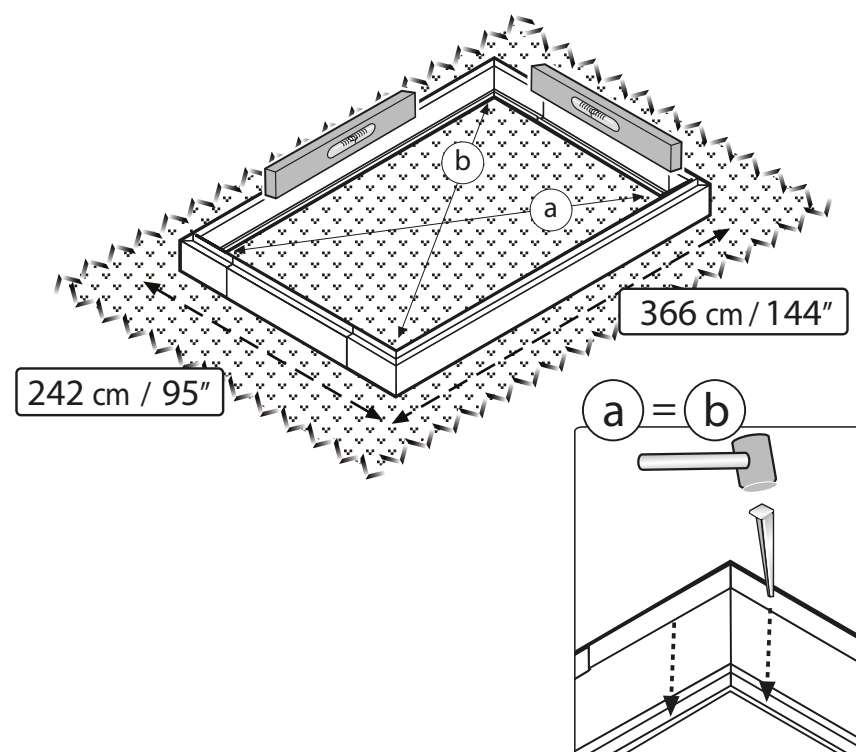
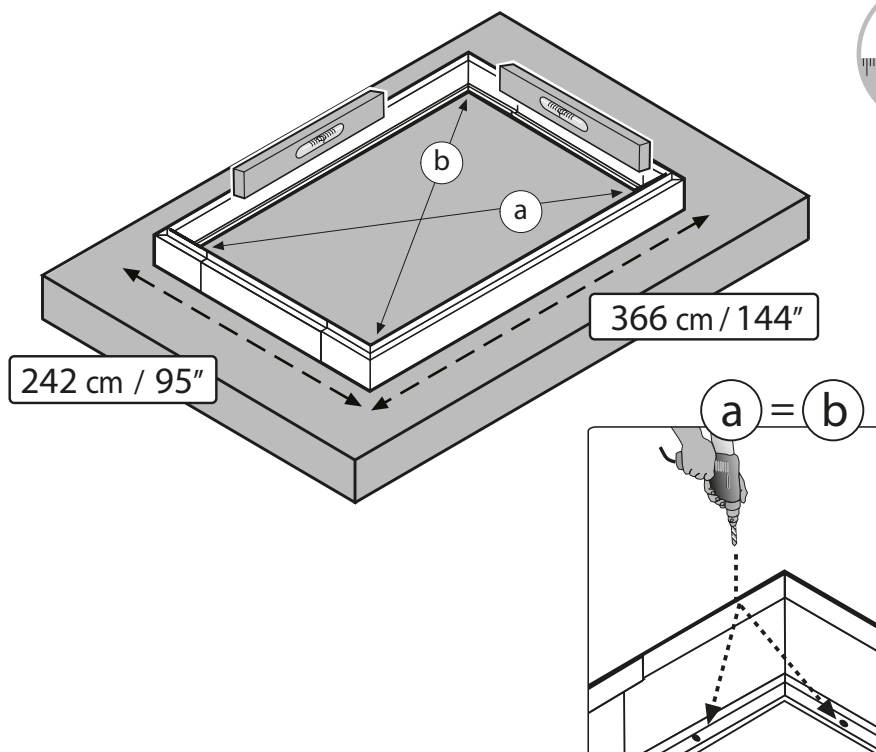
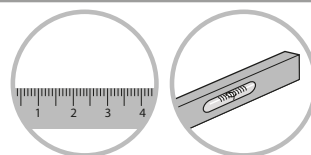
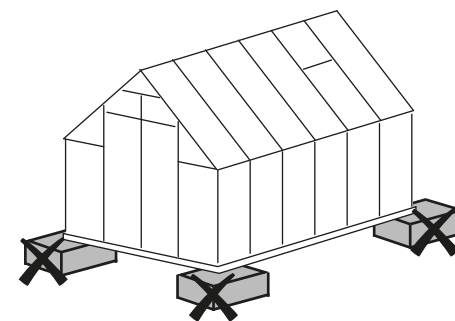
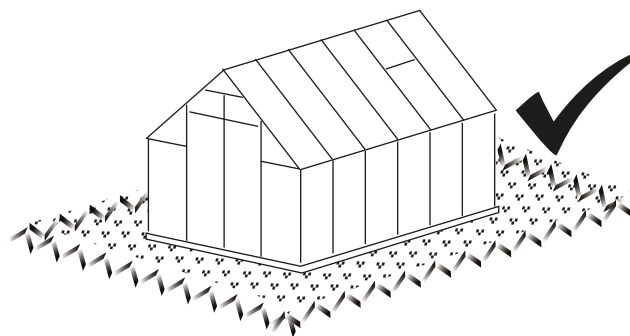
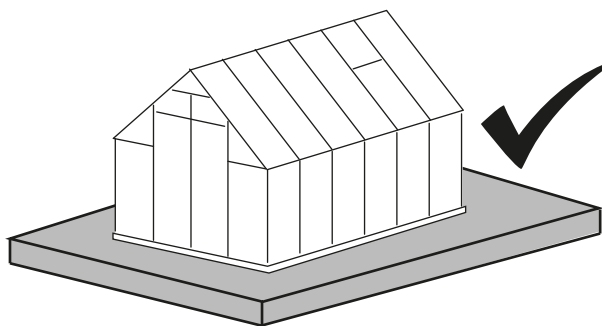
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989		2	7062		2
981	 	12			

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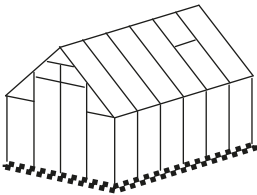
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1



7058

x2

7059

x2

447



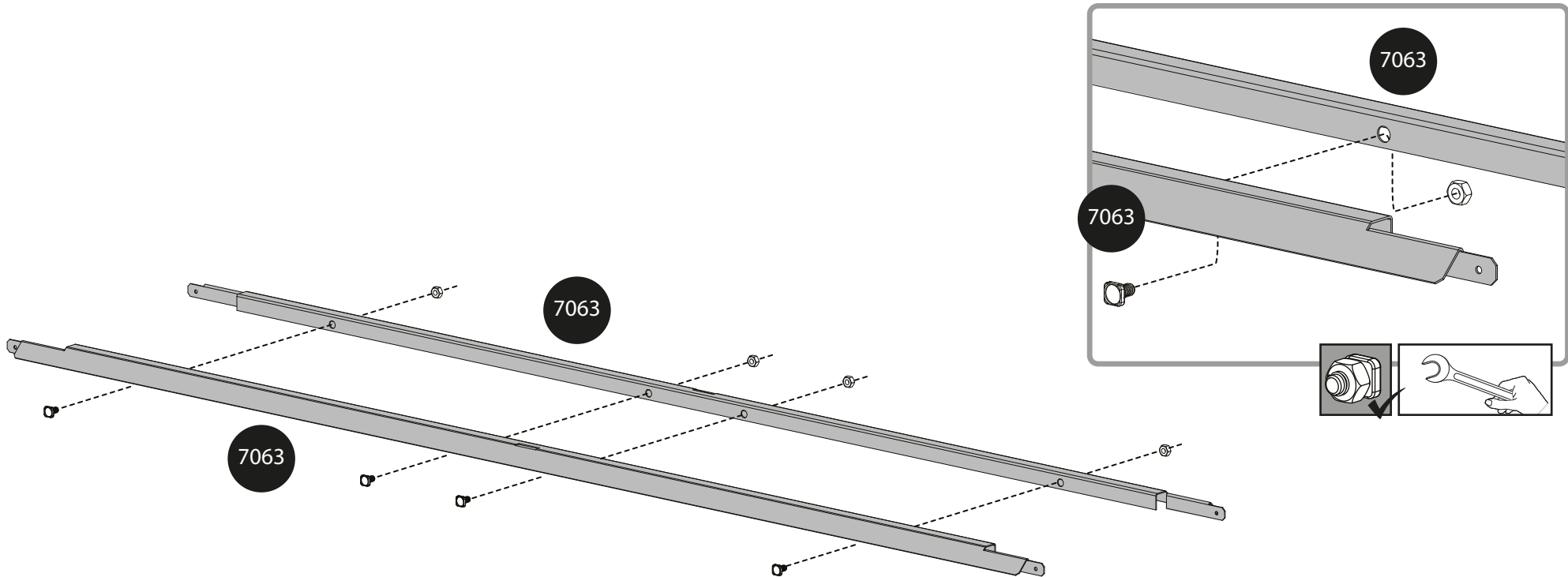
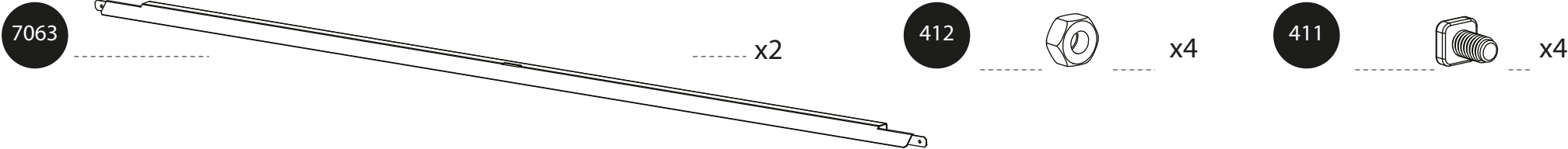
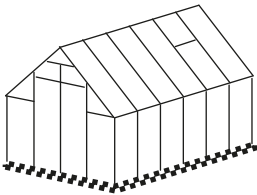
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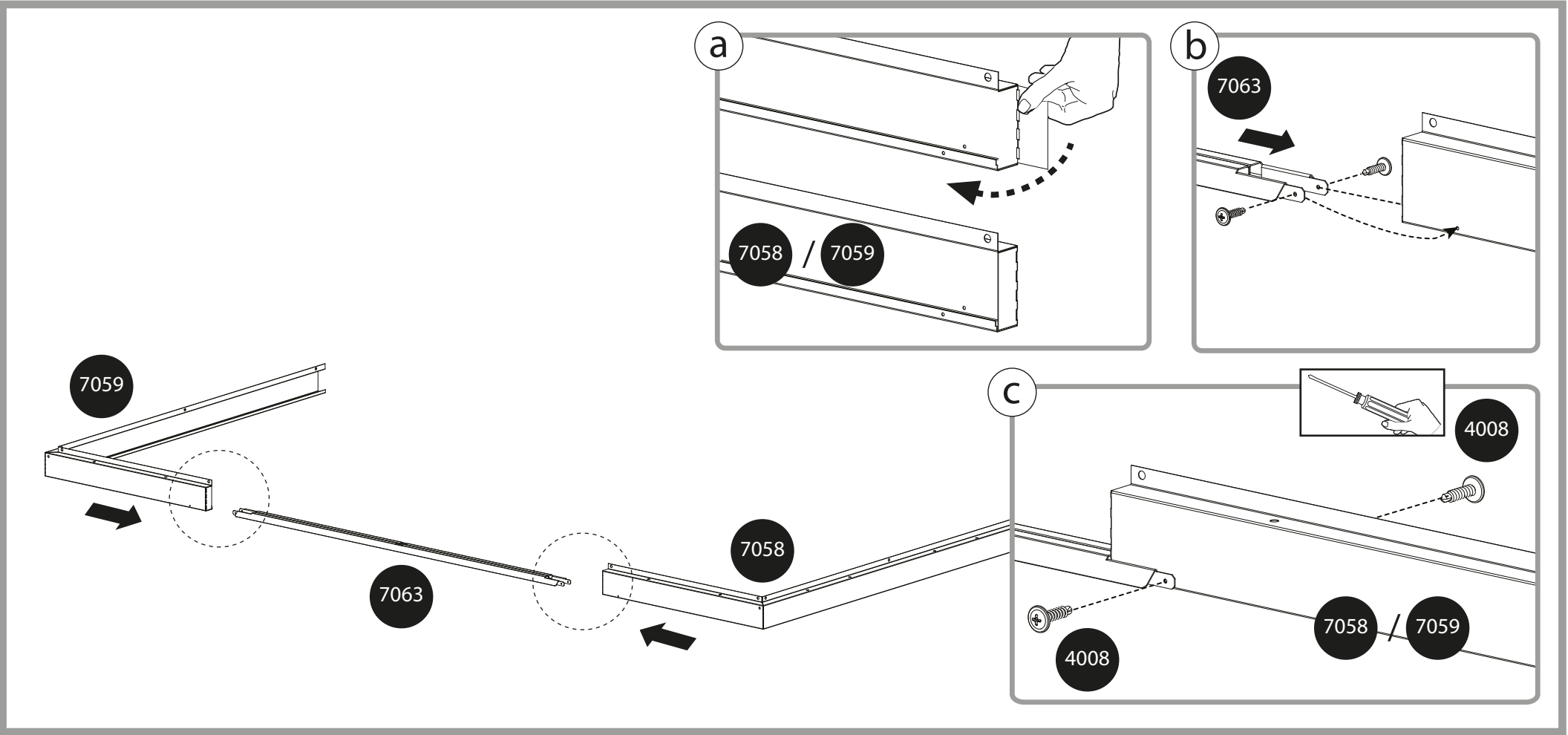
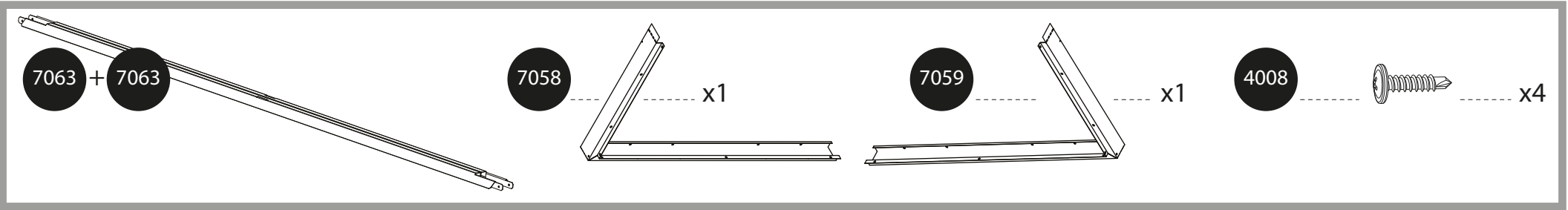
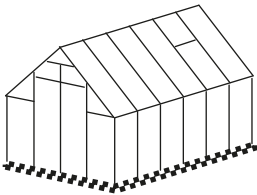
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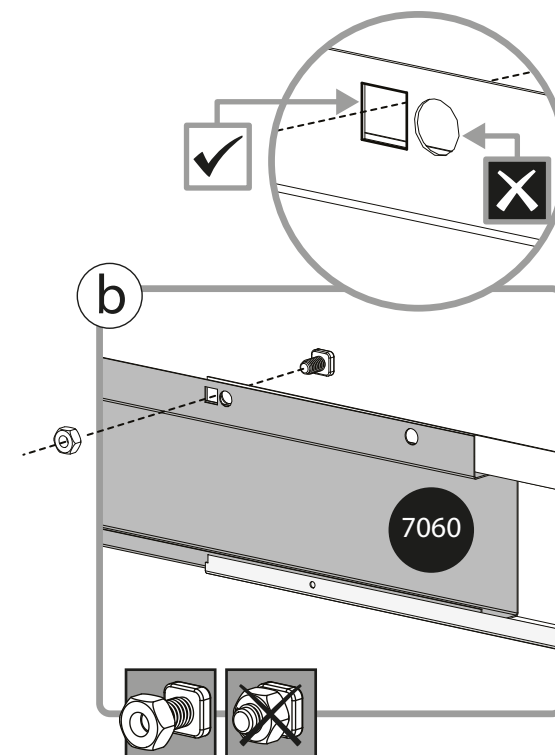
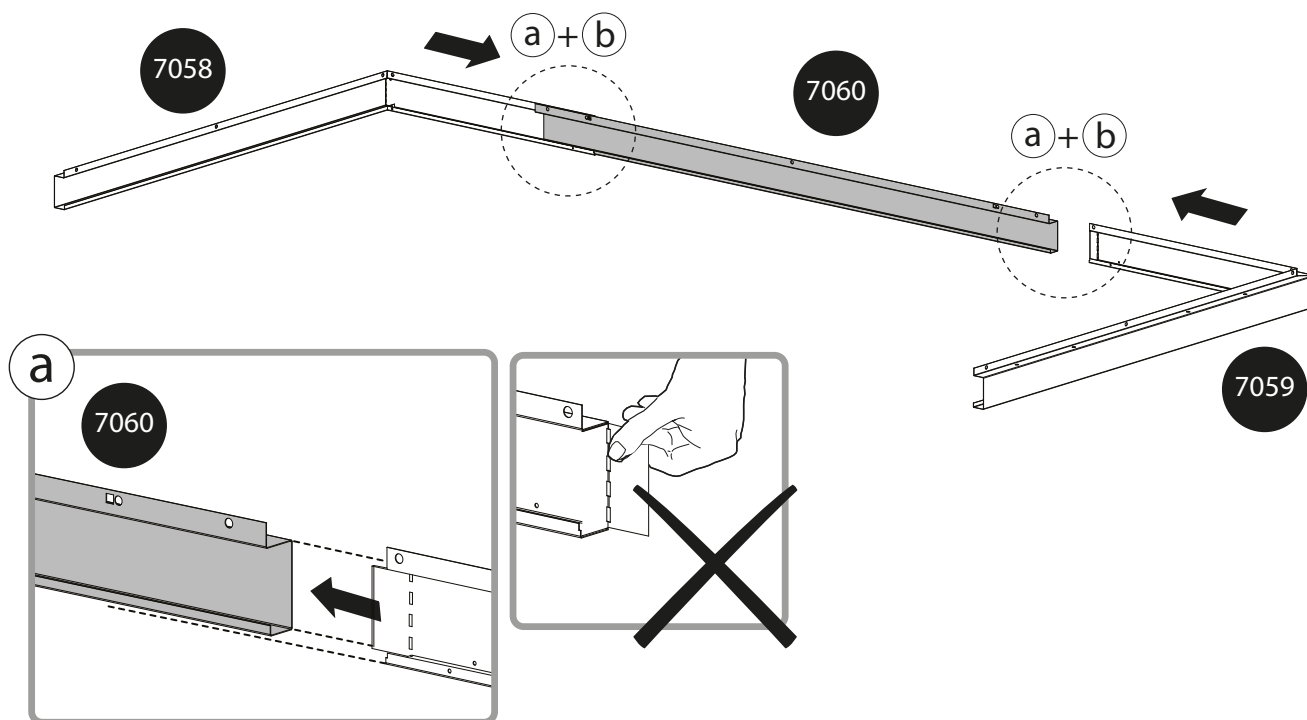
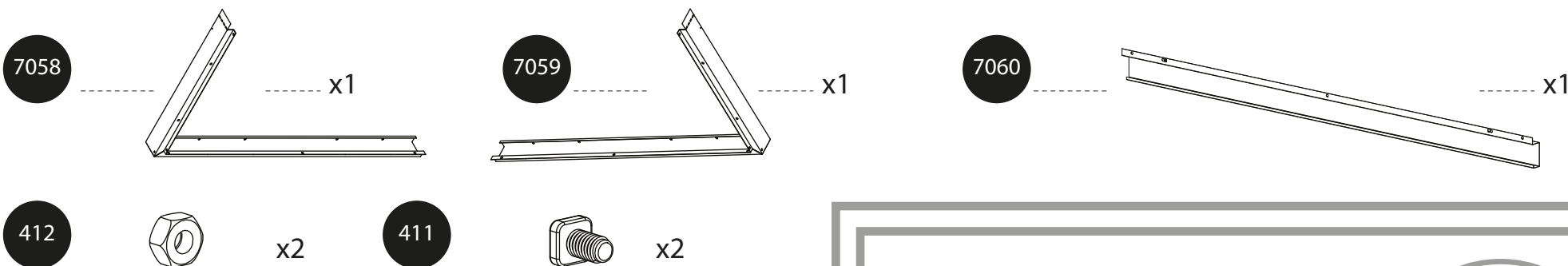
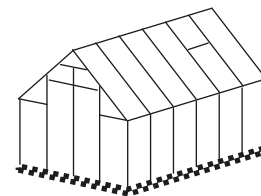
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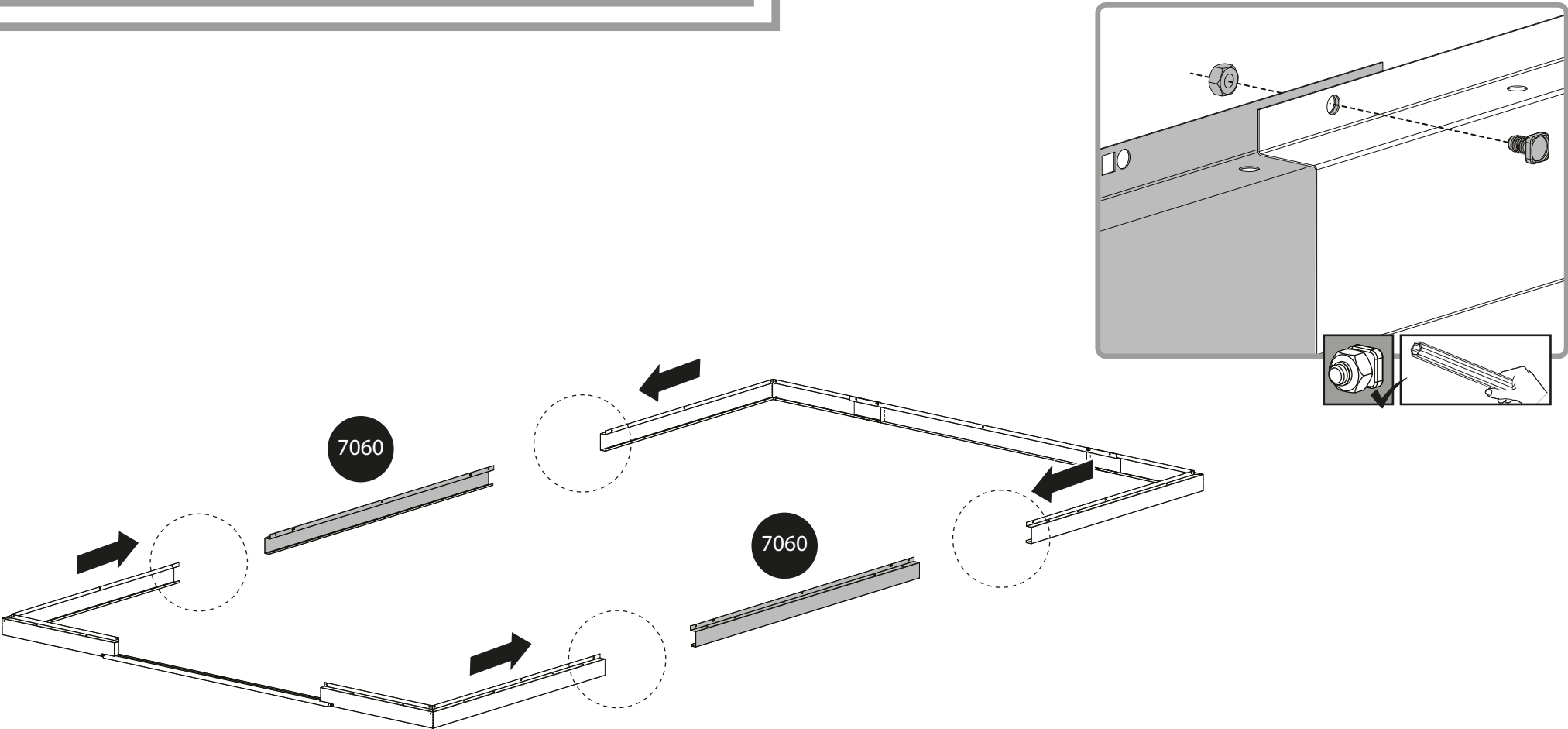
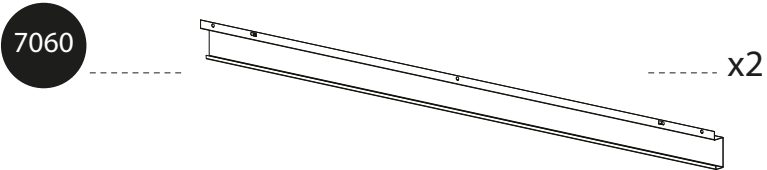
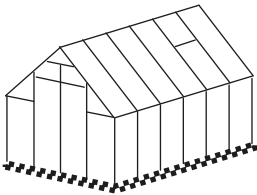
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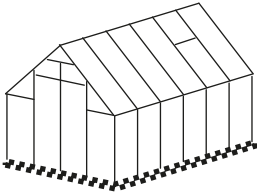
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412

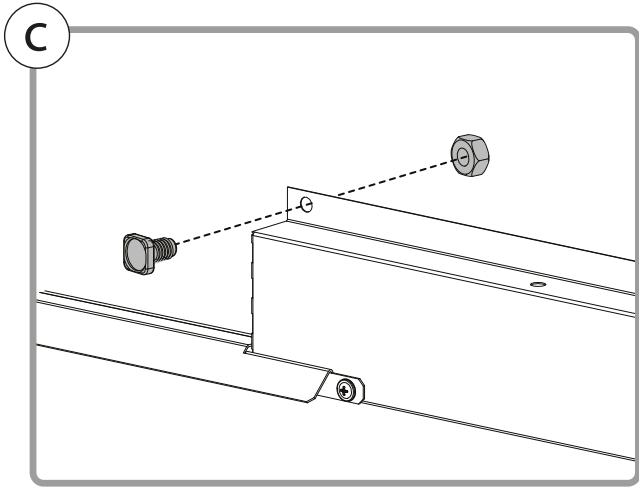
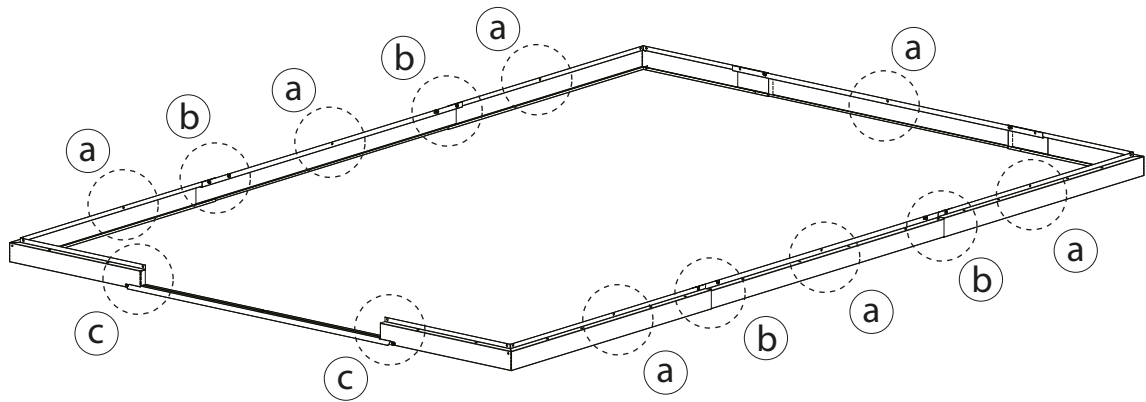
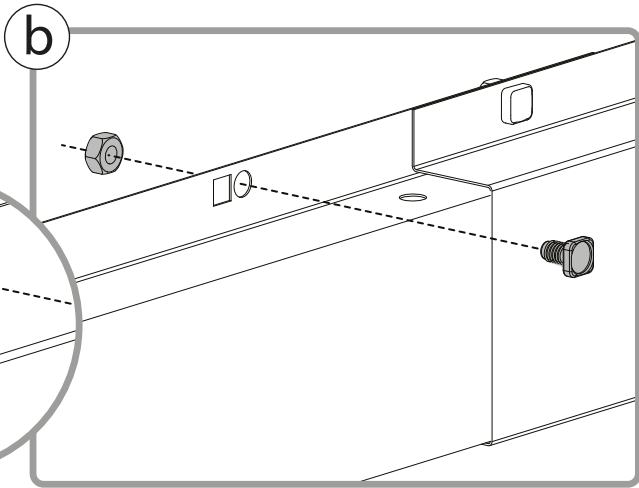
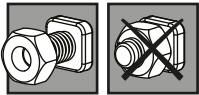
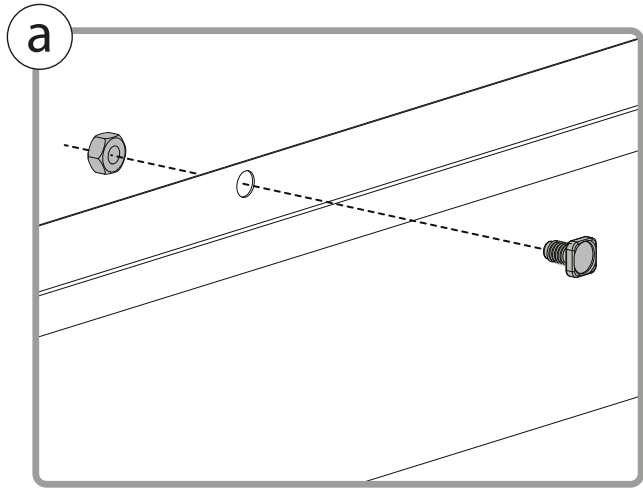


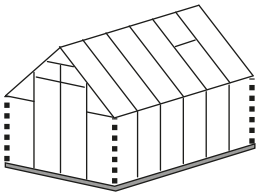
x13

411



x13





996



x4

412

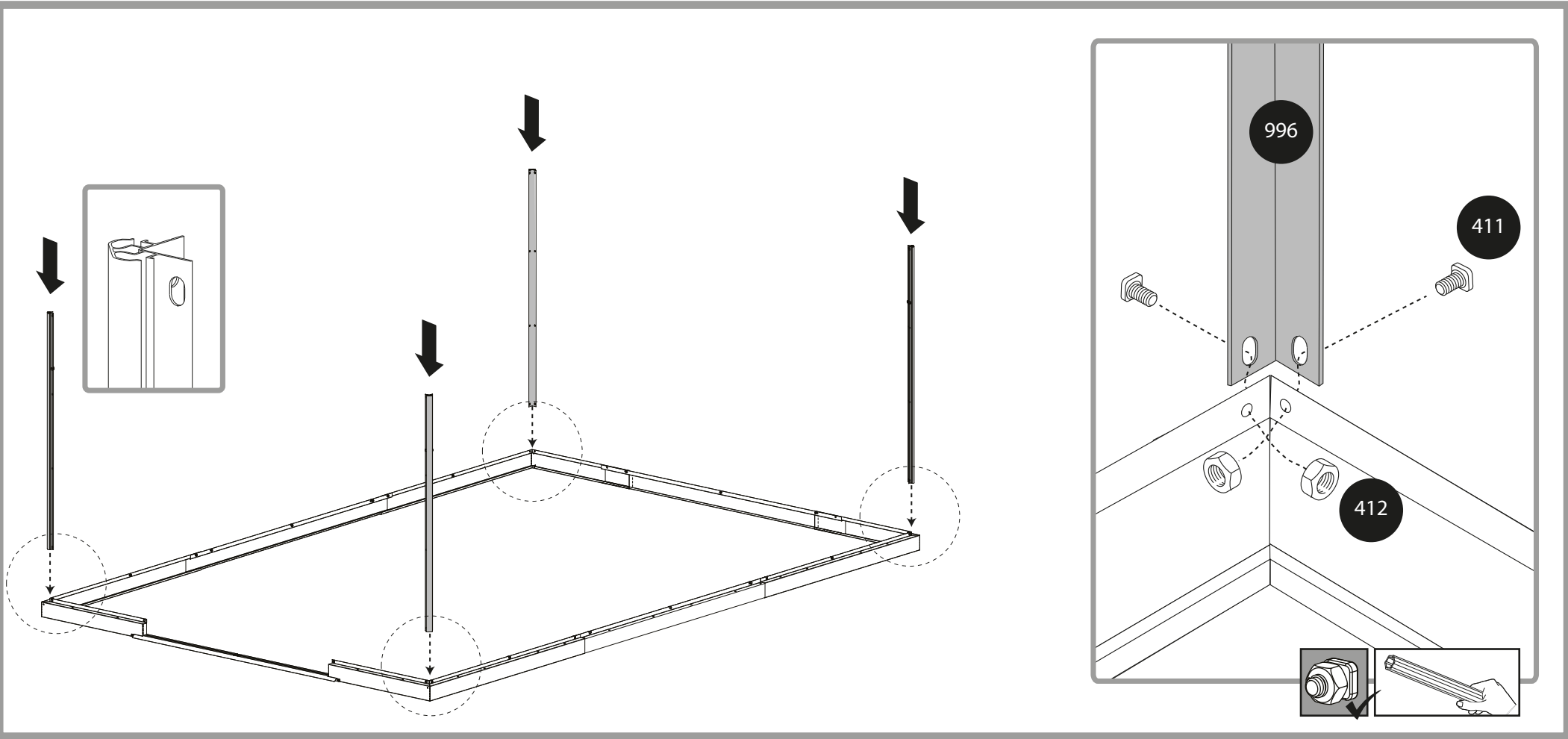


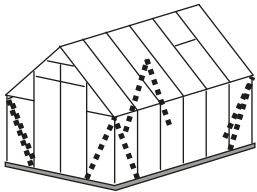
x8

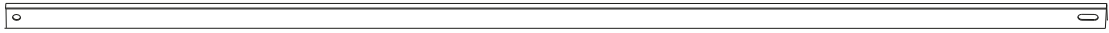
411



x8

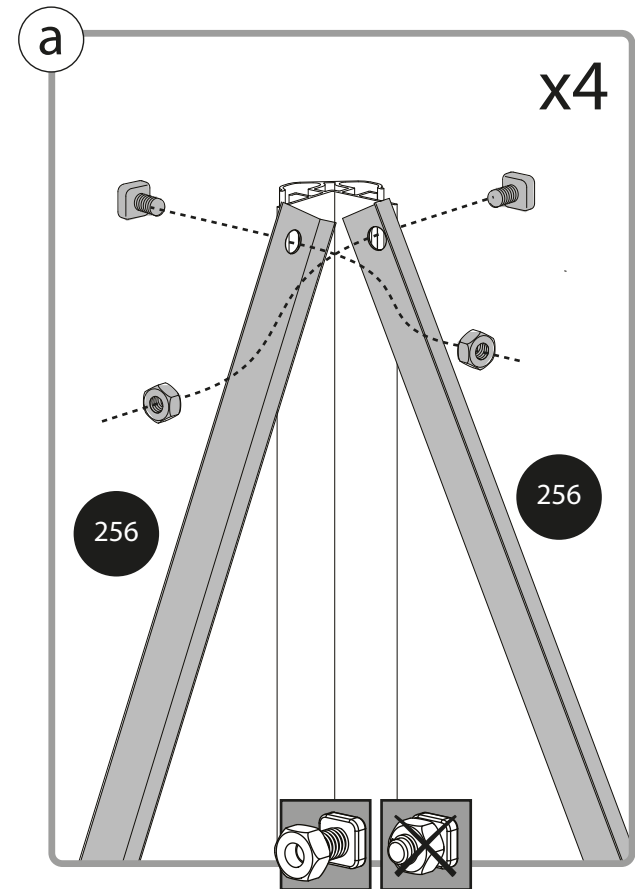
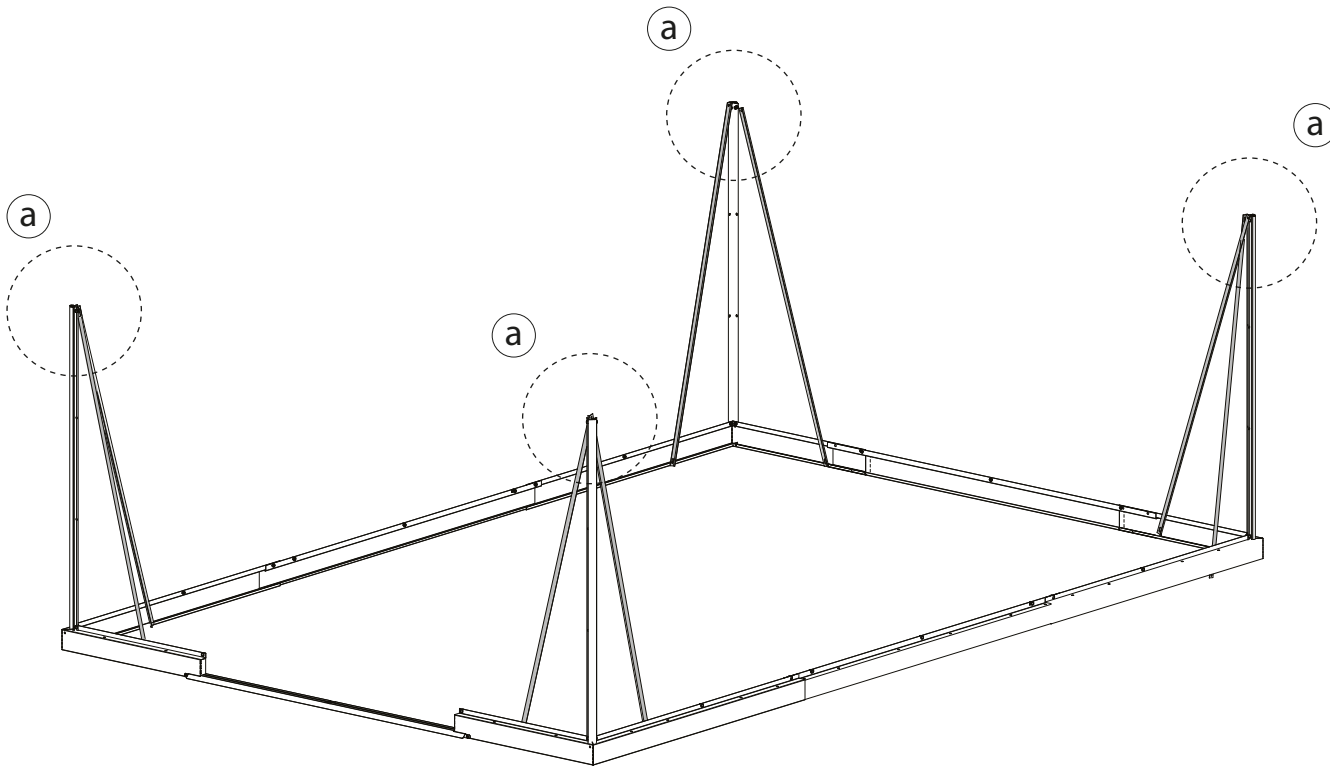


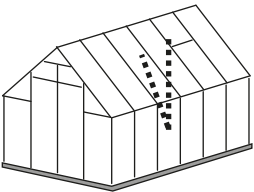


256  x8

412  x8

411  x8





995



x1

412

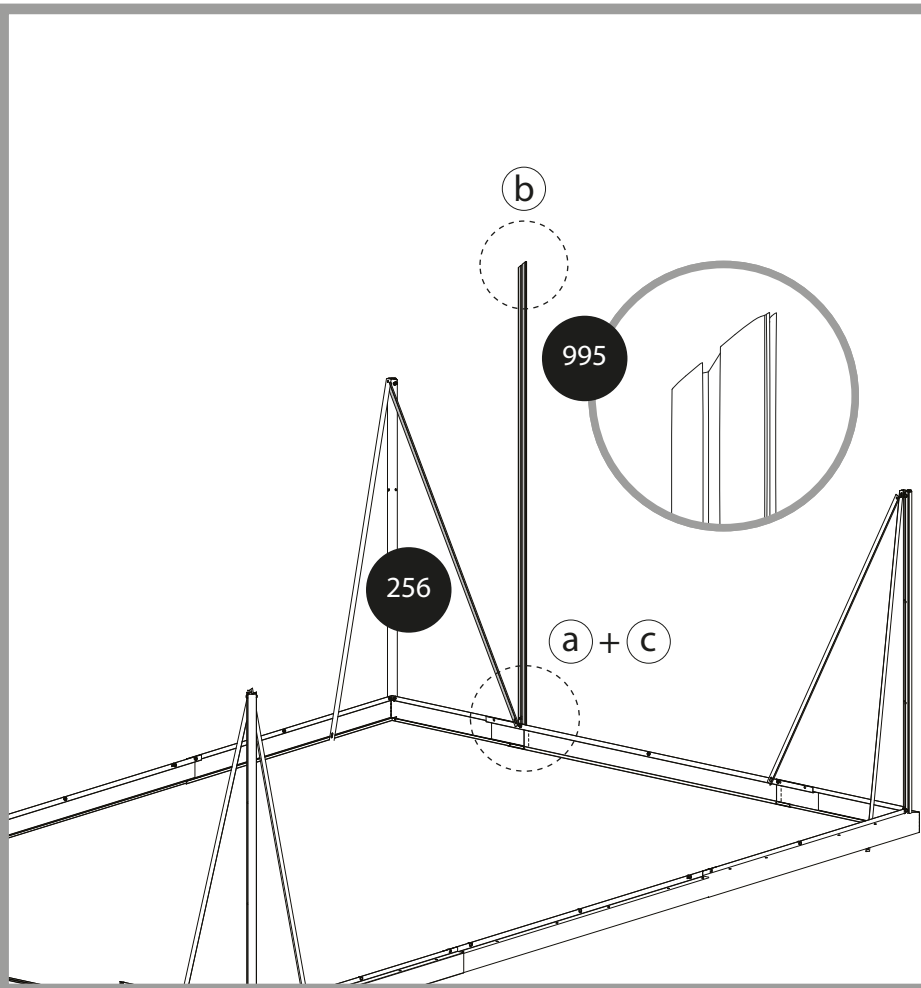


x1

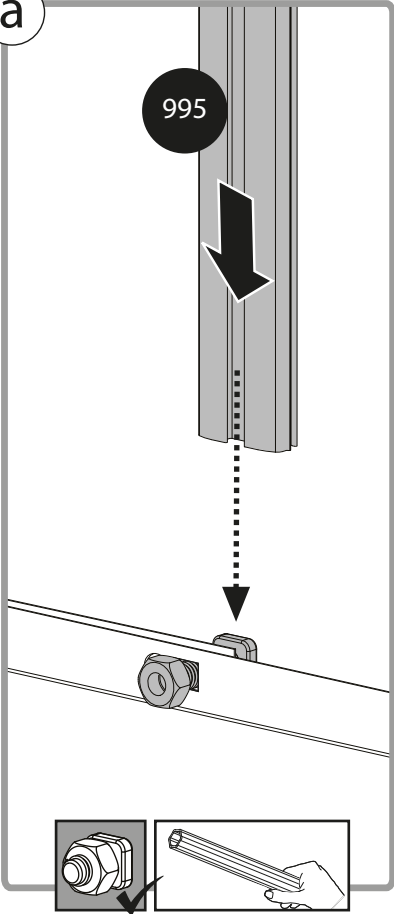
411



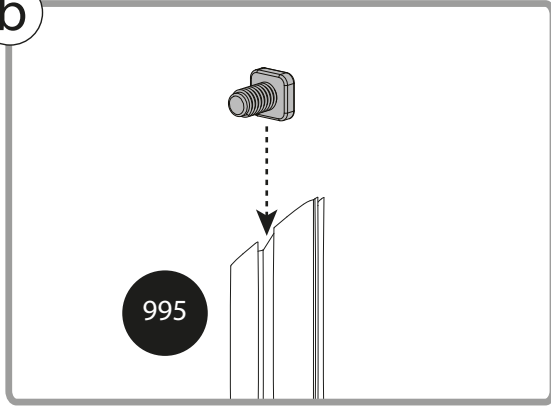
x1



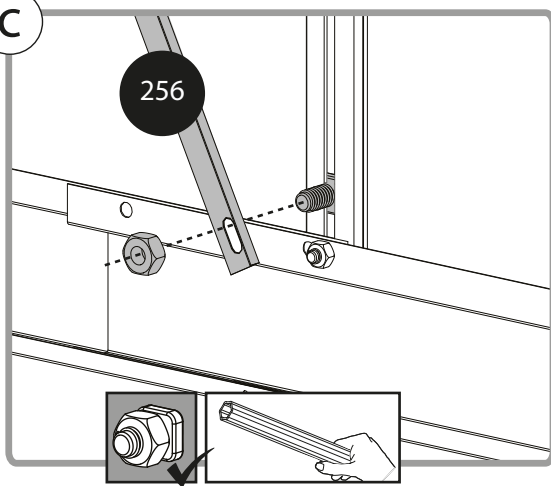
a

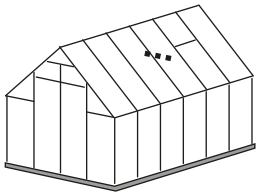


b

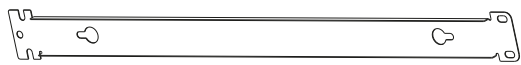


c





286



x1

412

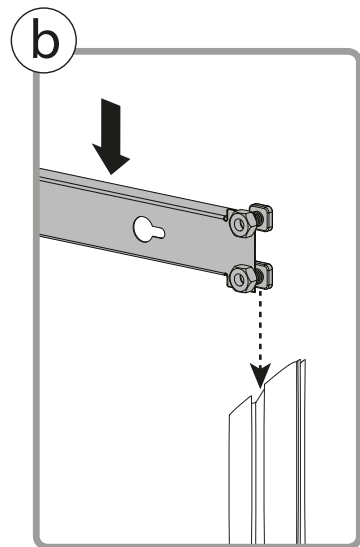
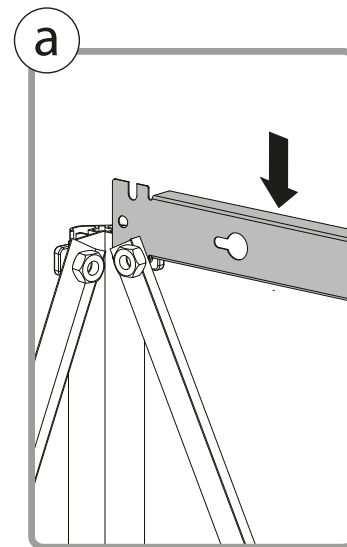
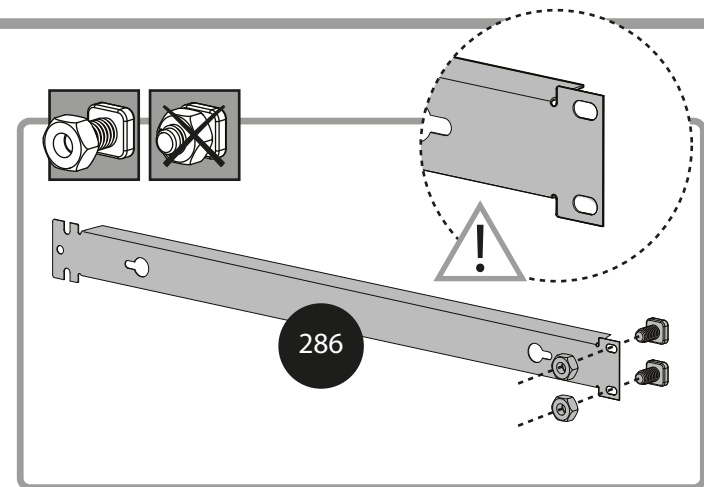
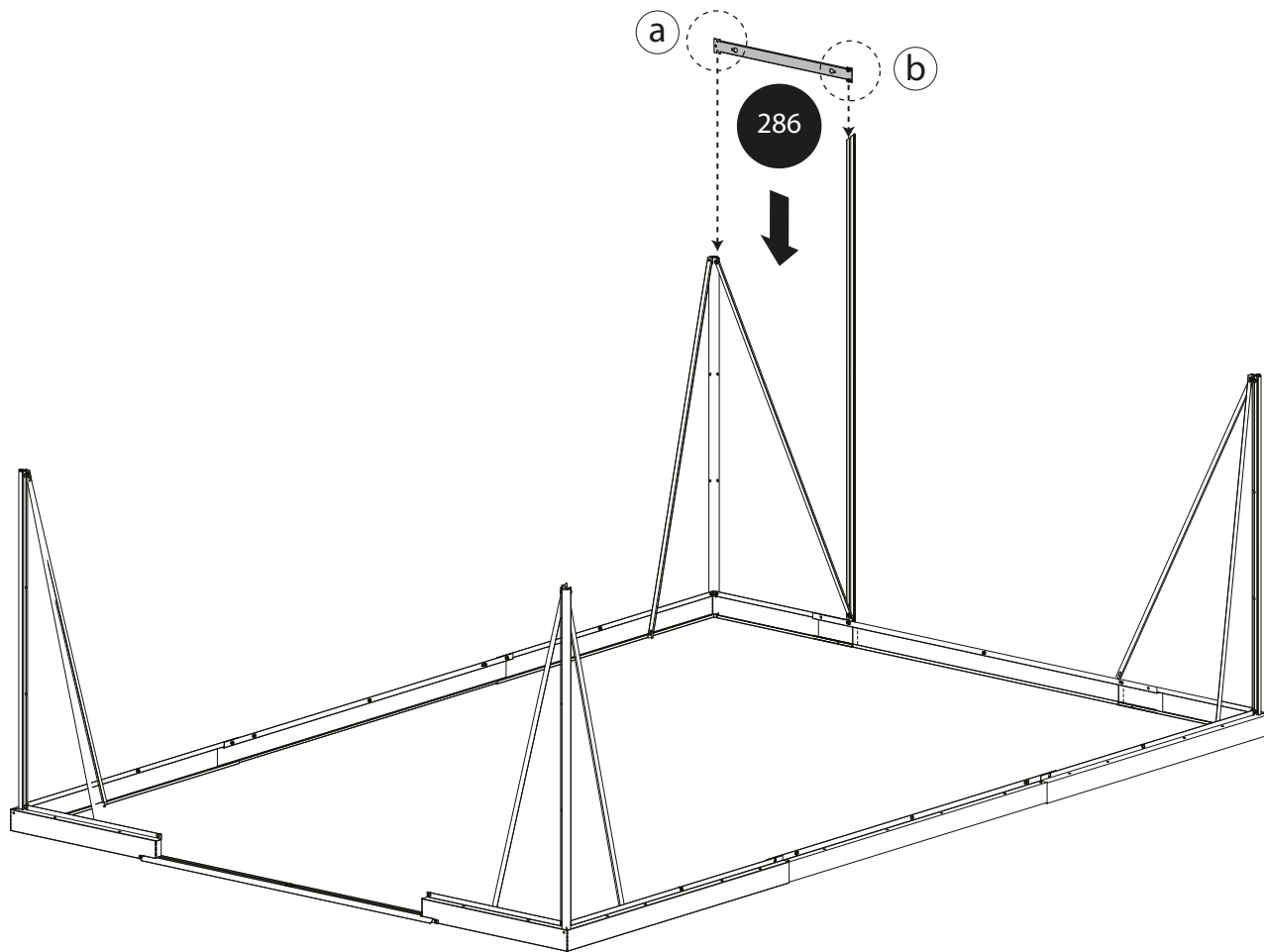


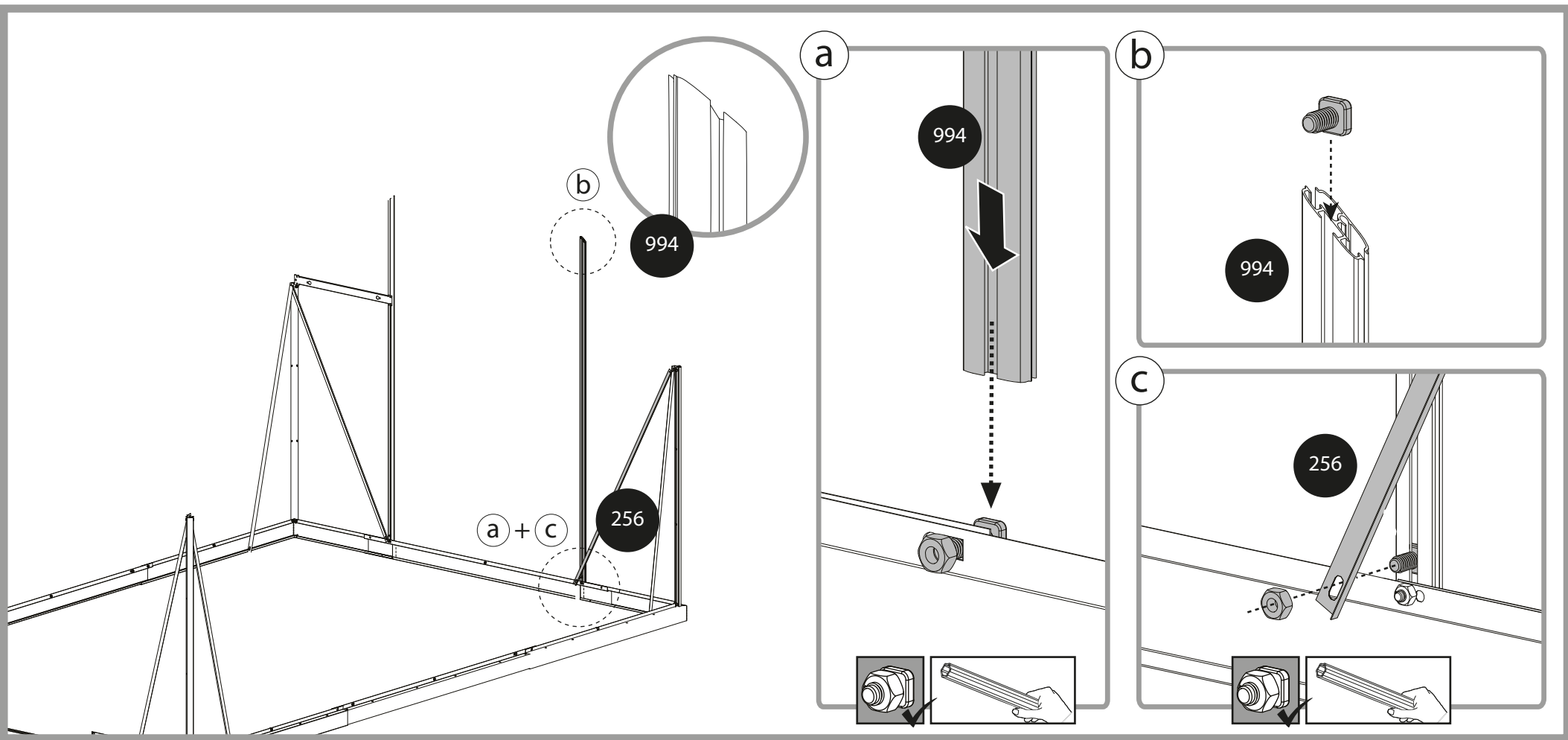
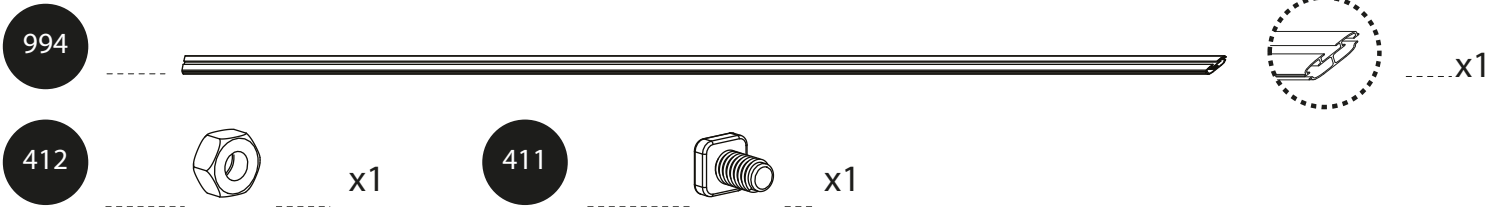
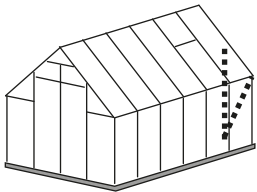
x2

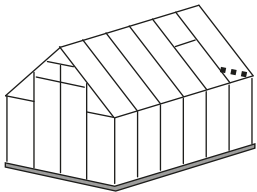
411



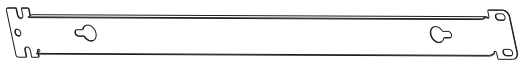
x2







286



x1

412

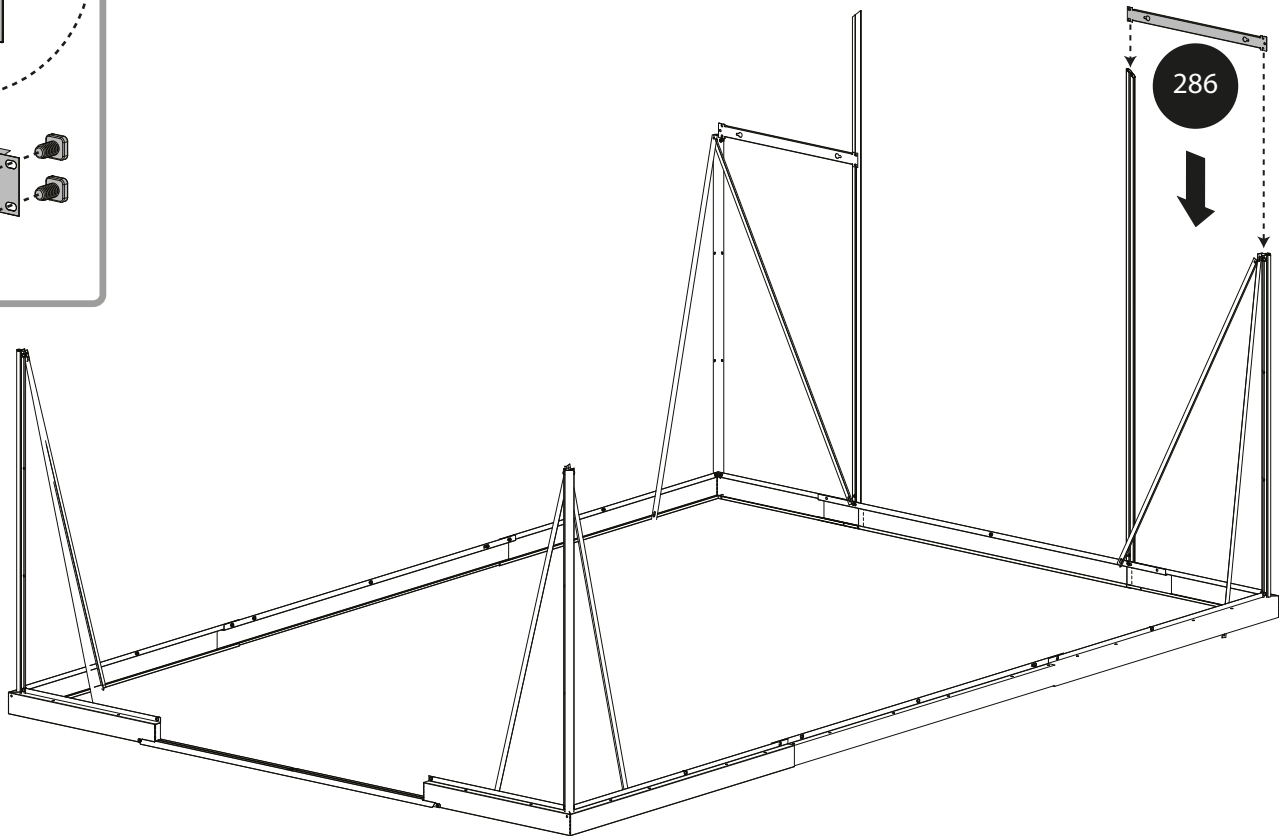
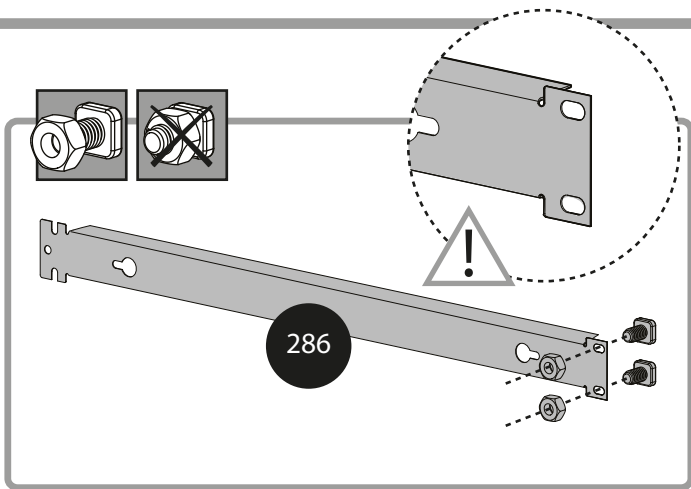


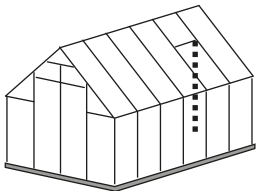
x2

411

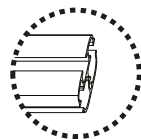


x2

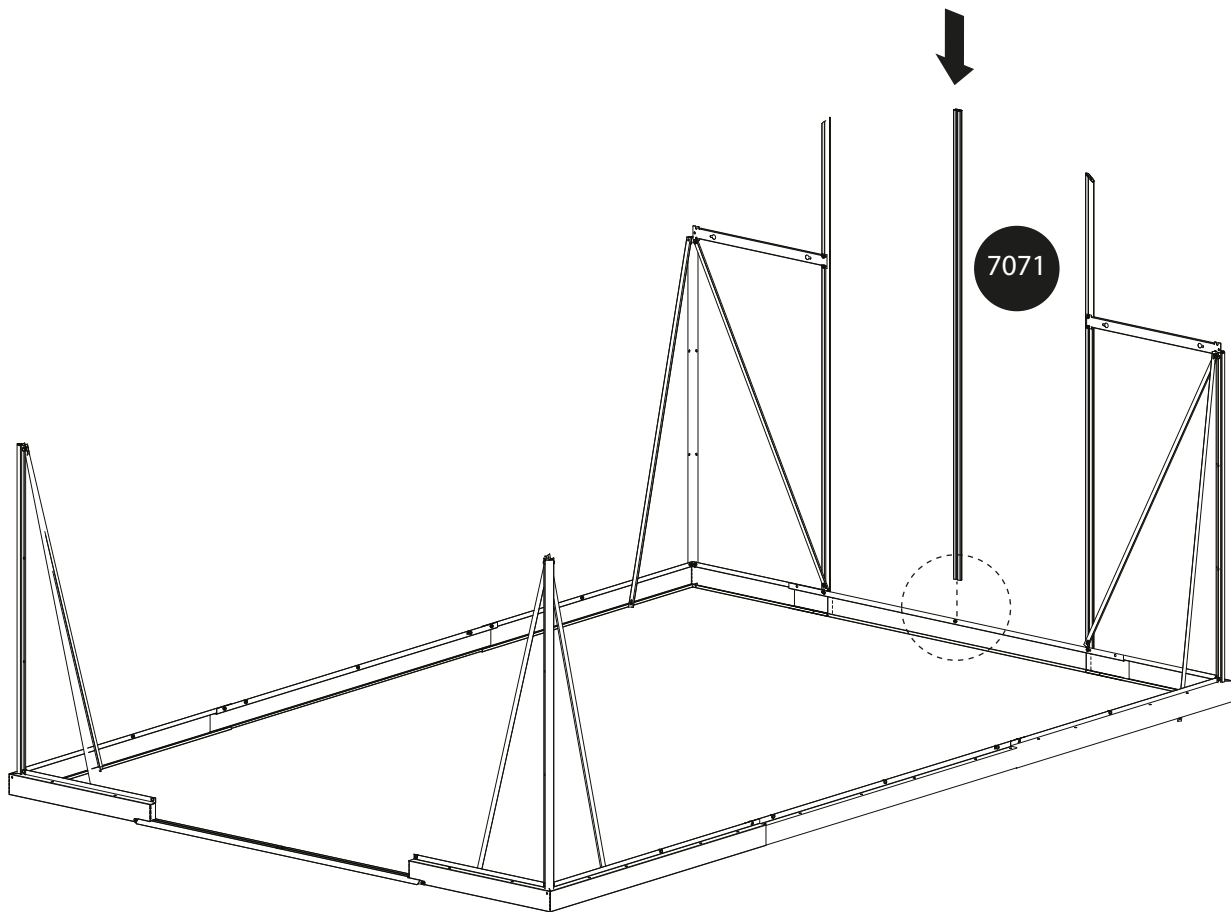




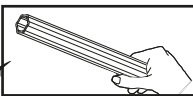
7071

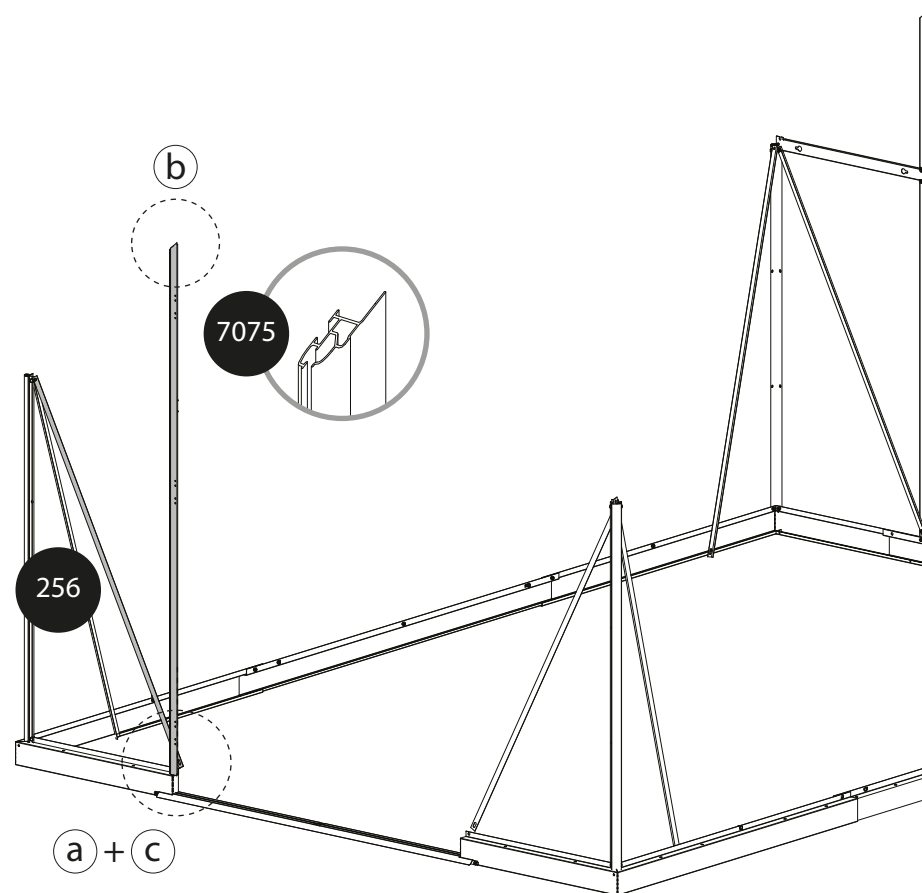
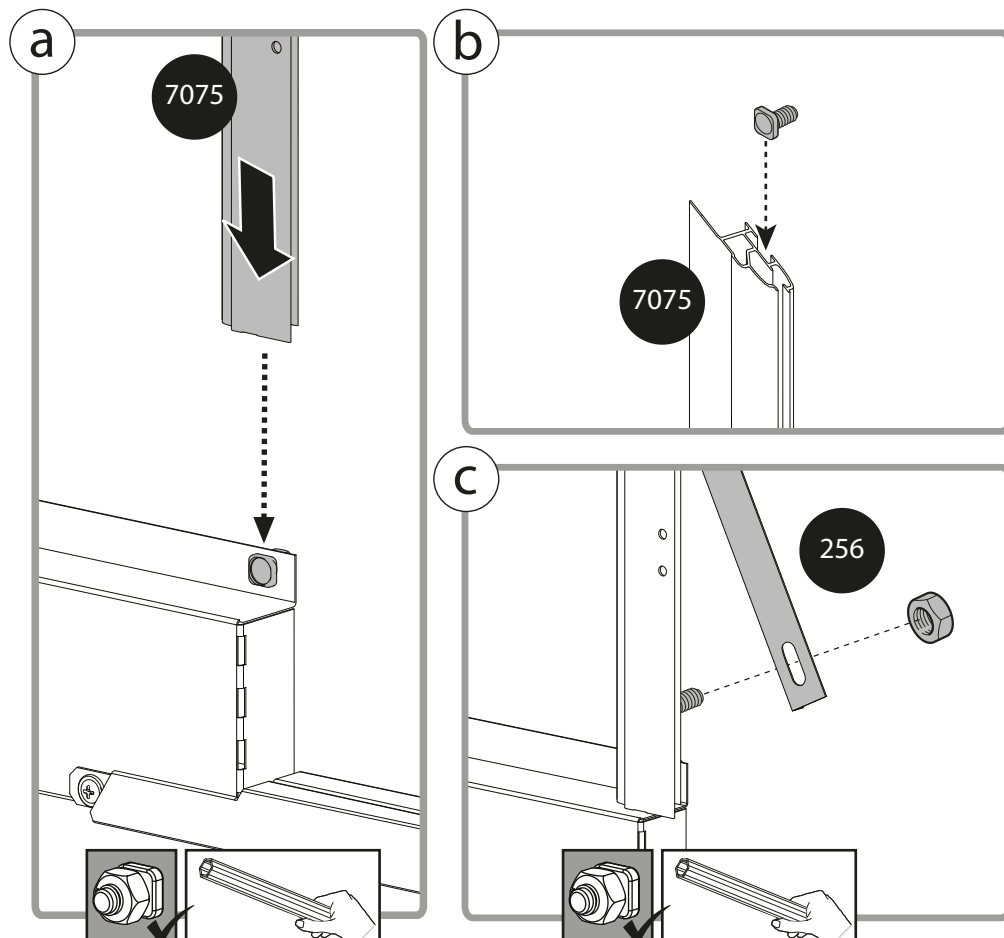
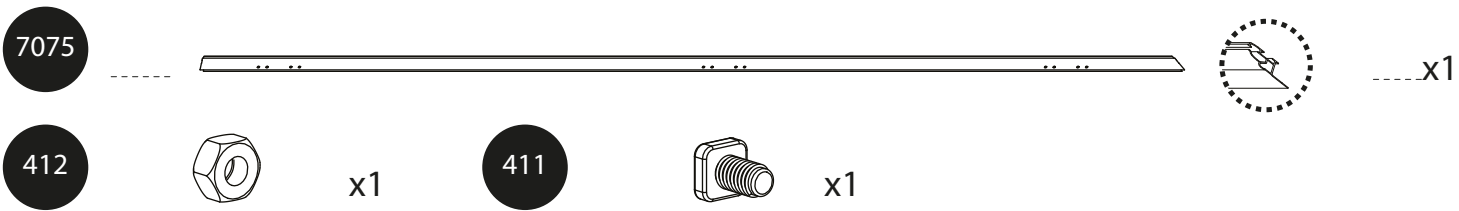
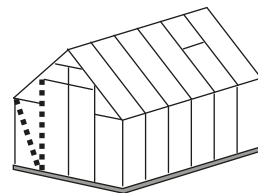


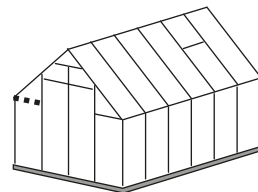
x1



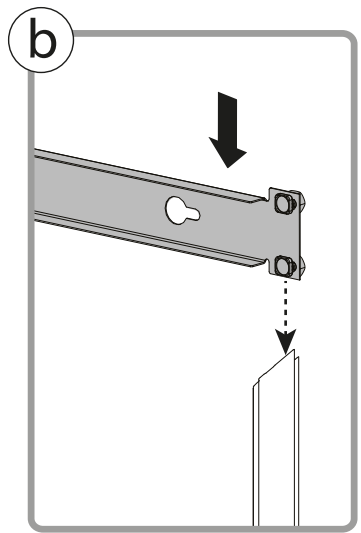
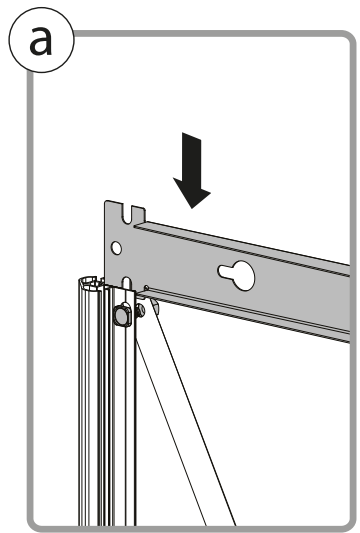
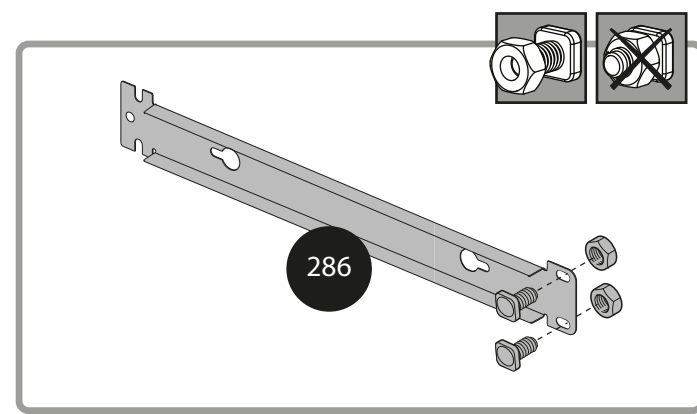
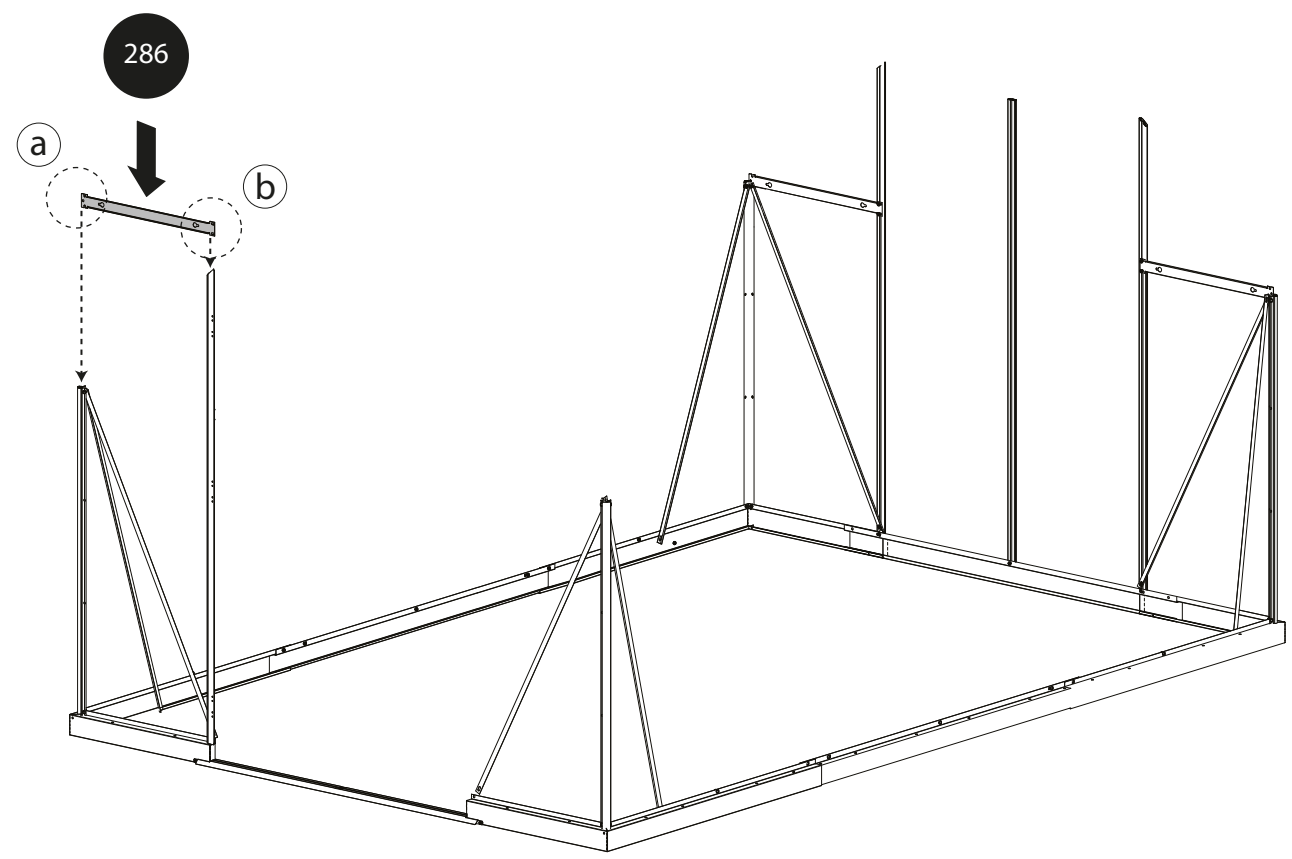
7071

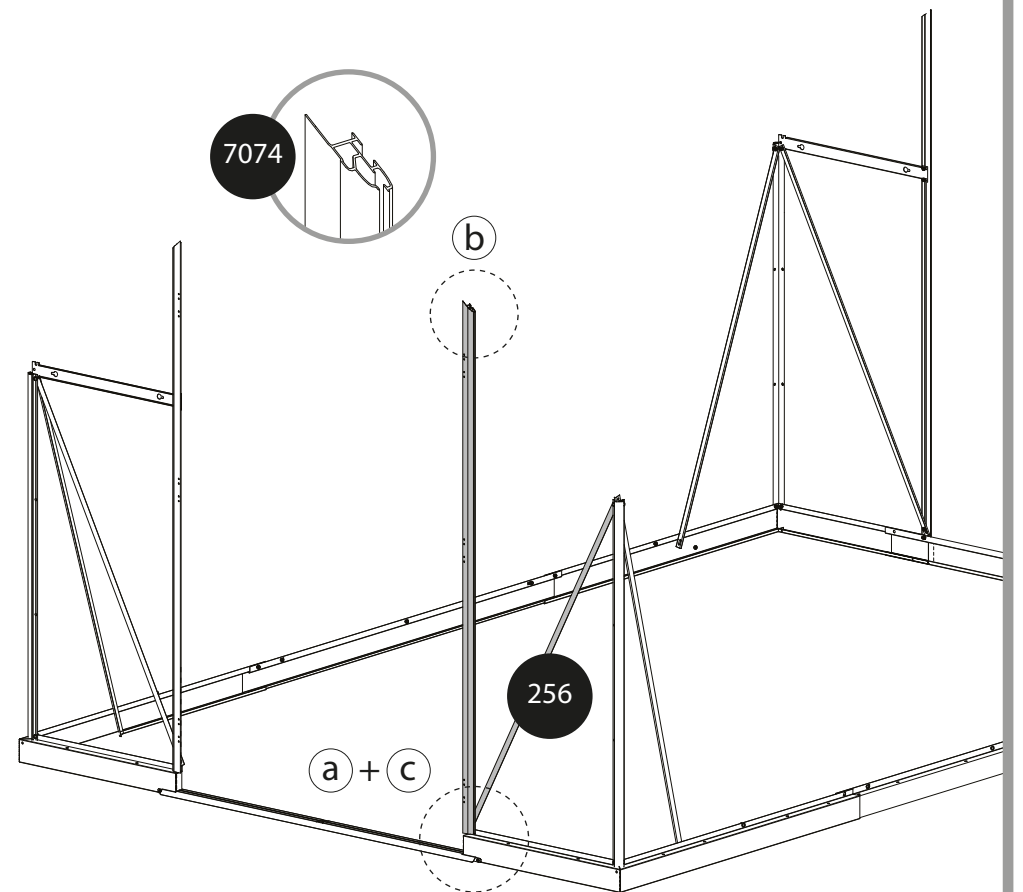
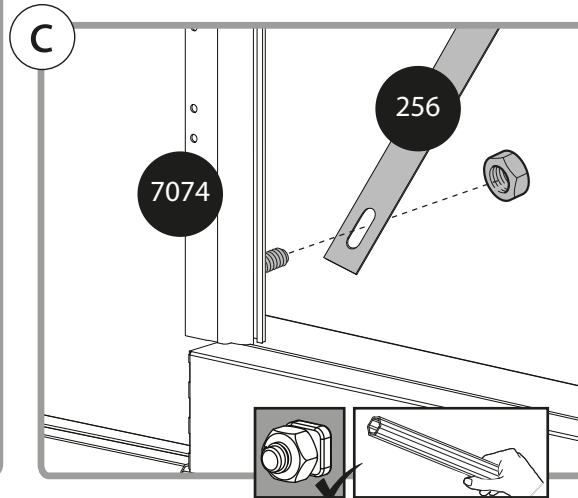
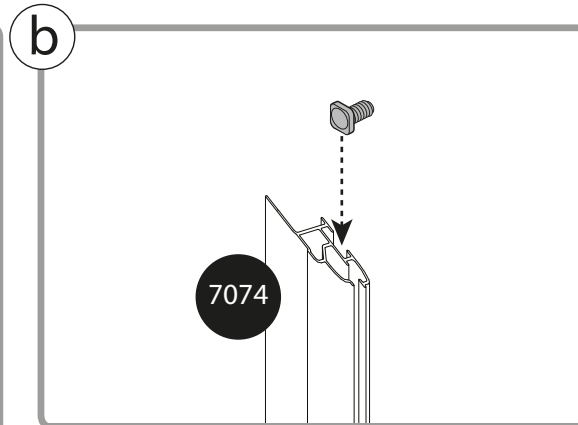
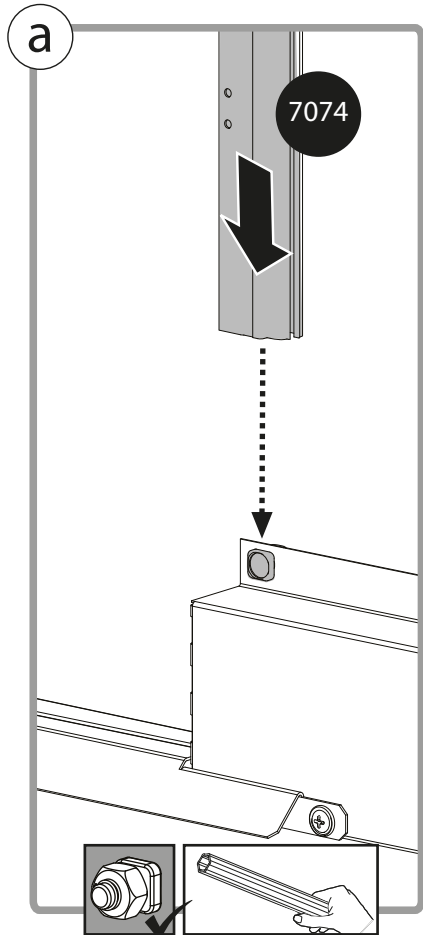
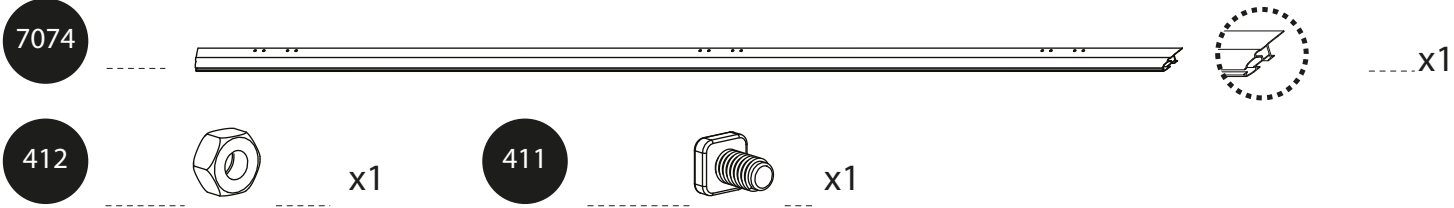
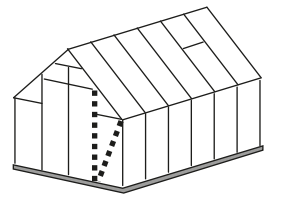


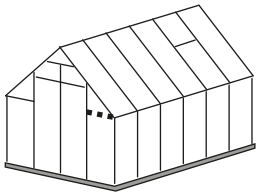




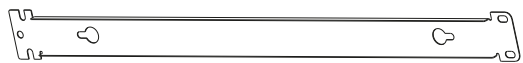
- 286  x1
- 412  x2
- 411  x2







286



x1

412

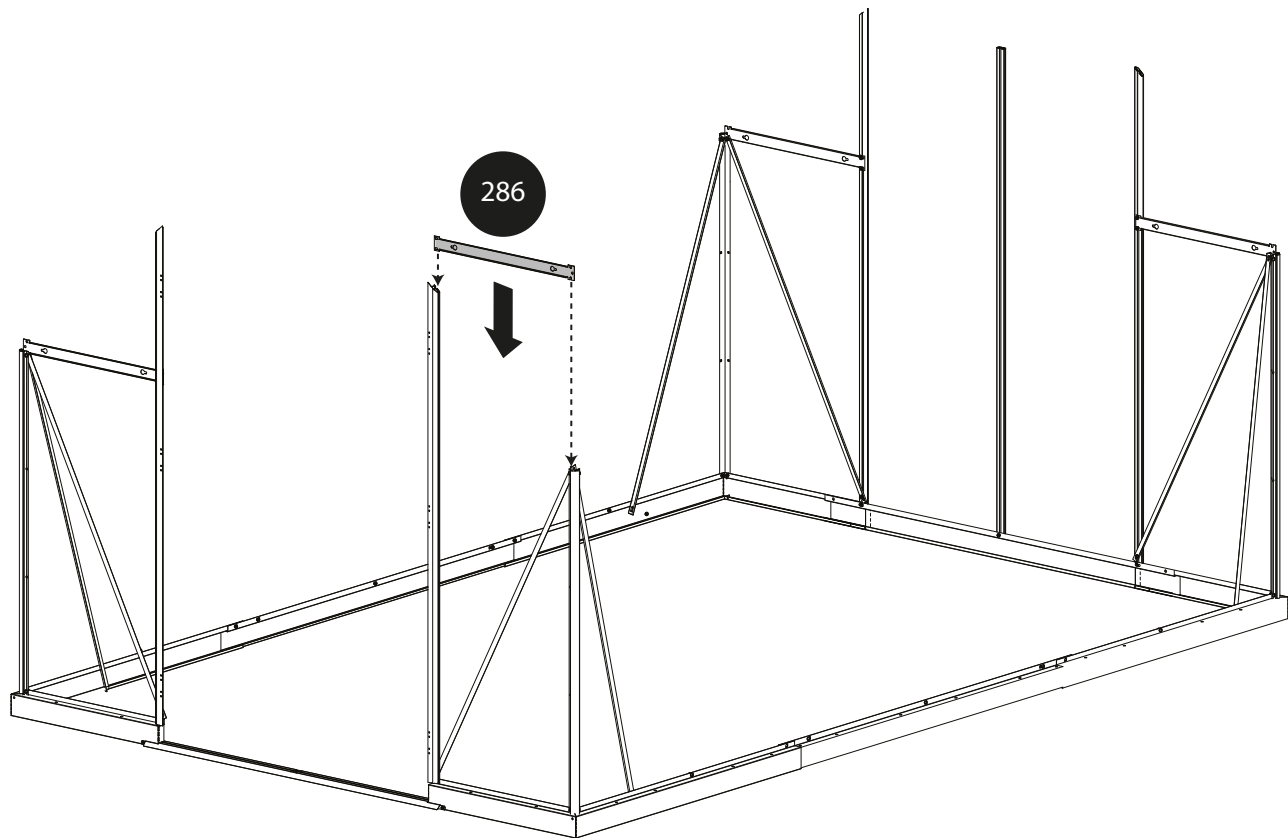
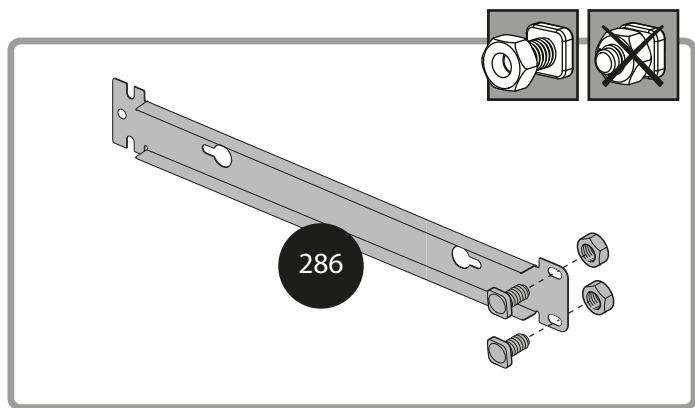


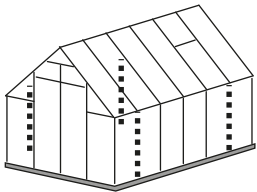
x2

411

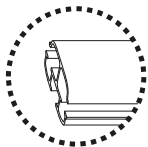


x2

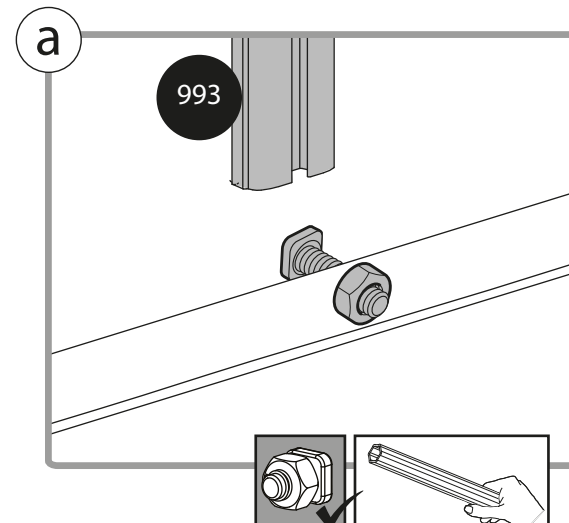
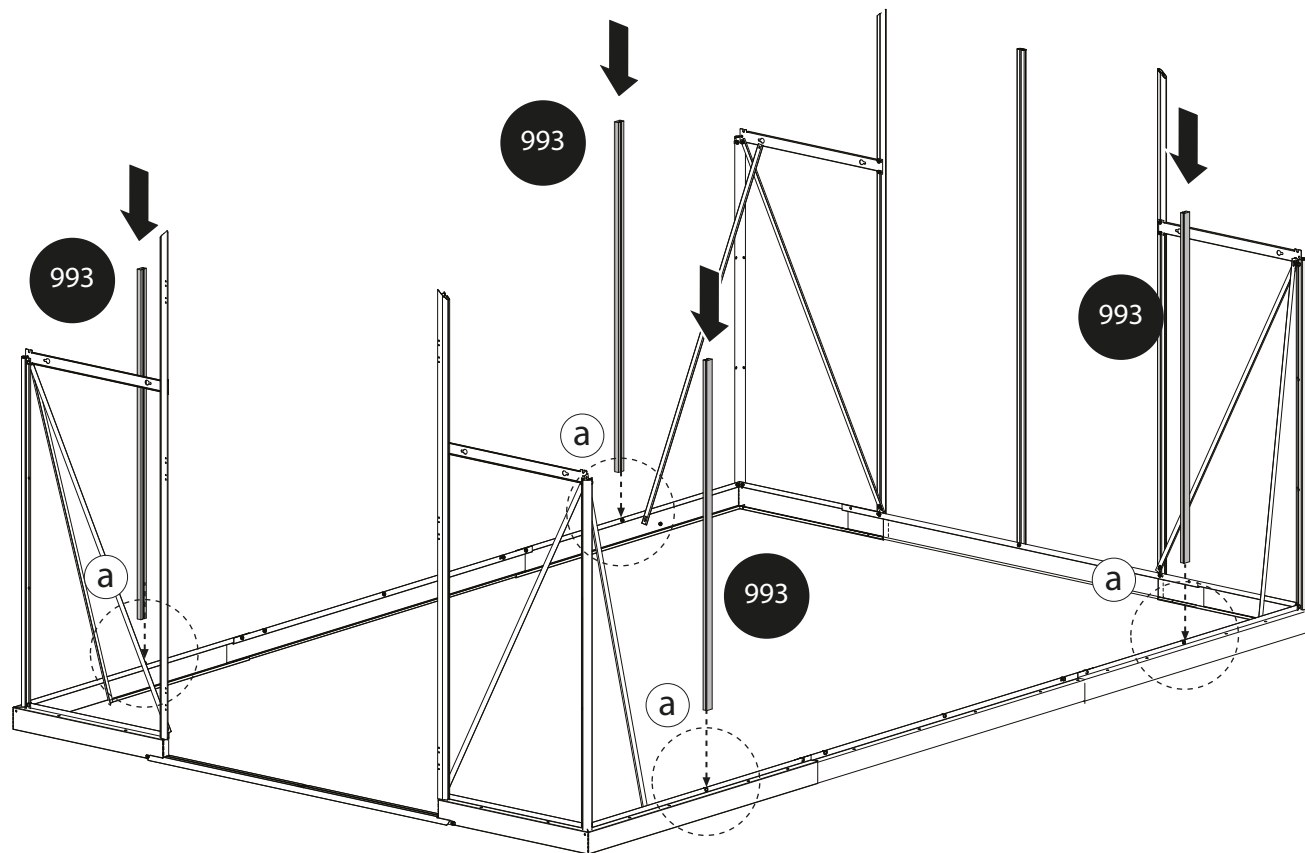


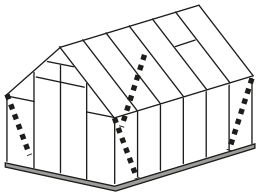


993



x4





412

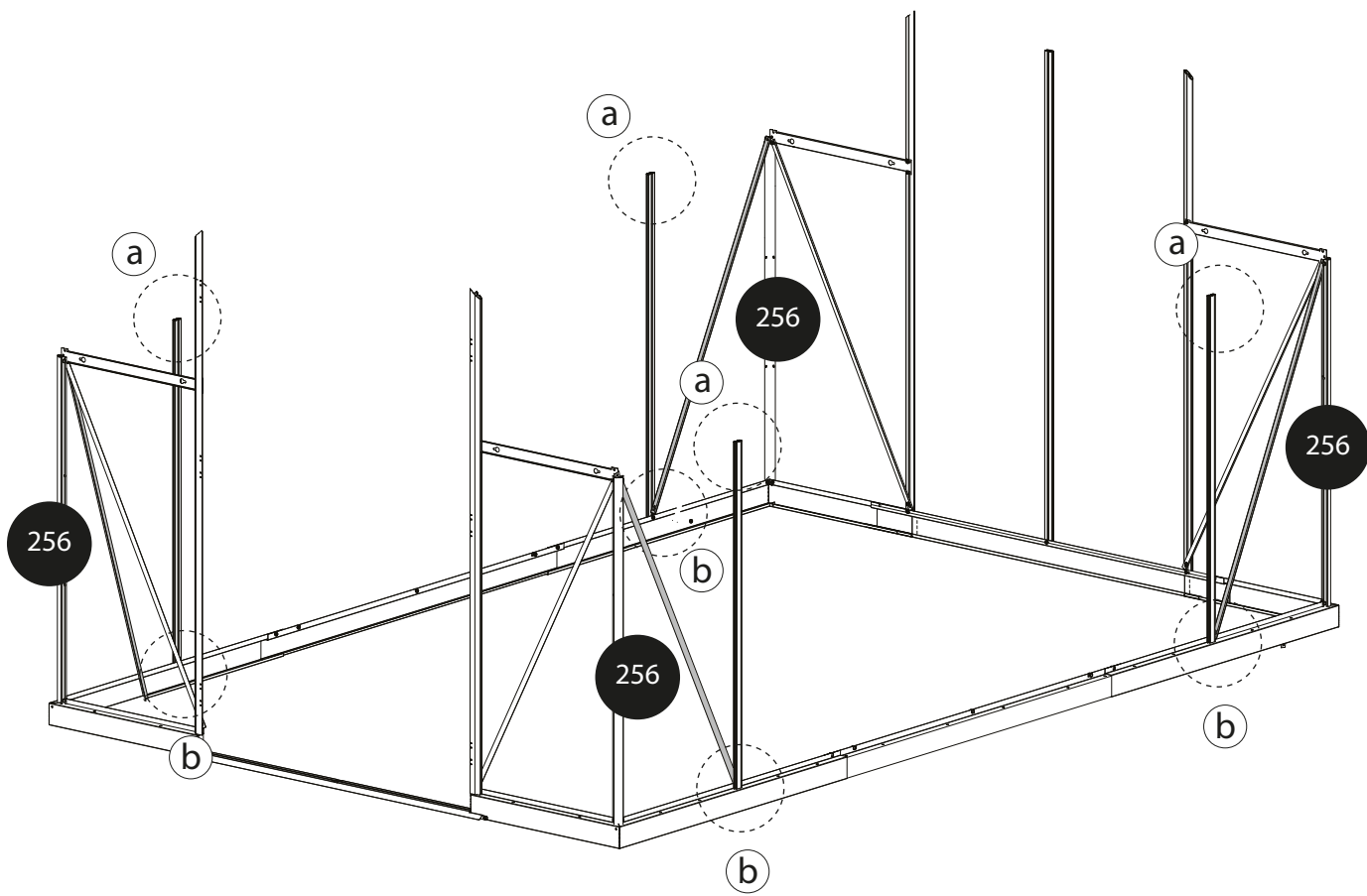


x4

411



x4



a



411

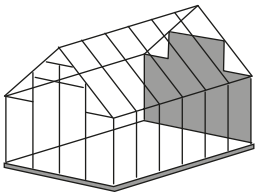
993

b

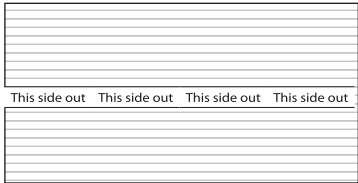


256



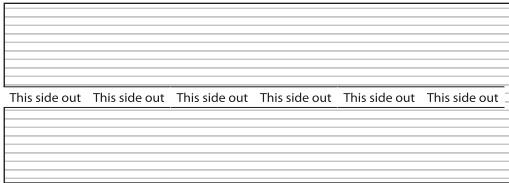


581

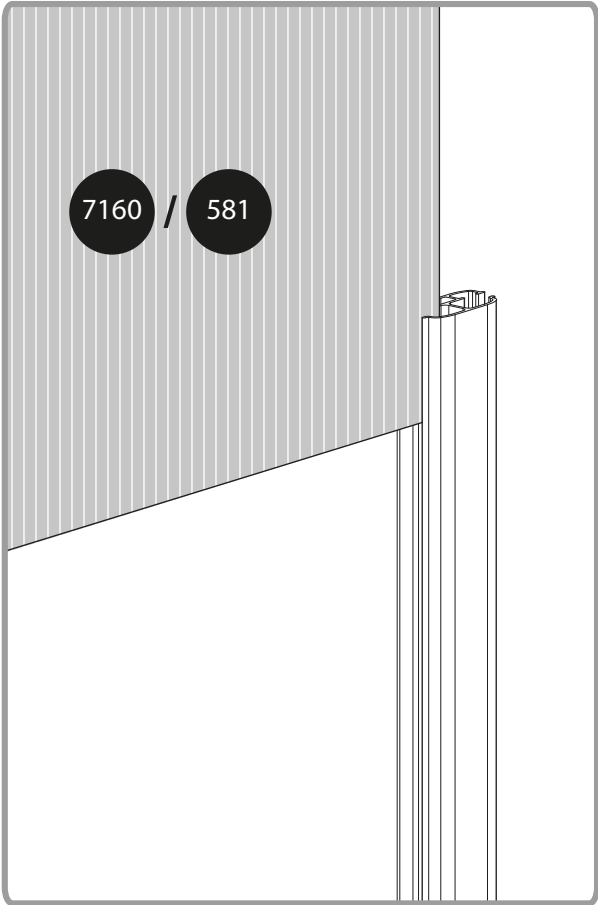
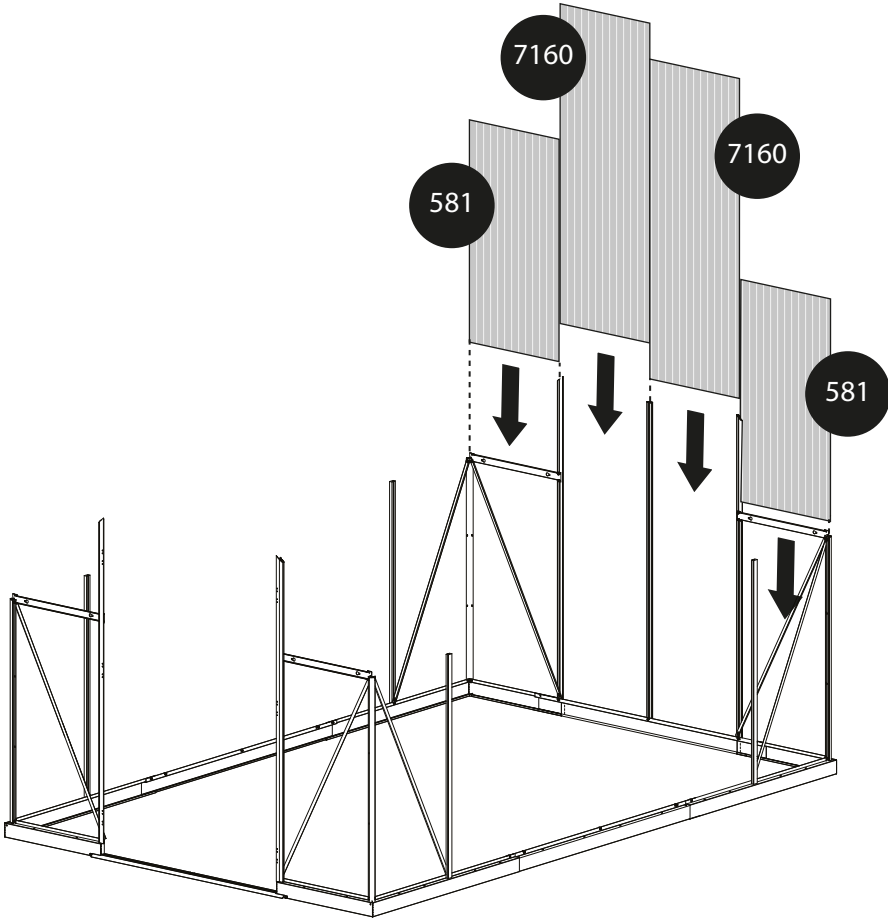


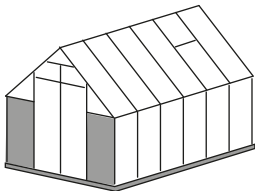
x2

7160

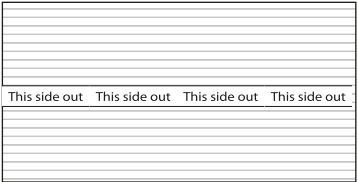


x2

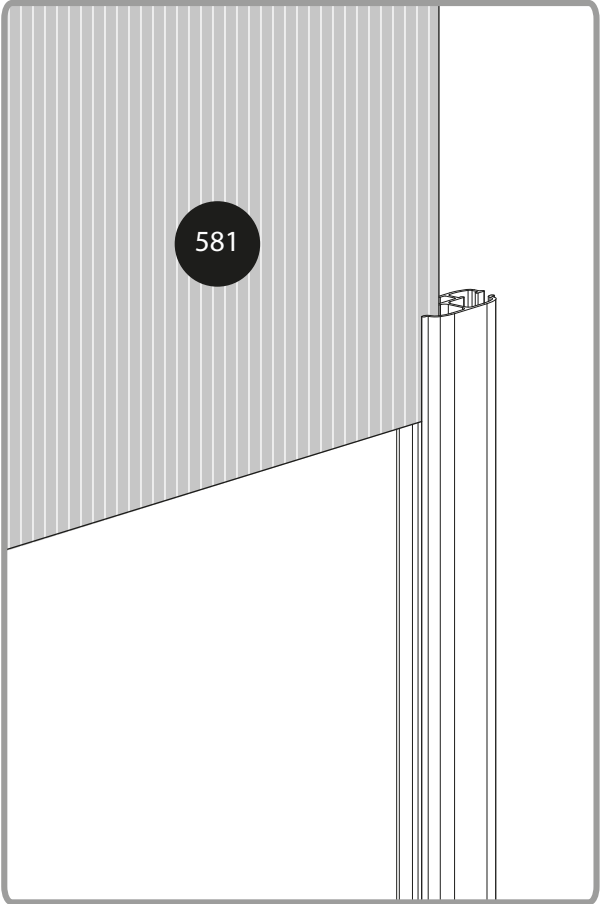
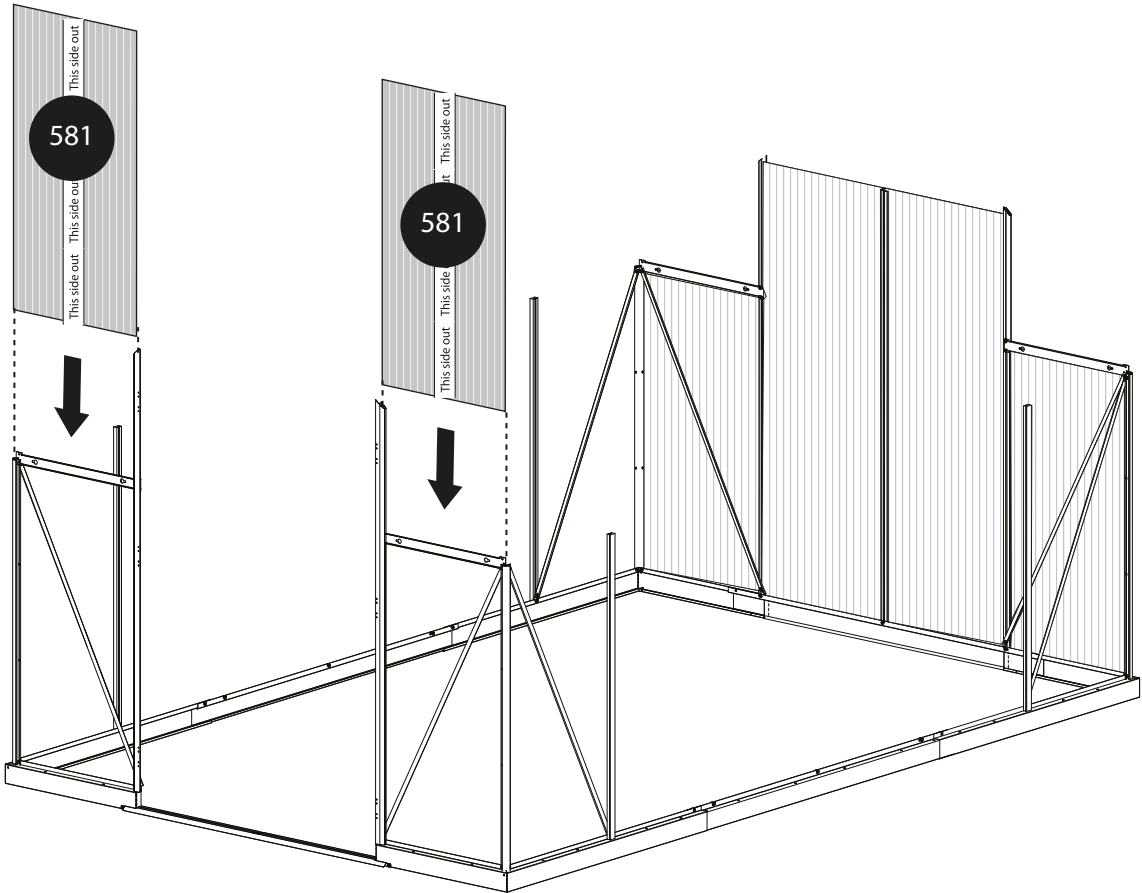


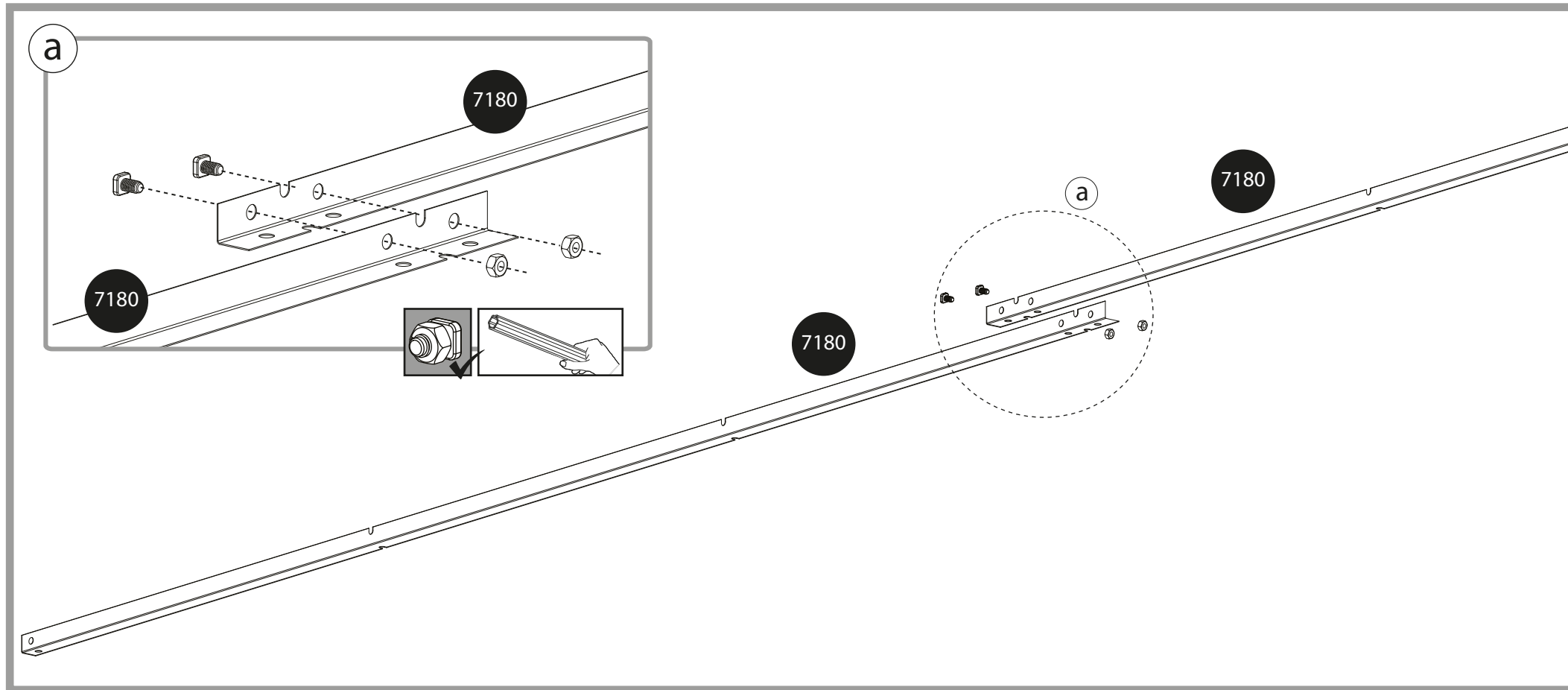
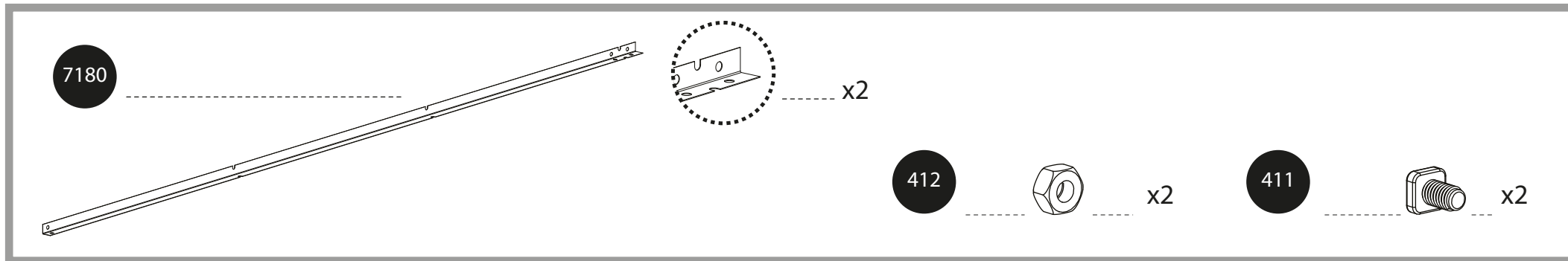
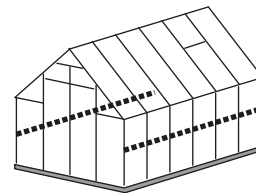


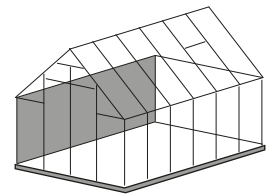
581



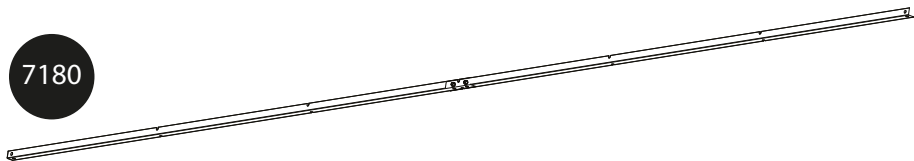
x2







7180



412



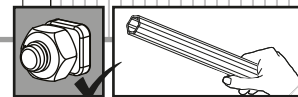
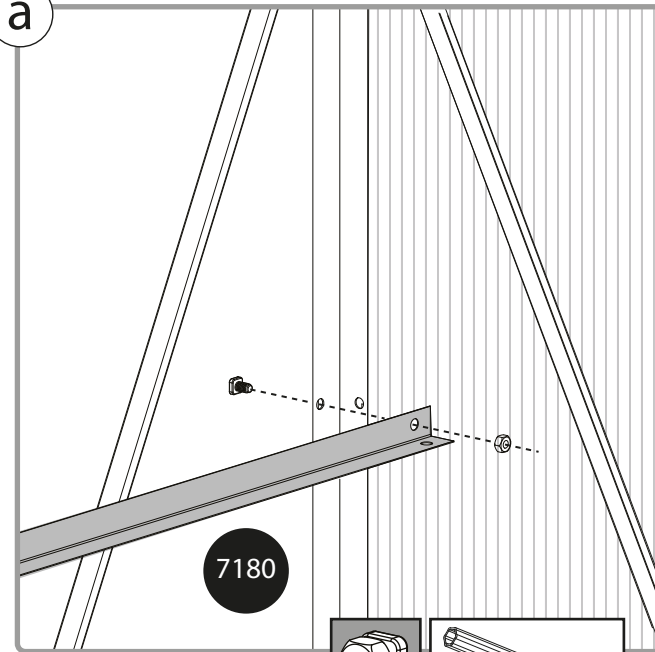
x2

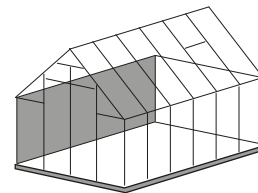
411



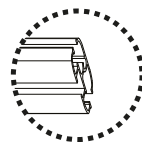
x2

a

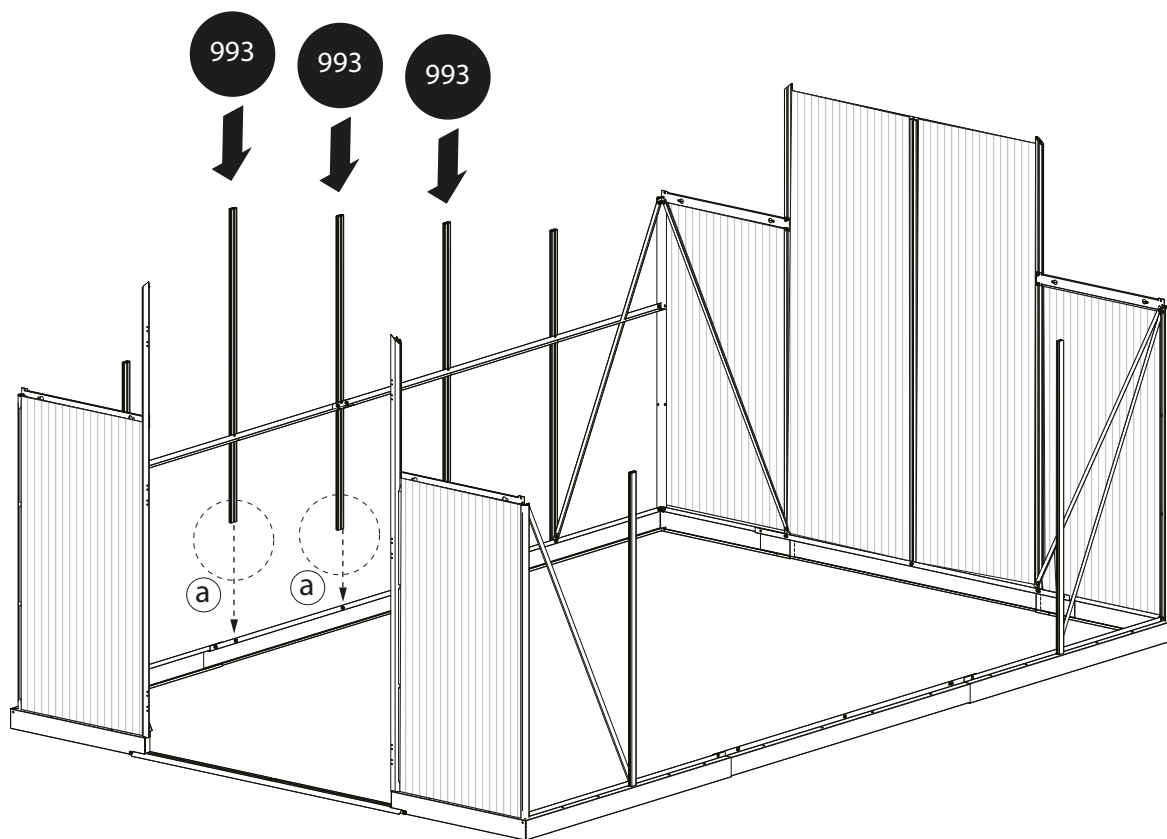




993

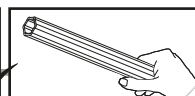
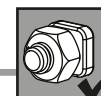
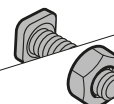


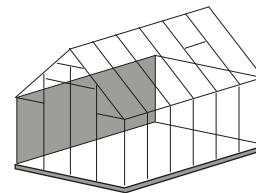
x3



a

993





412

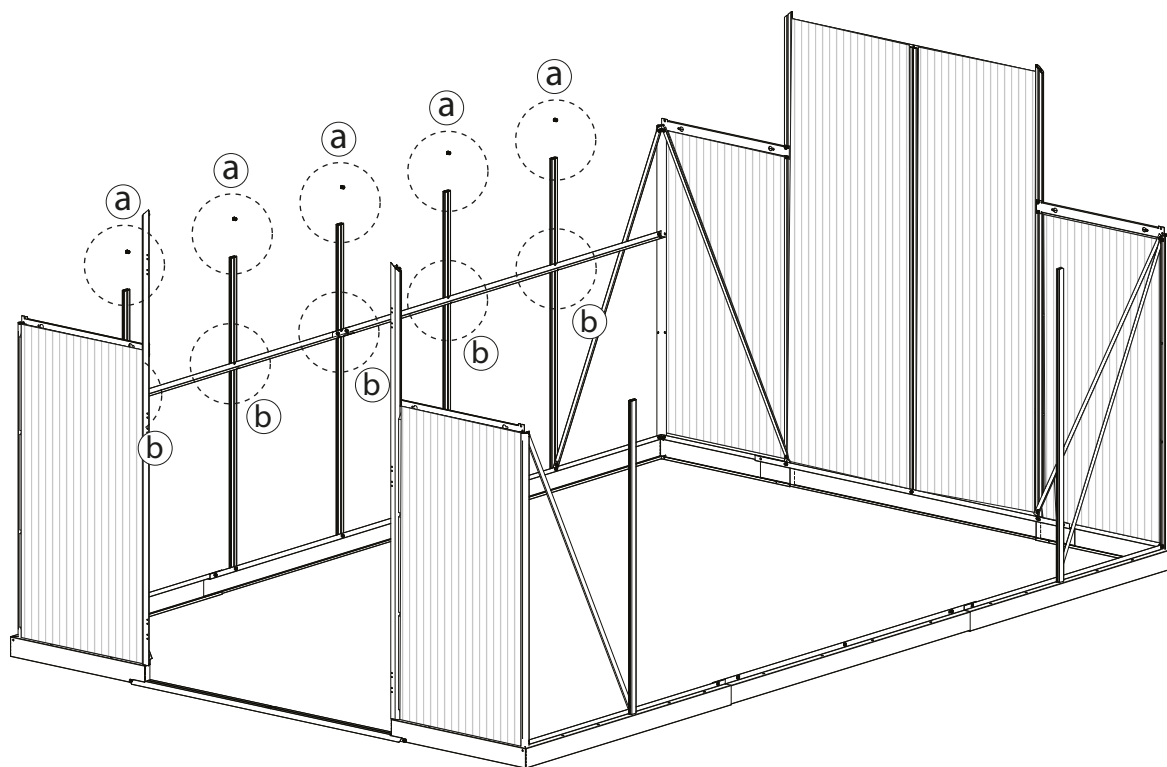


x5

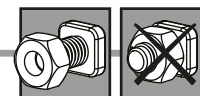
411



x5



a

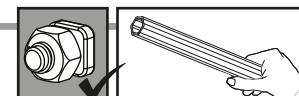


411 + 412



993

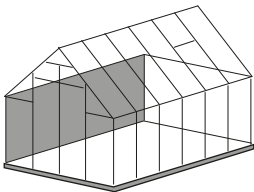
b



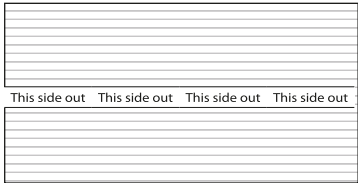
993



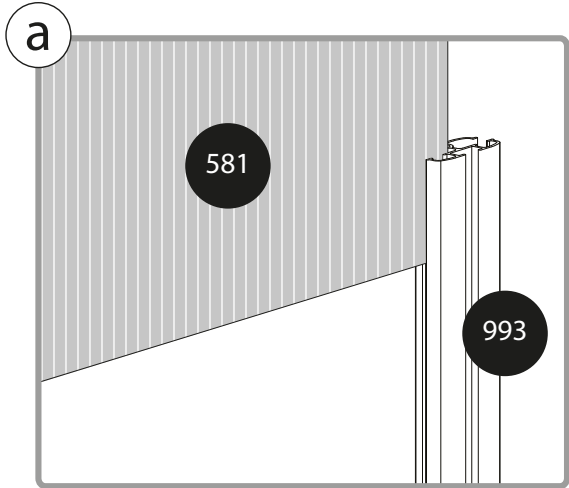
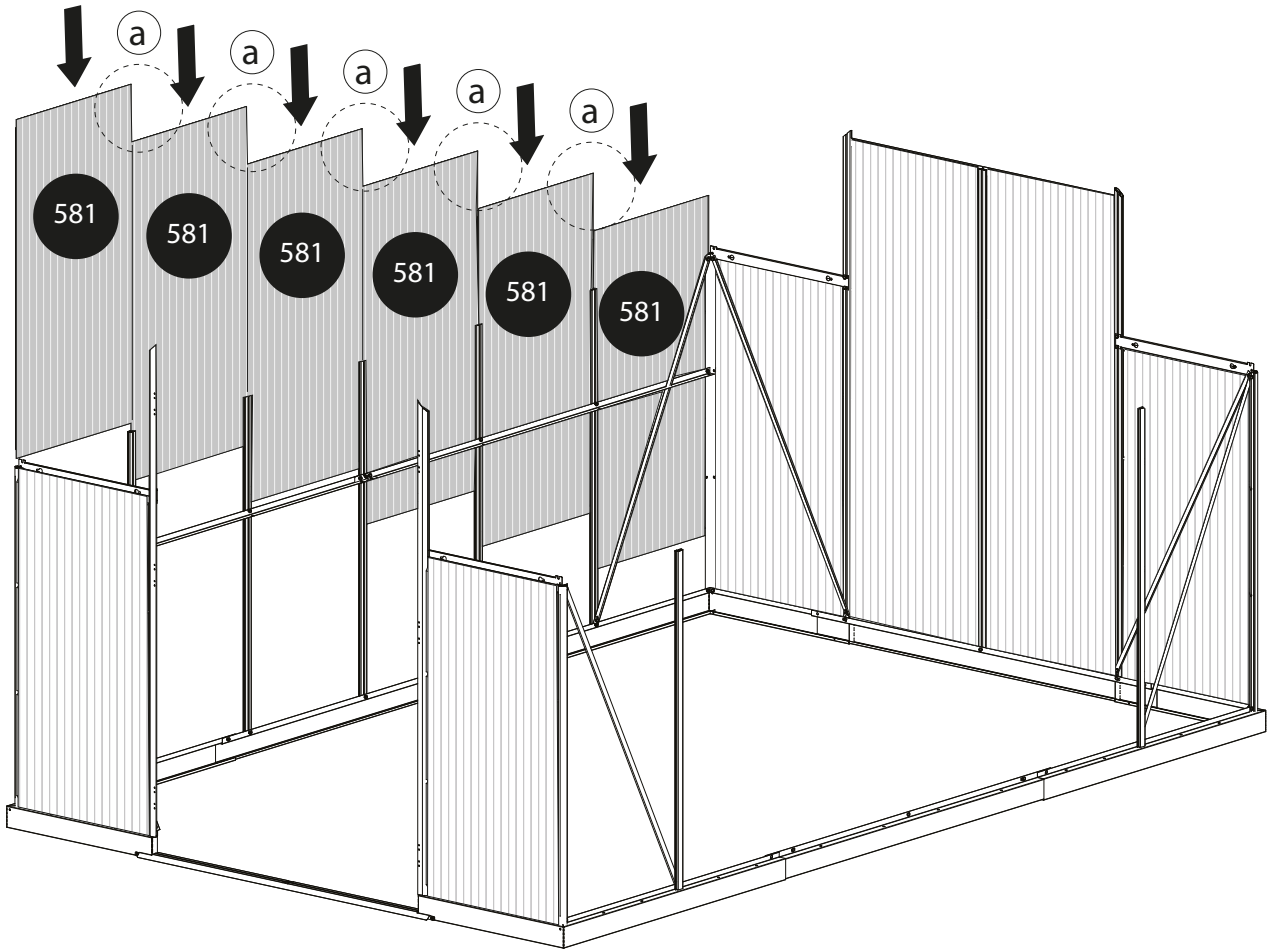
7180

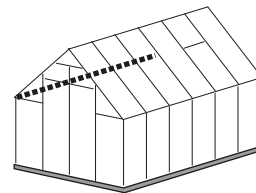


581



x6

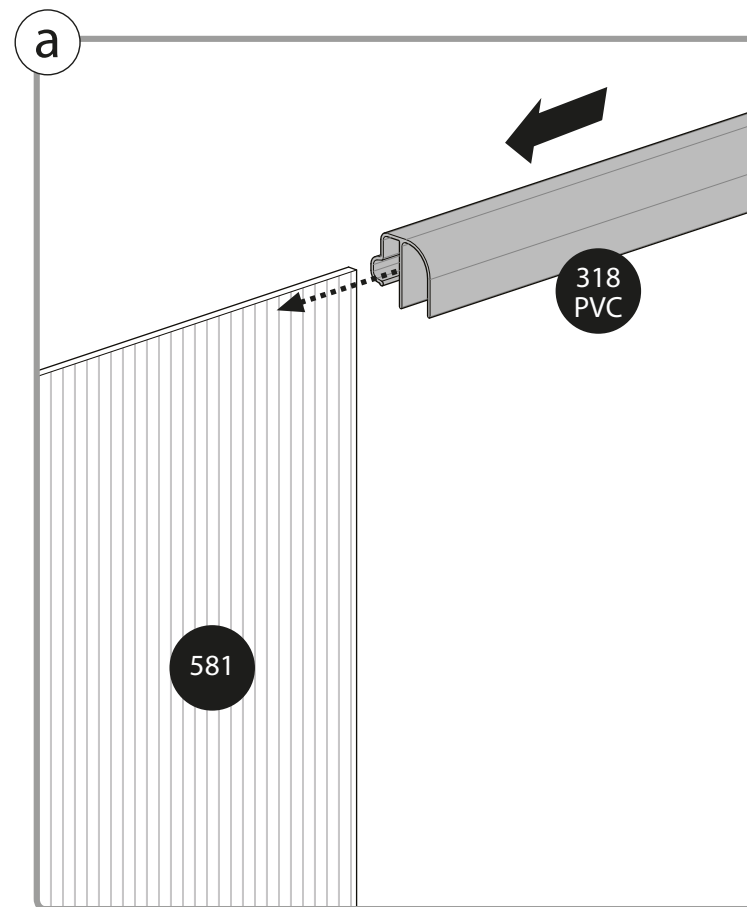
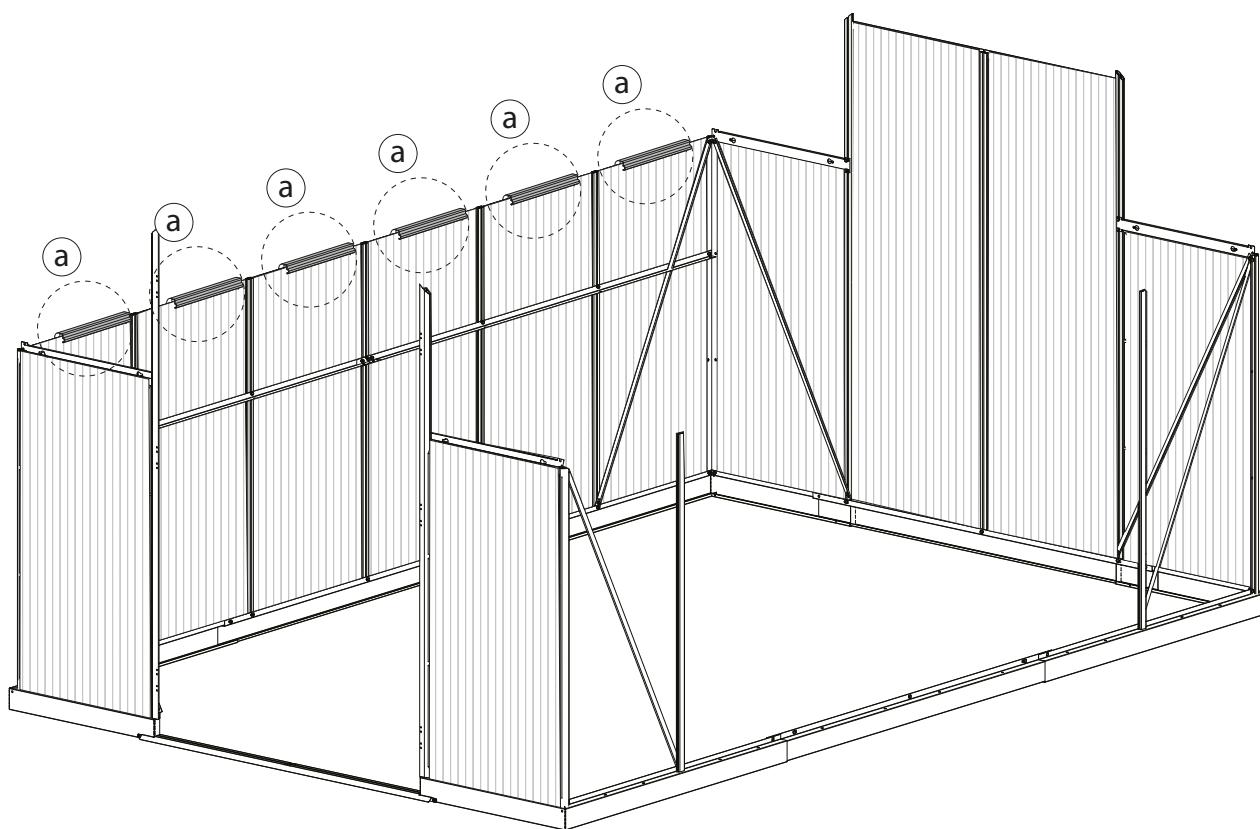


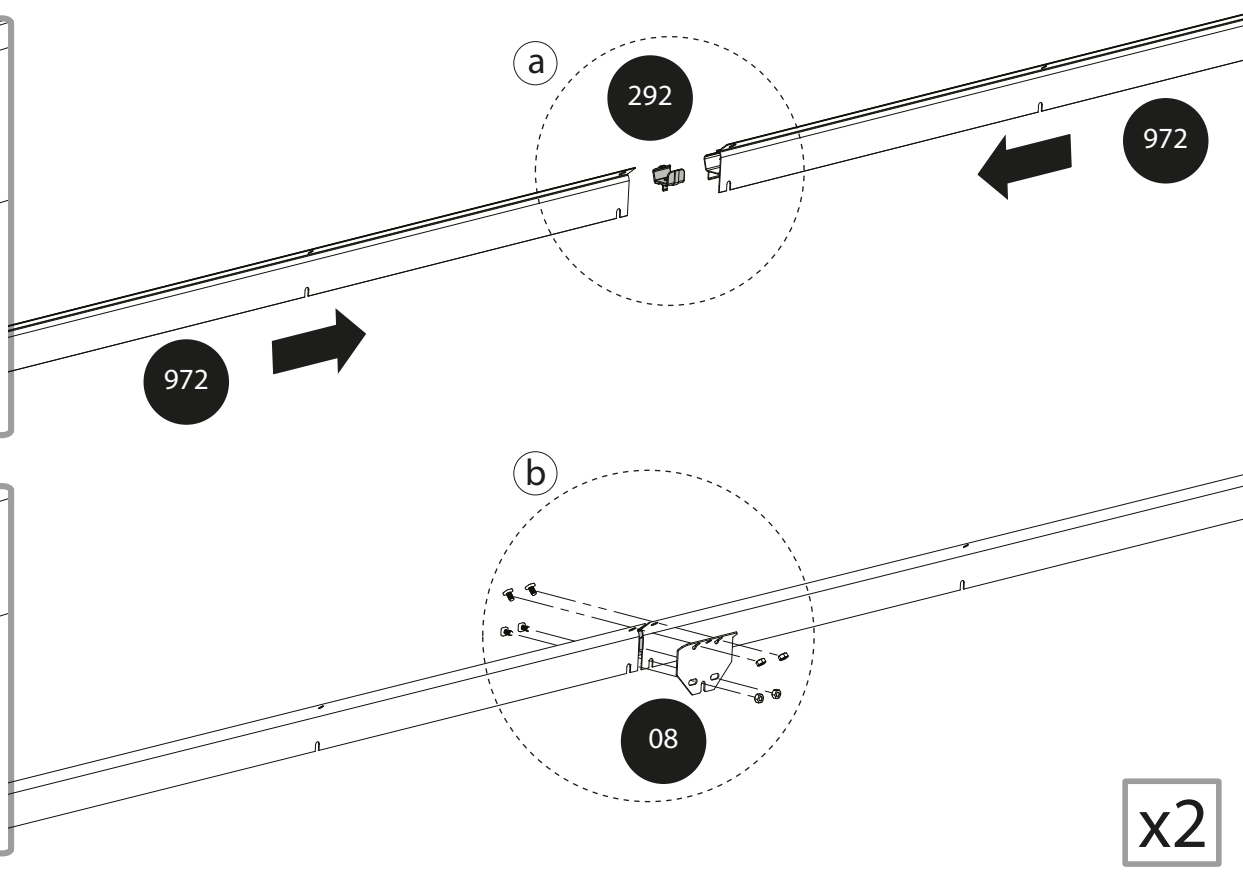
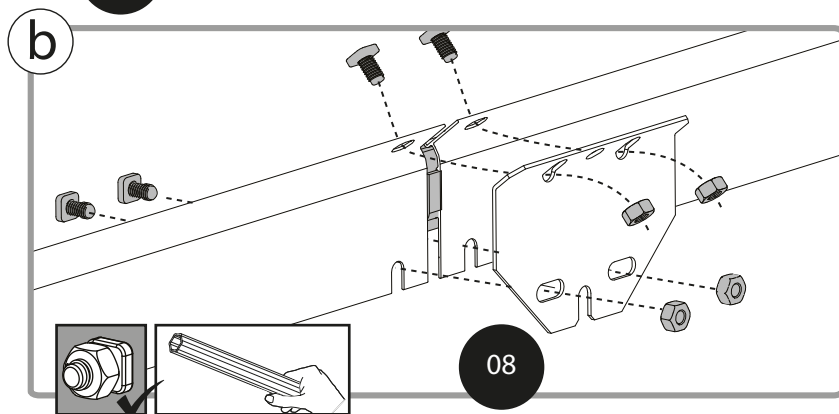
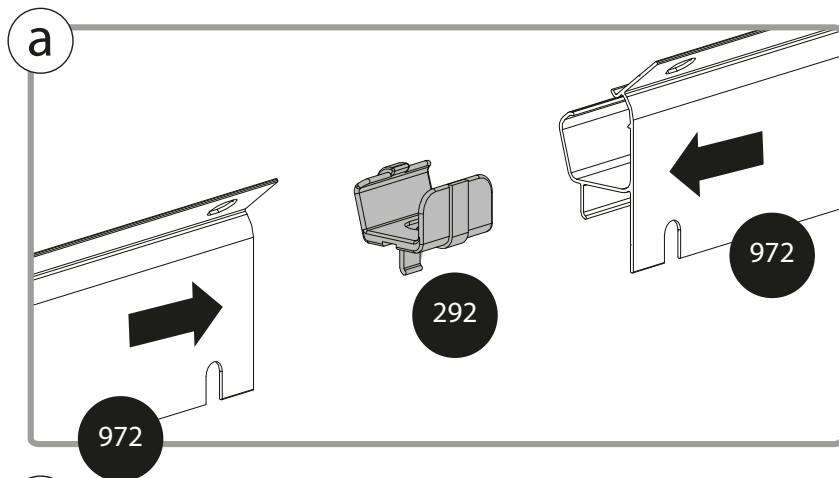
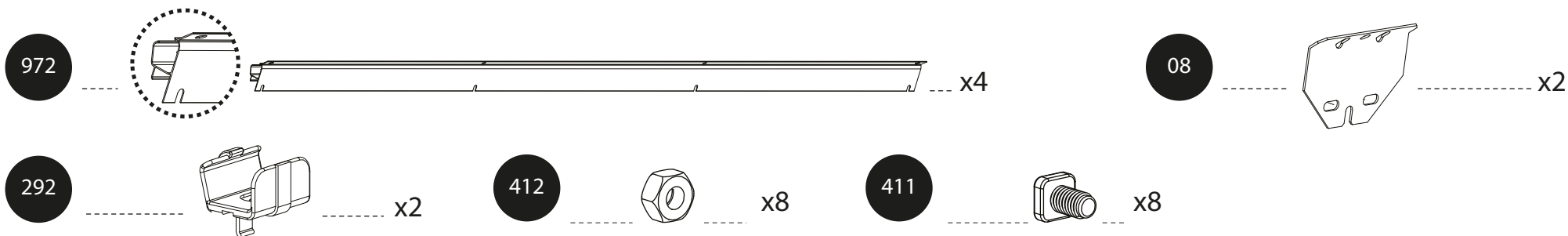
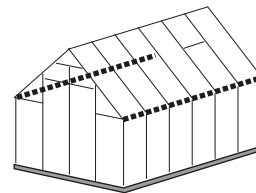


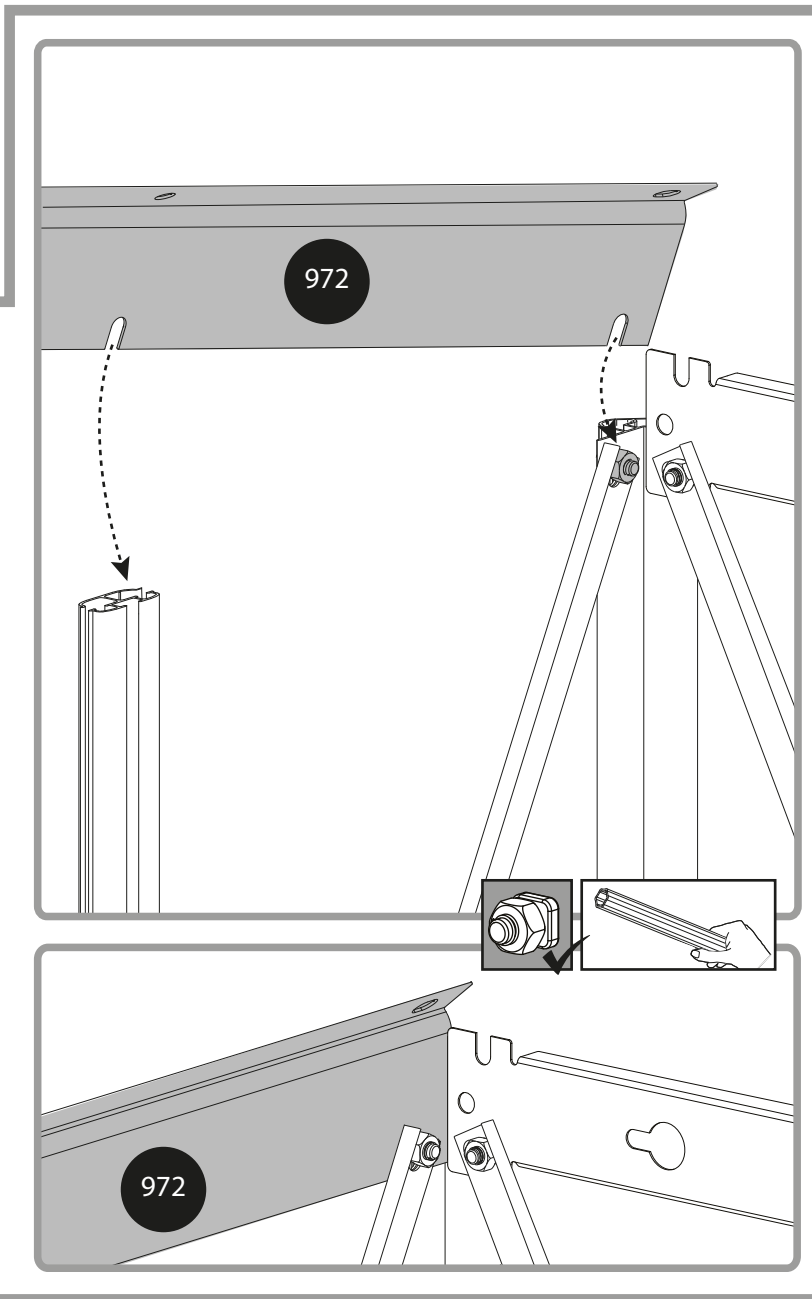
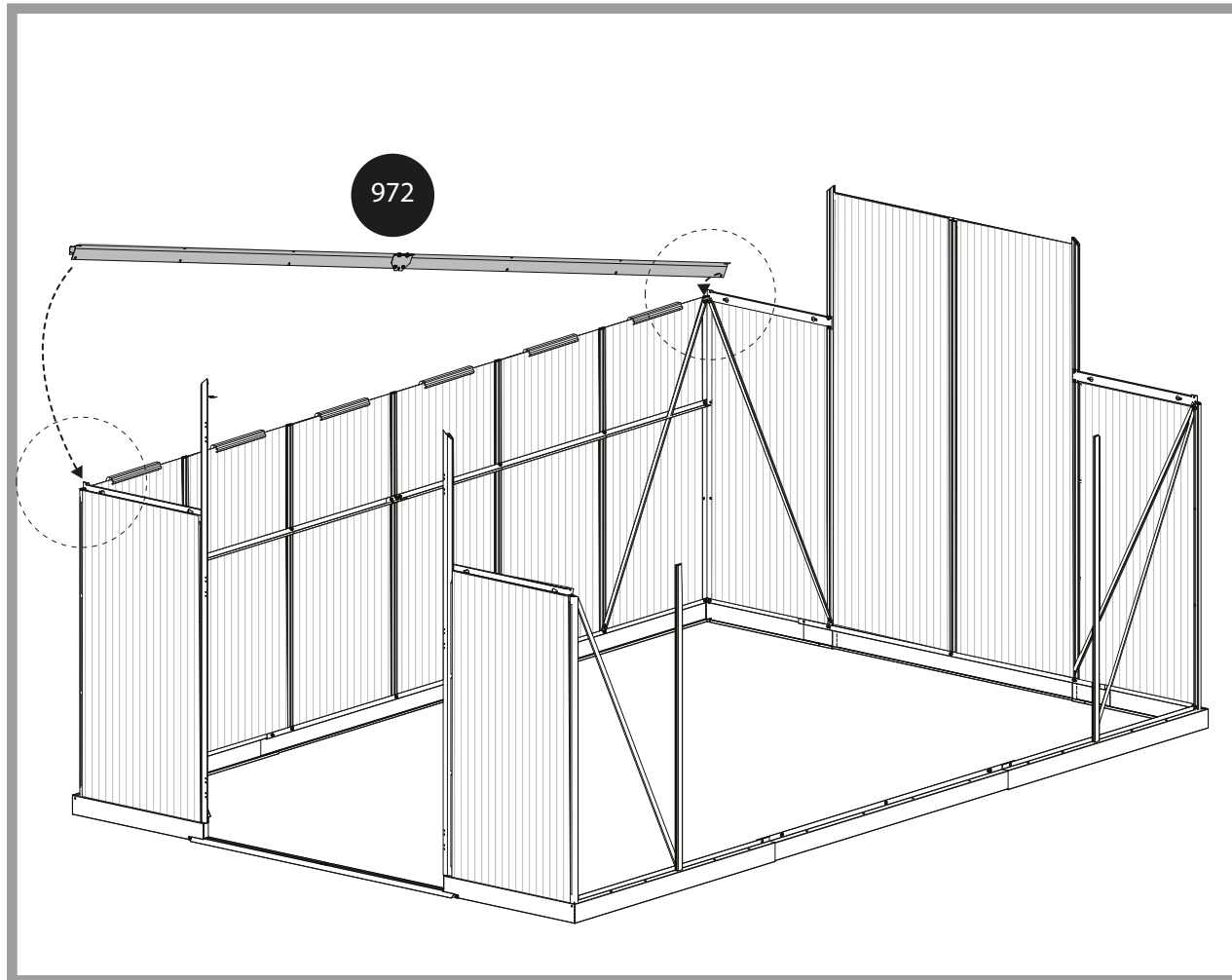
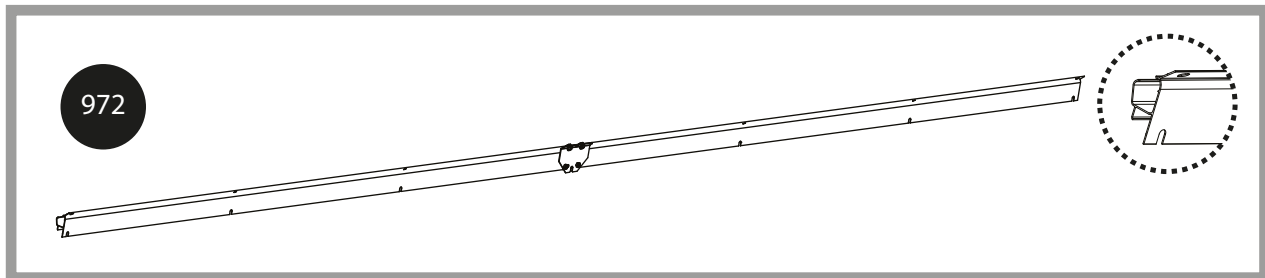
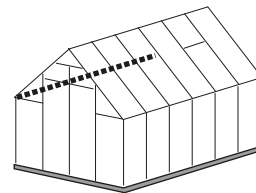
318
PVC

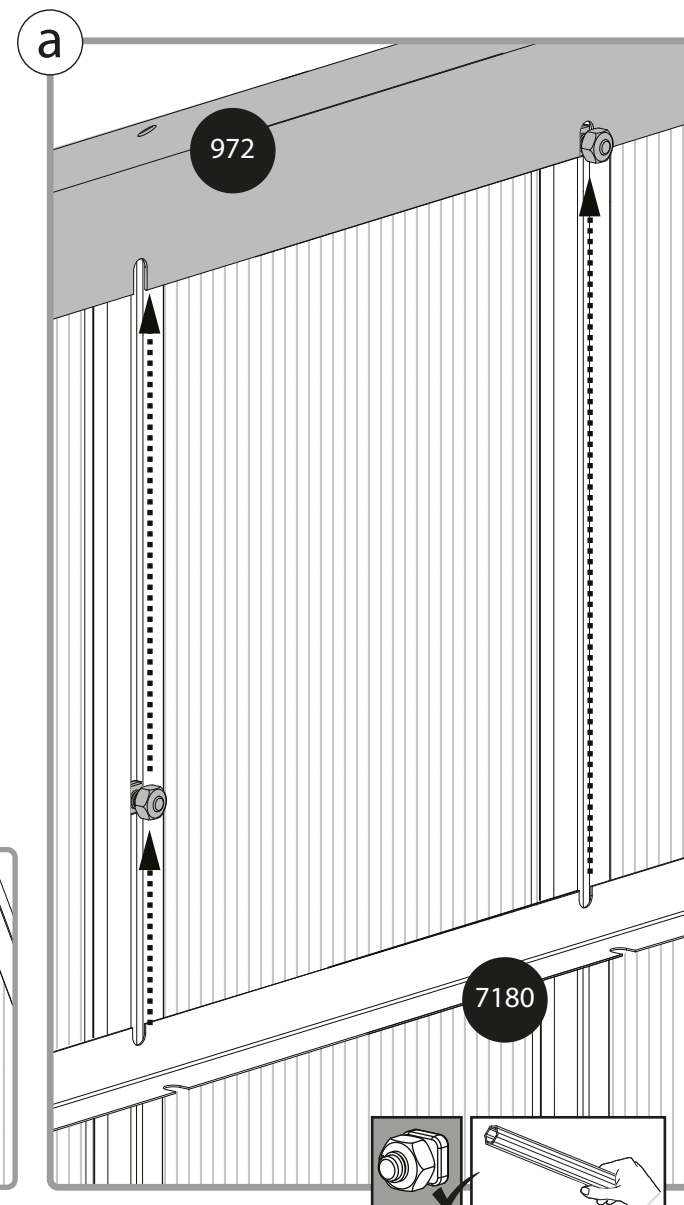
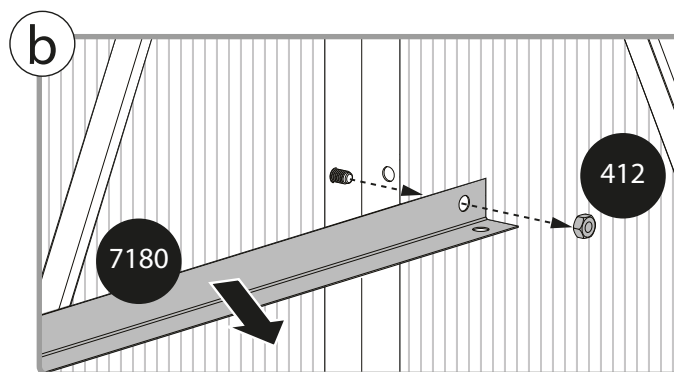
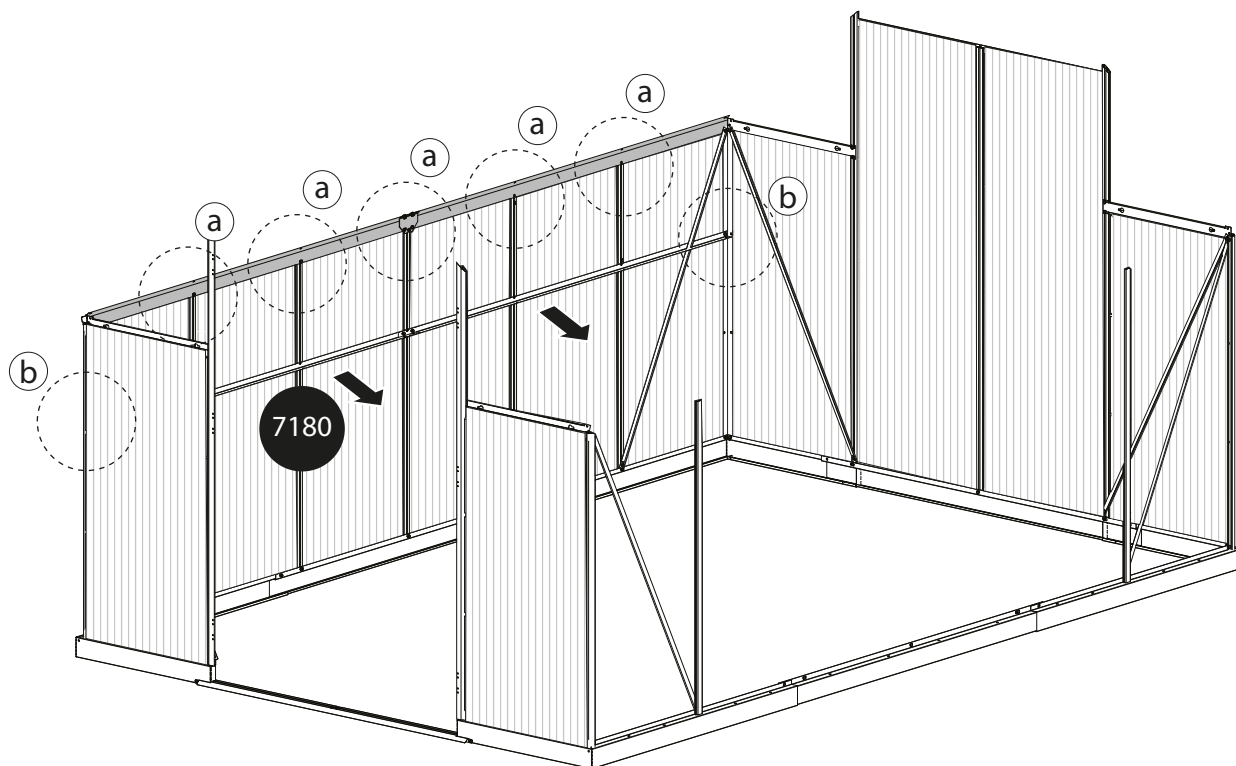
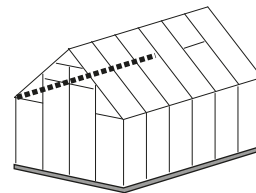


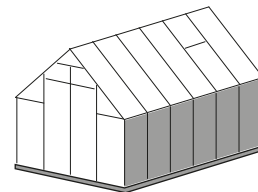
x6



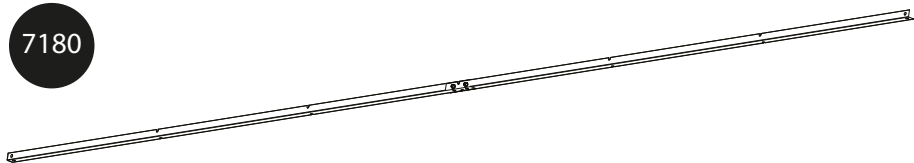








7180



412

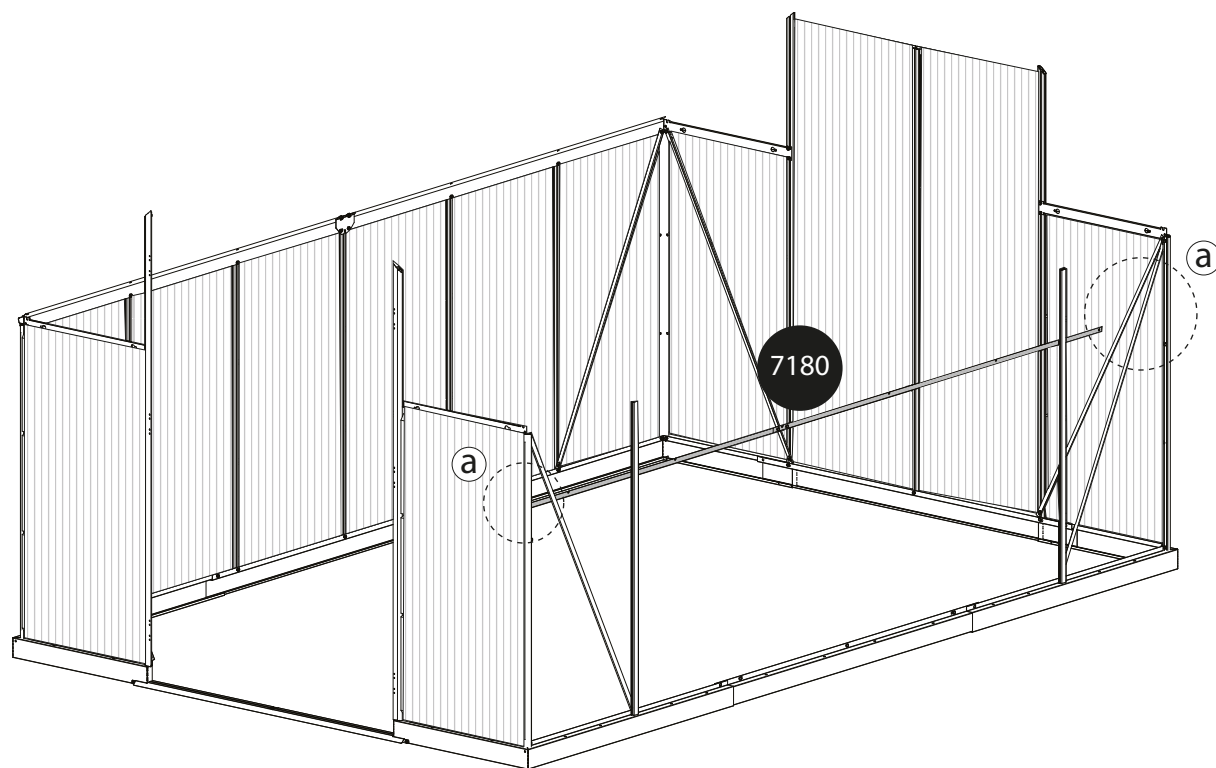


x2

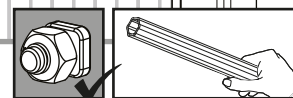
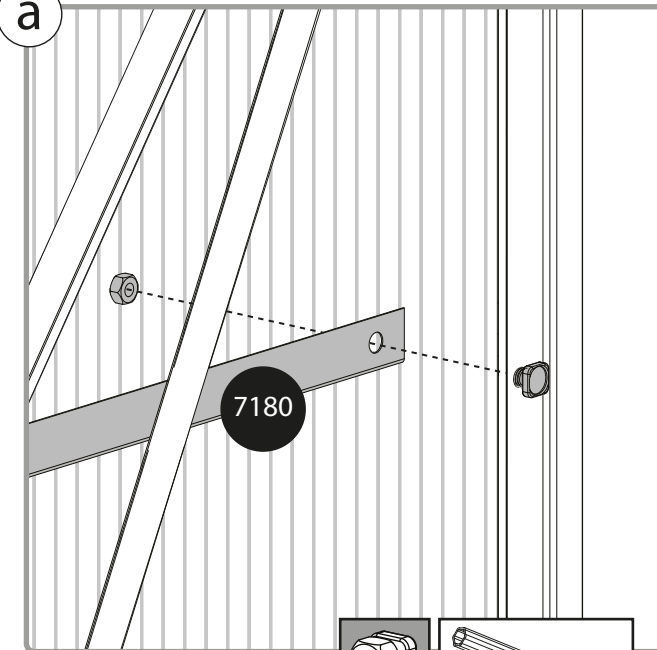
411

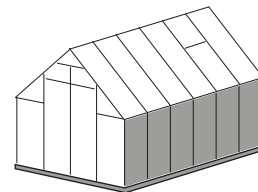


x2



a

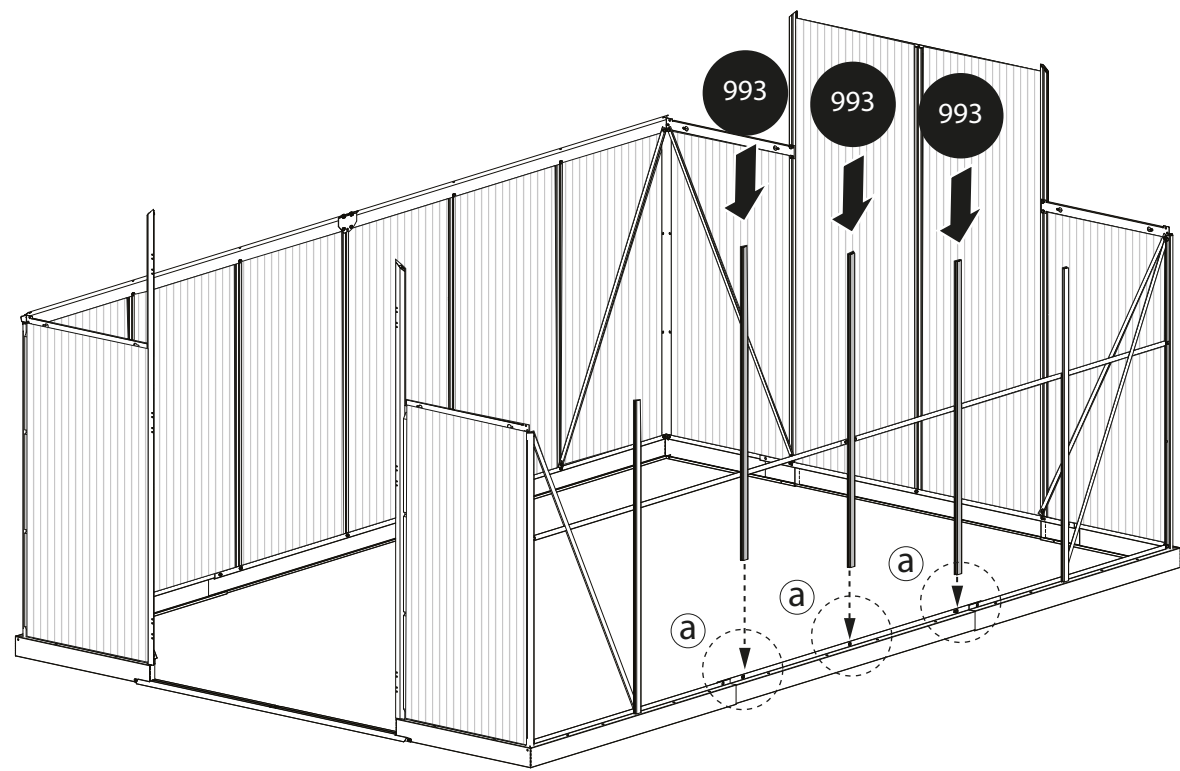




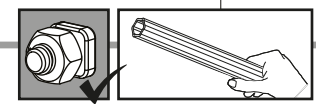
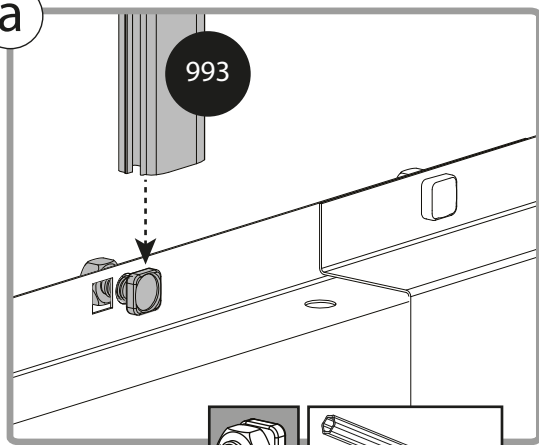
993

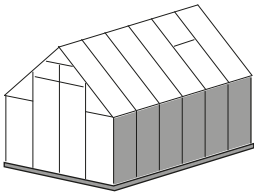


x3



a





412

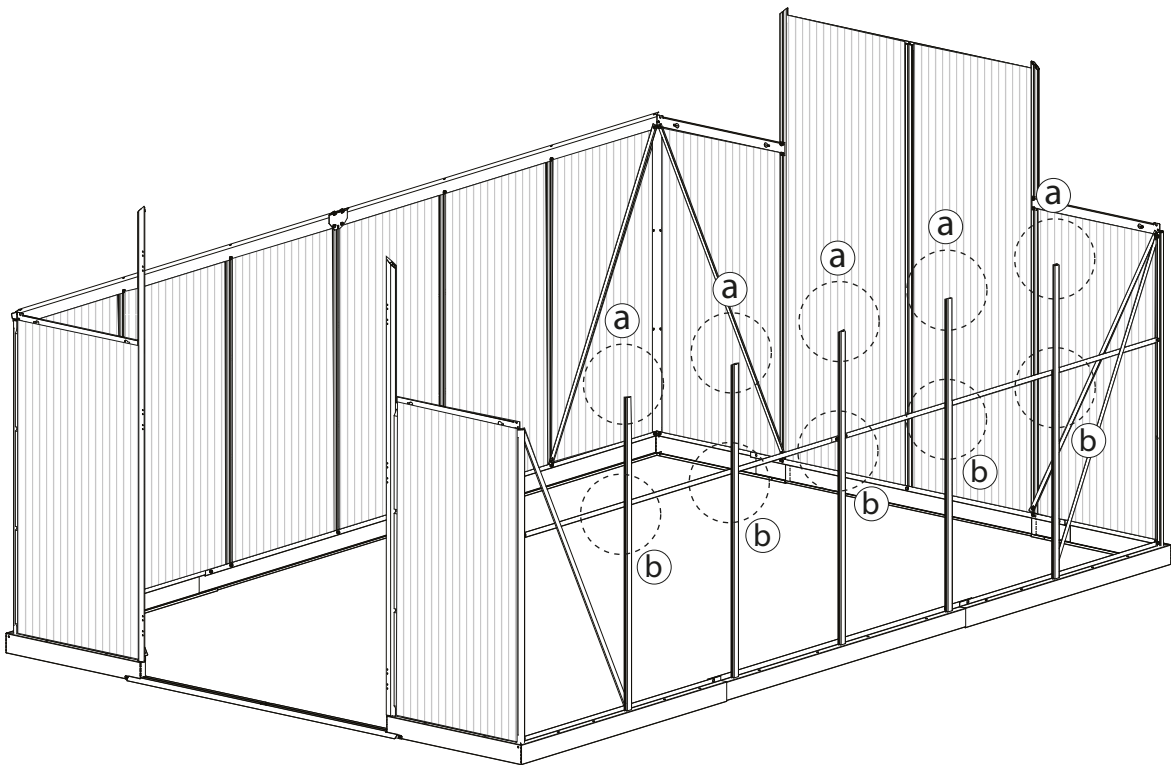


x5

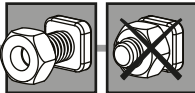
411



x5



a

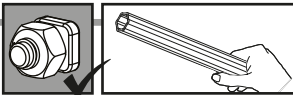


411 + 412



993

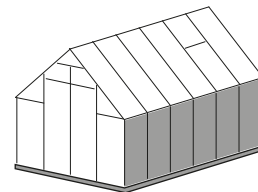
b



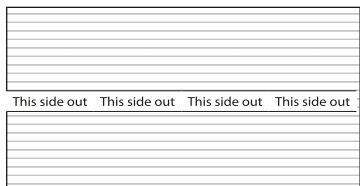
993



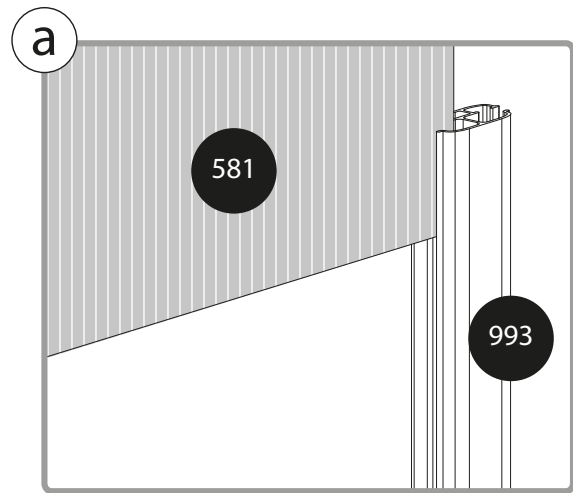
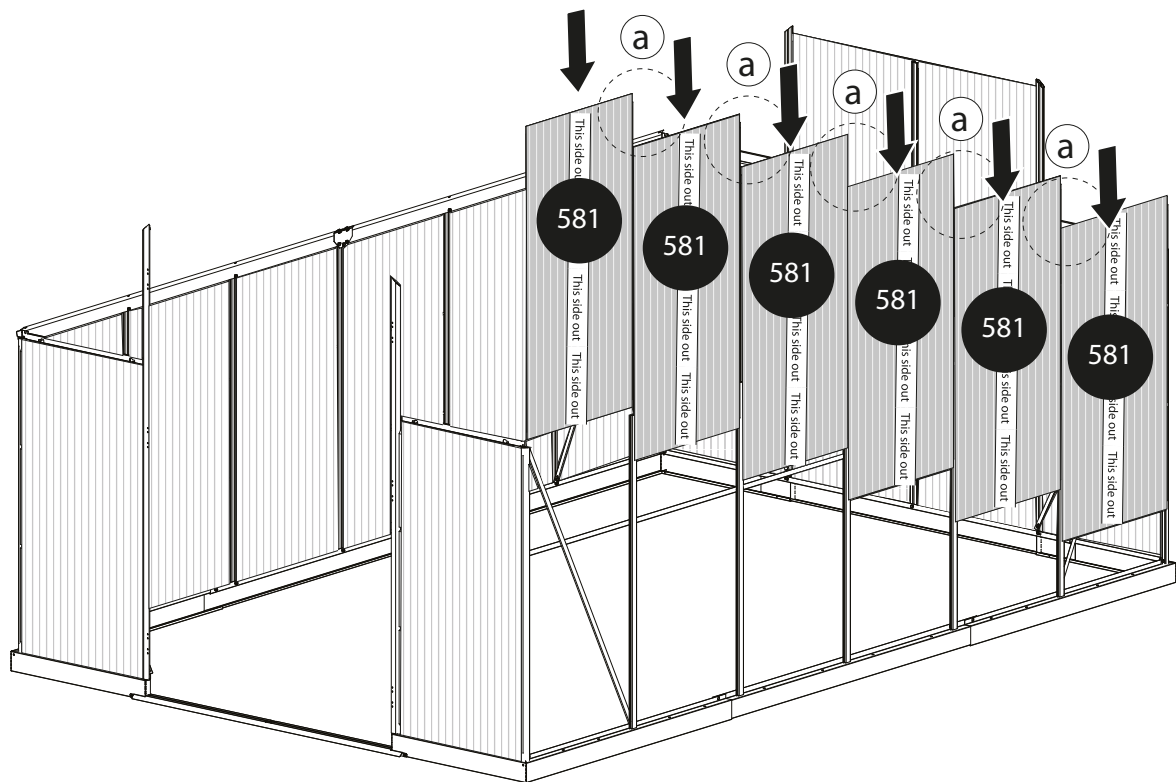
7180

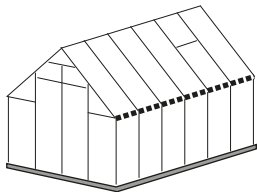


581



x6

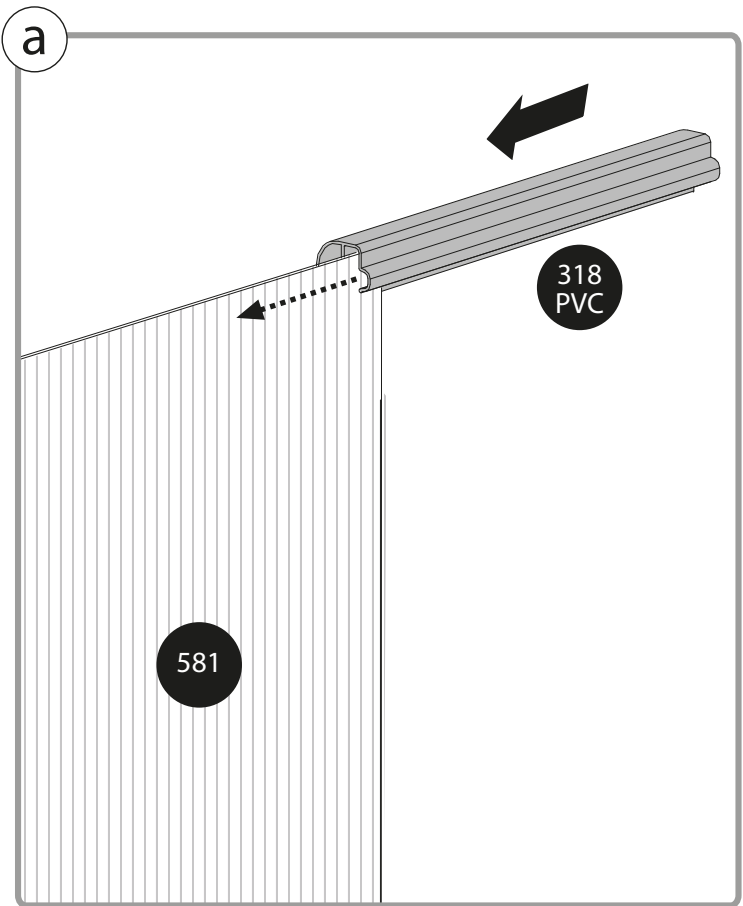
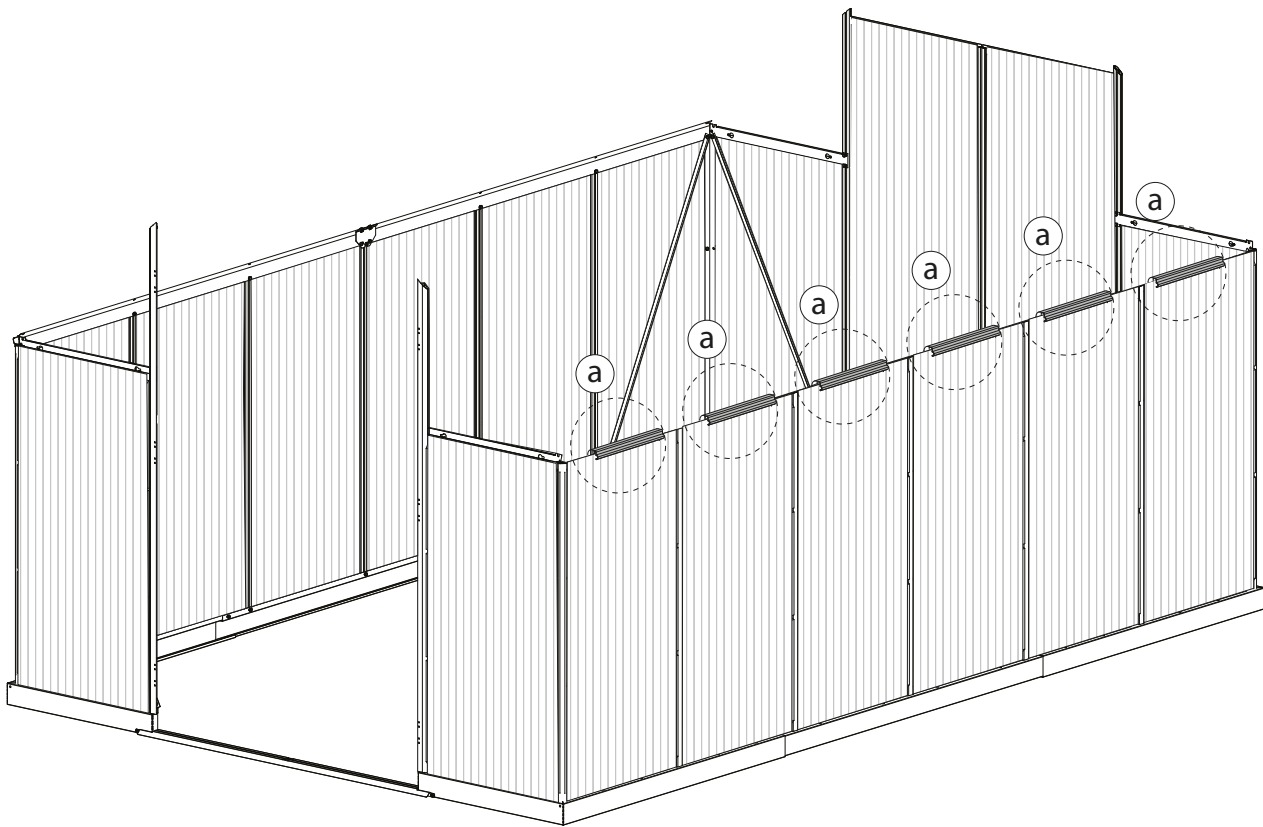


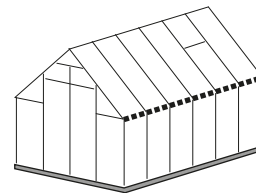


318
PVC

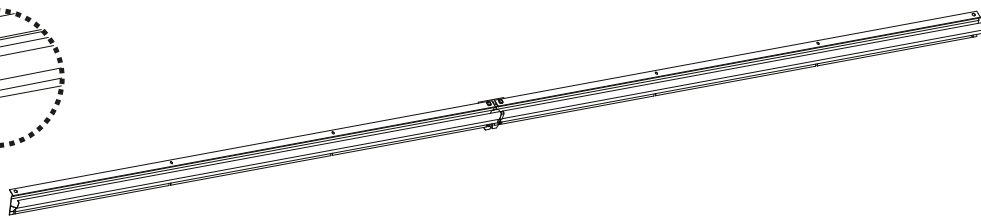
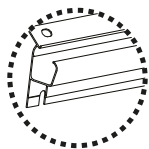


x6

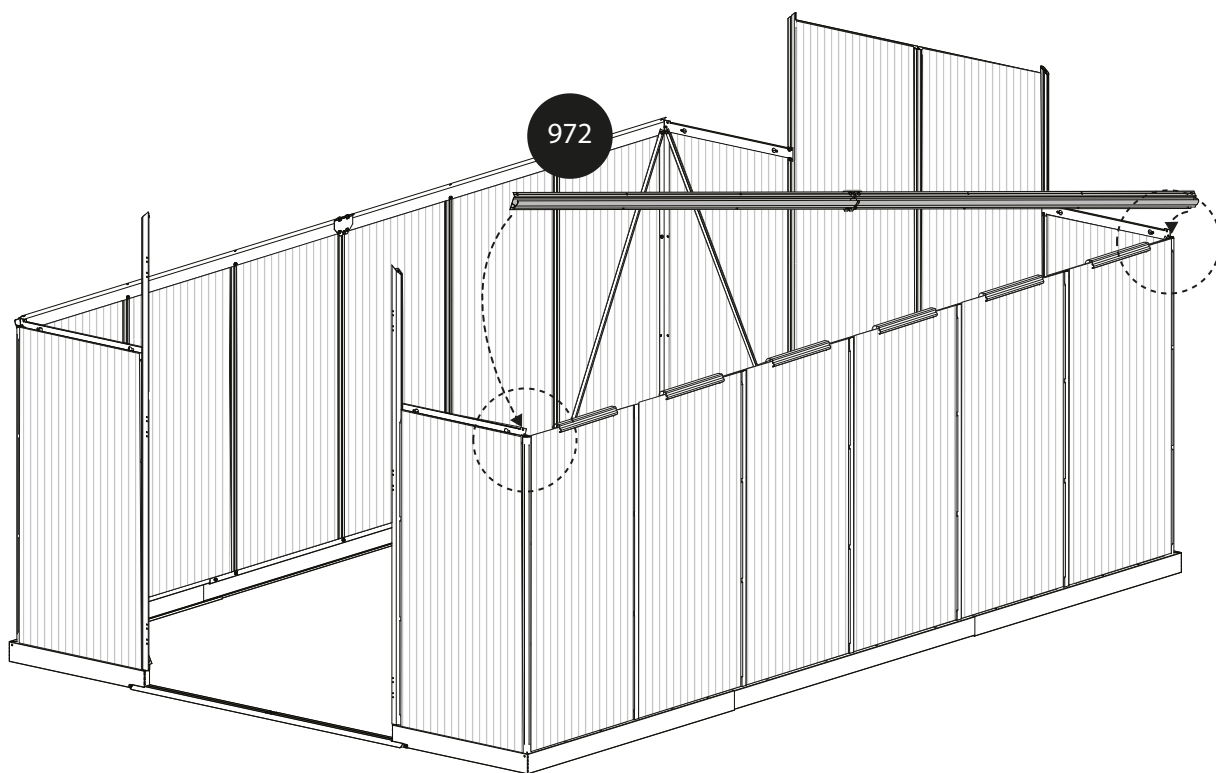




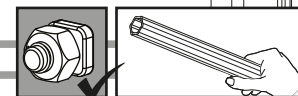
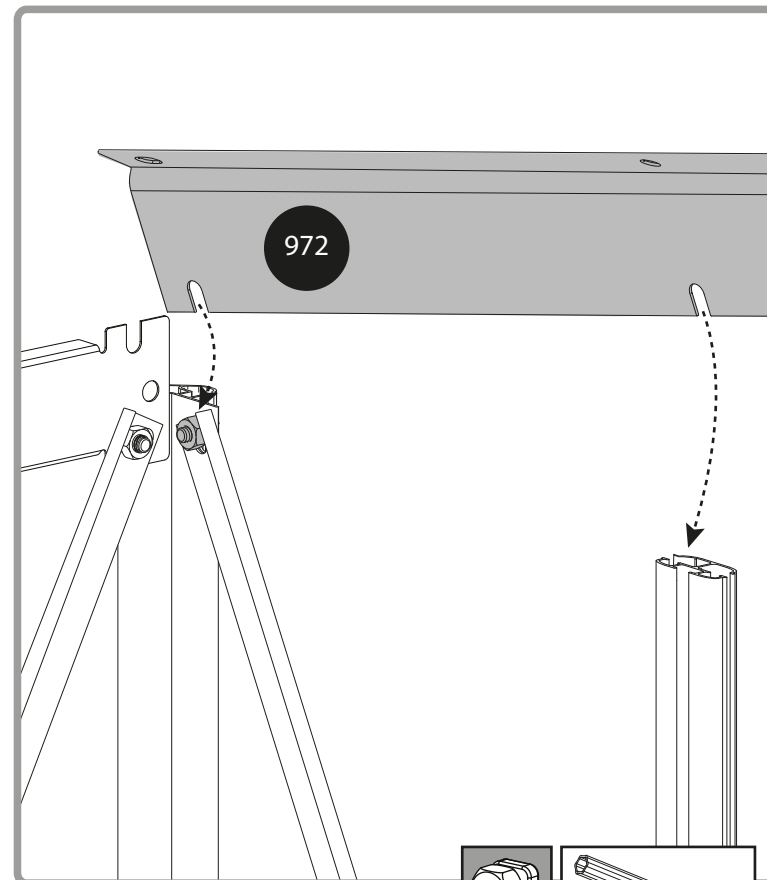
972



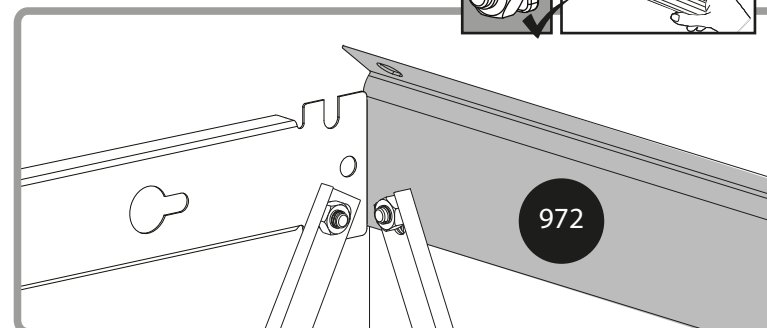
972

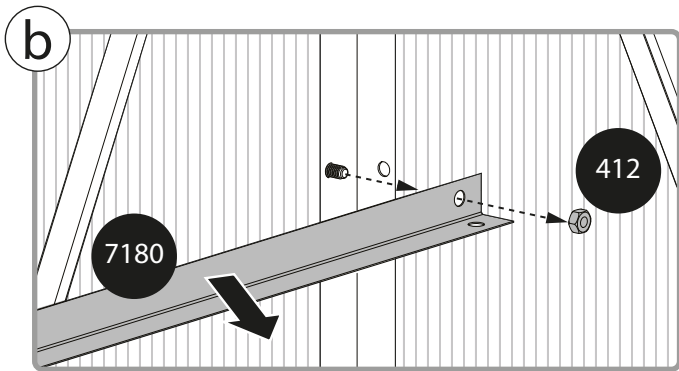
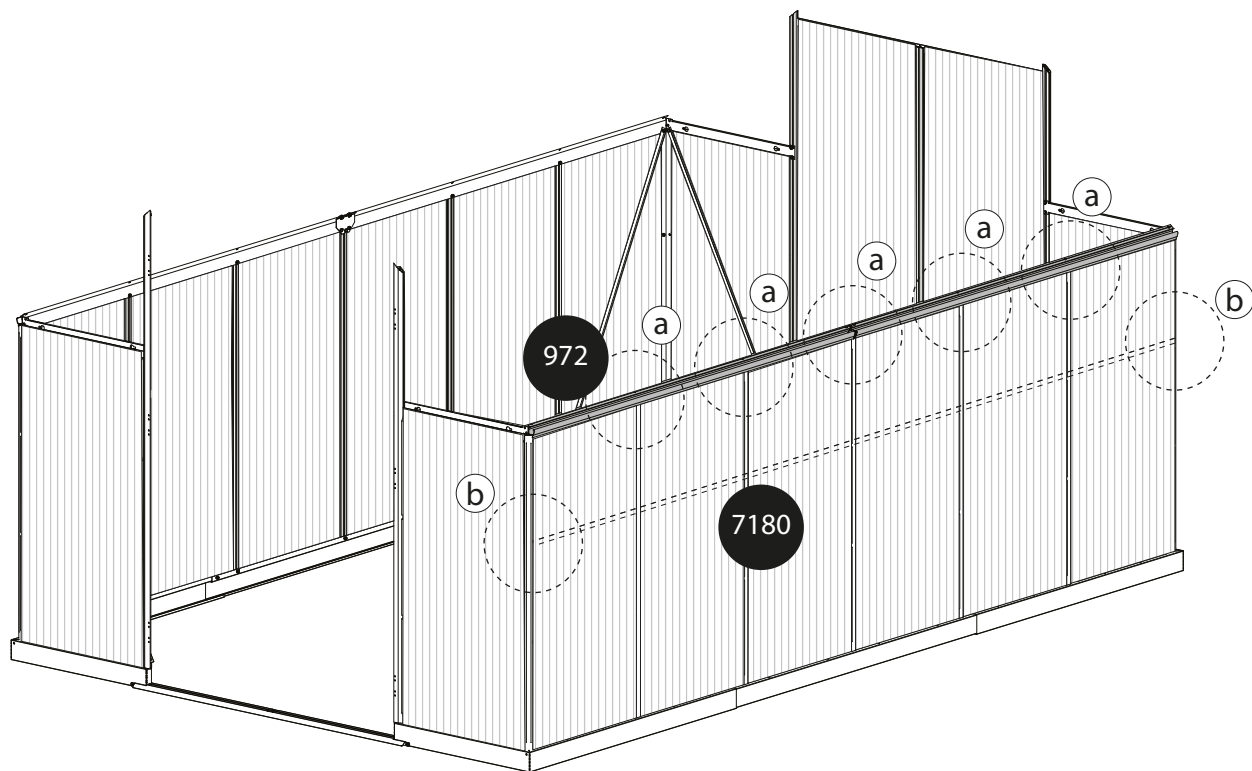
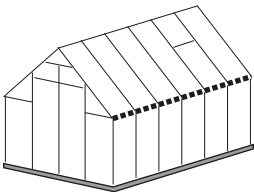


972

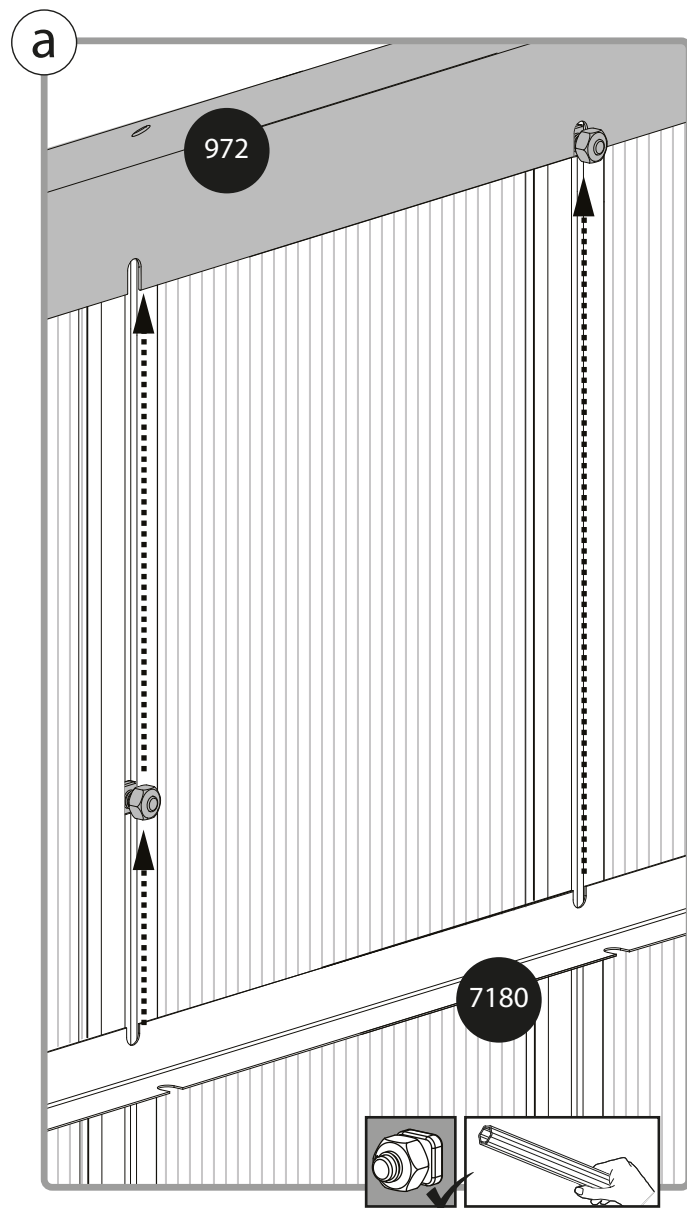


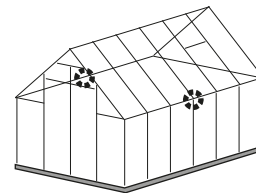
972





Throw away part #7180
Jetez une partie #7180
Werfen Sie weg Teil #7180





4008



x2

412

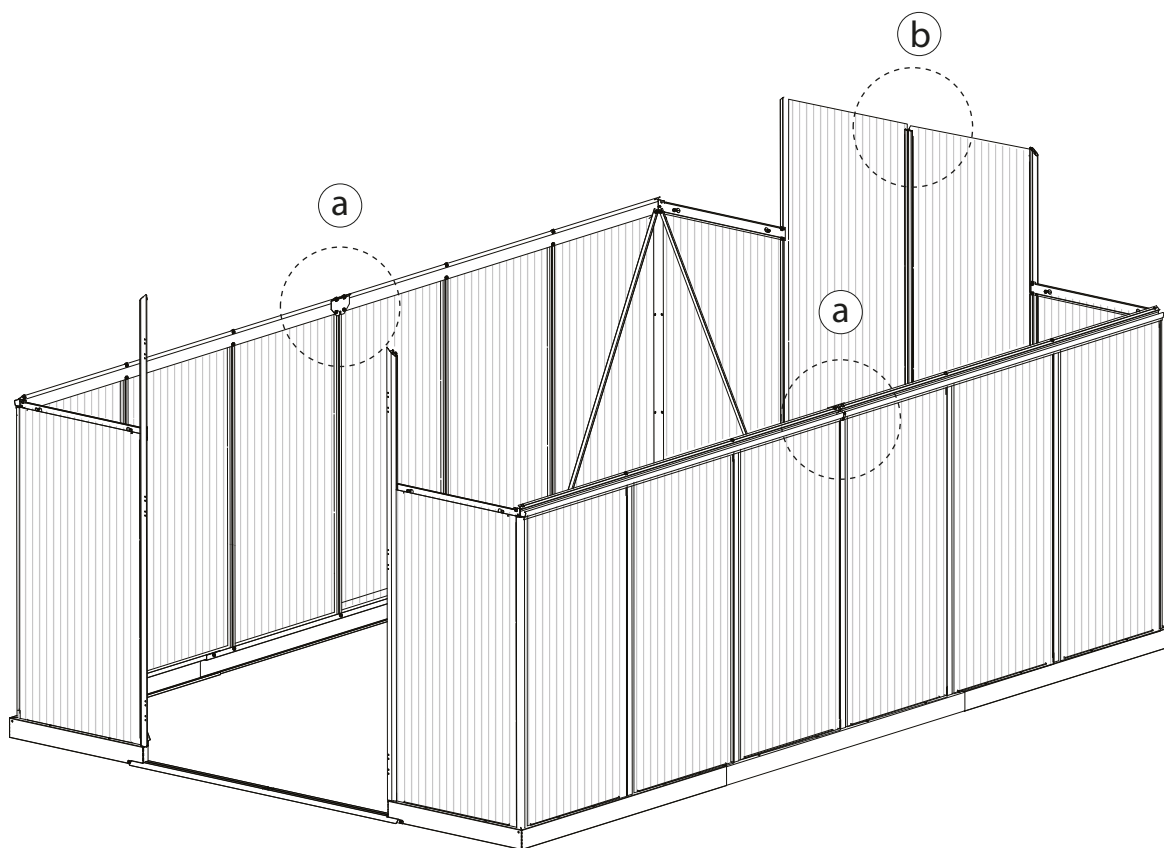


x1

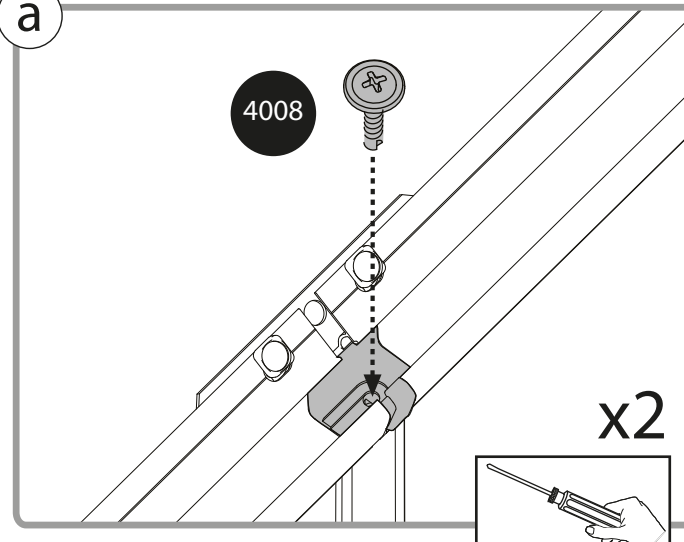
411



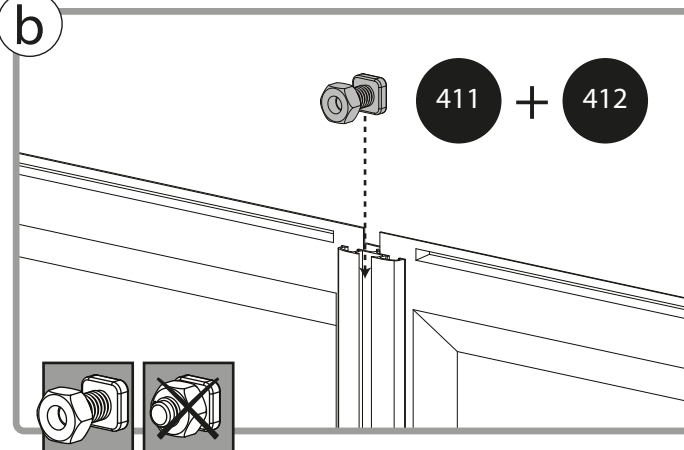
x1

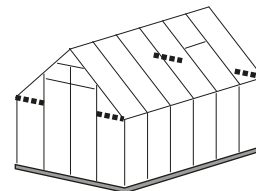


a

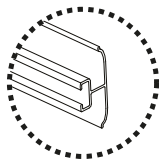
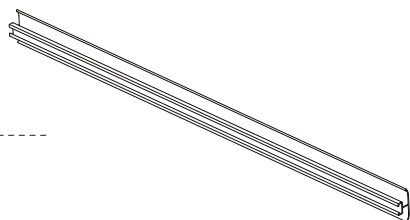


b





7072



x4

412

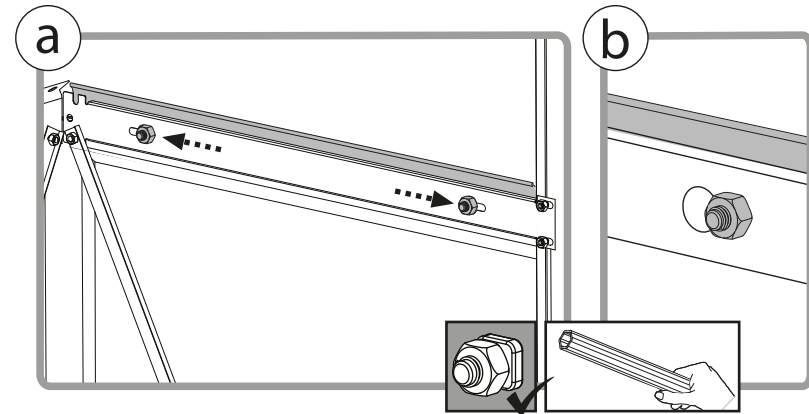
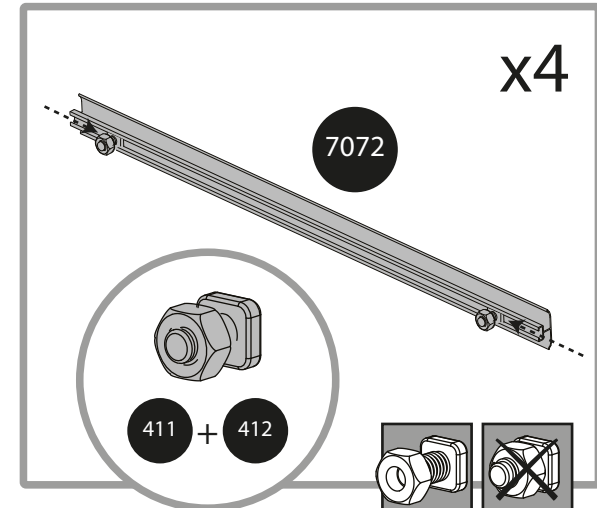
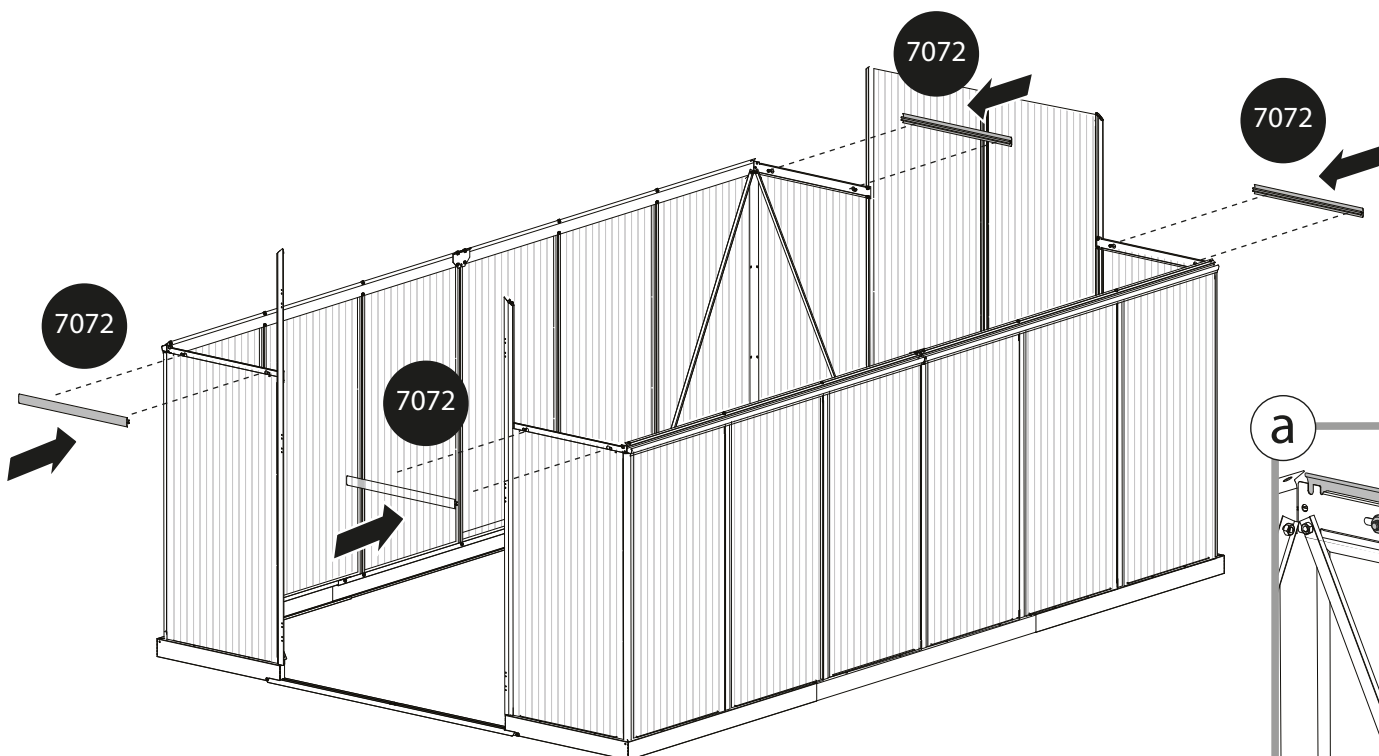


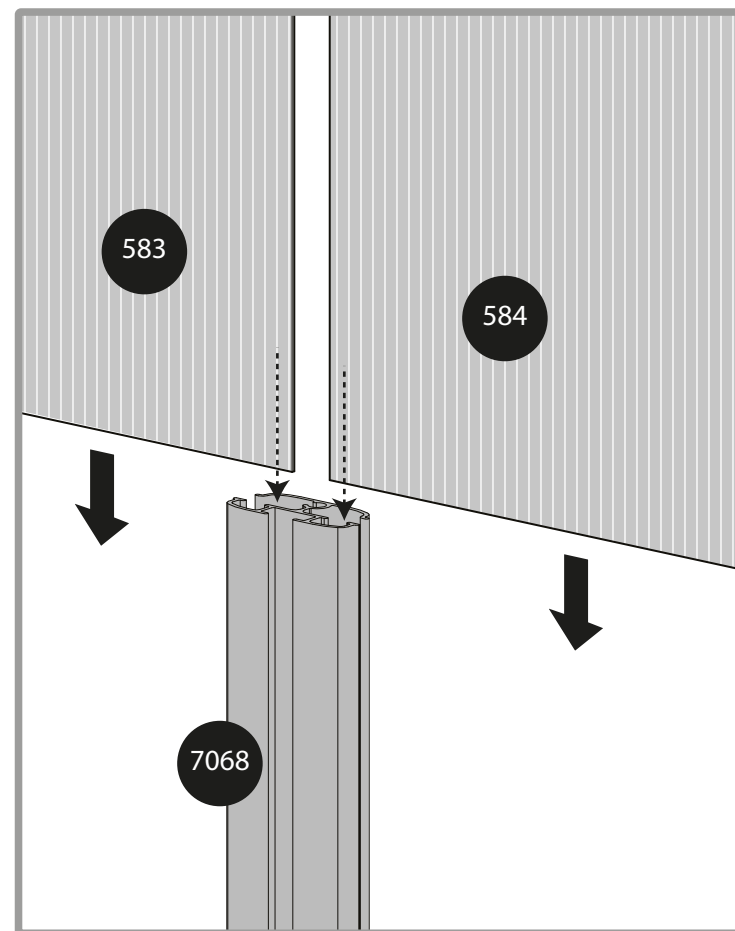
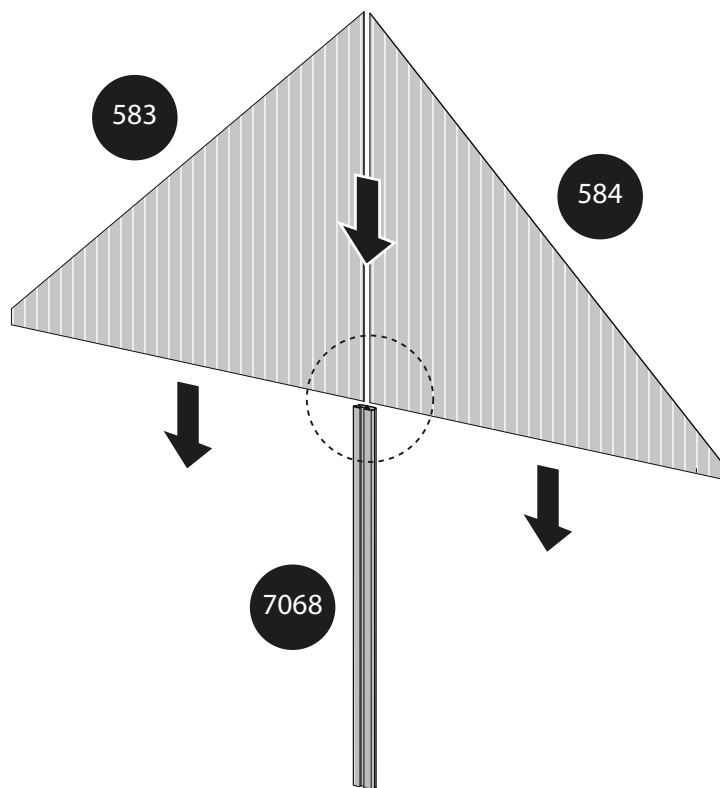
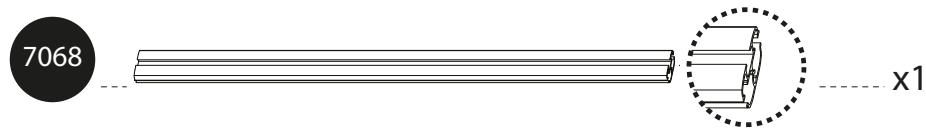
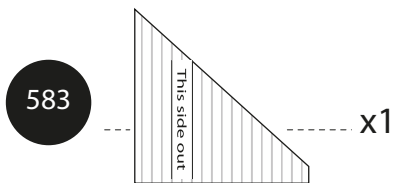
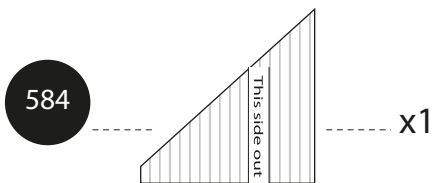
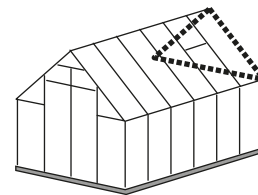
x8

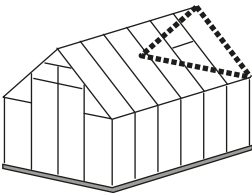
411

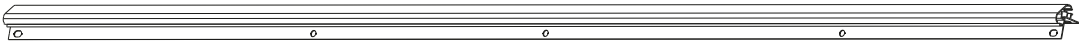





x8



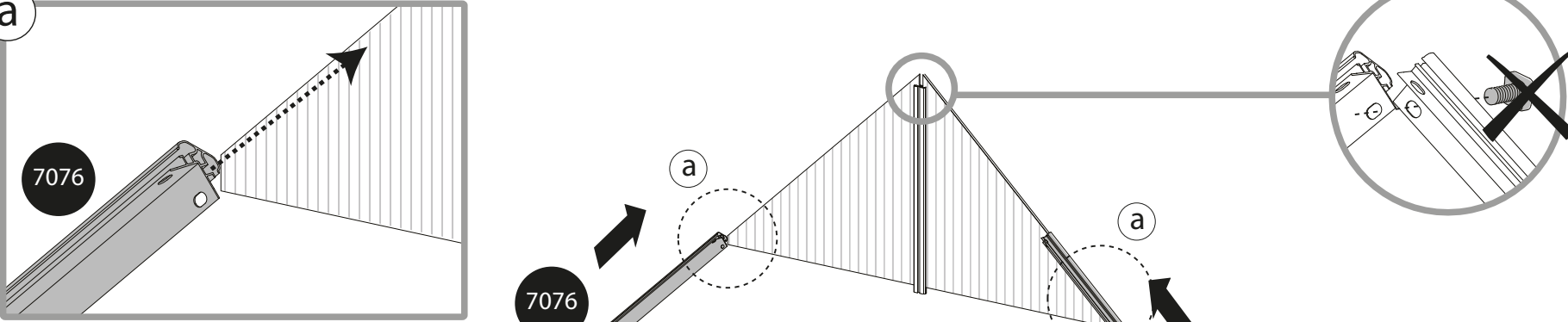




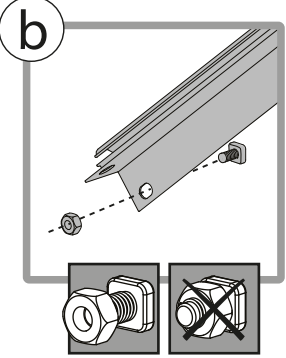
7076   x2

412  x2 411  x2

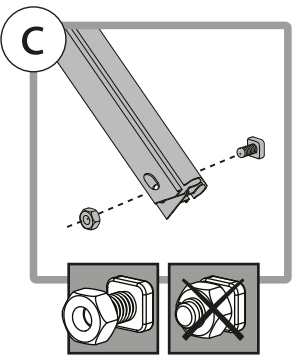
a

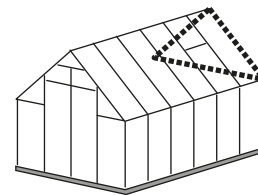


b

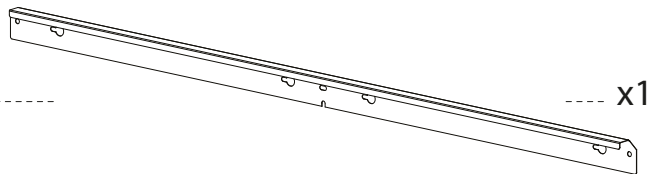


c





7061



412

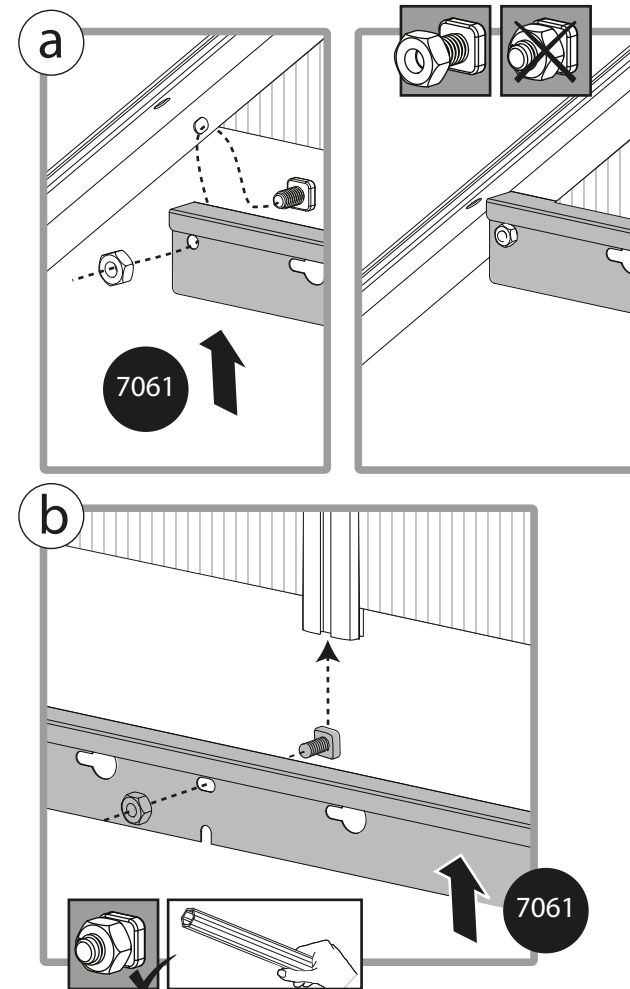
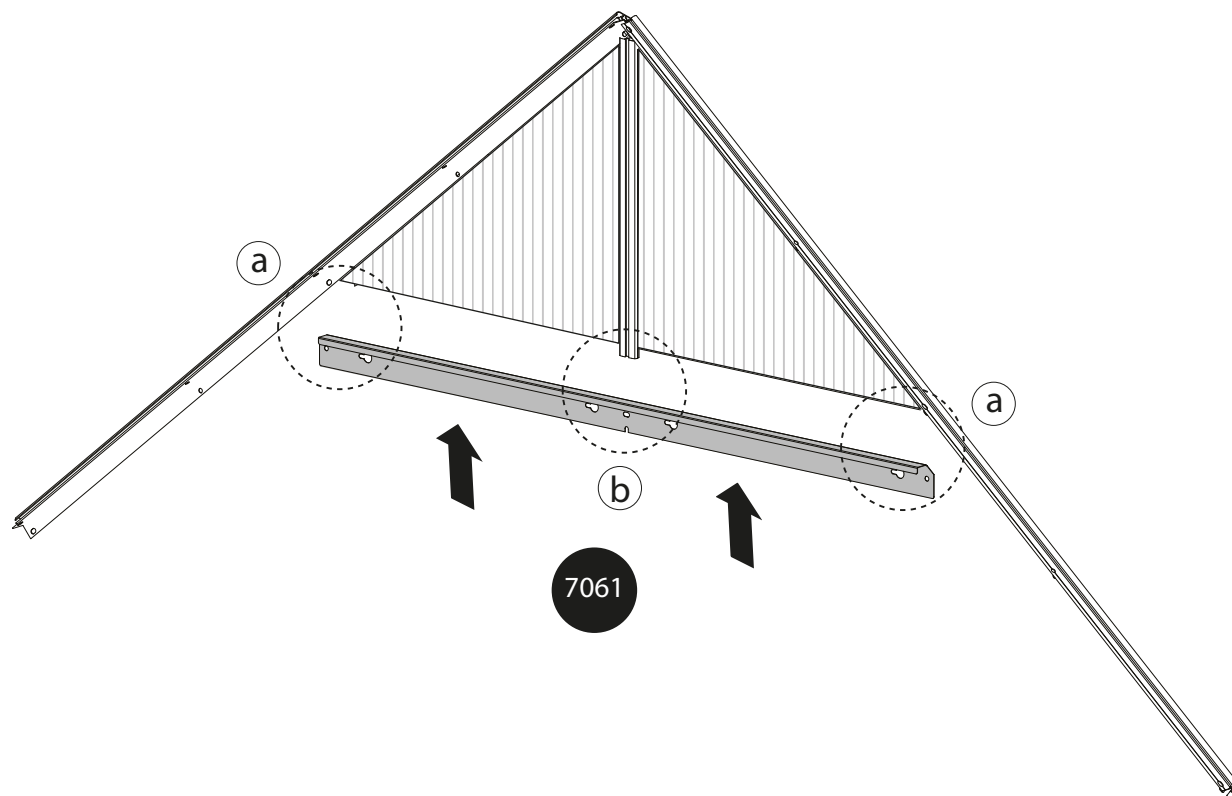


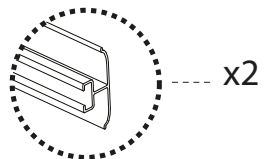
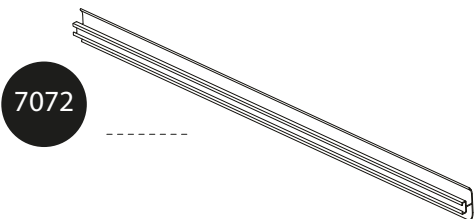
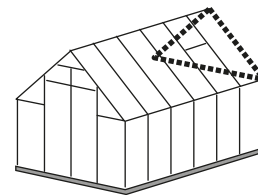
x3

411



x3

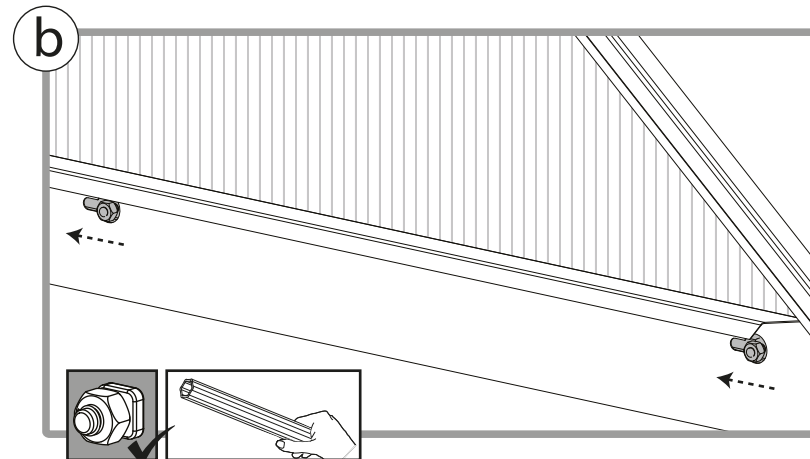
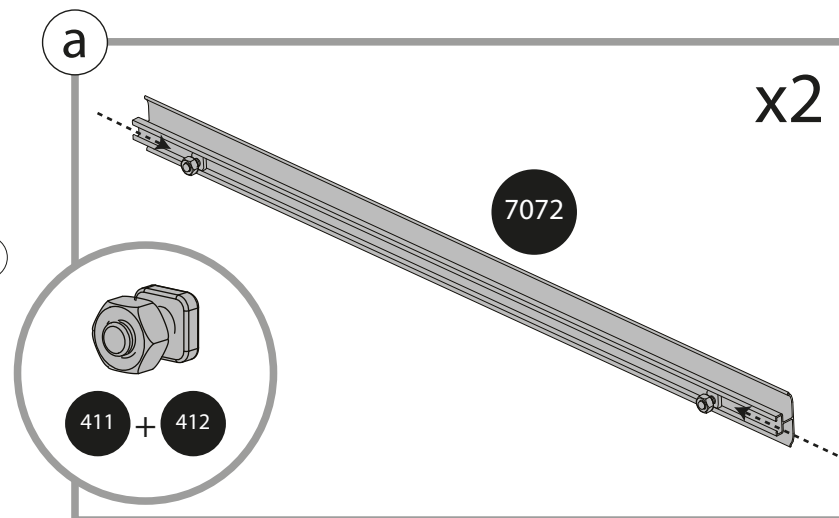
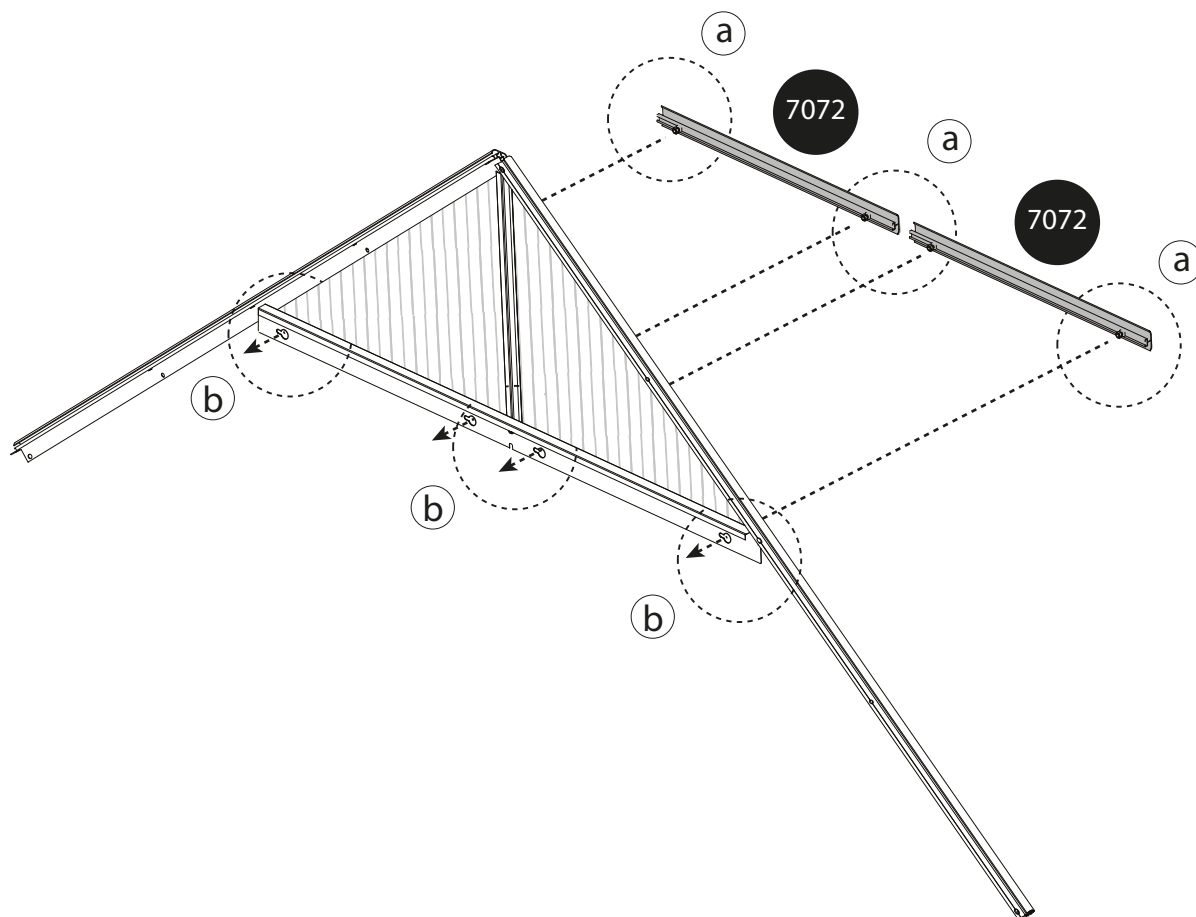


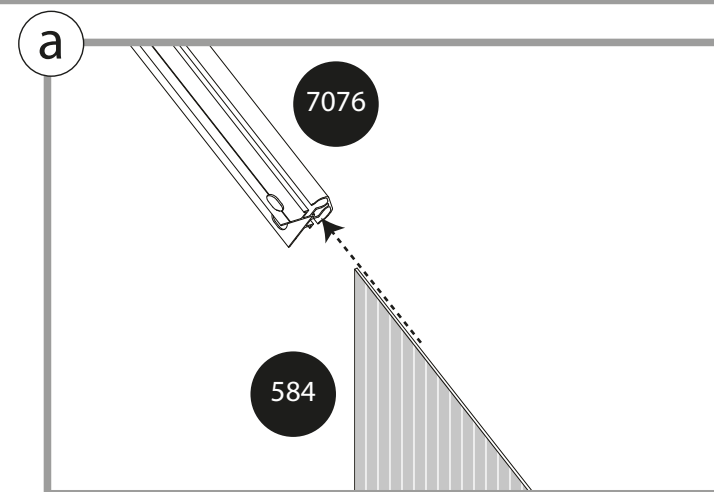
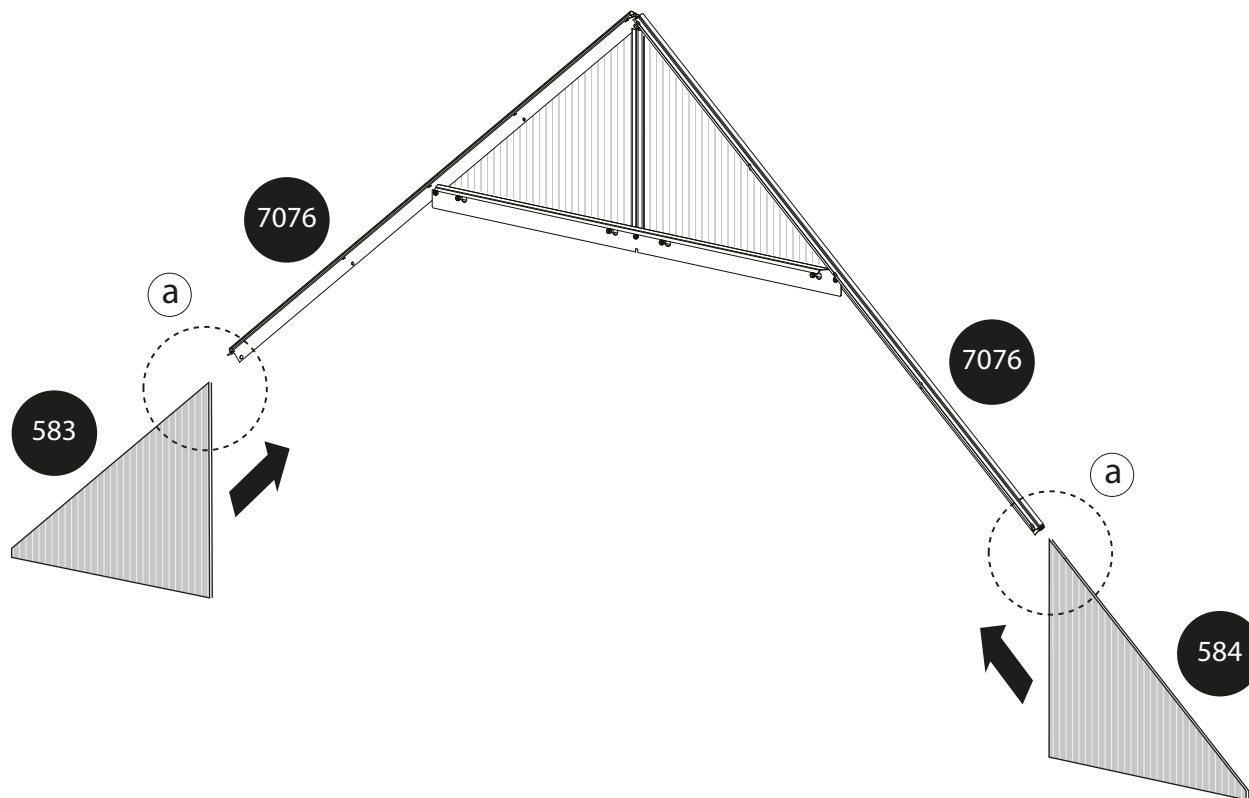
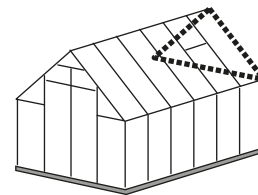


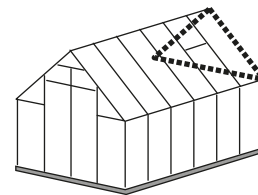
x4



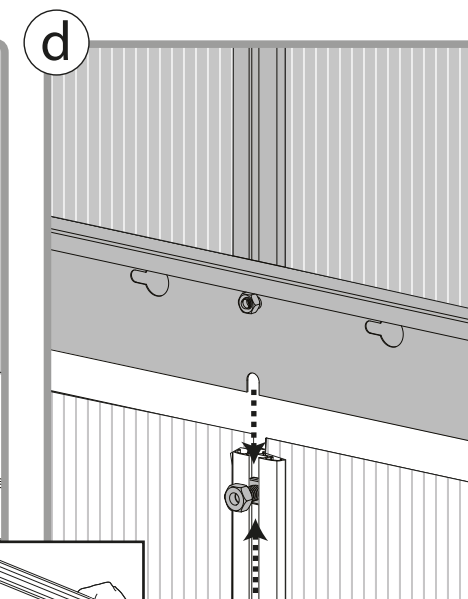
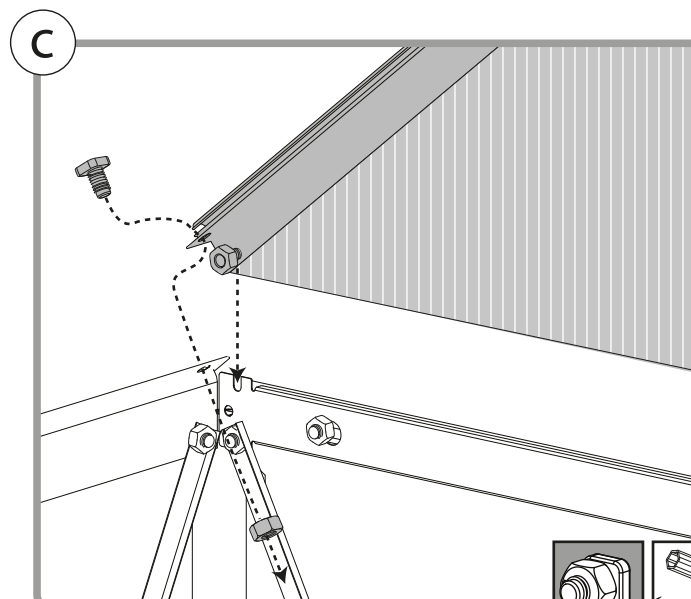
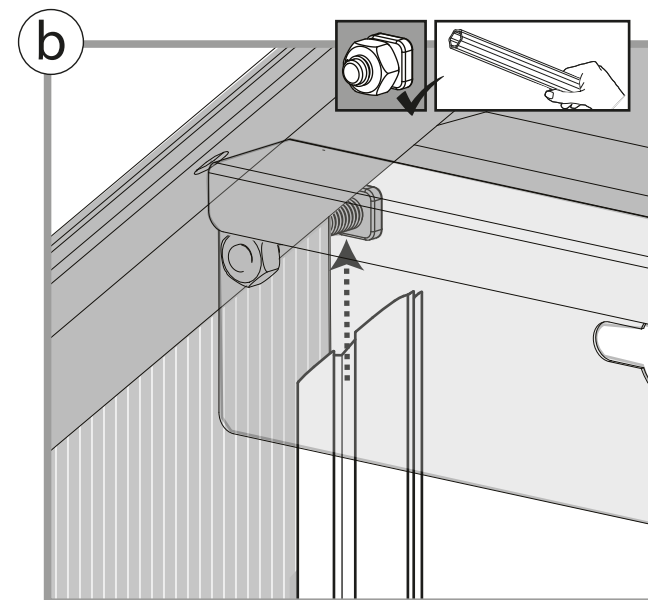
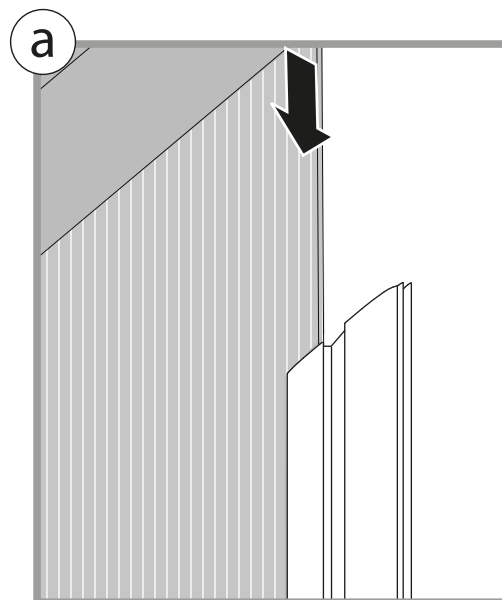
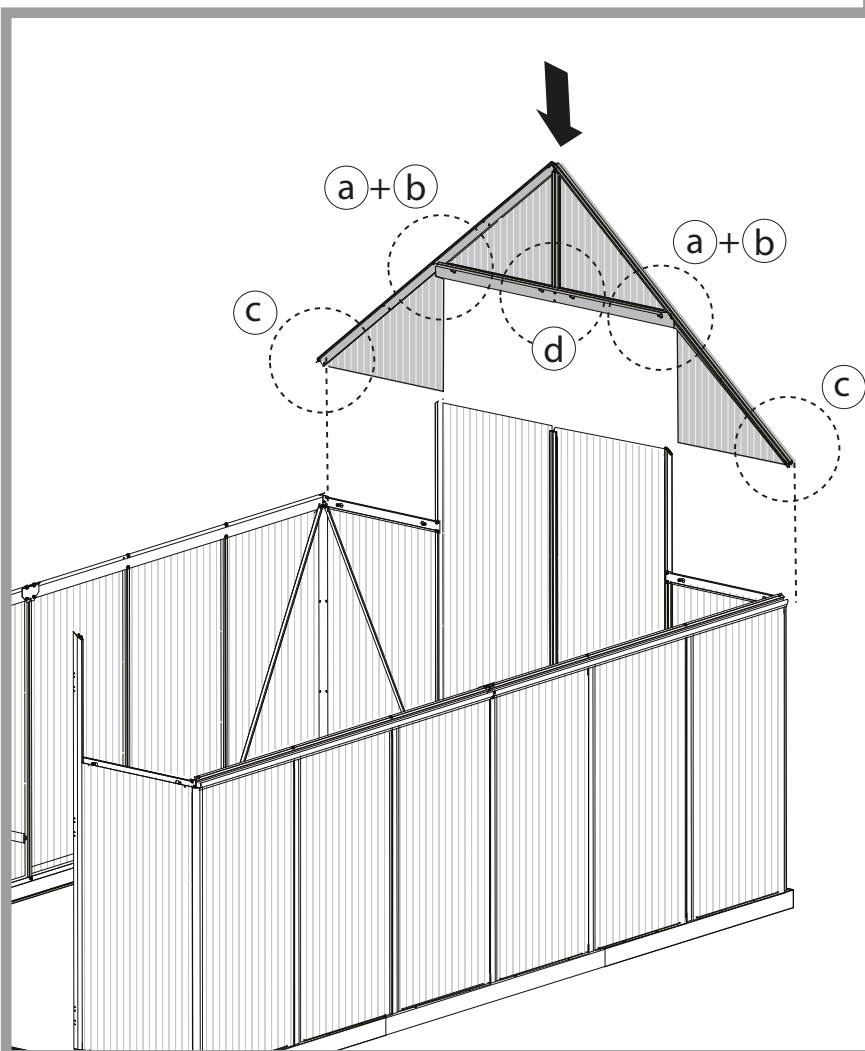
x4

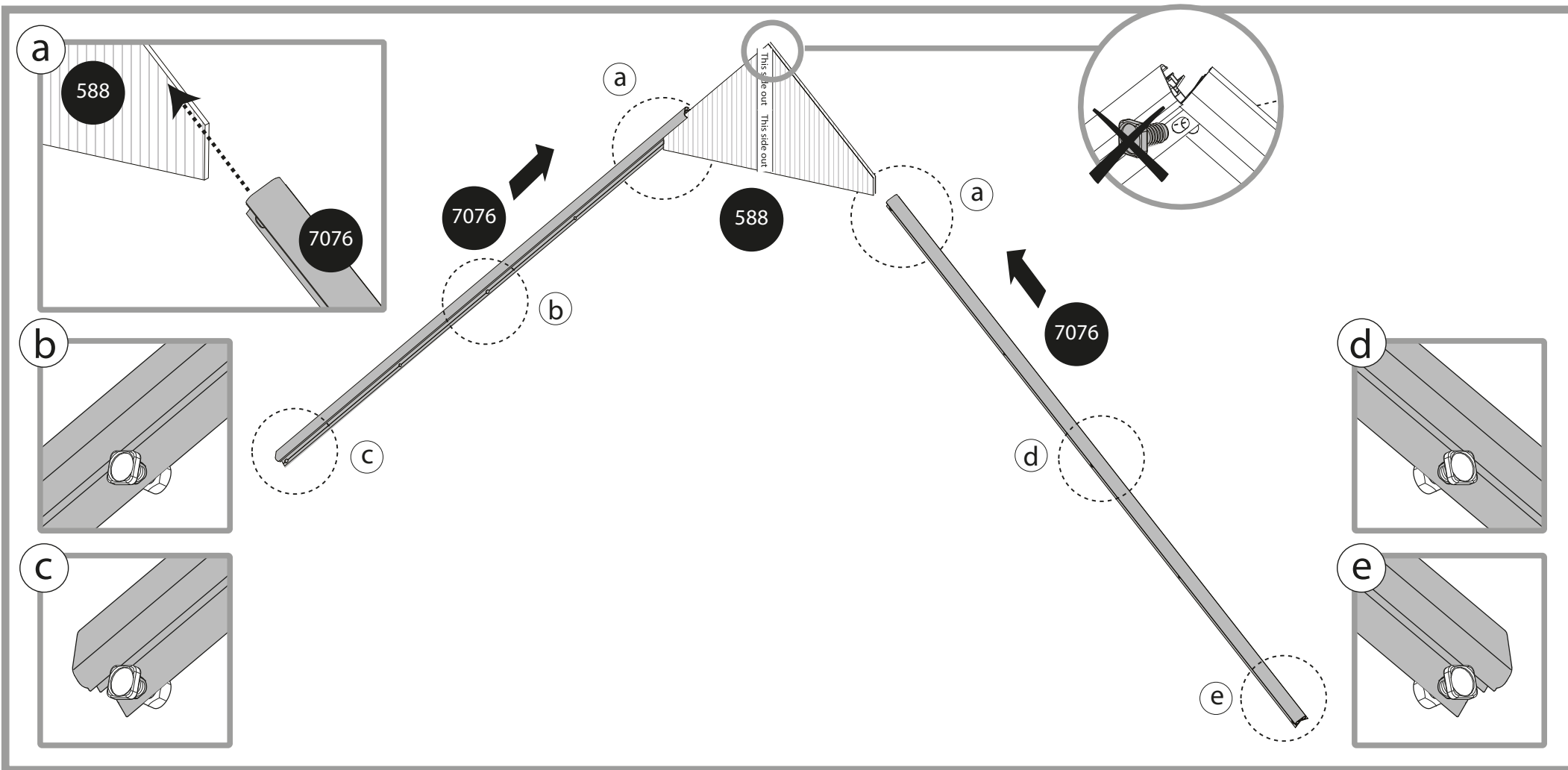
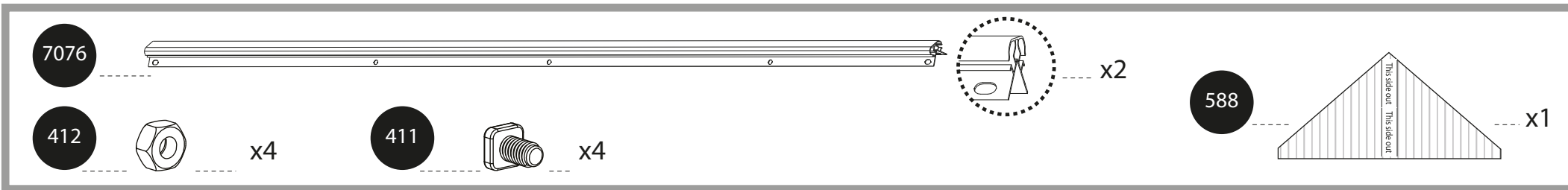
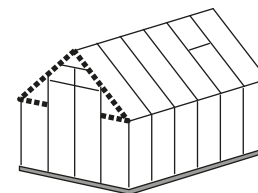


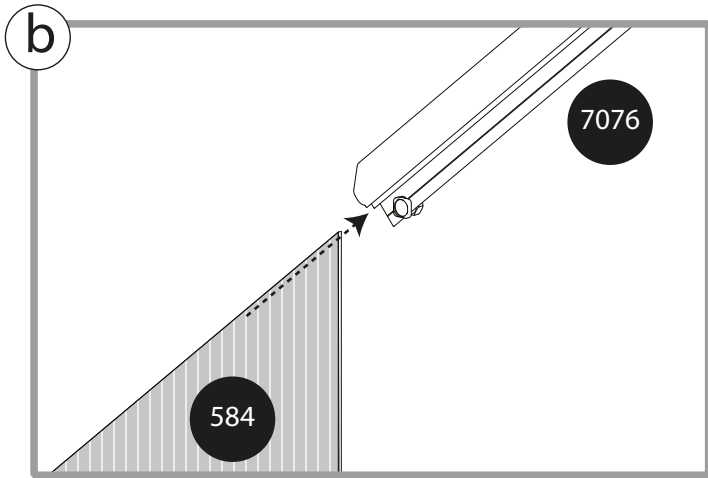
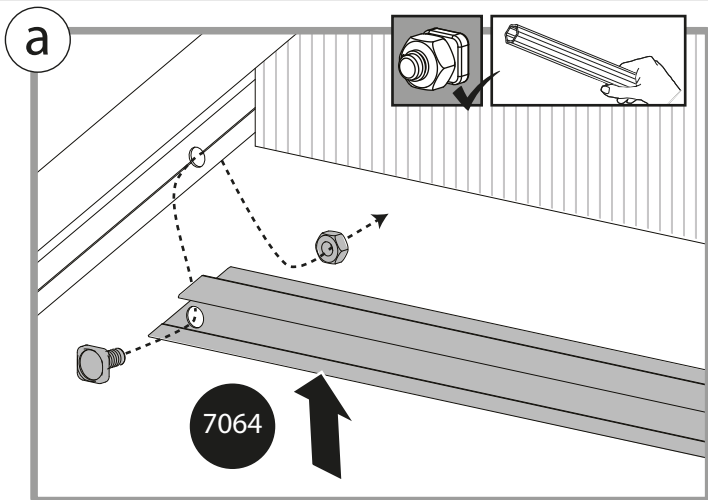
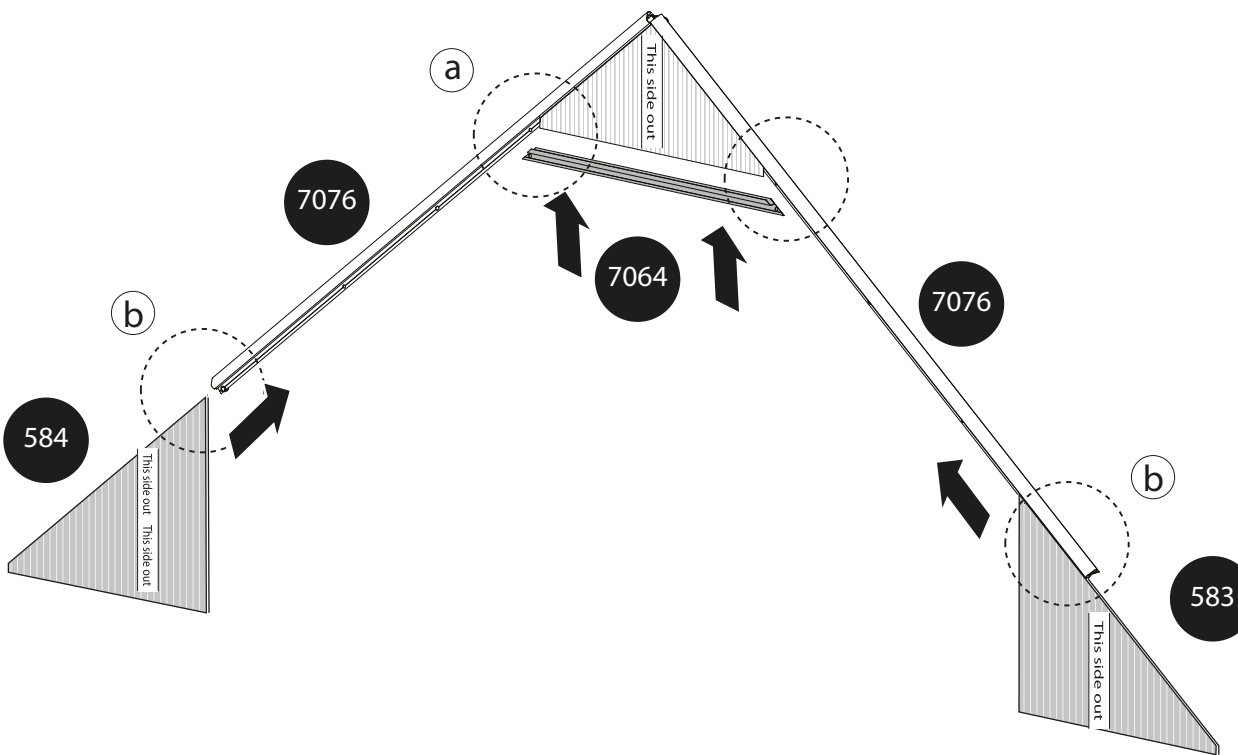
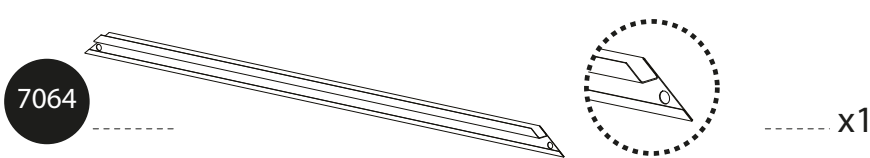
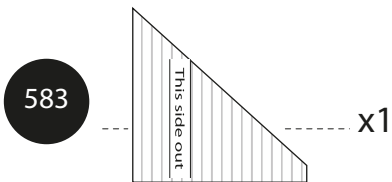
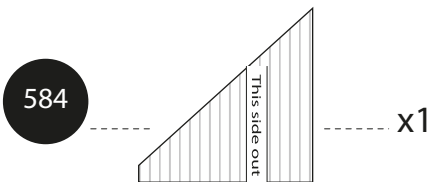
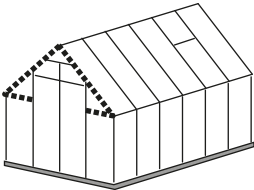


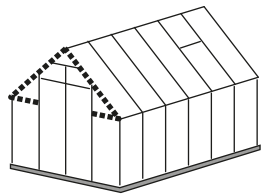


- 412  x2 411  x2









412

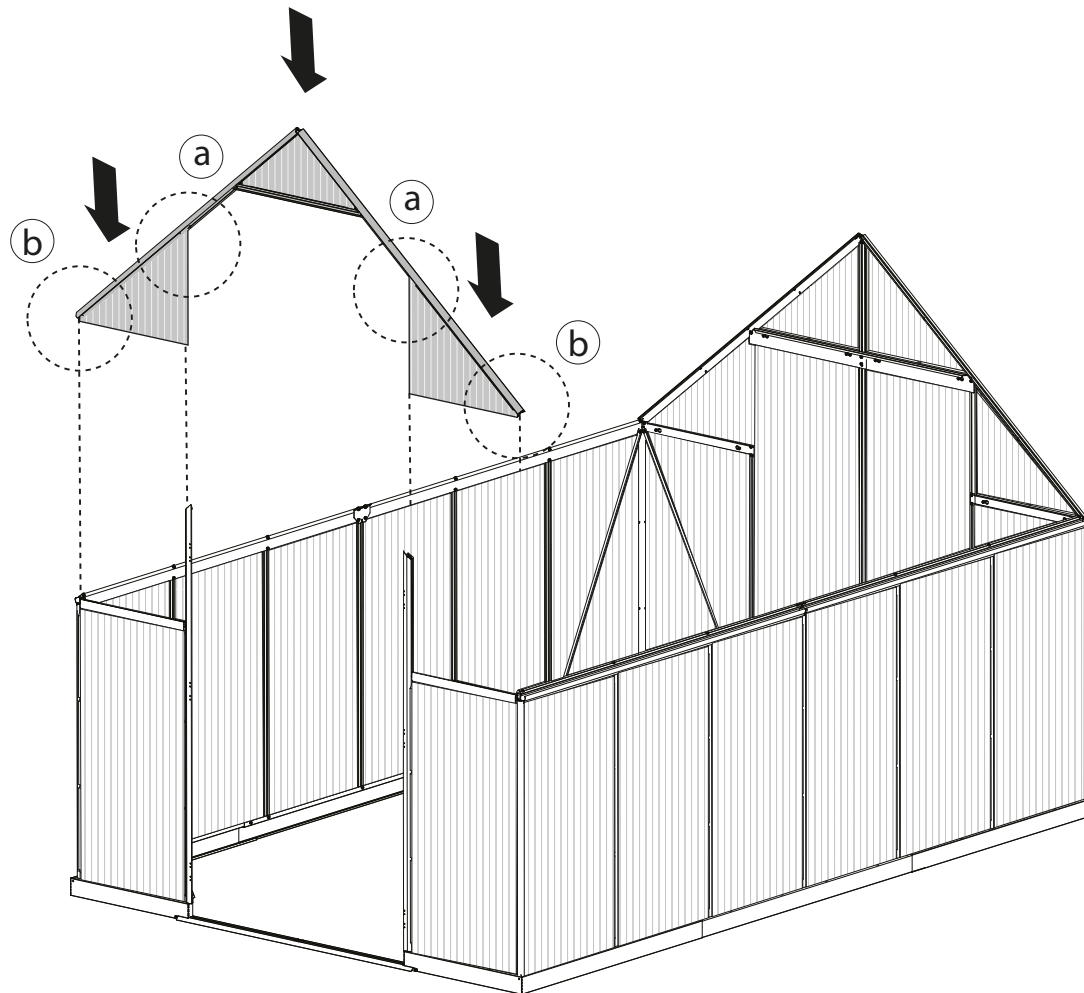


x2

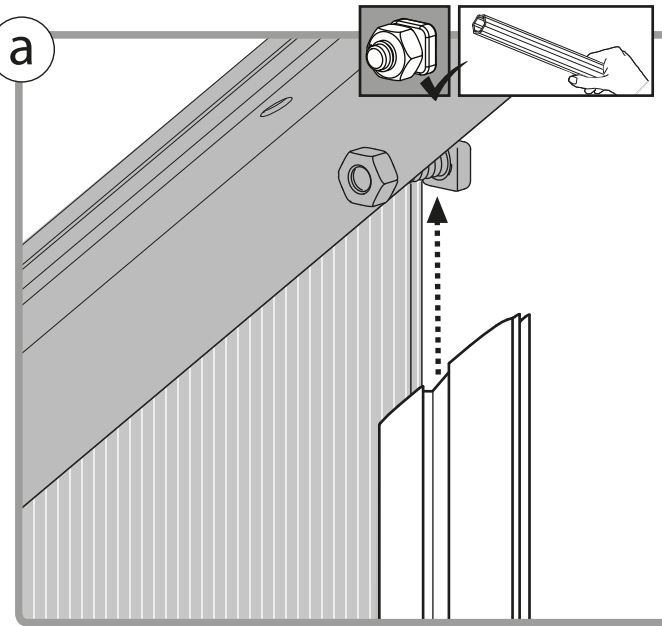
411



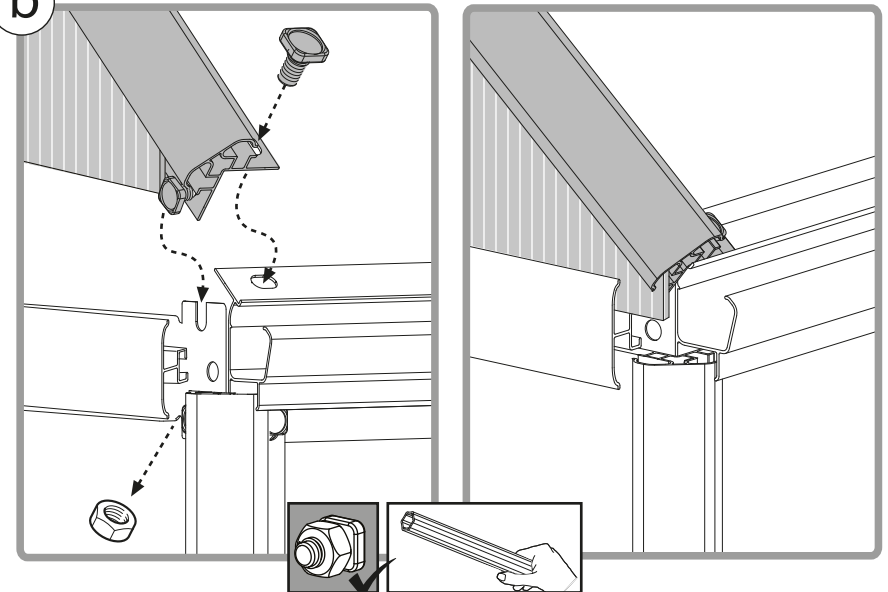
x2

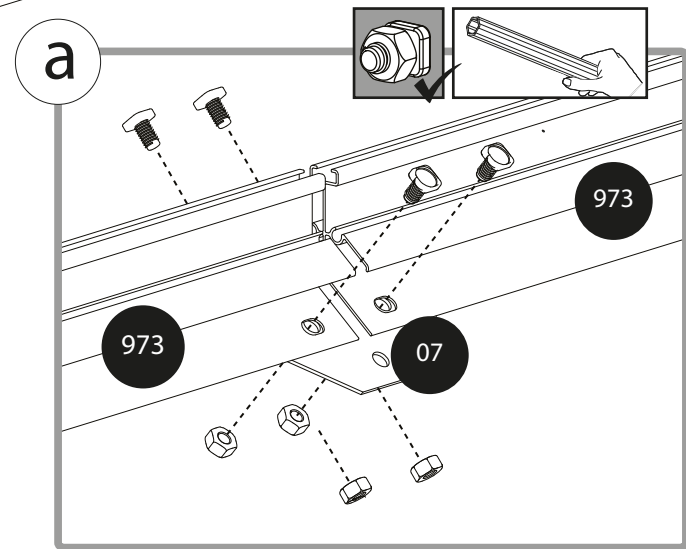
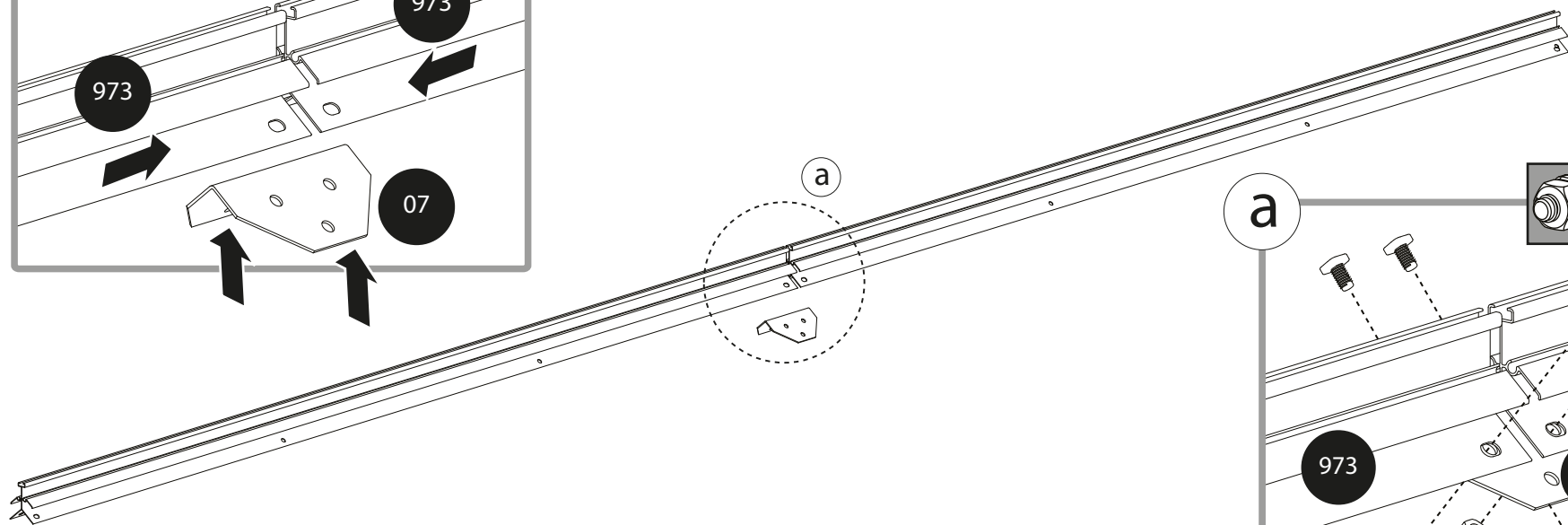
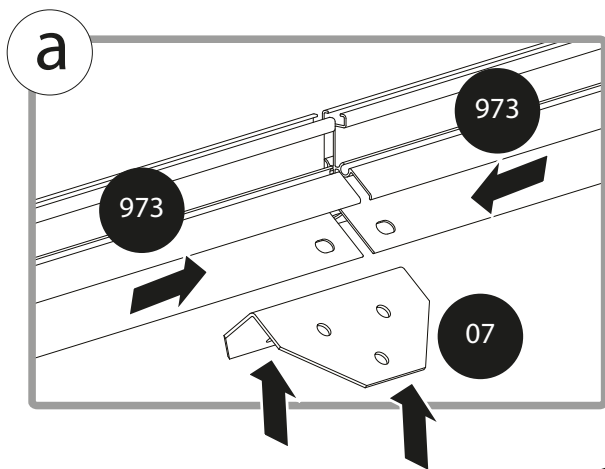
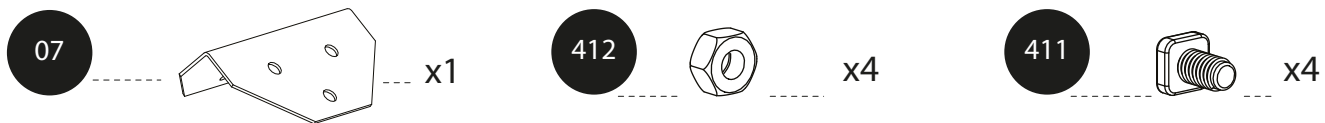
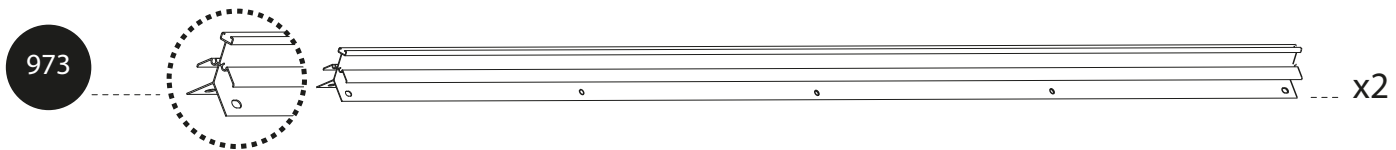
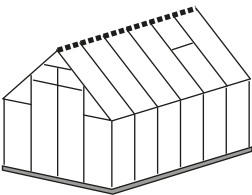


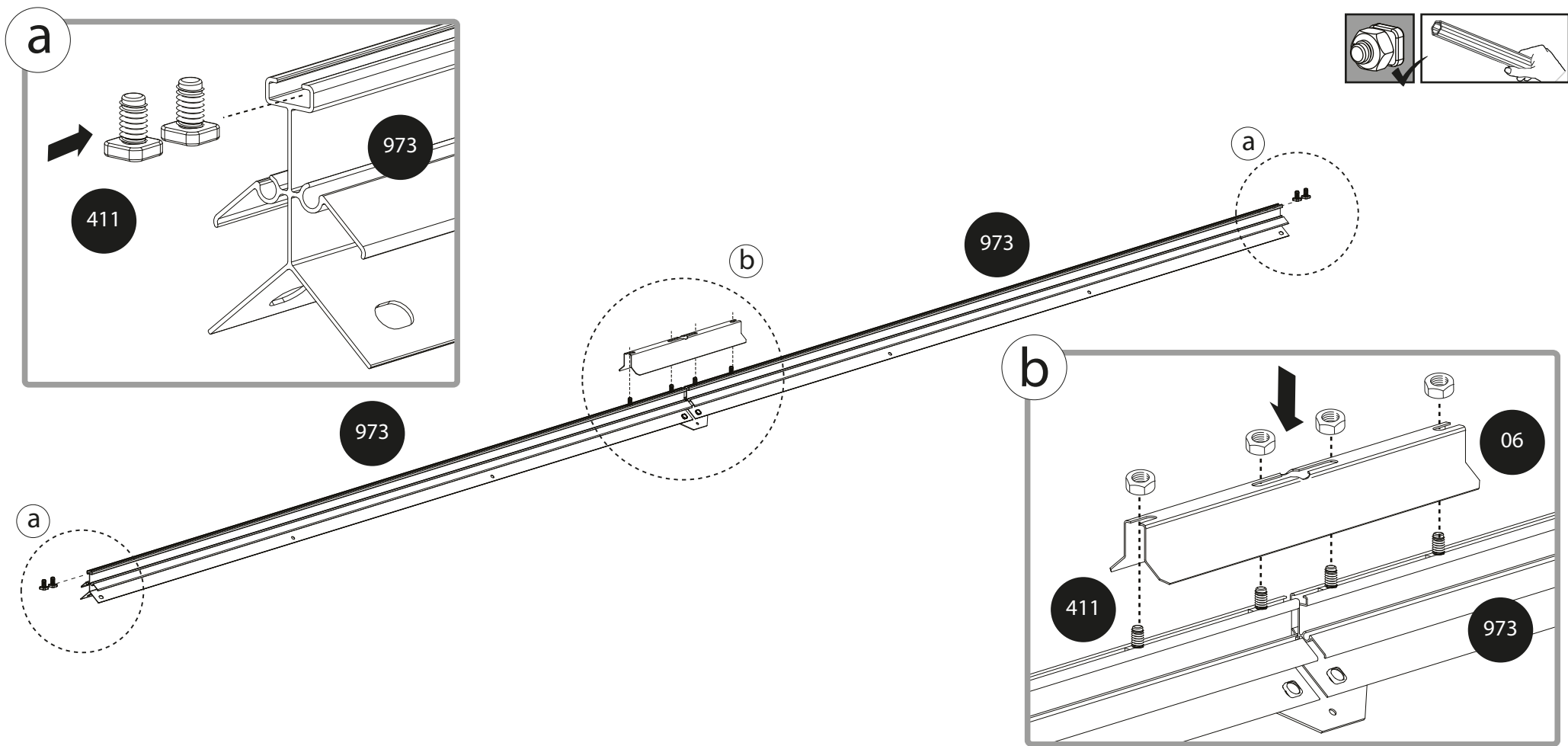
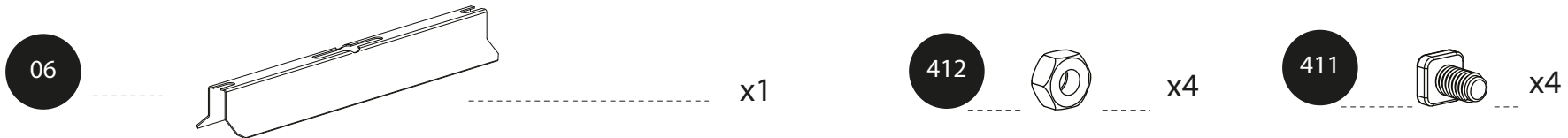
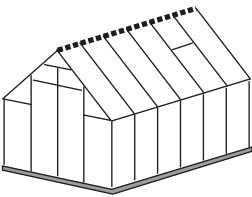
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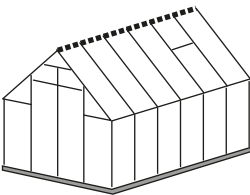


b

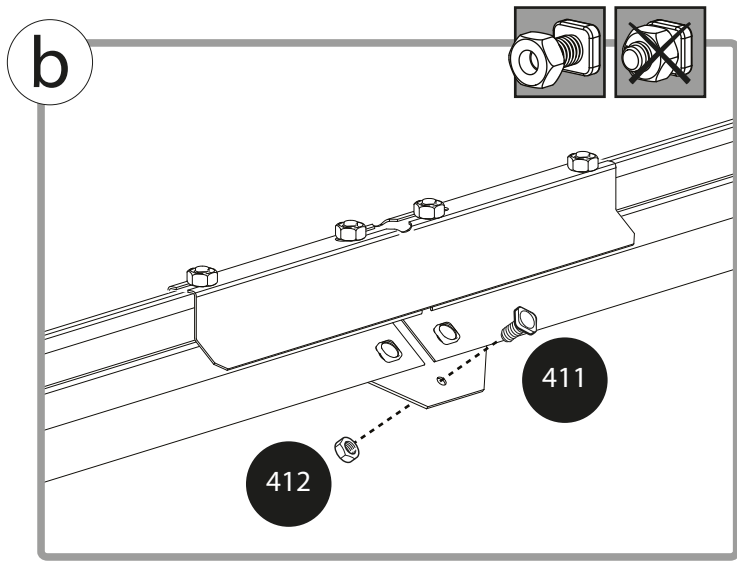
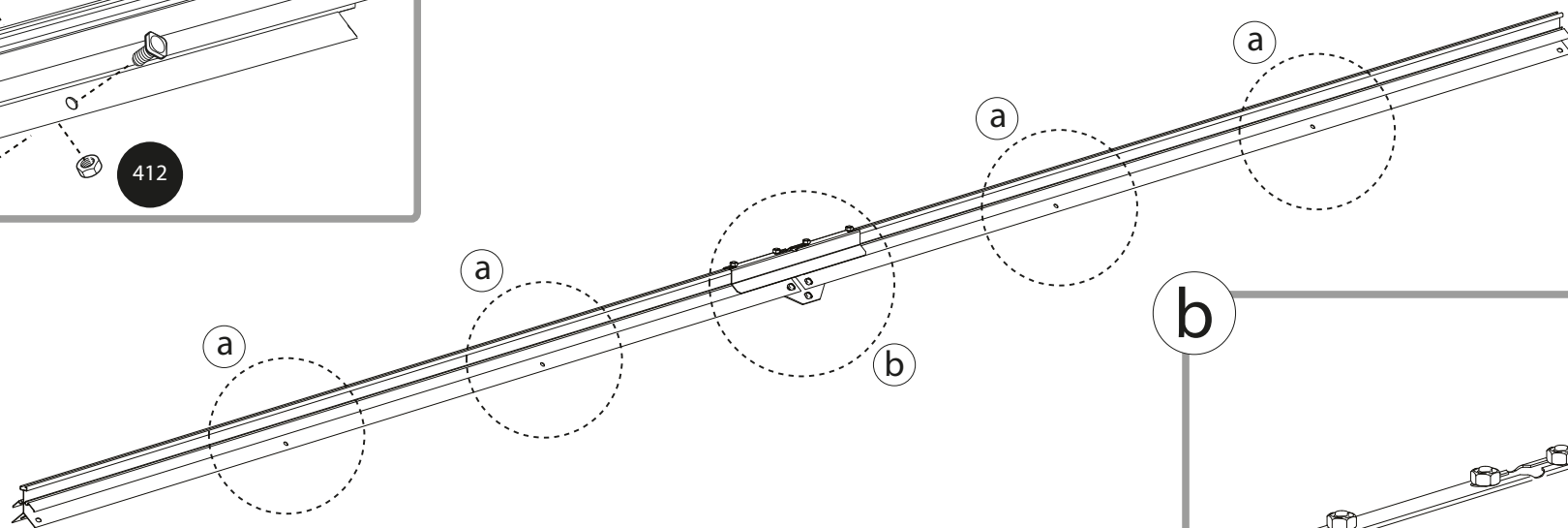
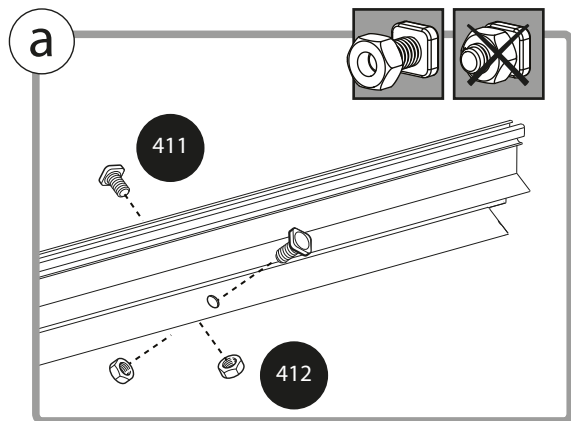


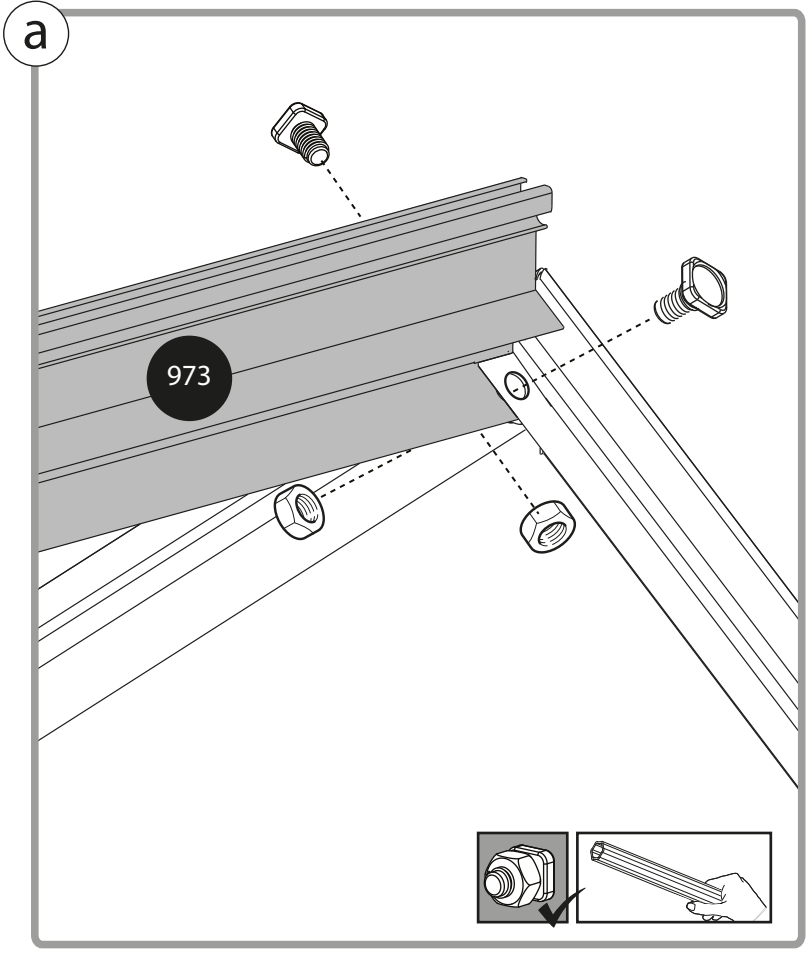
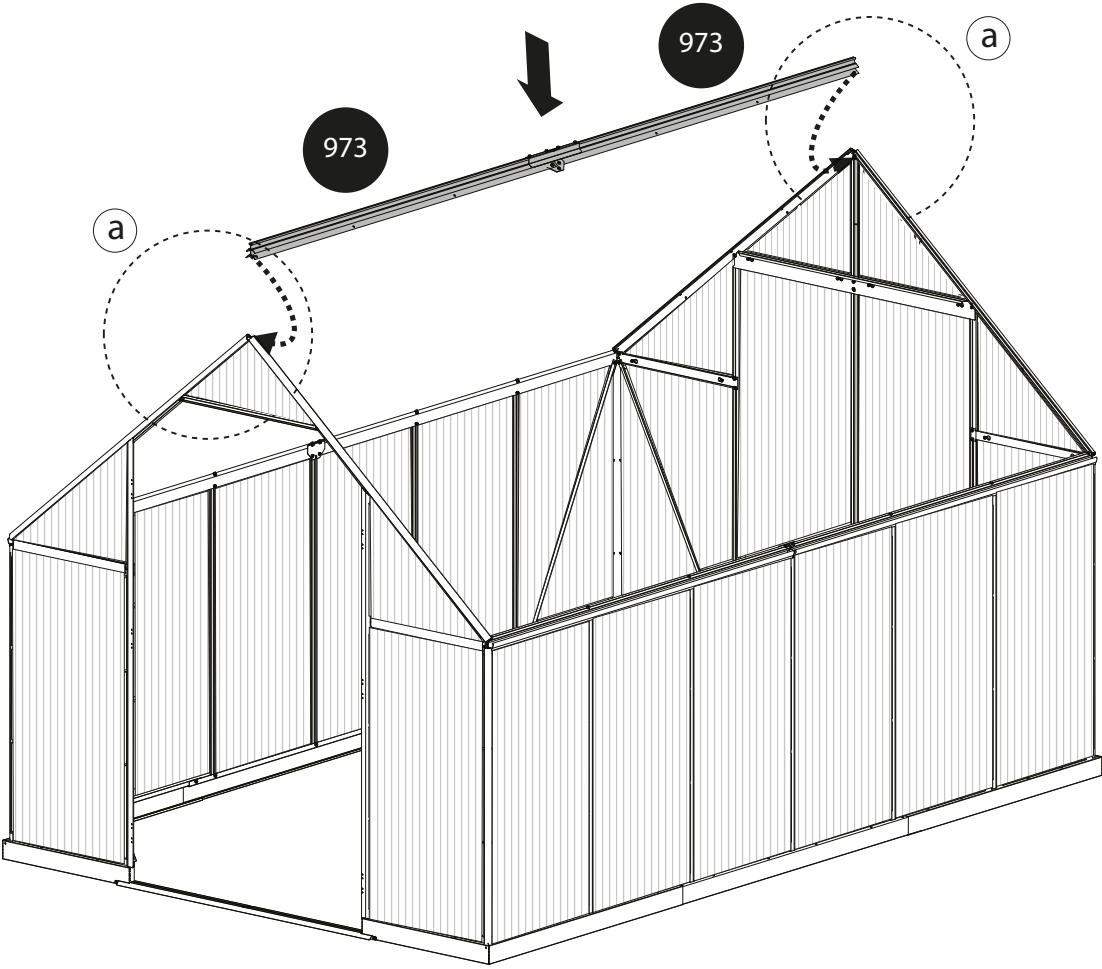
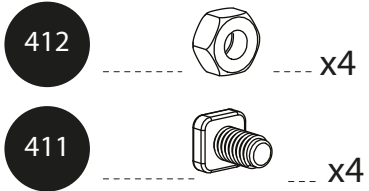
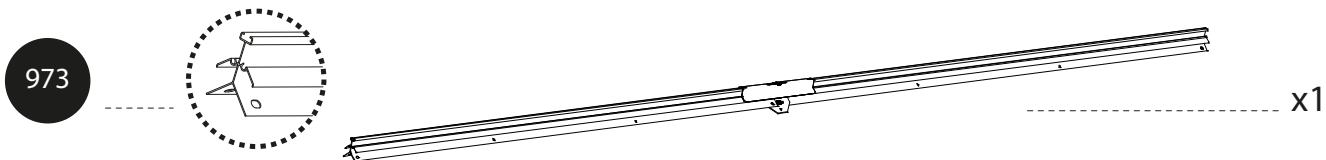
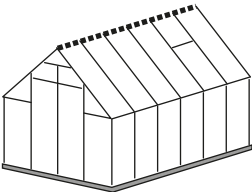


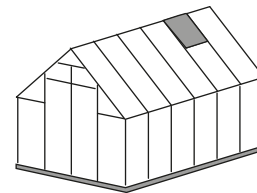




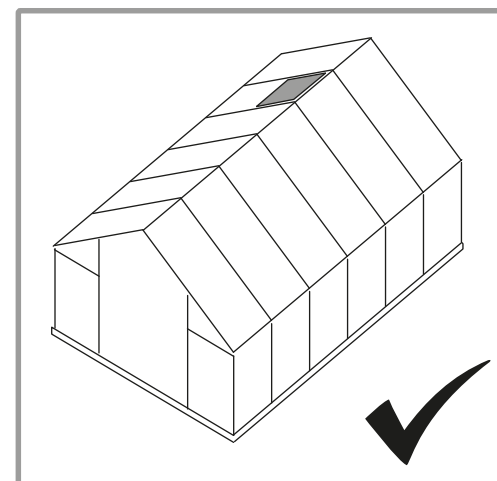
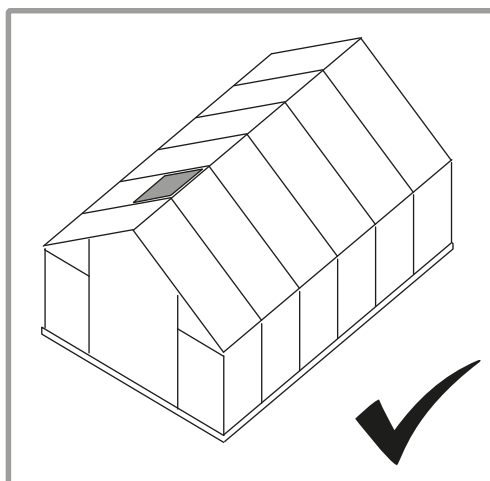
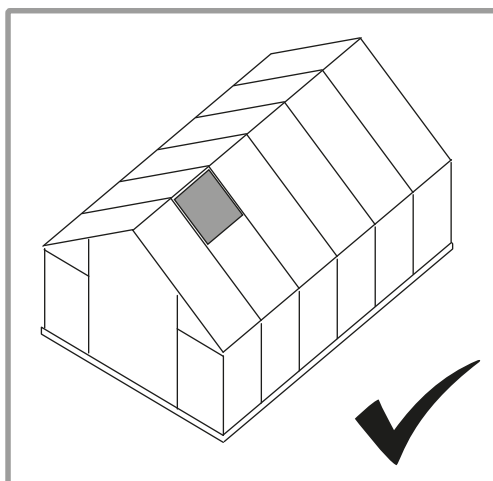
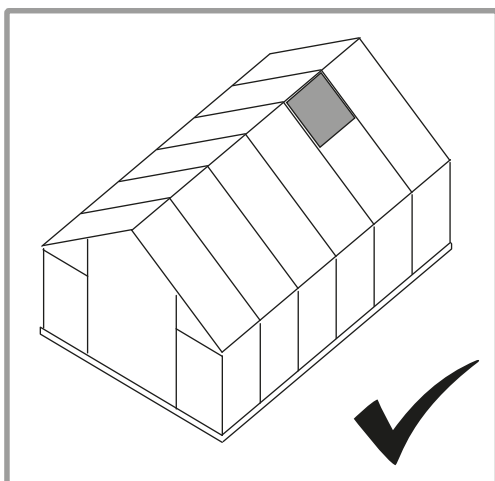
412  x10 411  x10

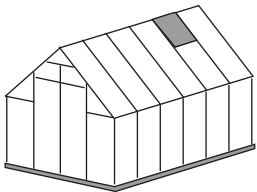






EN Window Location
GR Fenster Standort
FR Fenêtre Emplacement
SP Ventana Ubicación





288 x4 7073 x4

412 x8 411 x8

a

411

412

288

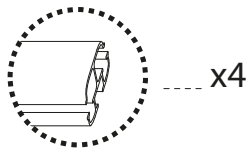
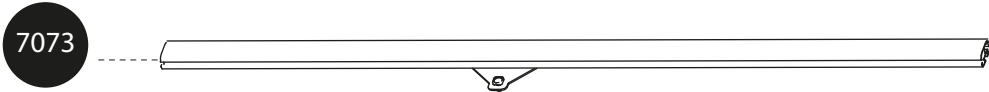
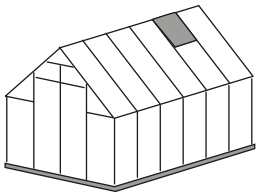
x4

b

7073

288

x2



412

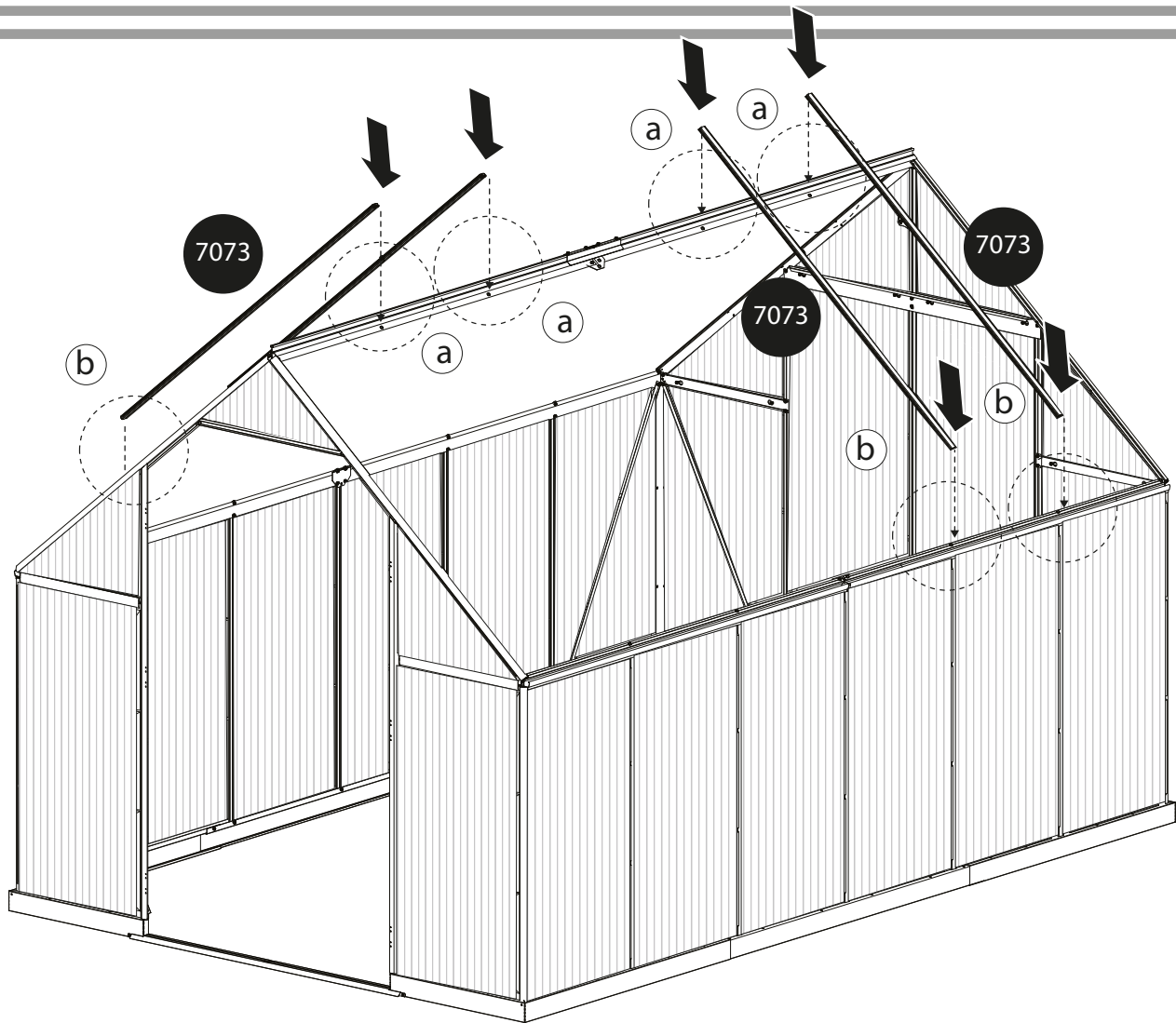


x4

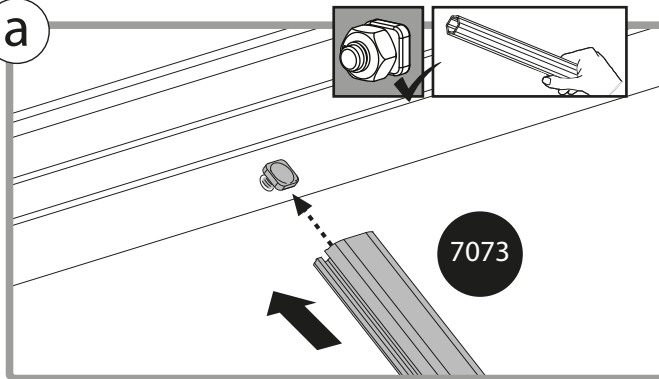
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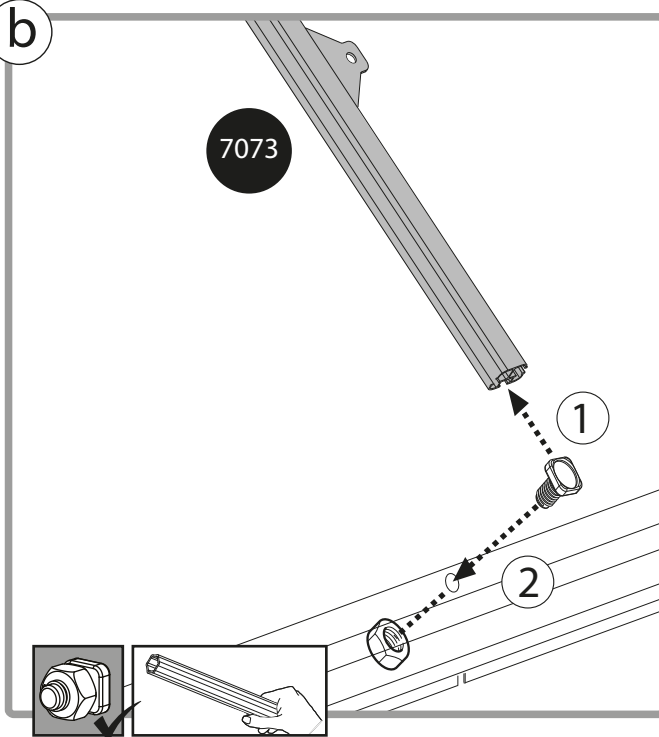
x4

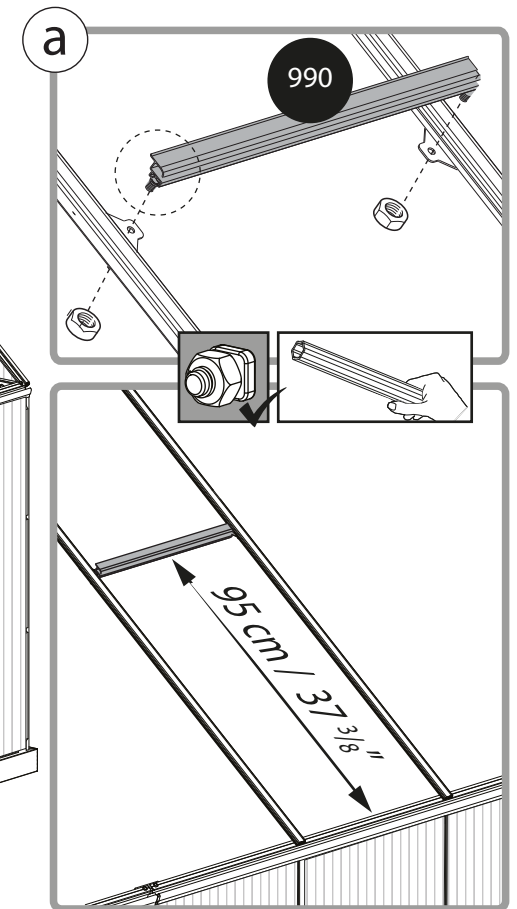
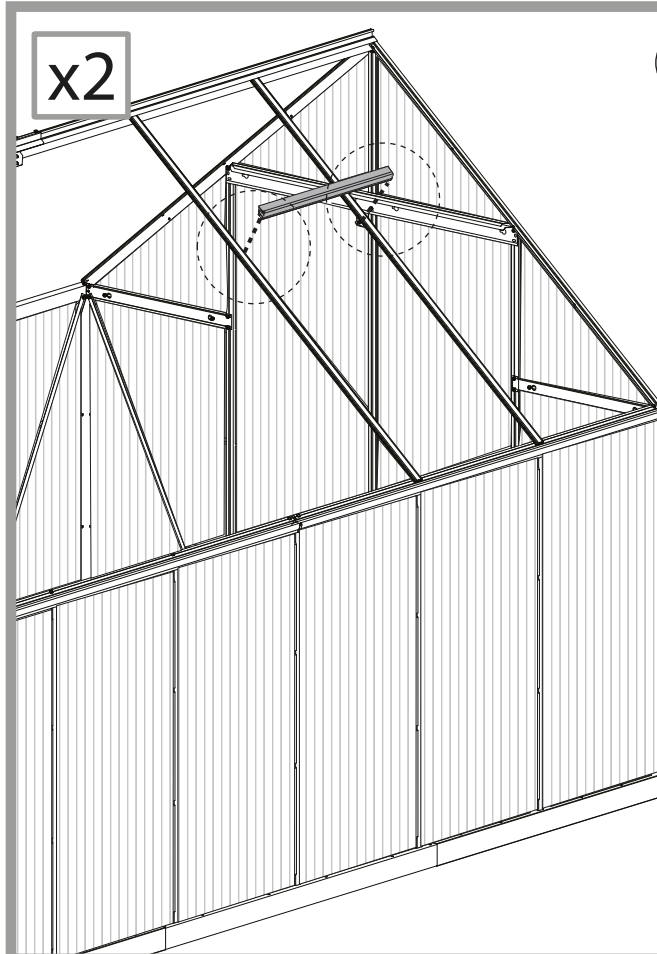
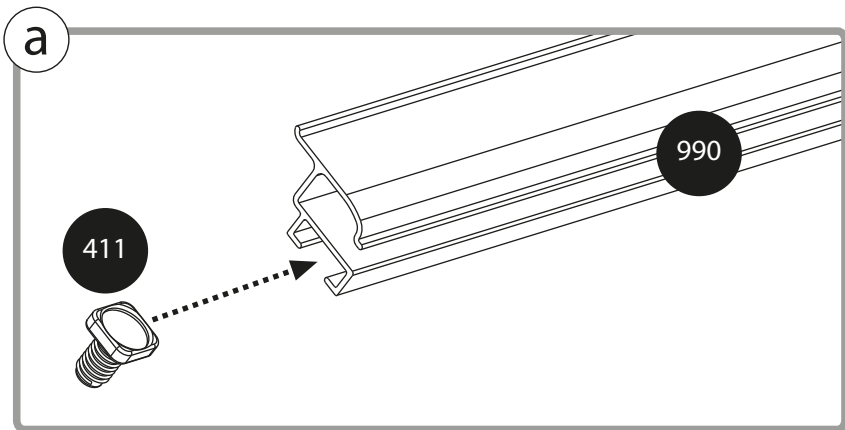
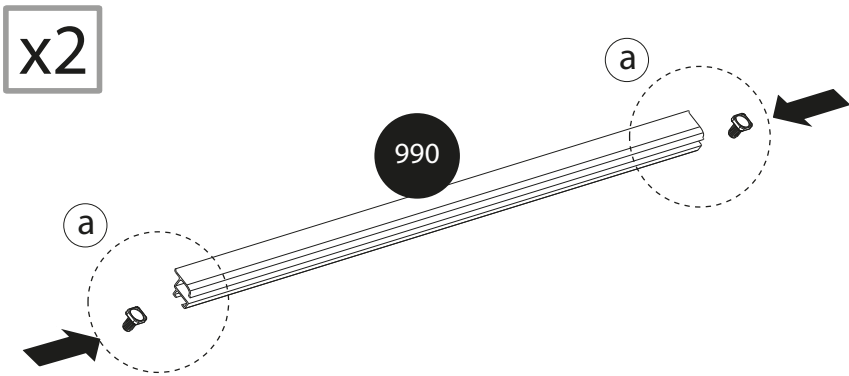
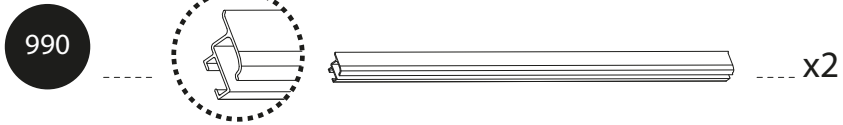
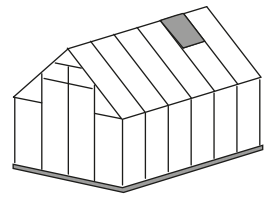


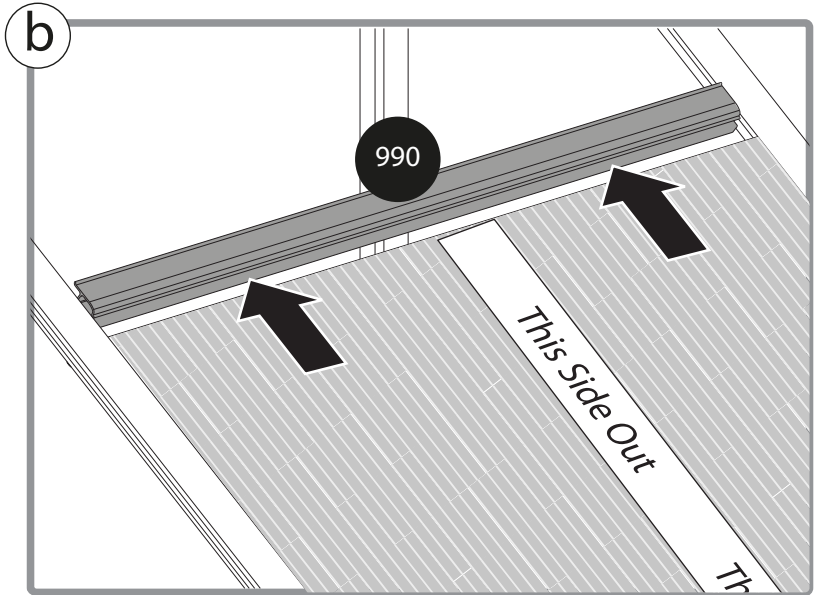
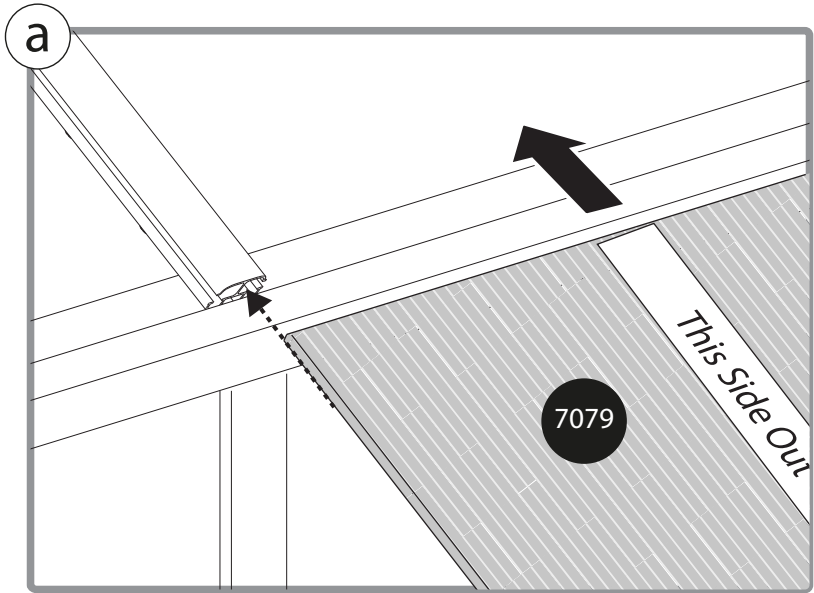
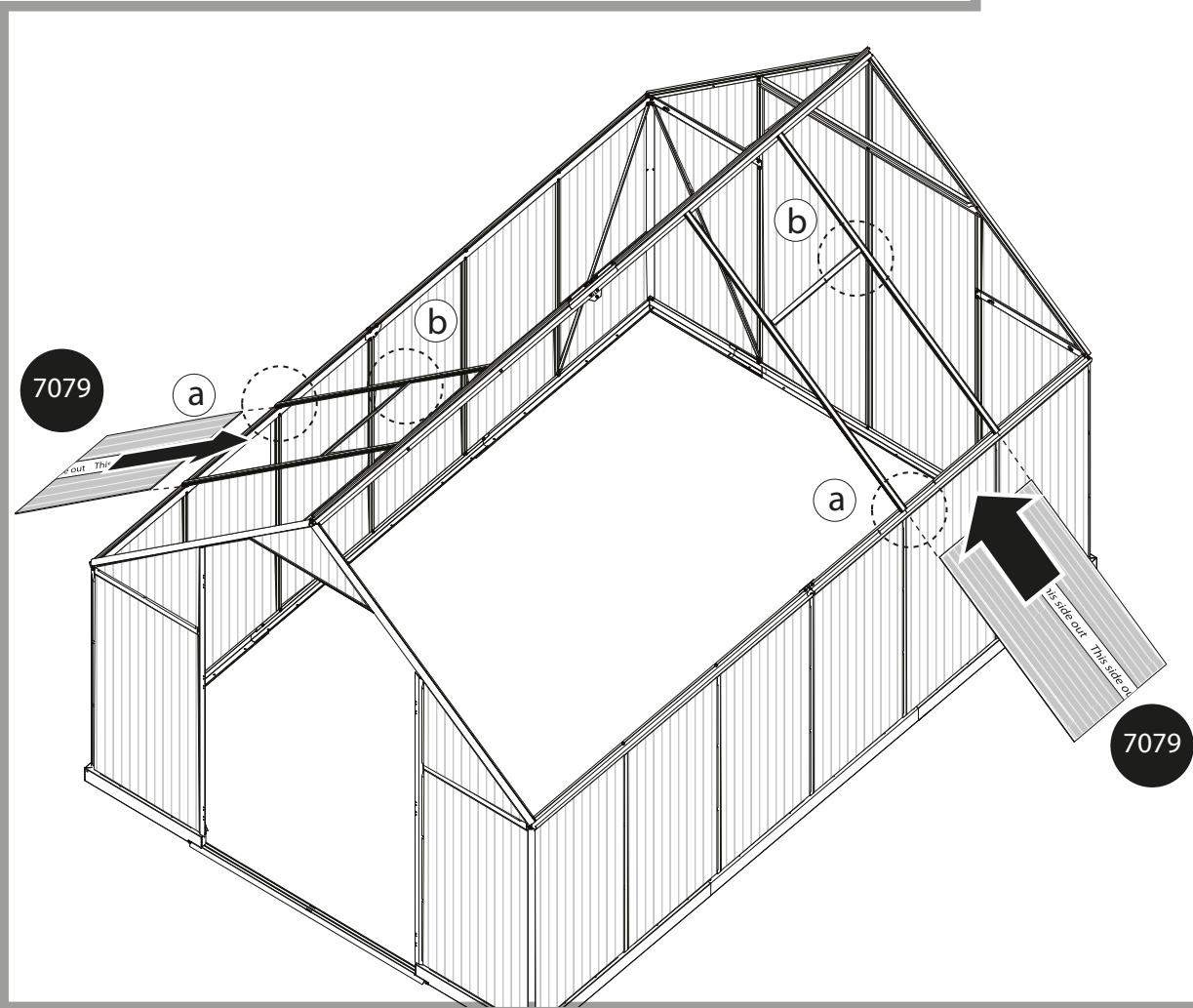
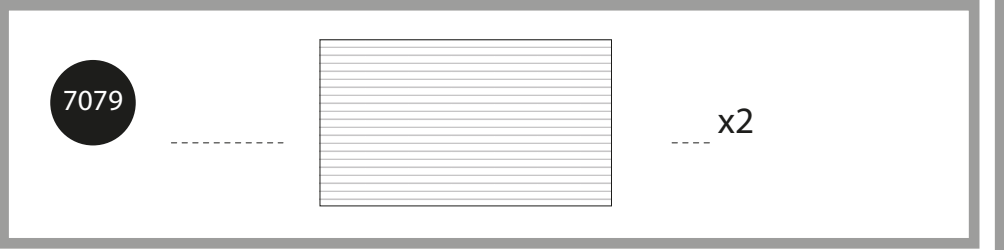
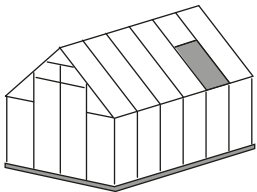
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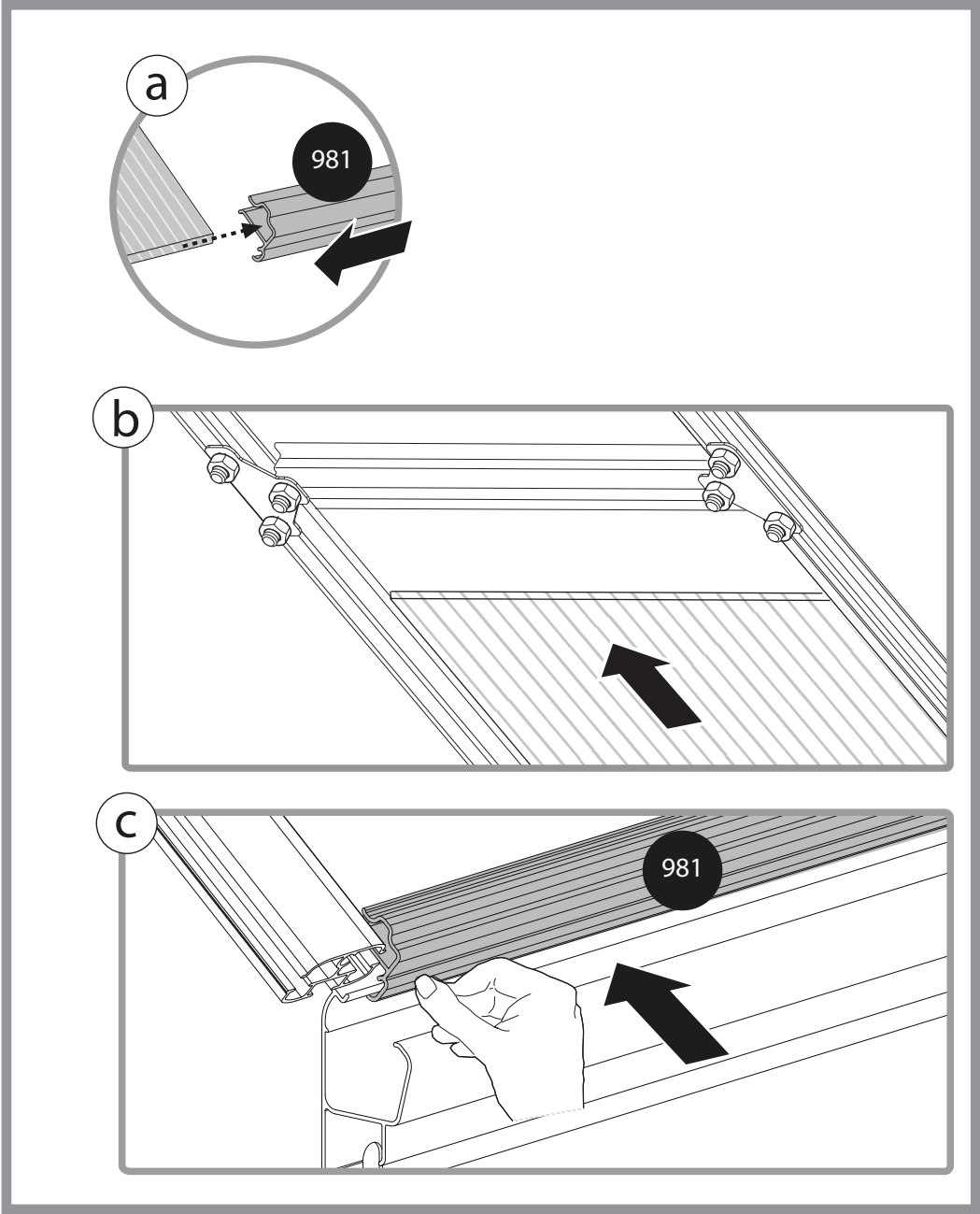
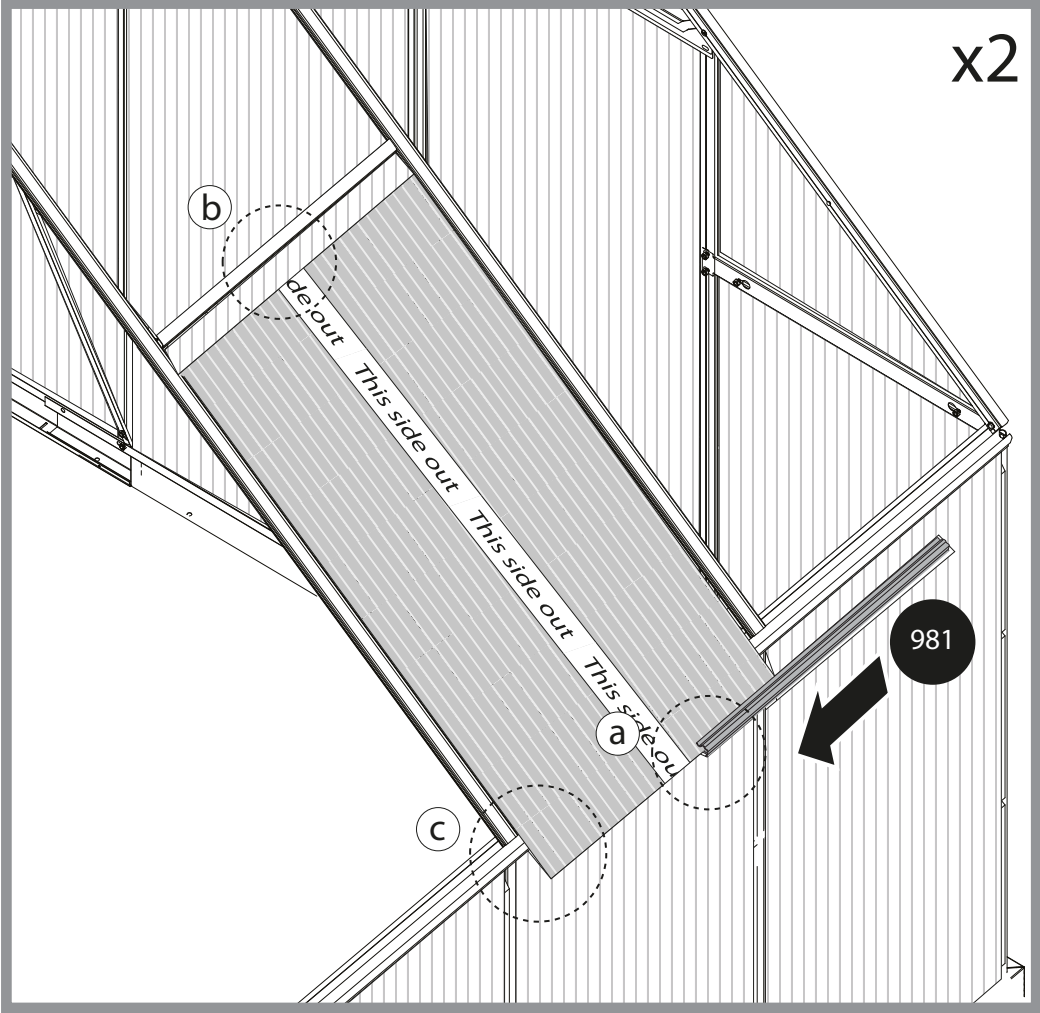
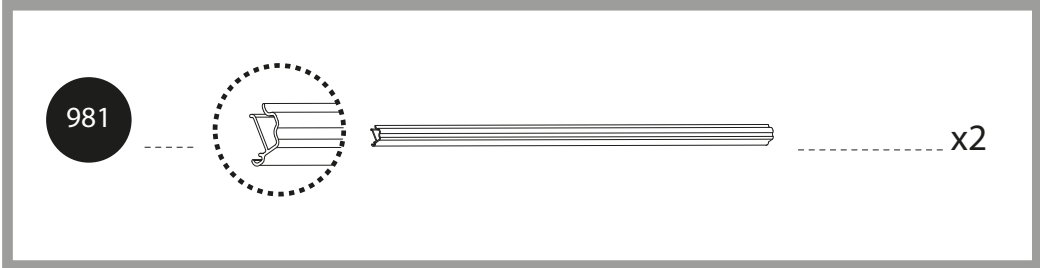
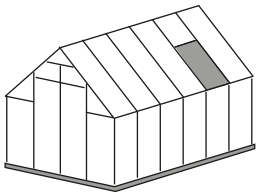


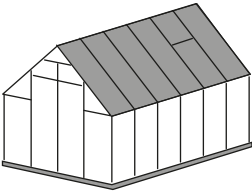
b



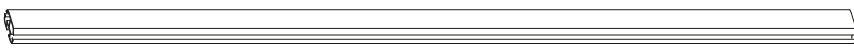
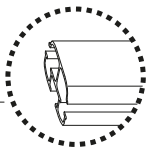








7073



x6

412

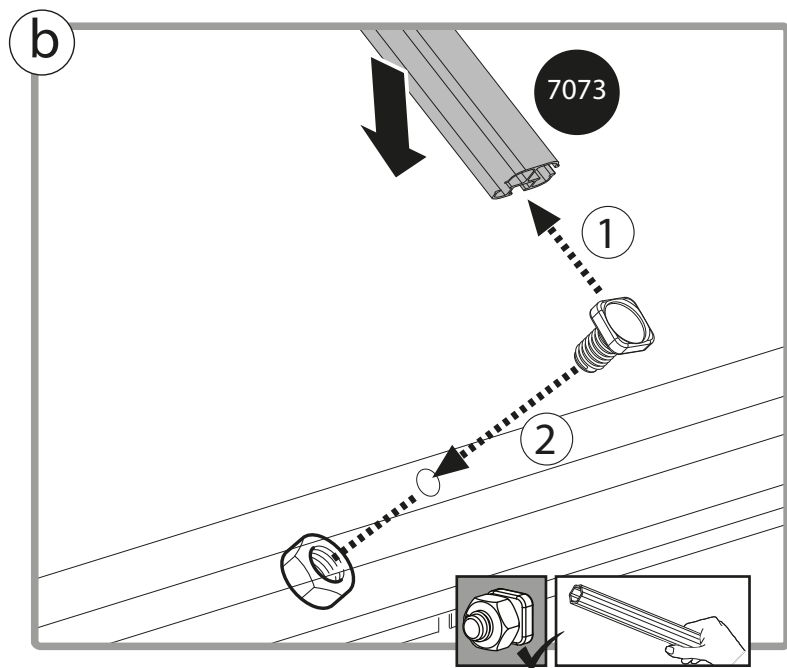
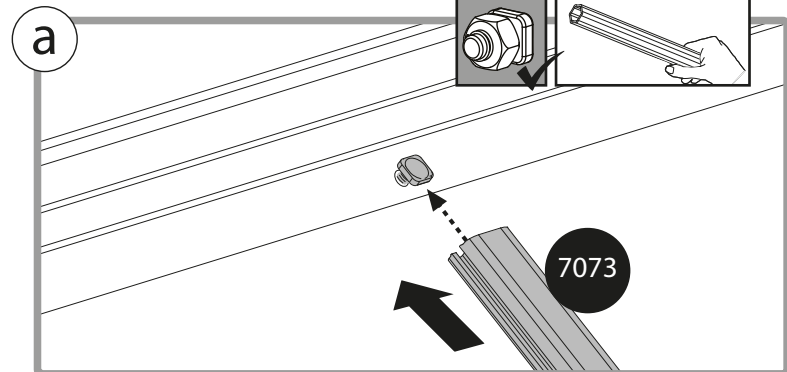
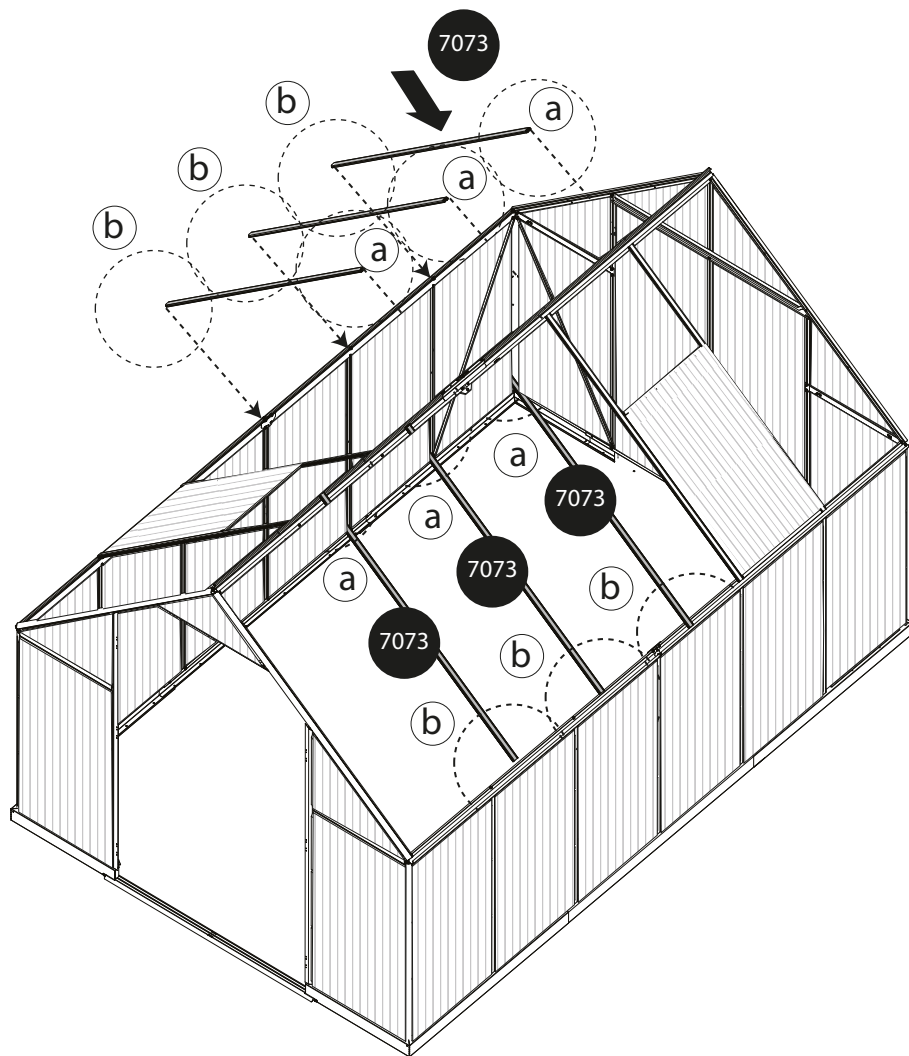


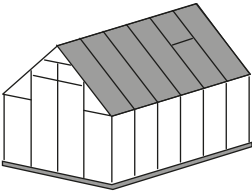
x6

411



x6



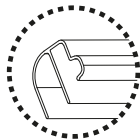


7078

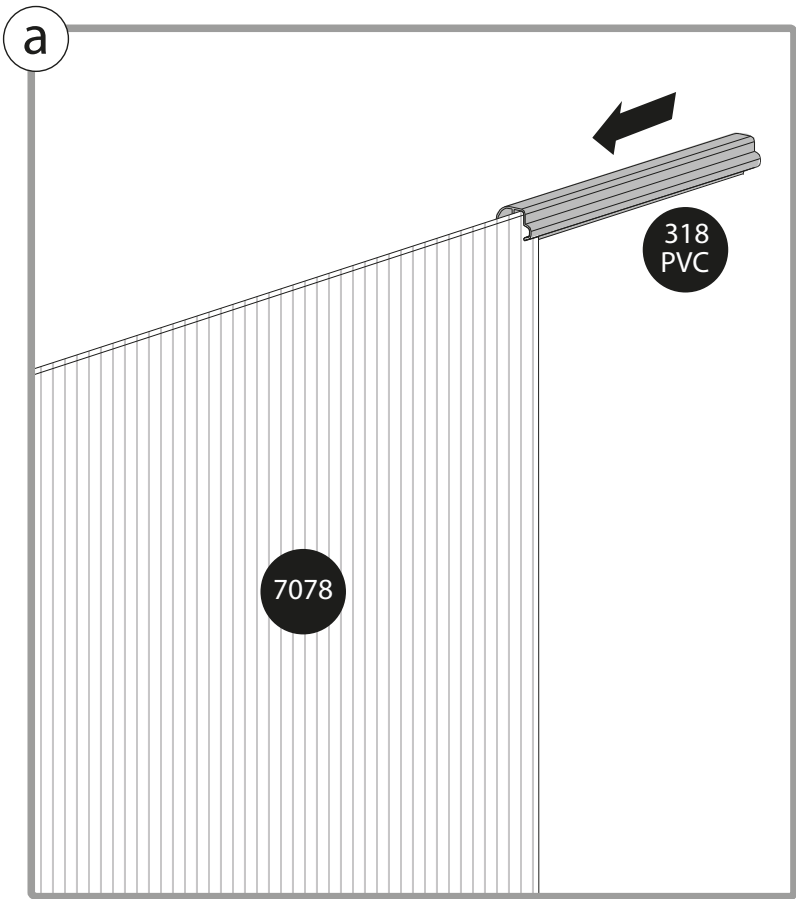
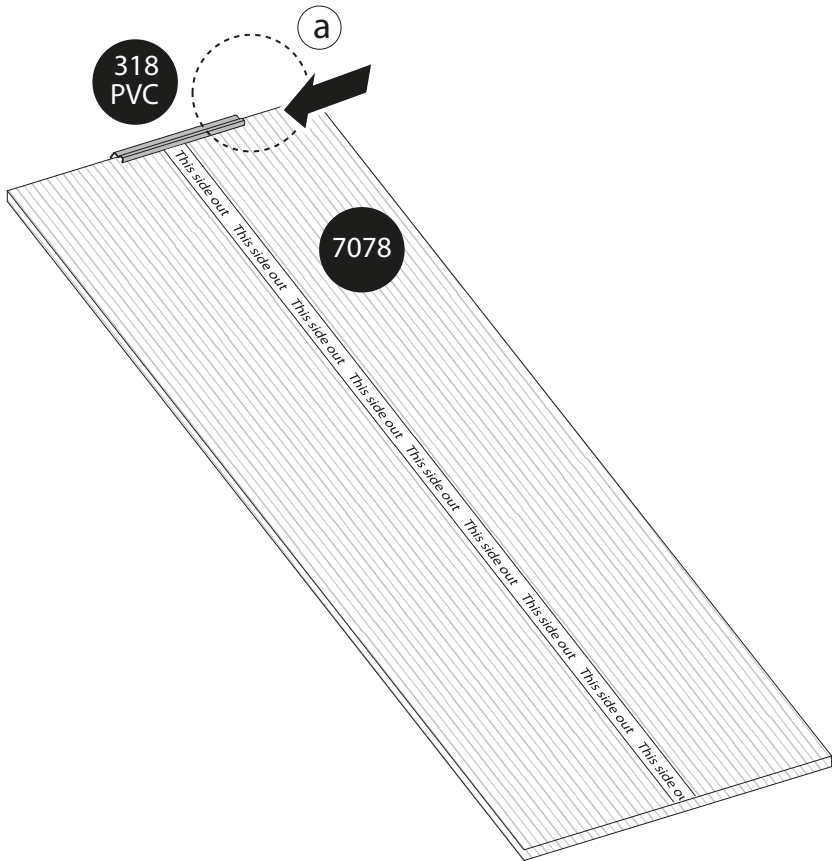


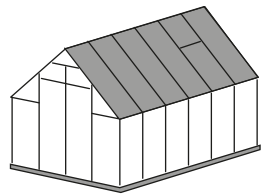
x10

318
PVC



x10



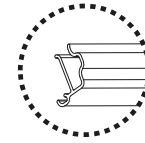


7078 + 318
PVC



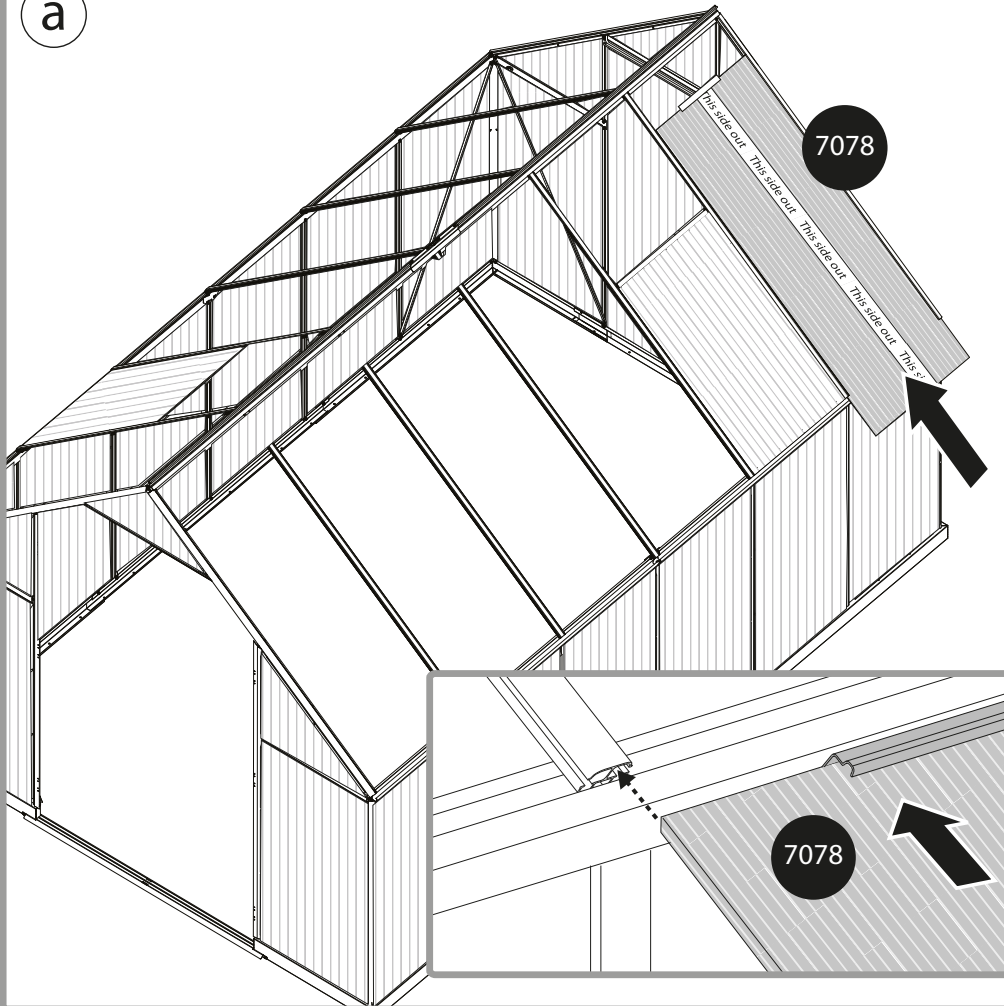
x1

981

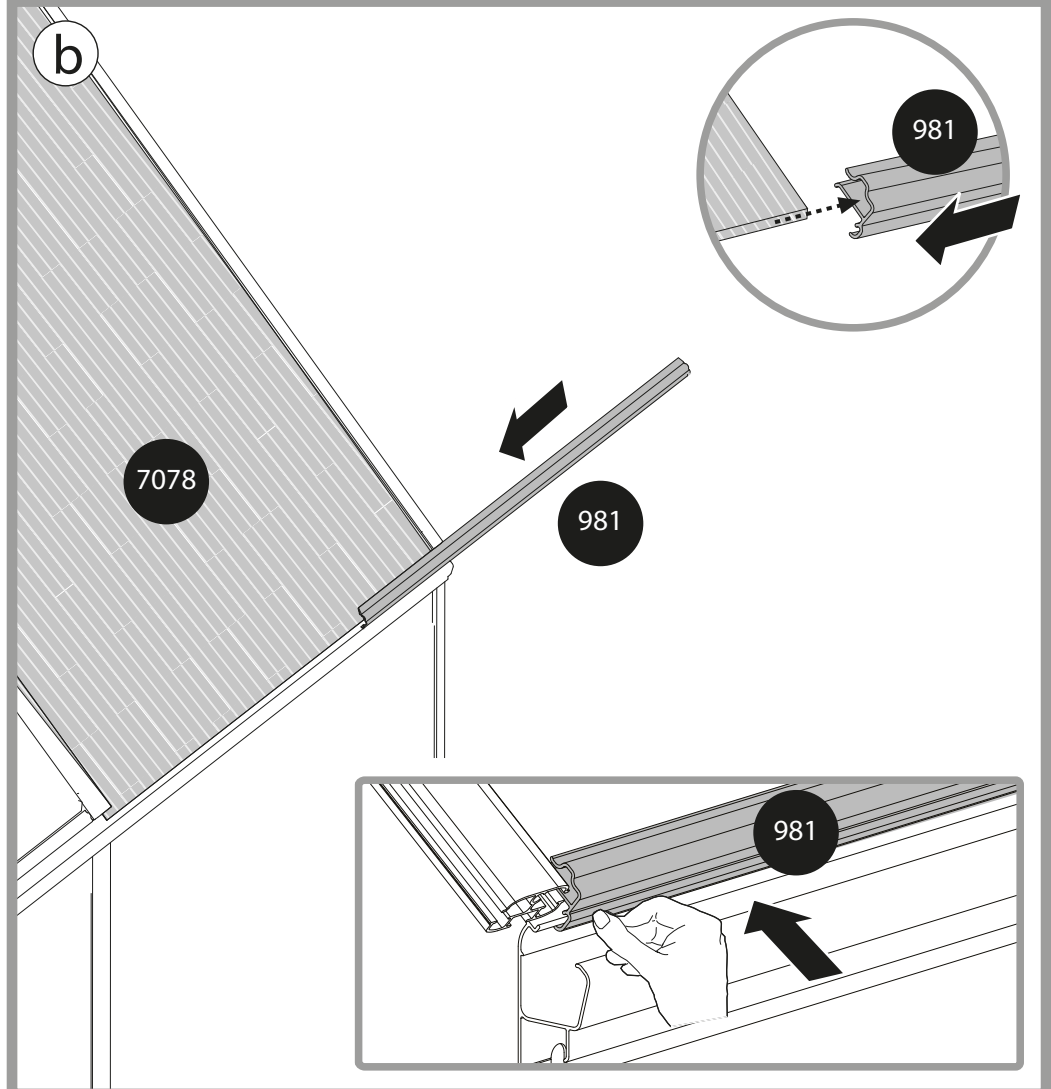


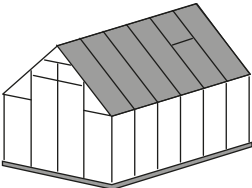
x1

a



b



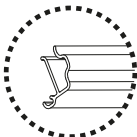


7078 + 318 PVC

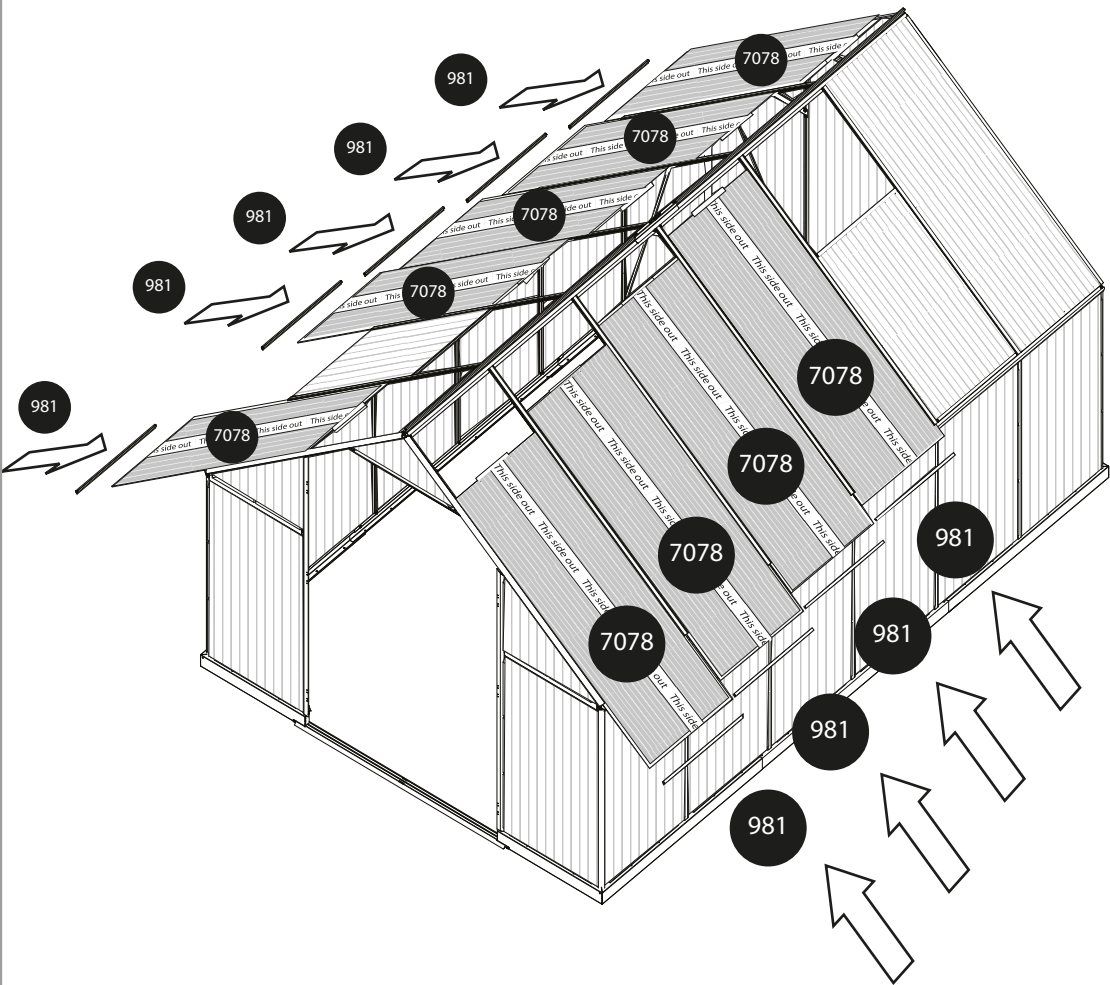


x9

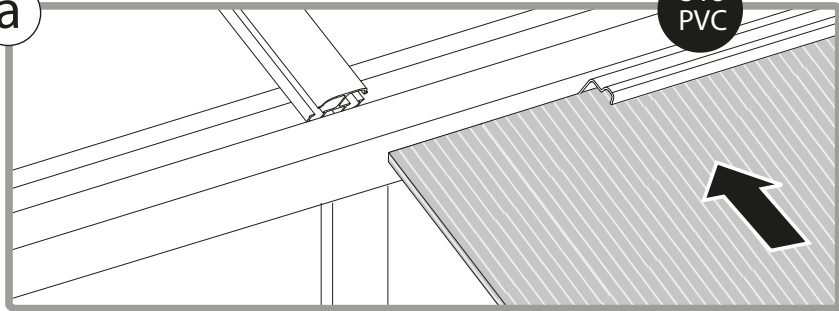
981



x9

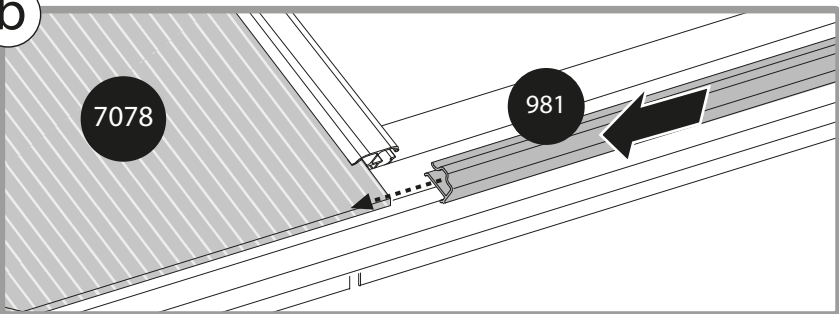


a



318 PVC

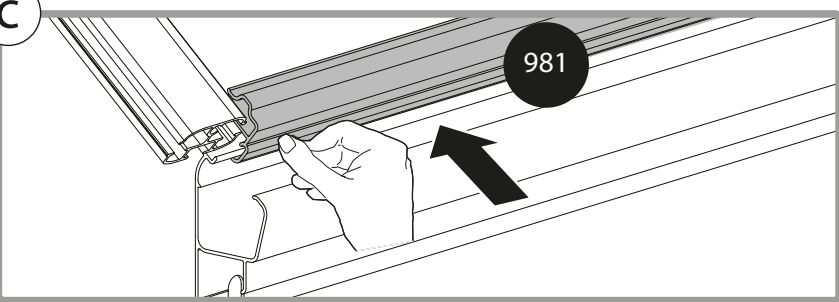
b



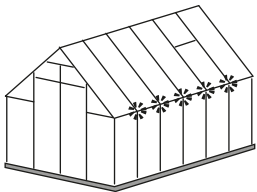
7078

981

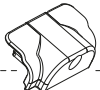
c



981

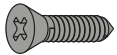


329

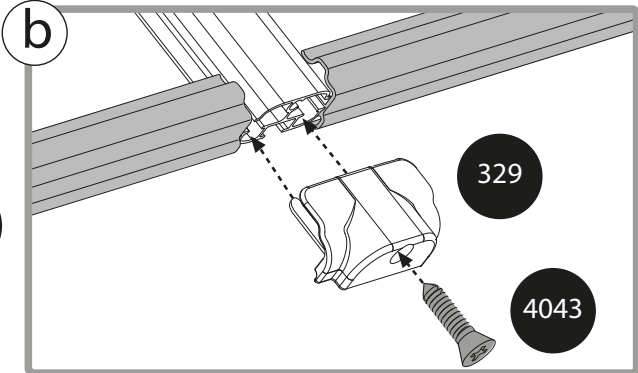
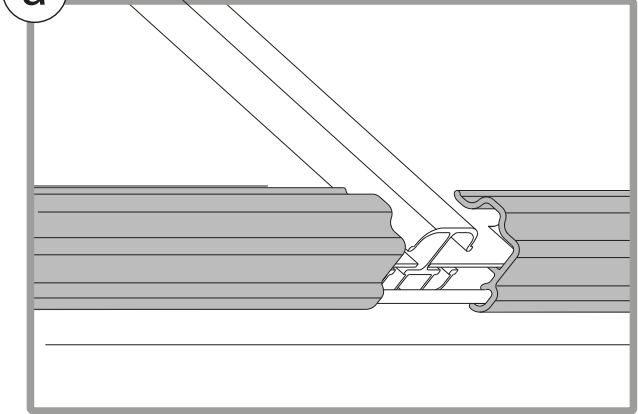
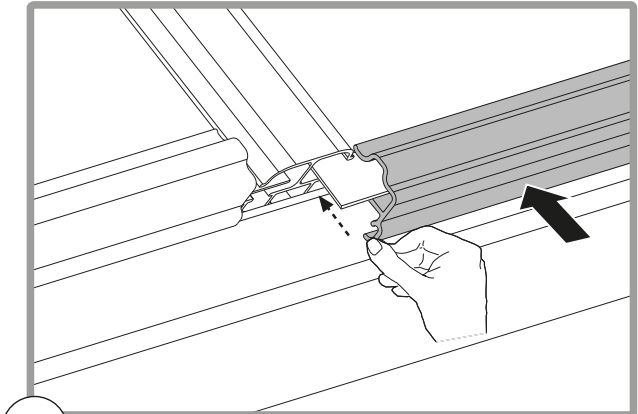
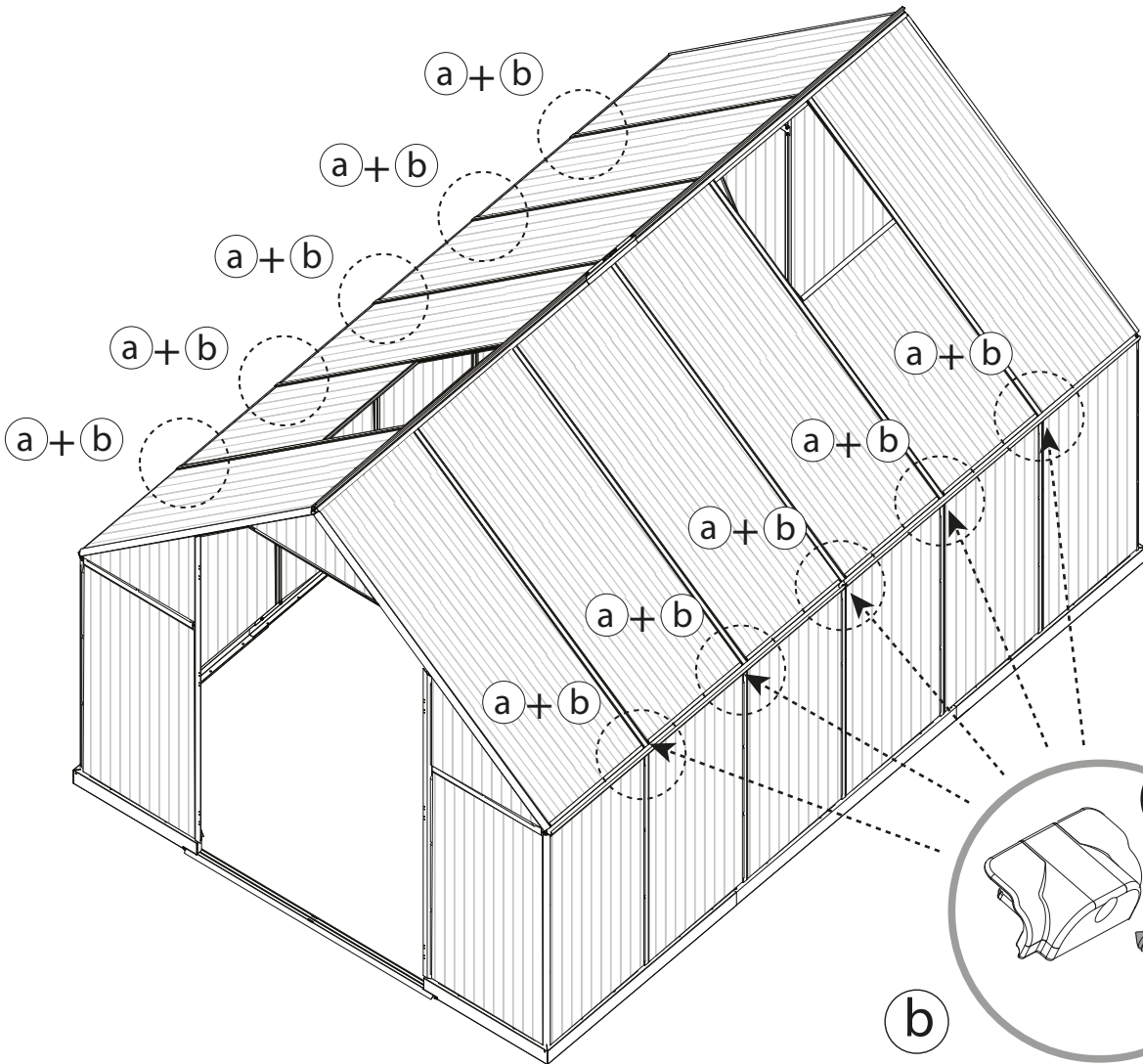


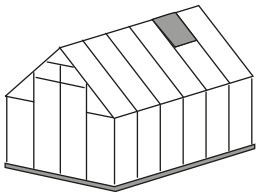
x10

4043

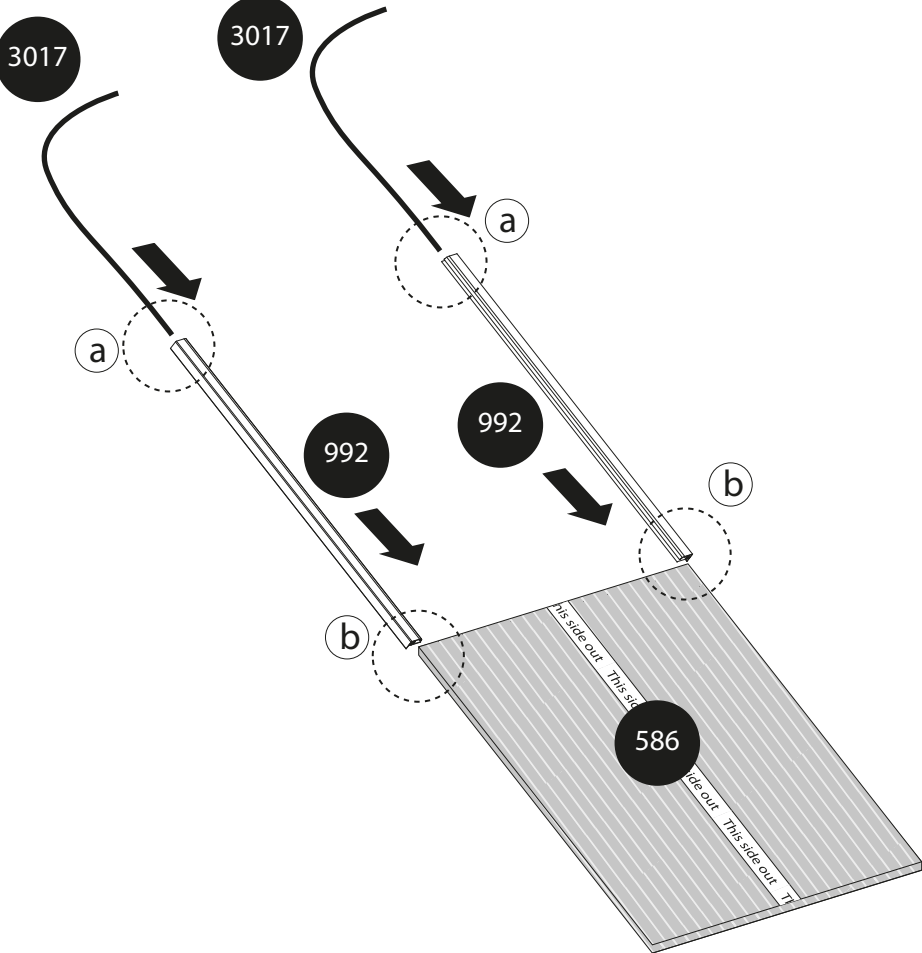
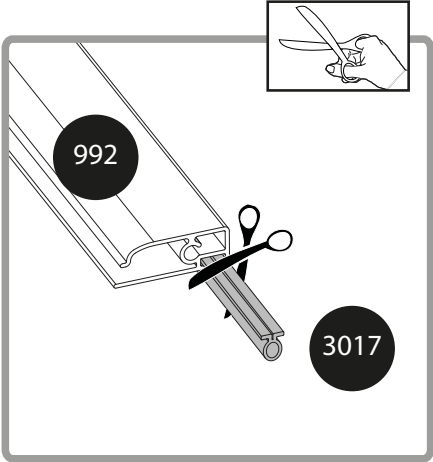
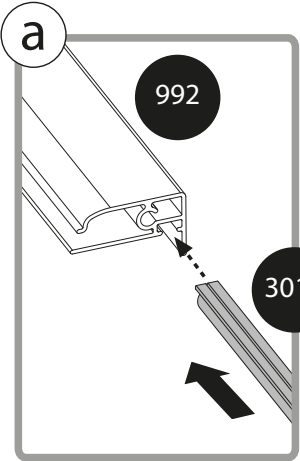


x10

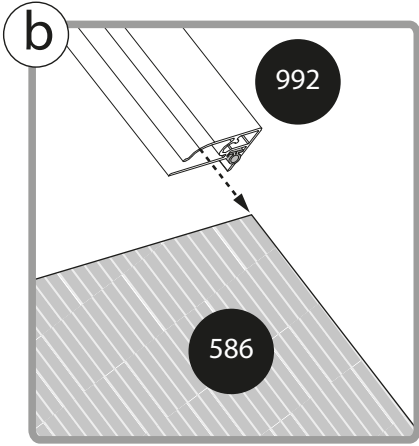


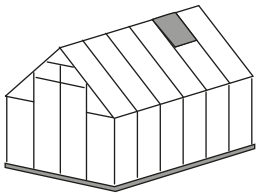


- 992 x4 3017 x4 586 x2

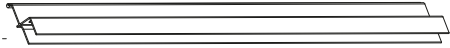


x2



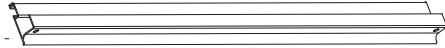


989



x2

991



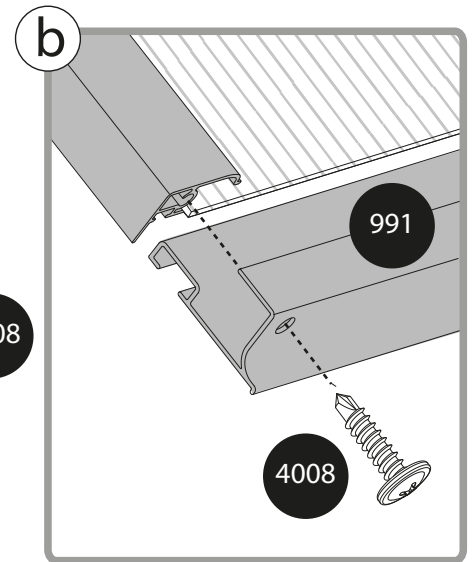
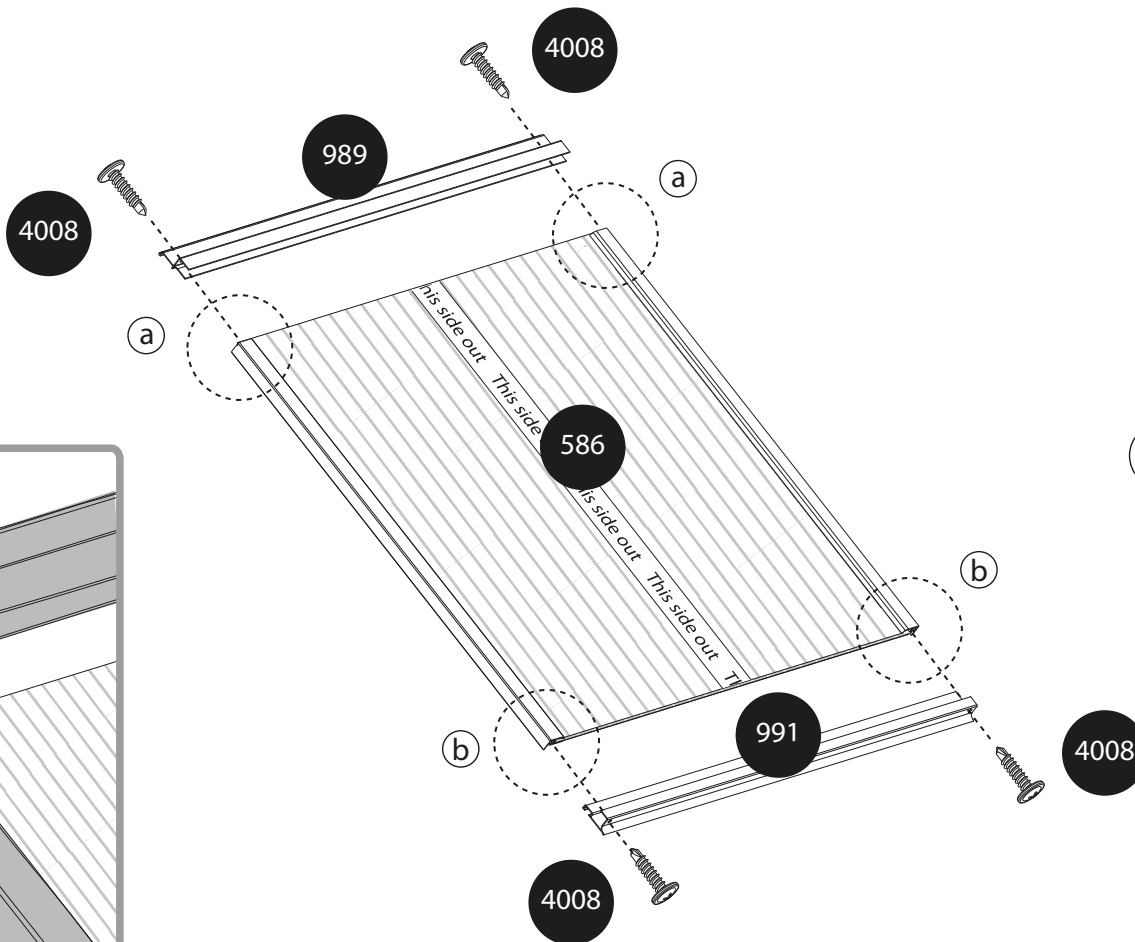
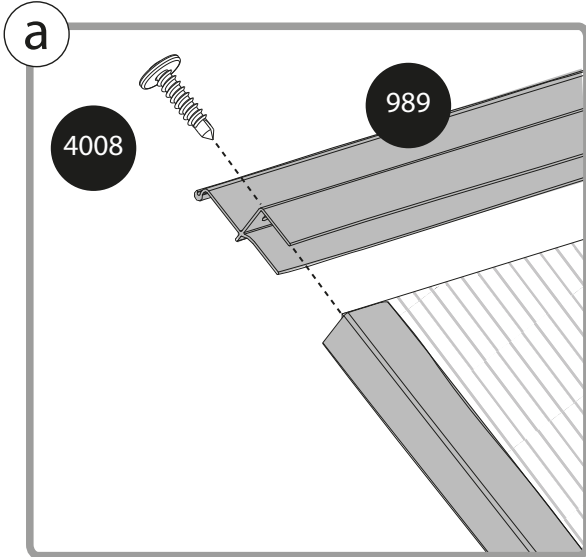
x2

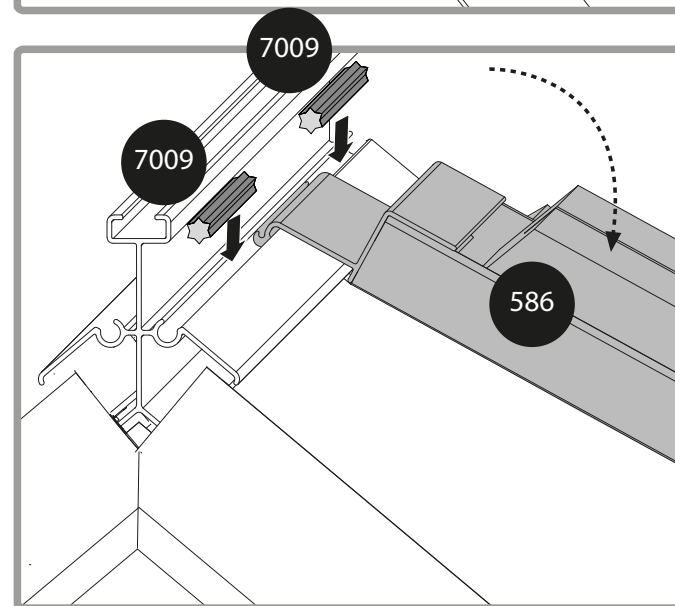
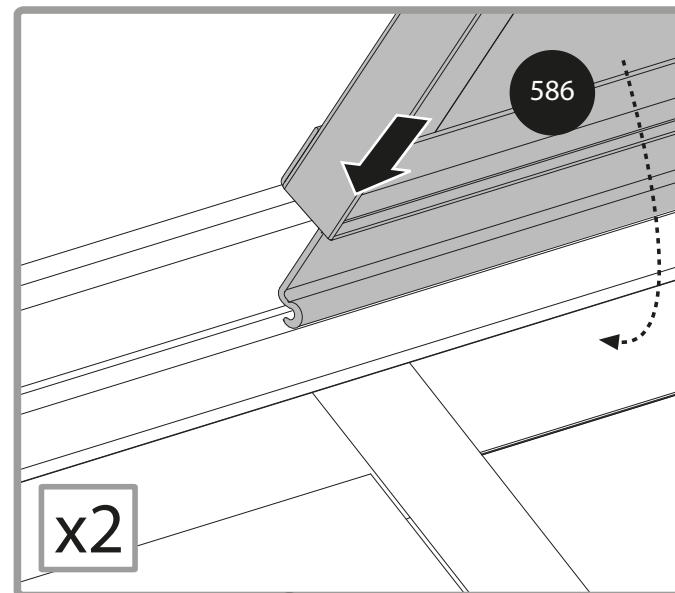
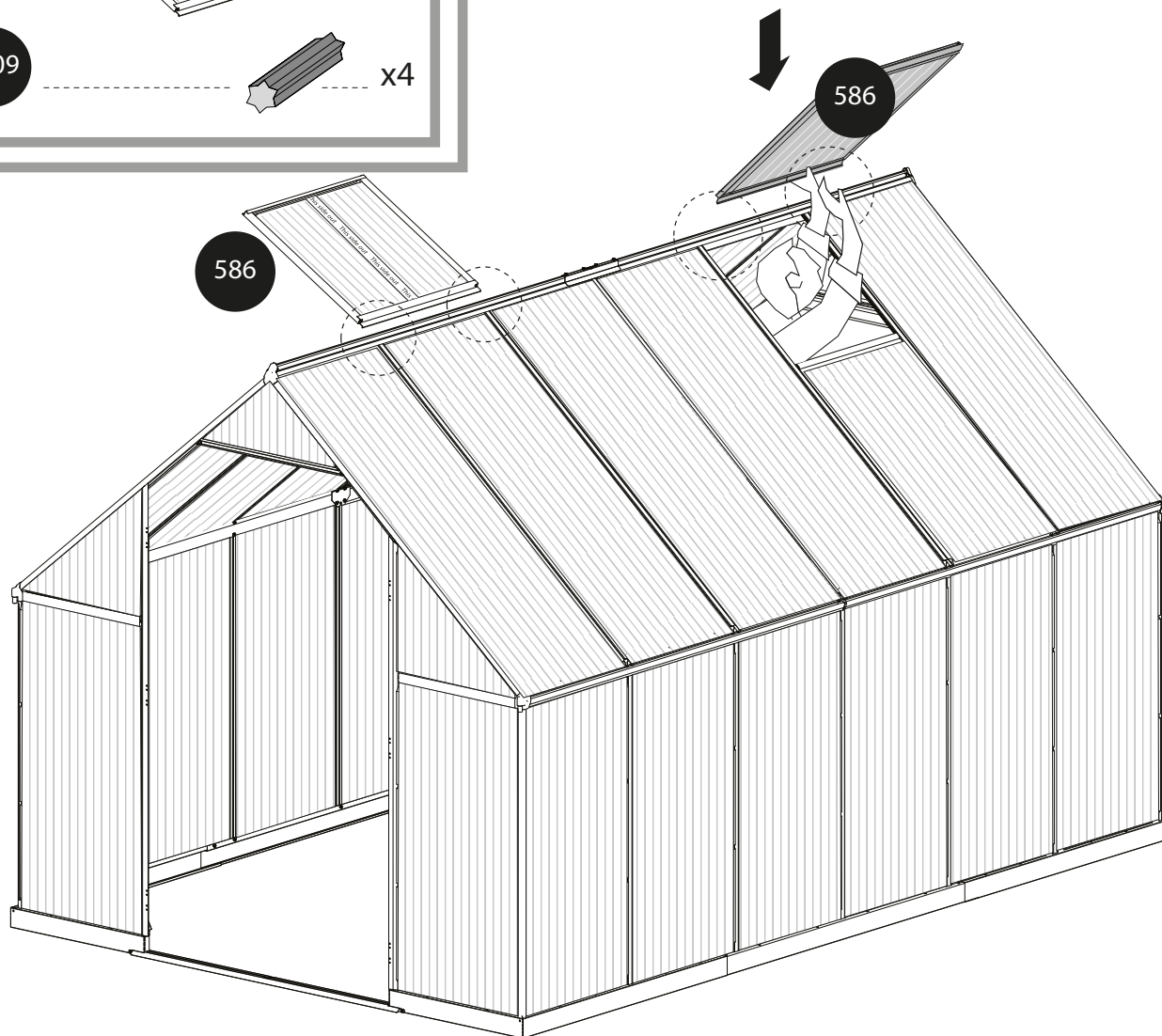
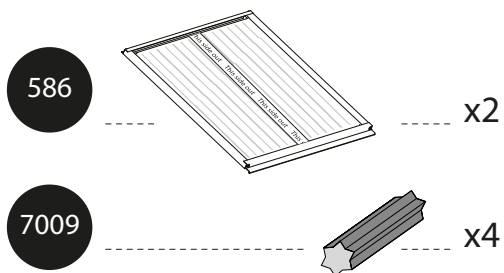
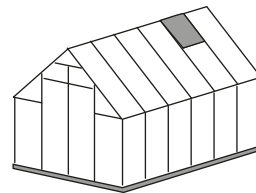
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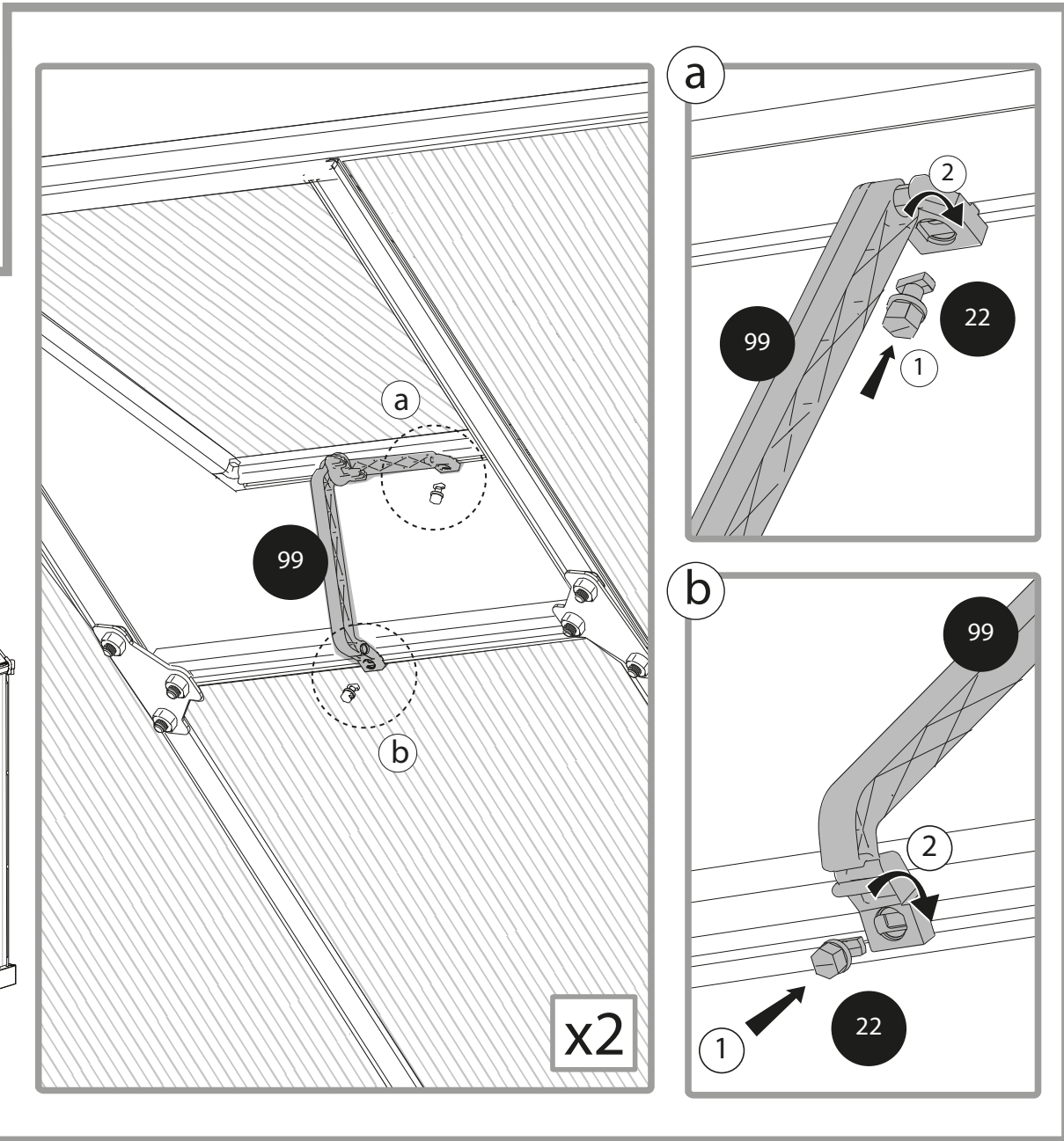
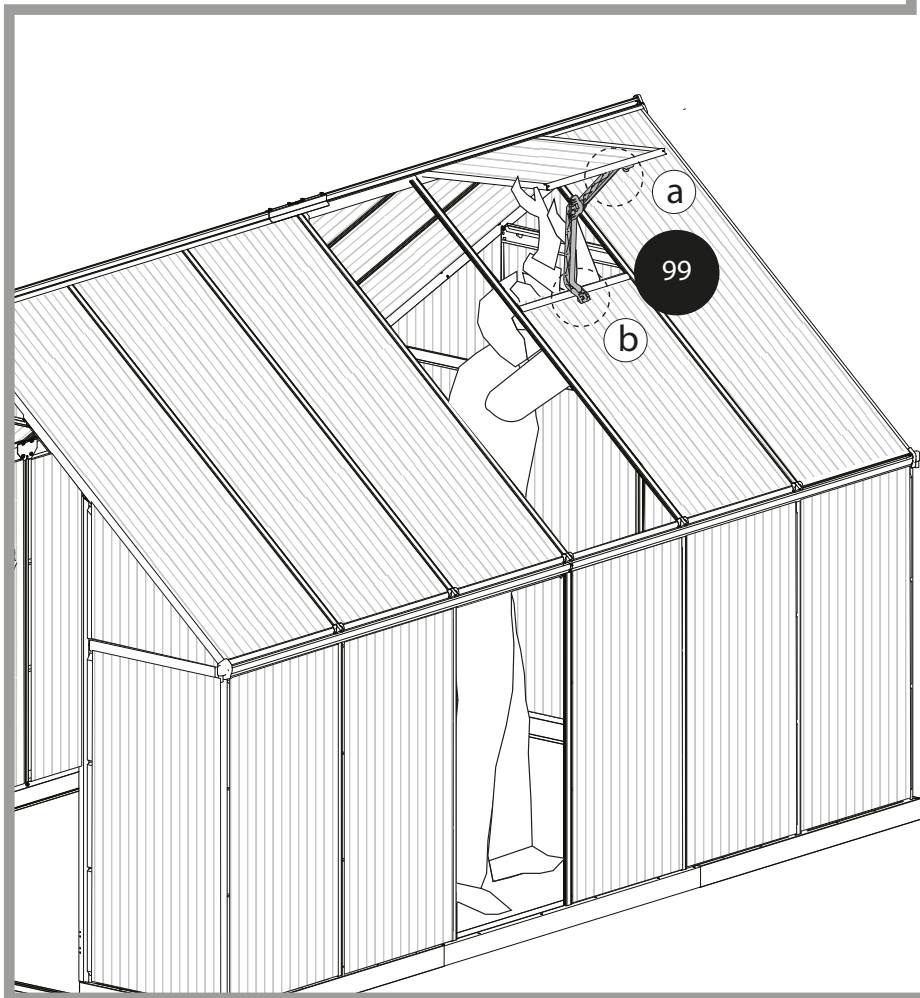
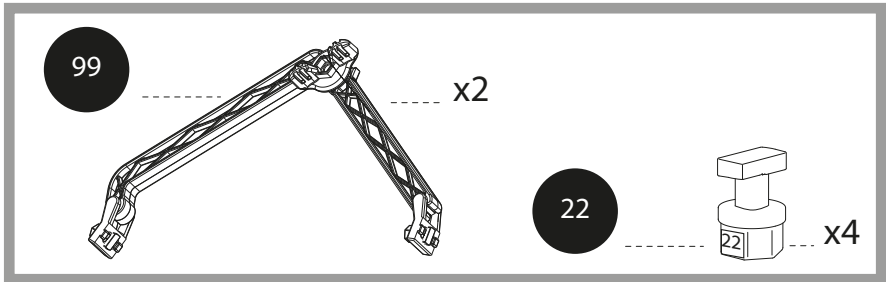
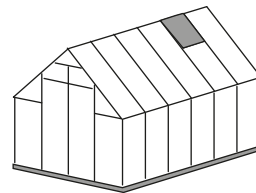


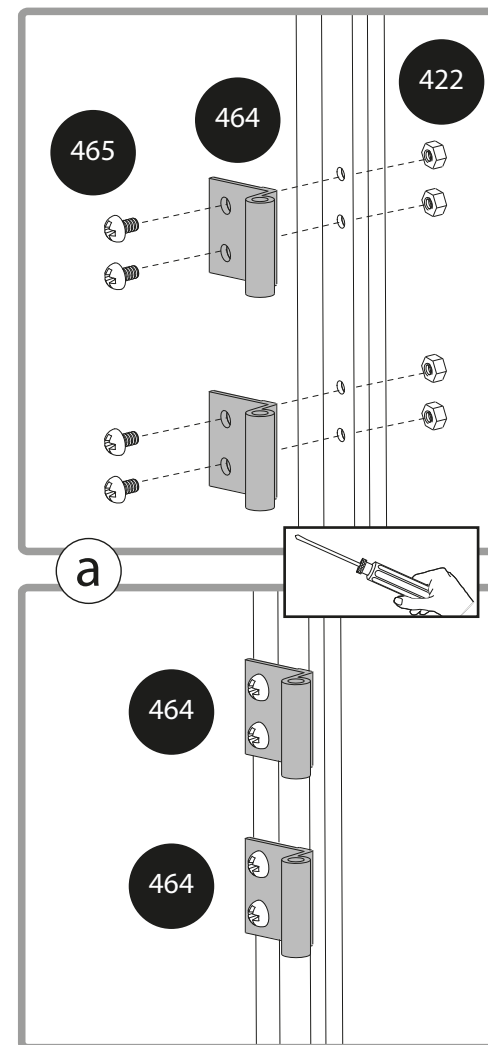
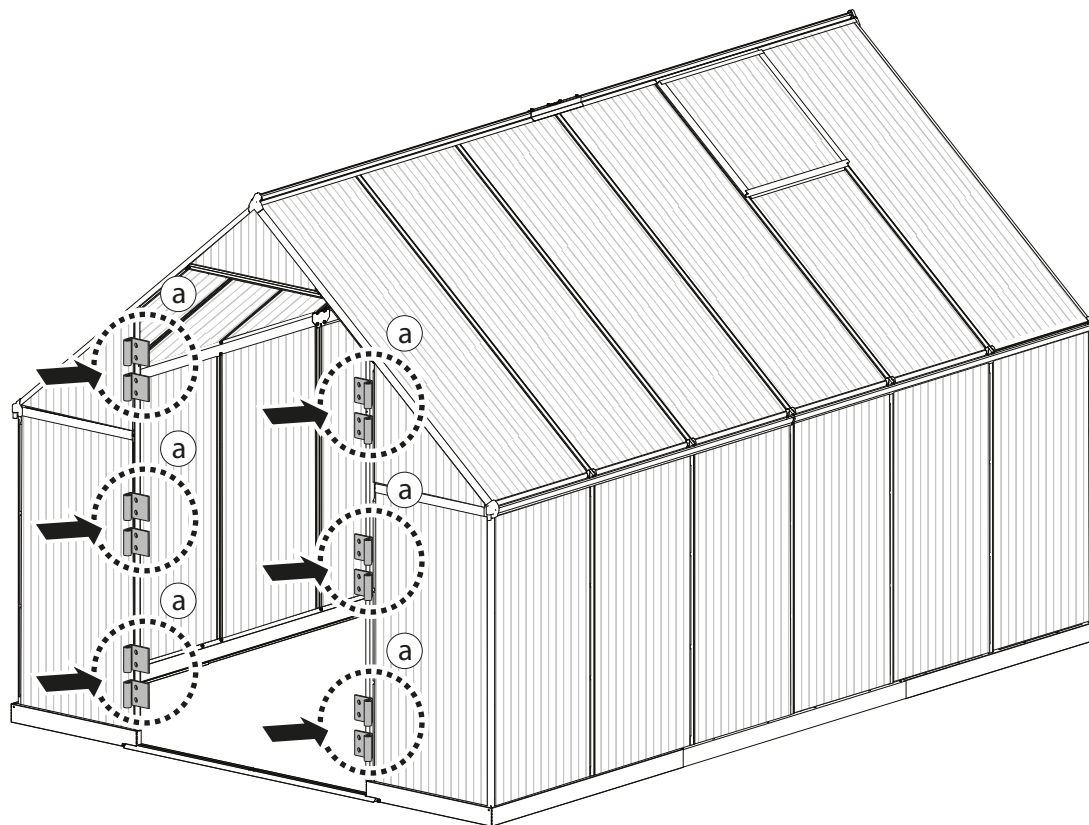
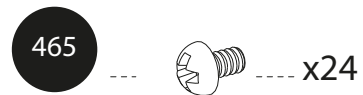
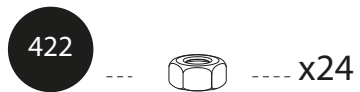
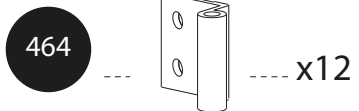
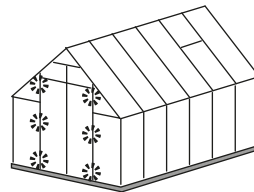
x8

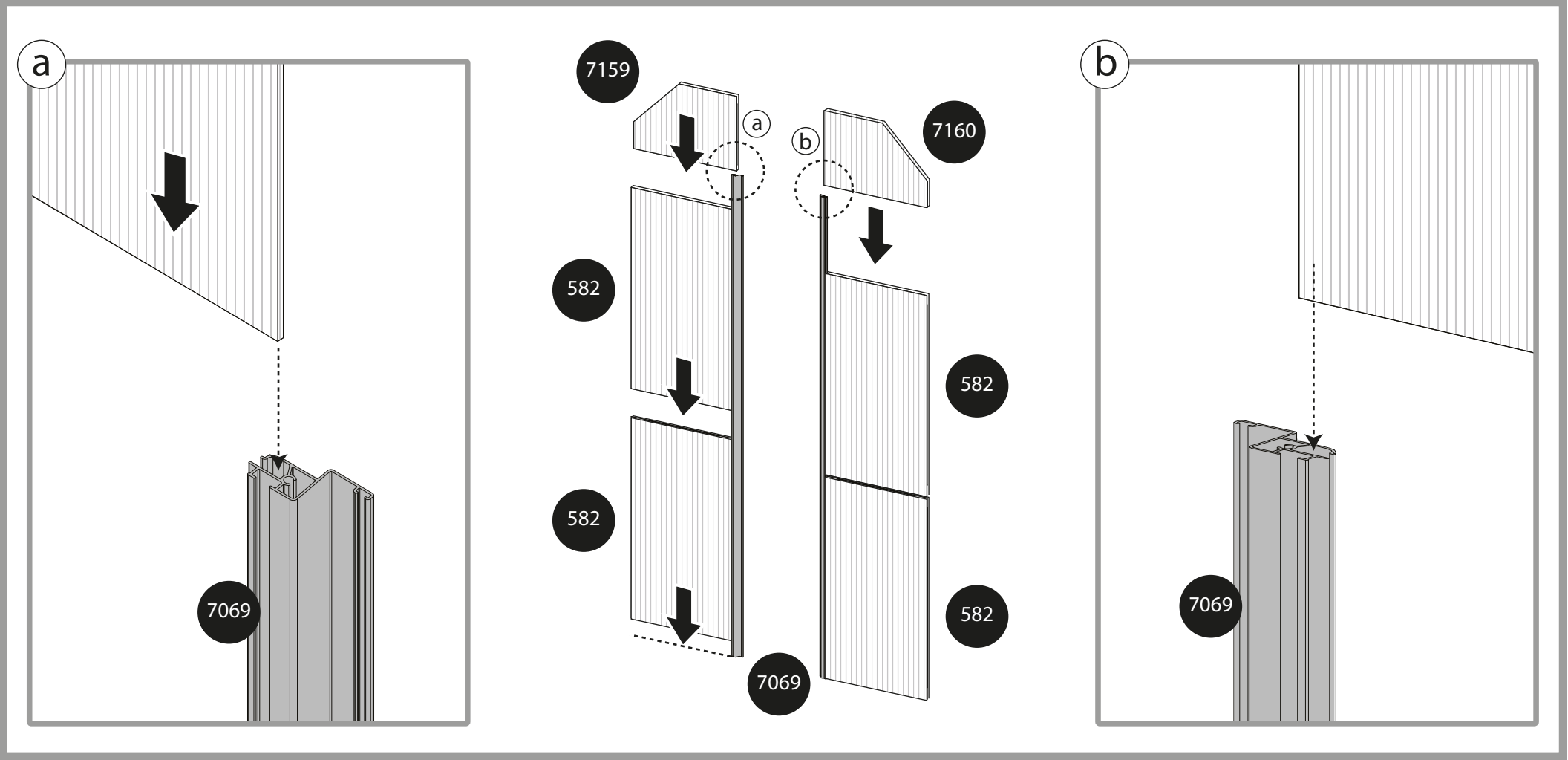
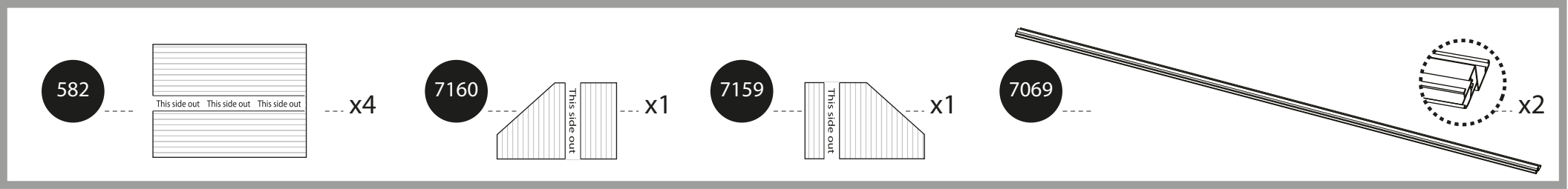
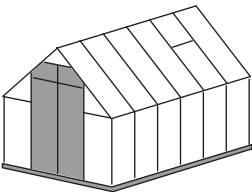
x2

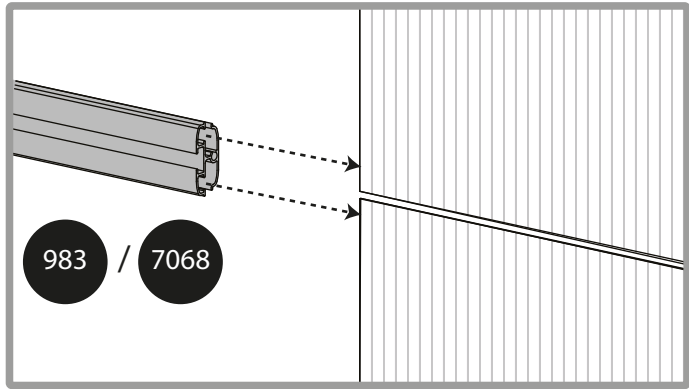
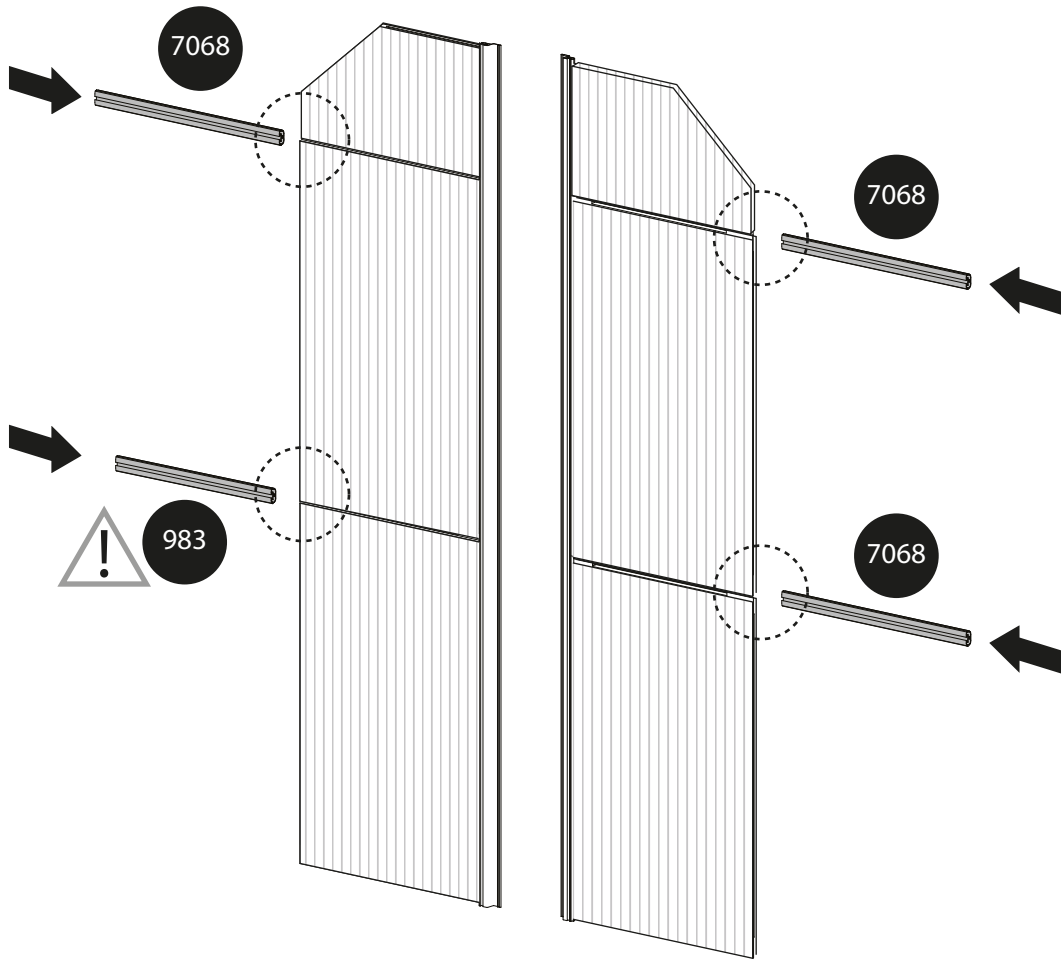
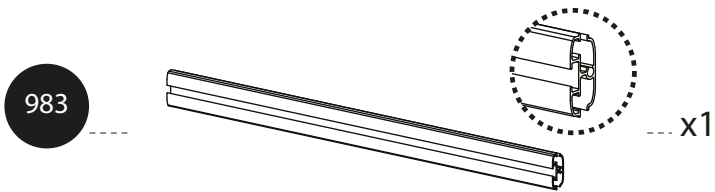
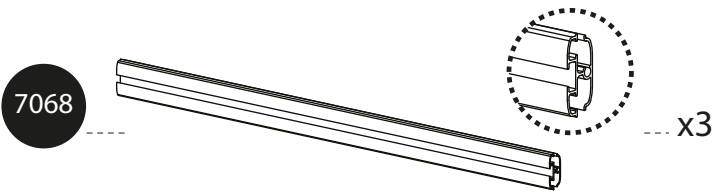
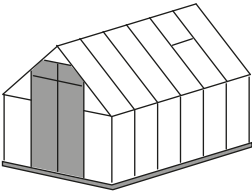


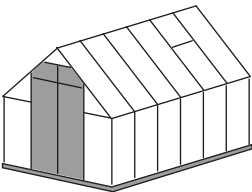




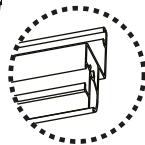
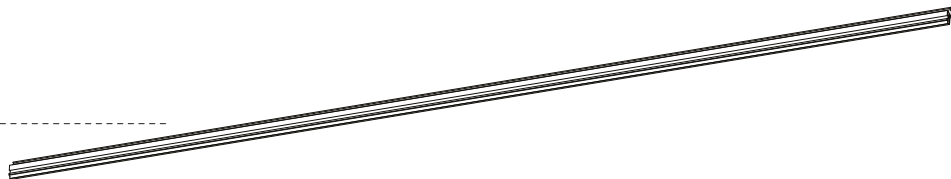








7070

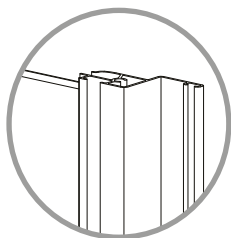


x2

411

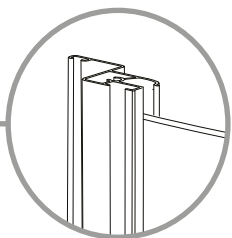
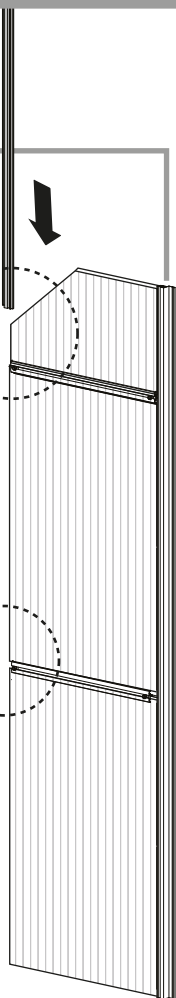


x8



(a) + (b)

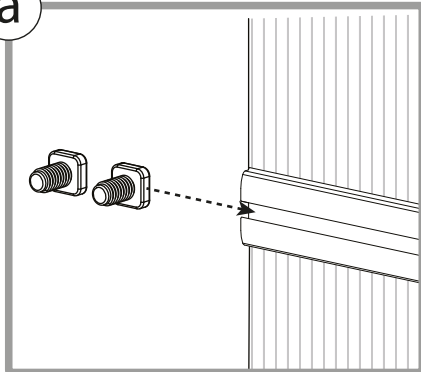
(a)



a

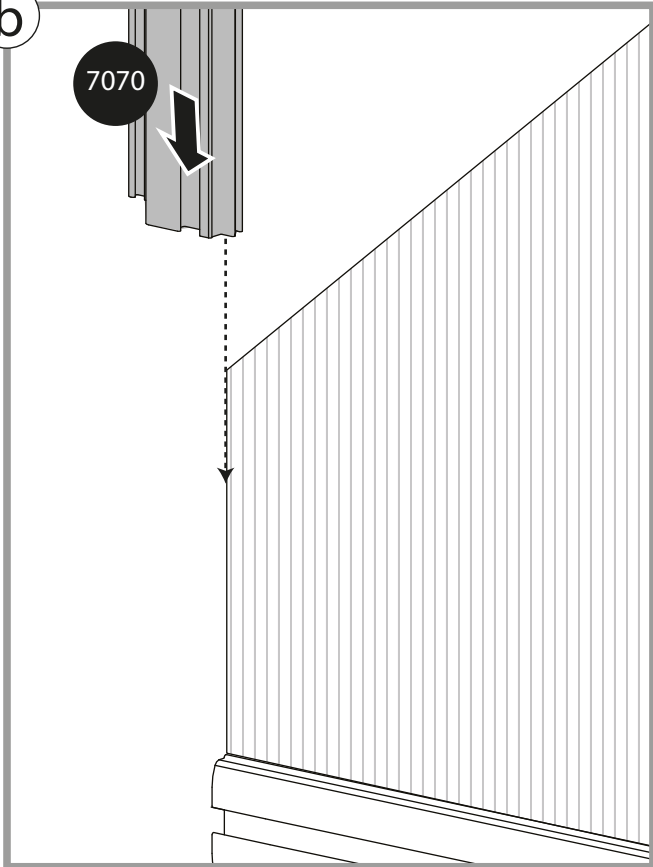
(a) + (b)

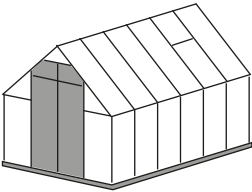
(a)



b

7070



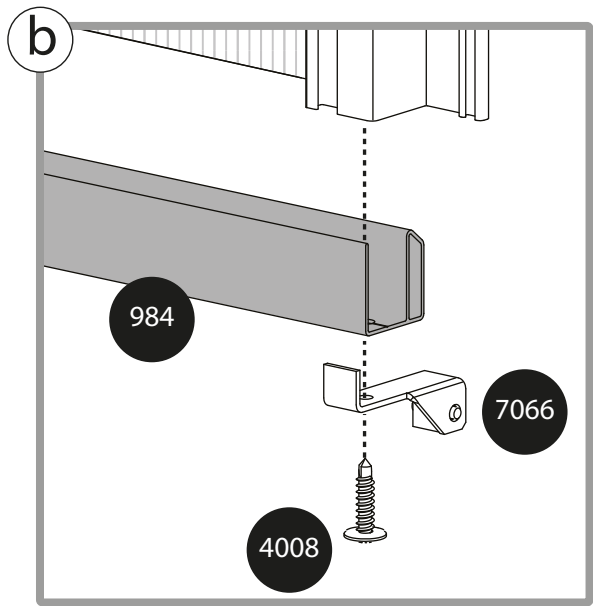
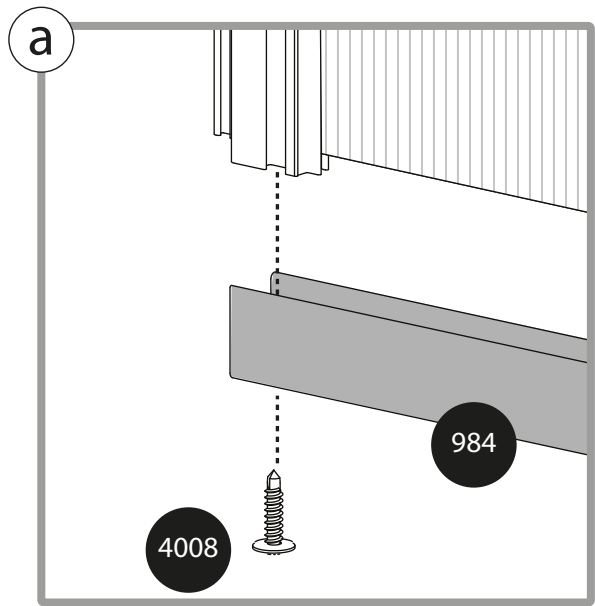
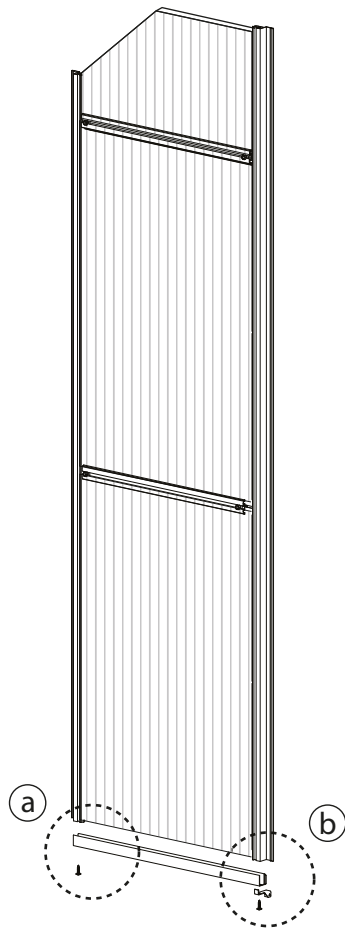


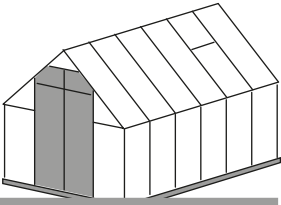
4008 x4

984 x2

7066 x2

x2

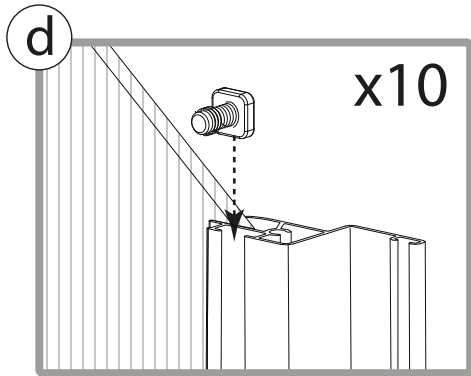
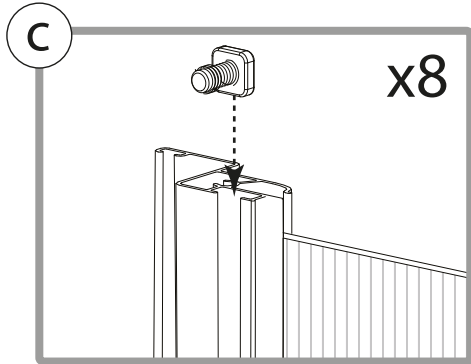
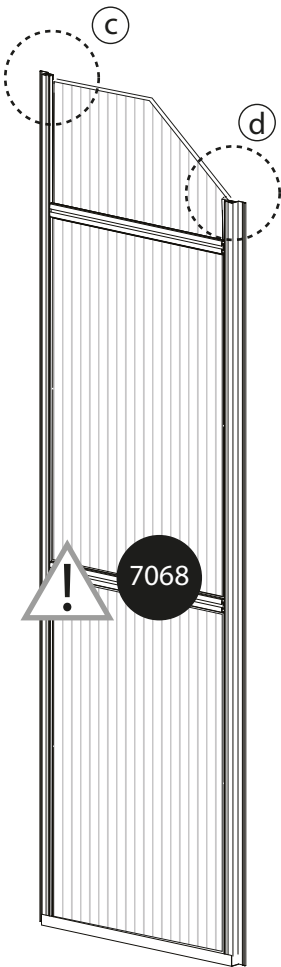
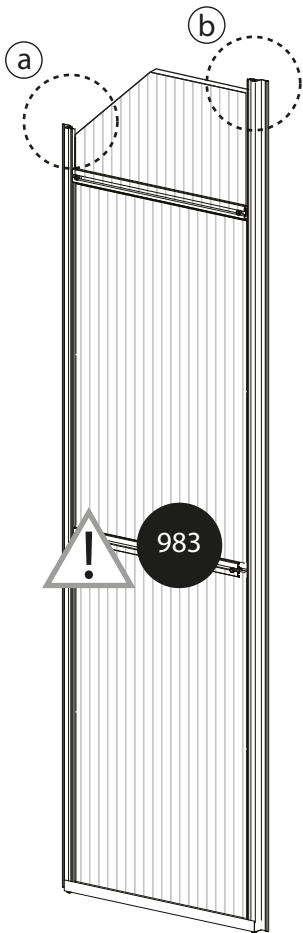
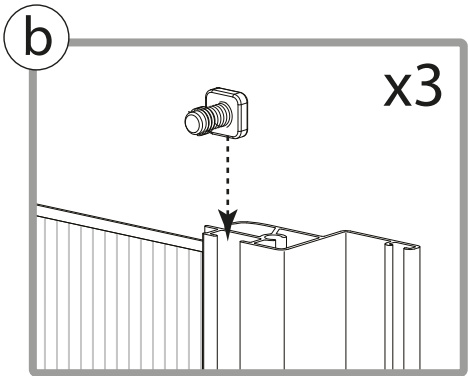
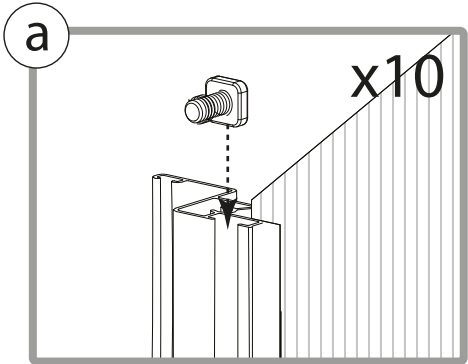


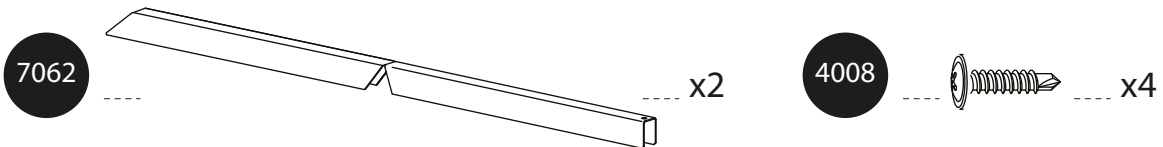
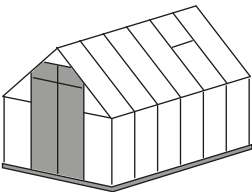


411

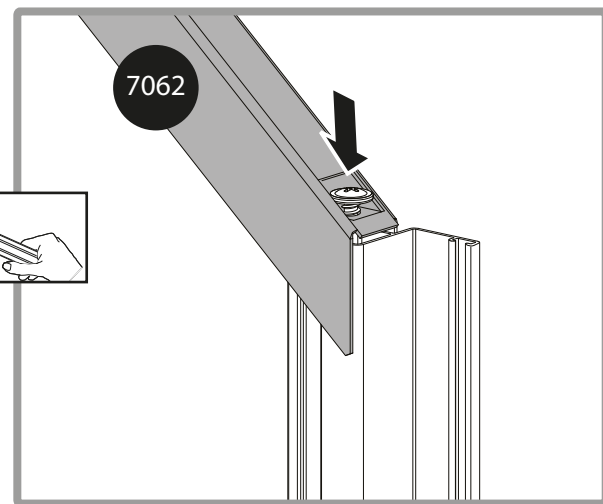
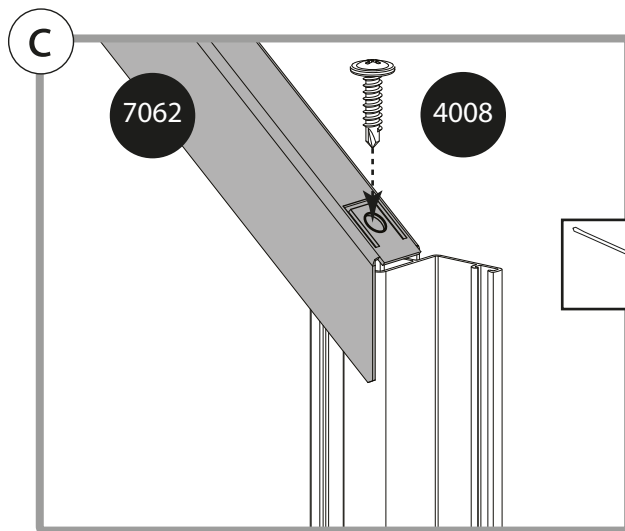
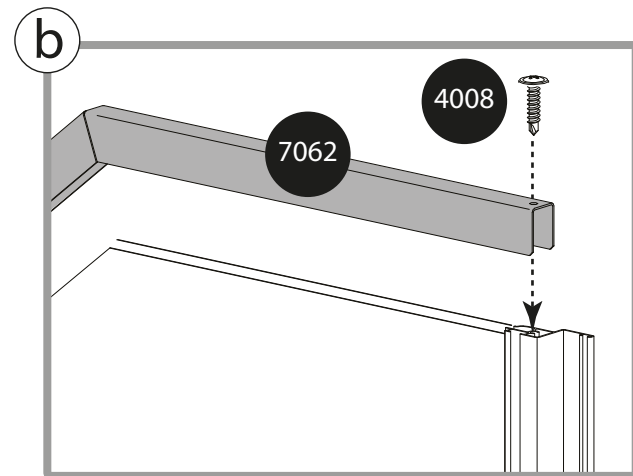
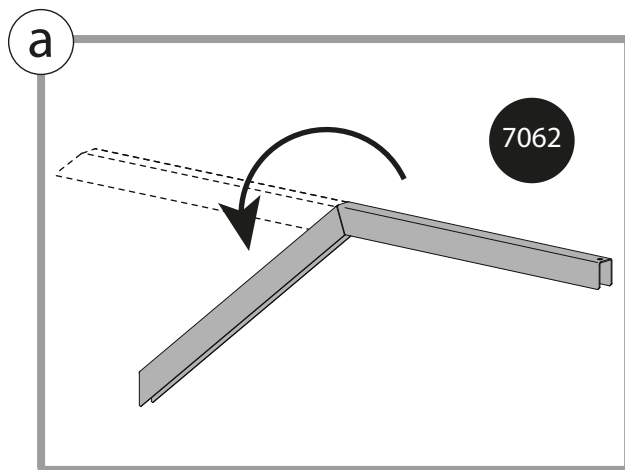
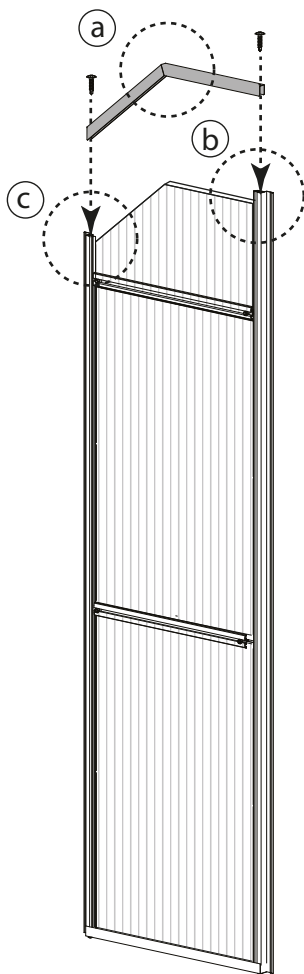


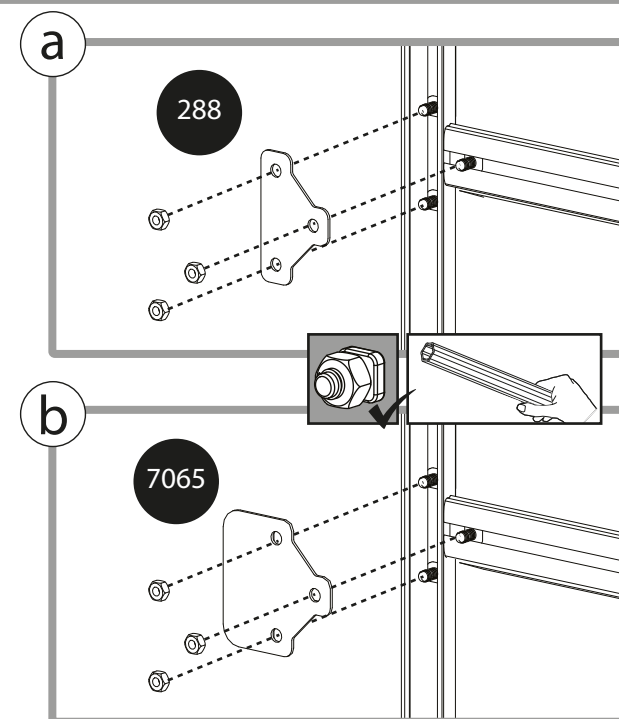
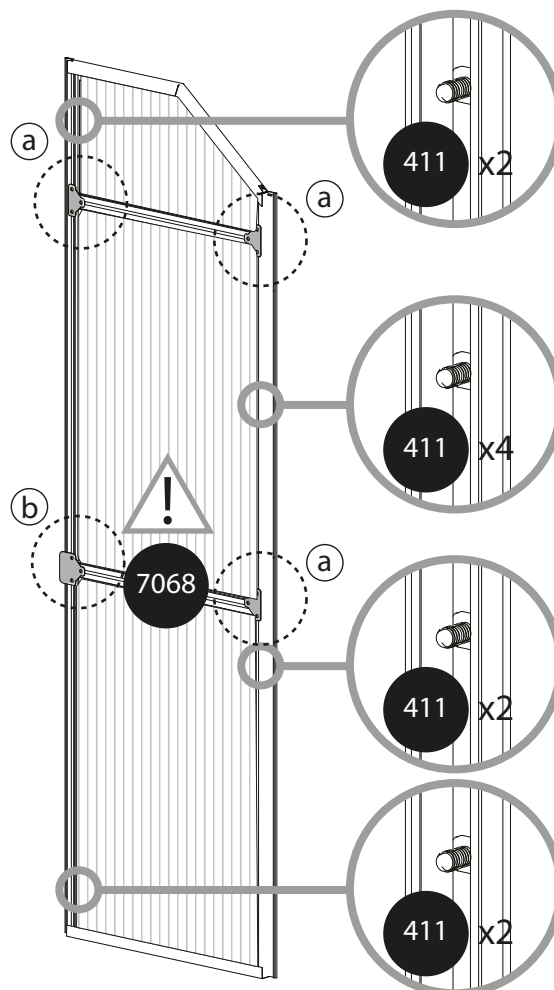
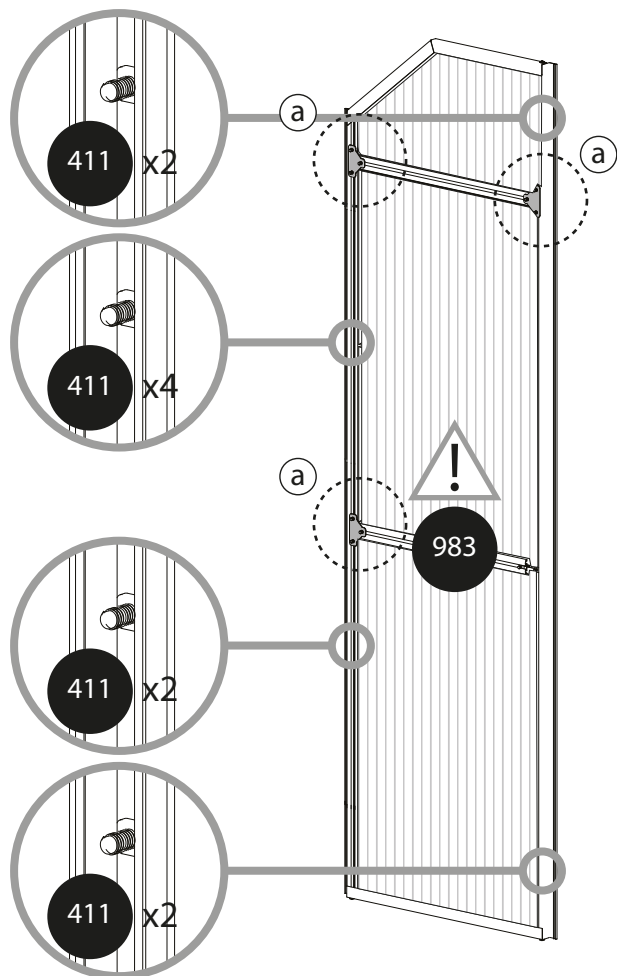
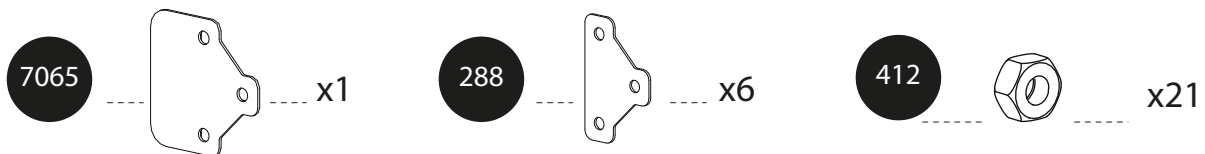
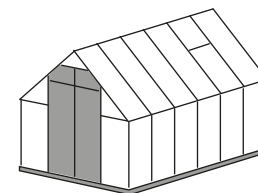
x31

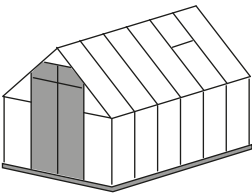




x2







462

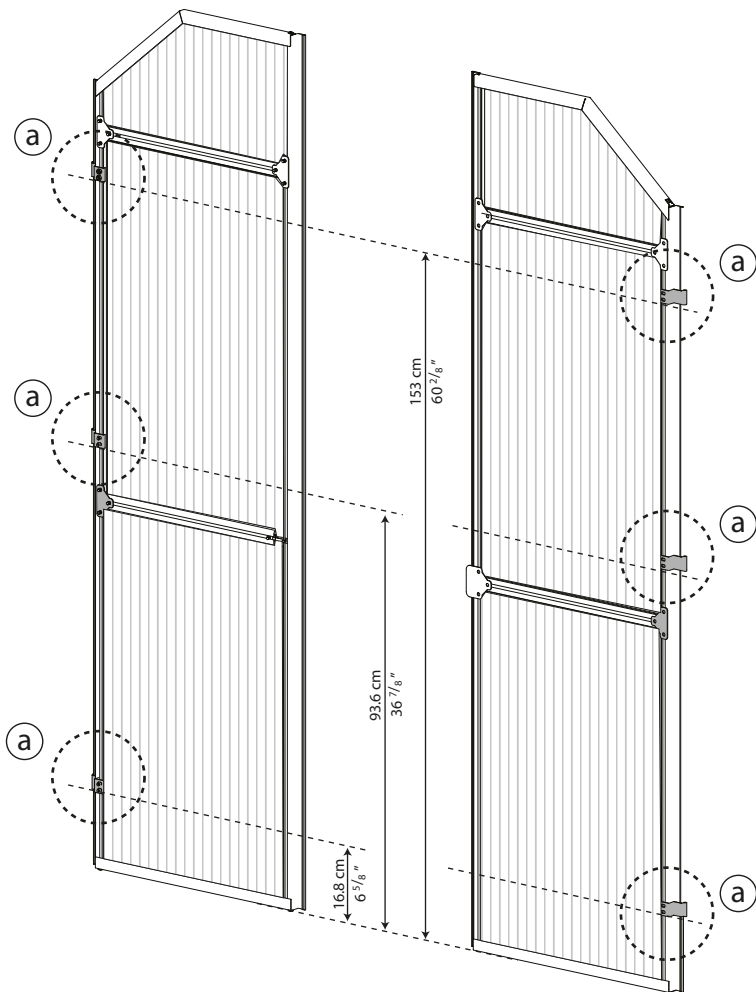


x6

412

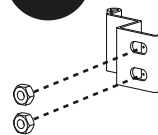


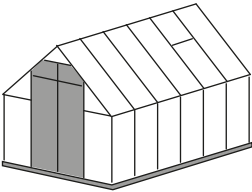
x12



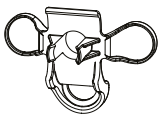
a

462

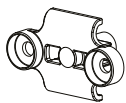




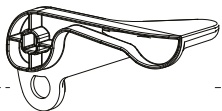
7086 x1



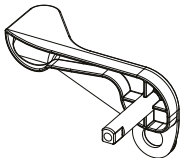
7085 x1



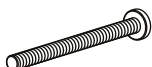
7084 x1



7083 x1



7088 x1

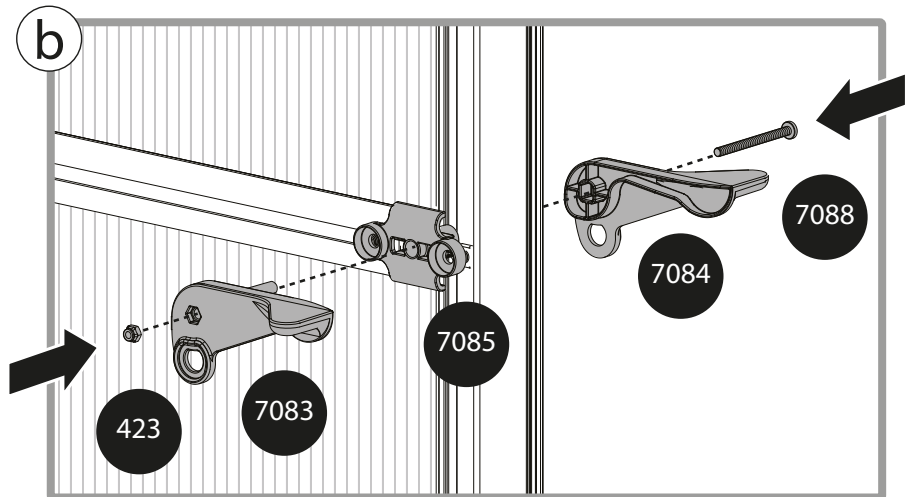
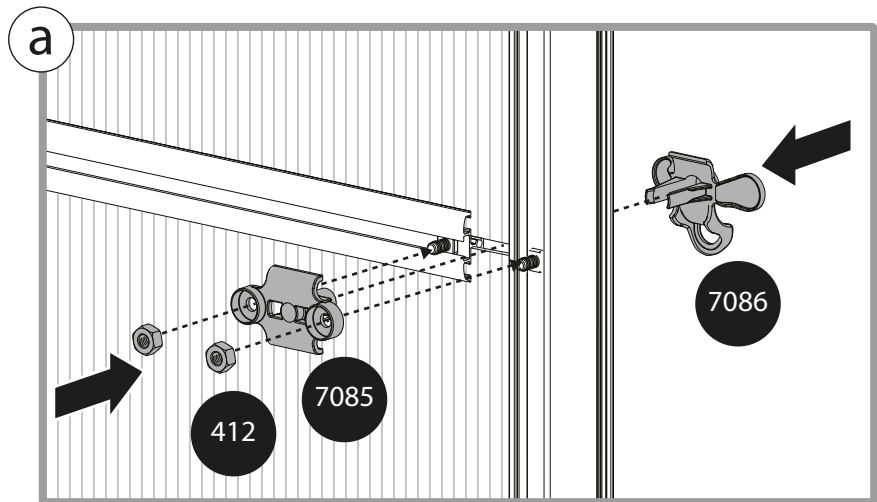
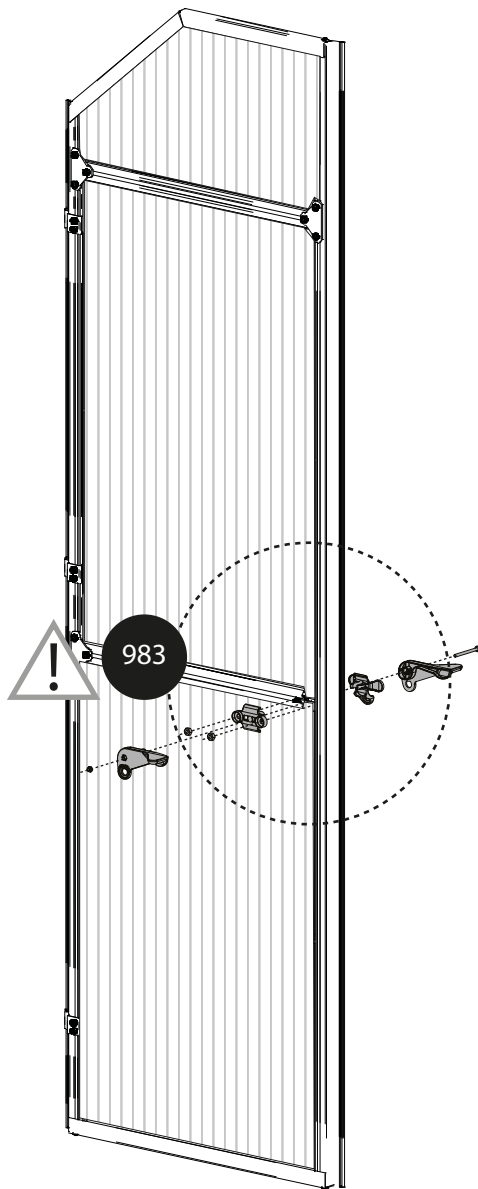


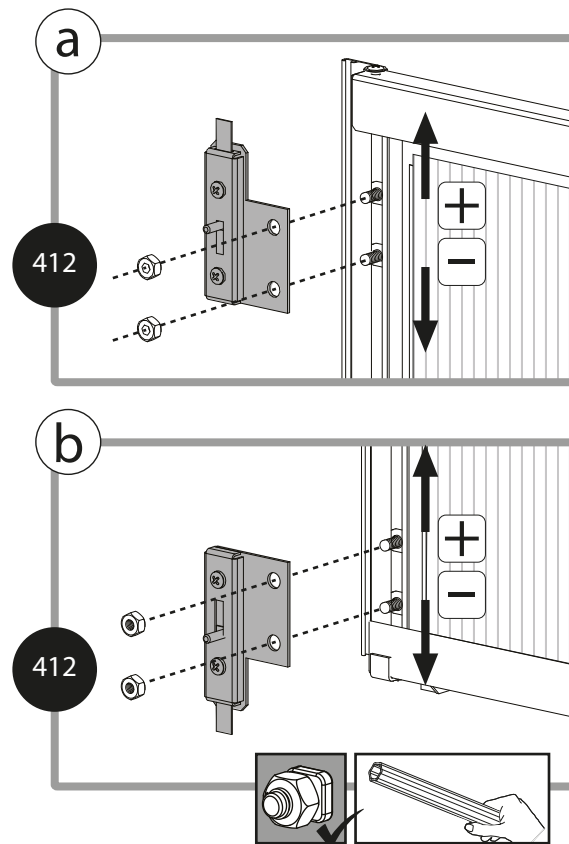
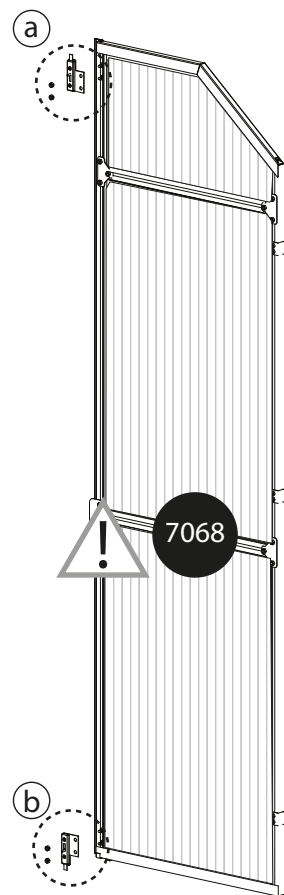
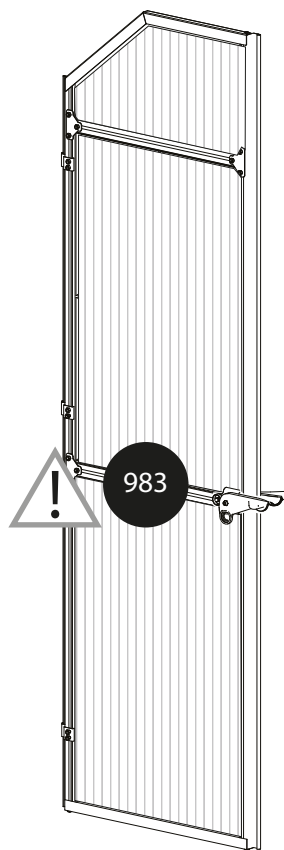
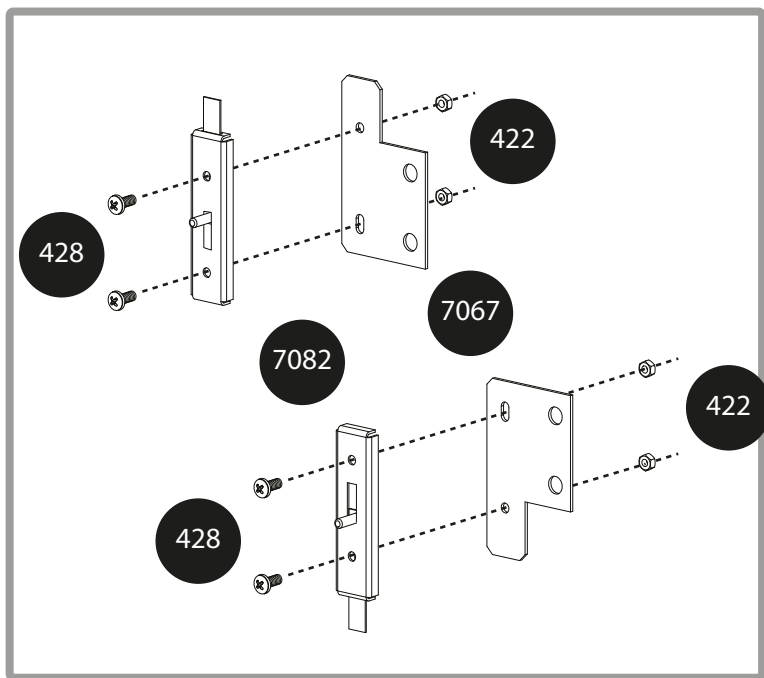
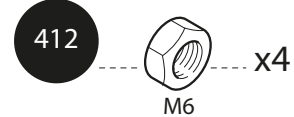
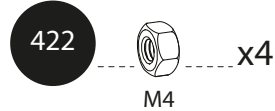
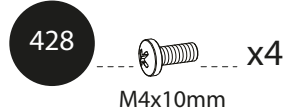
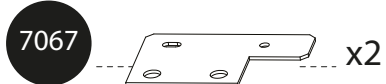
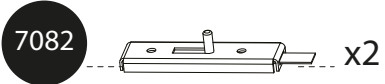
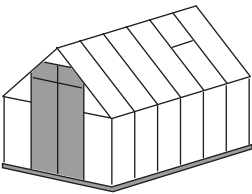
M4 x 50mm

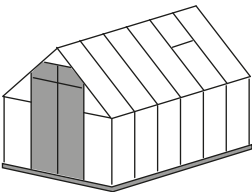
423 x1



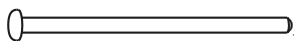
412 x2





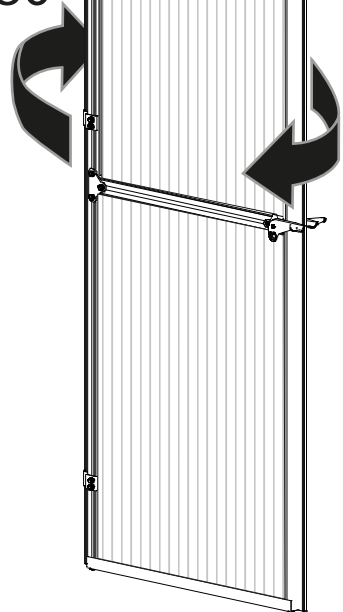


463

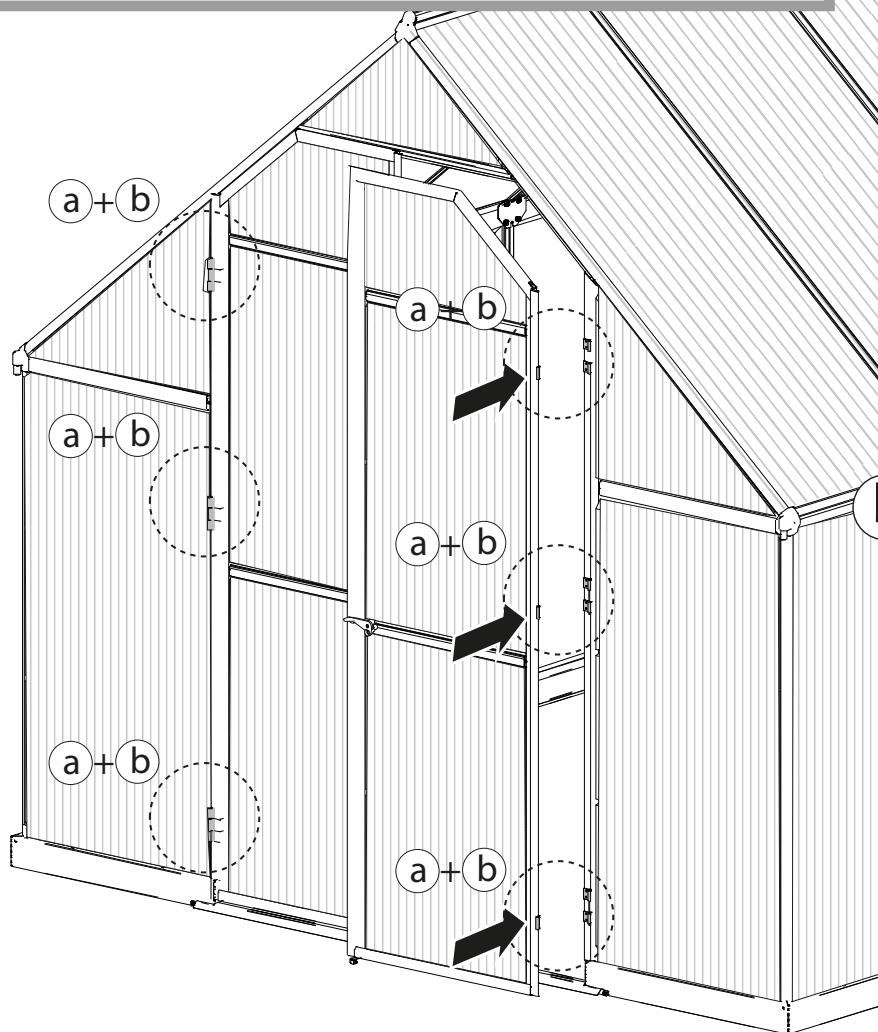


x6

180°



x2



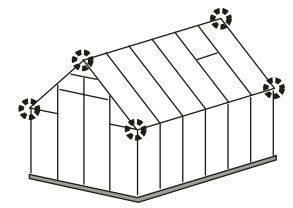
a

b

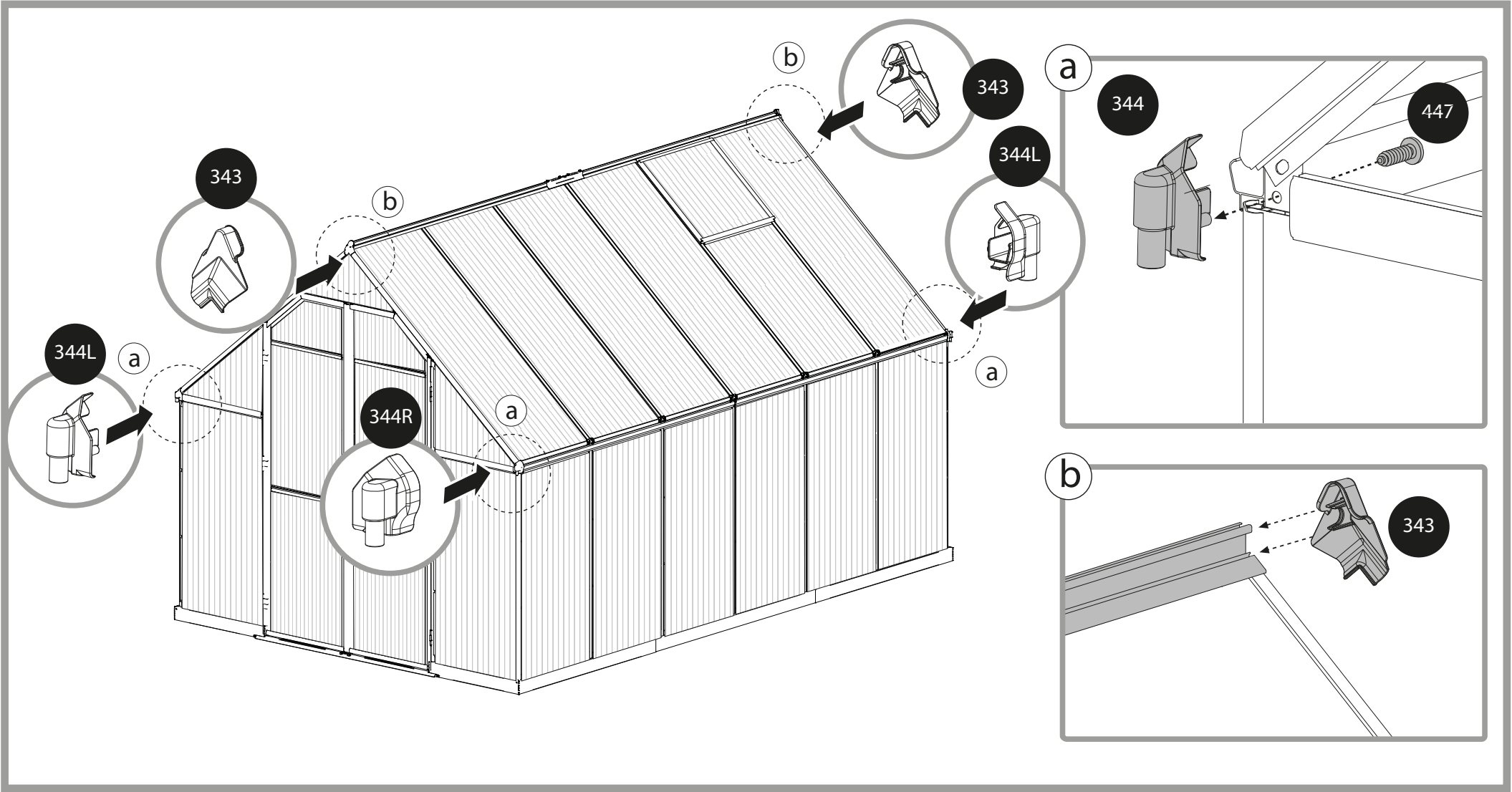
+
-

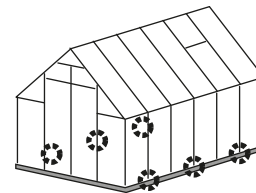
464

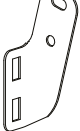



463

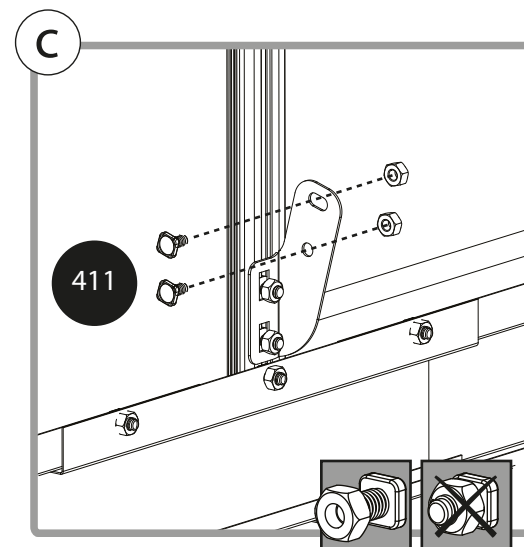
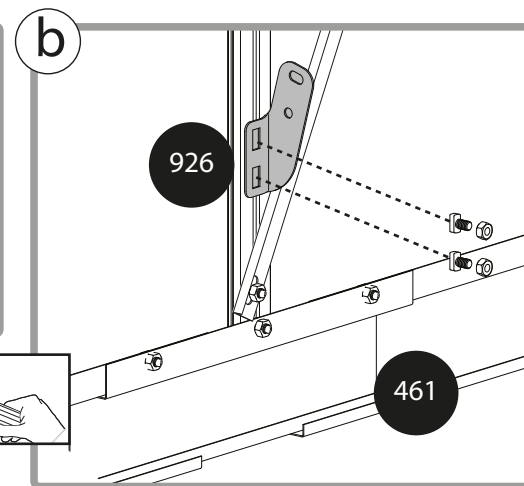
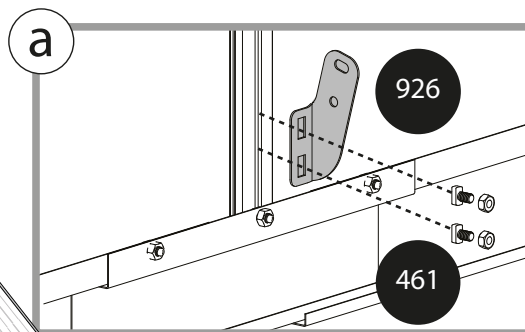
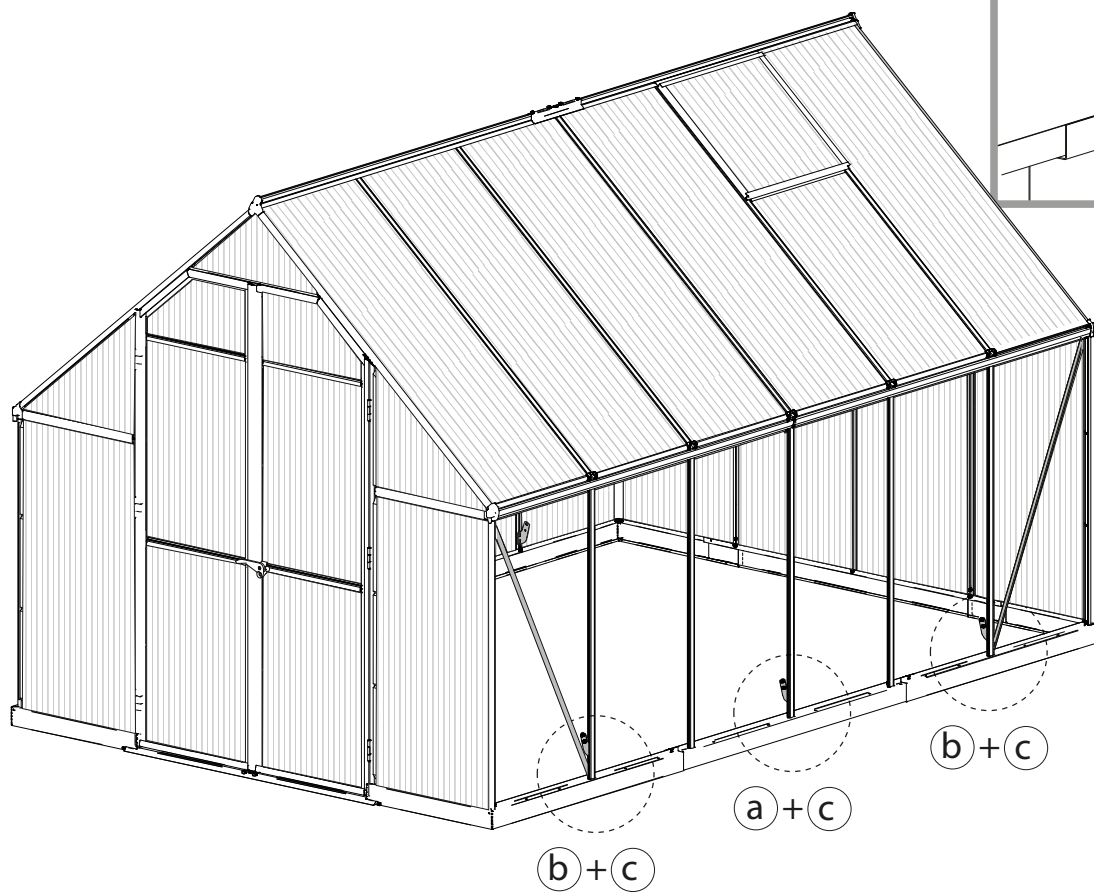


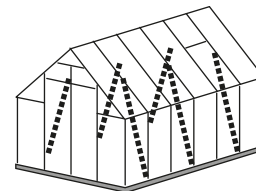
- 344L  x2
- 344R  x2
- 343  x2
- 447  x4



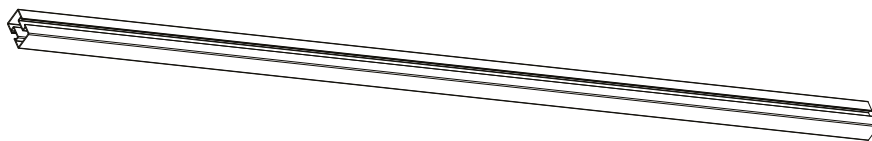
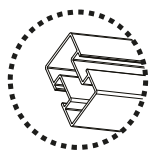


- 926  x6
- 461  x12
- 412  x24
- 411  x12

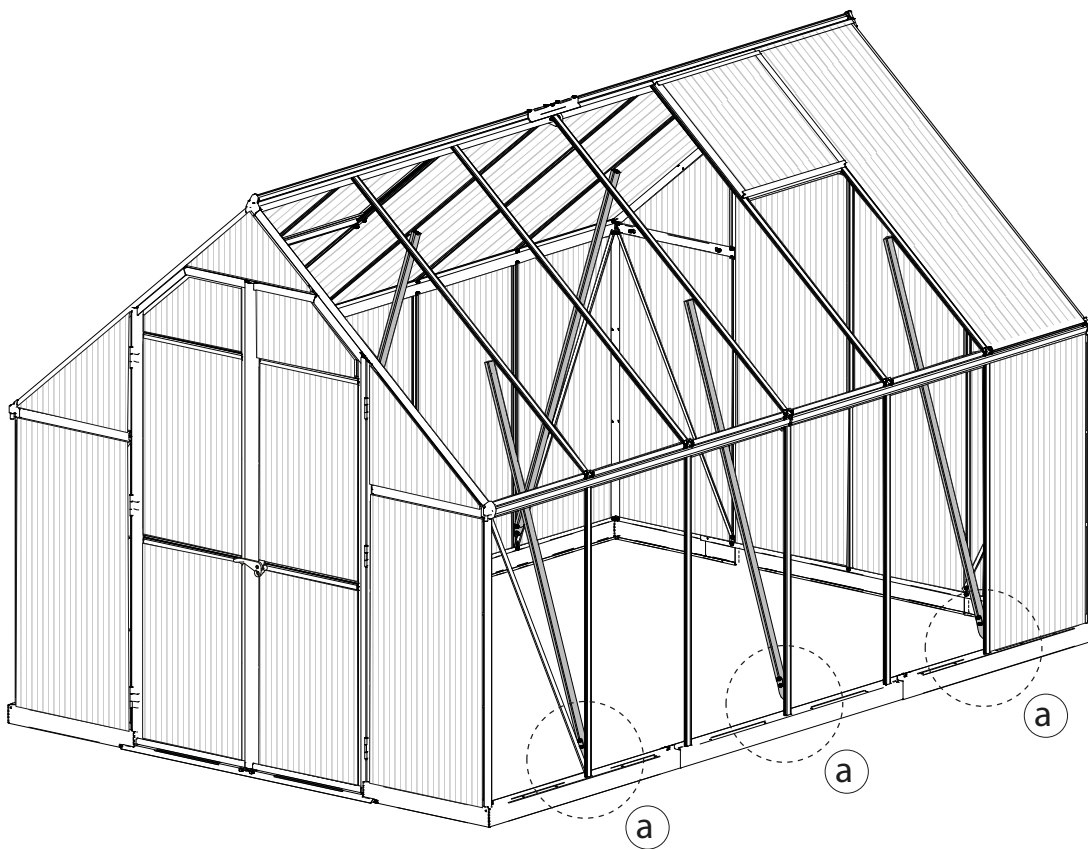




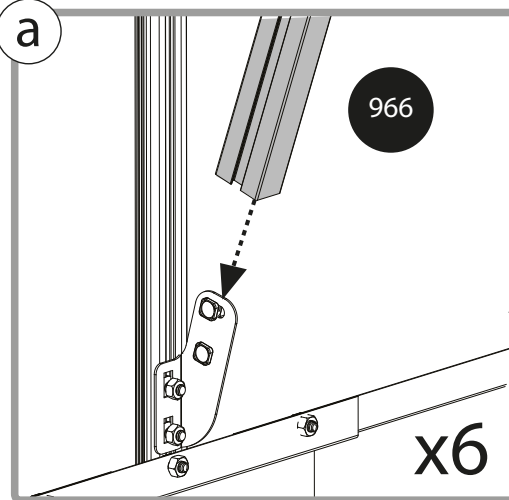
966



x6

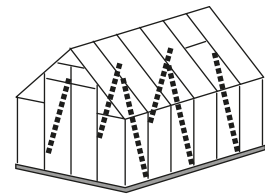


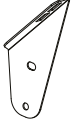



a

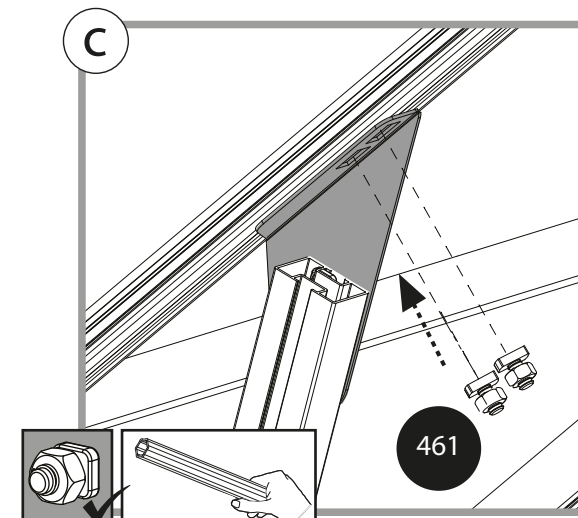
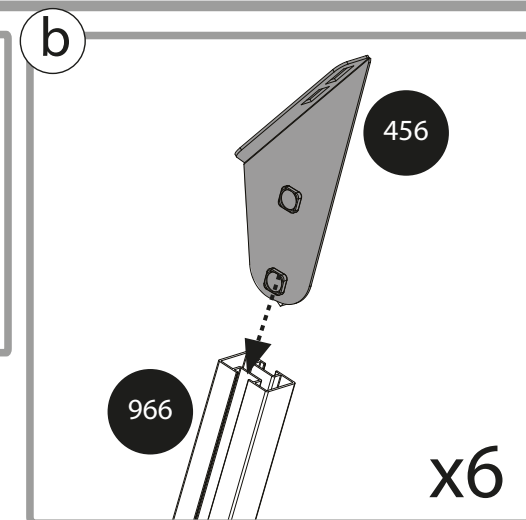
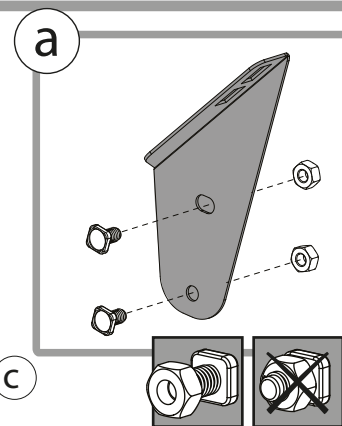
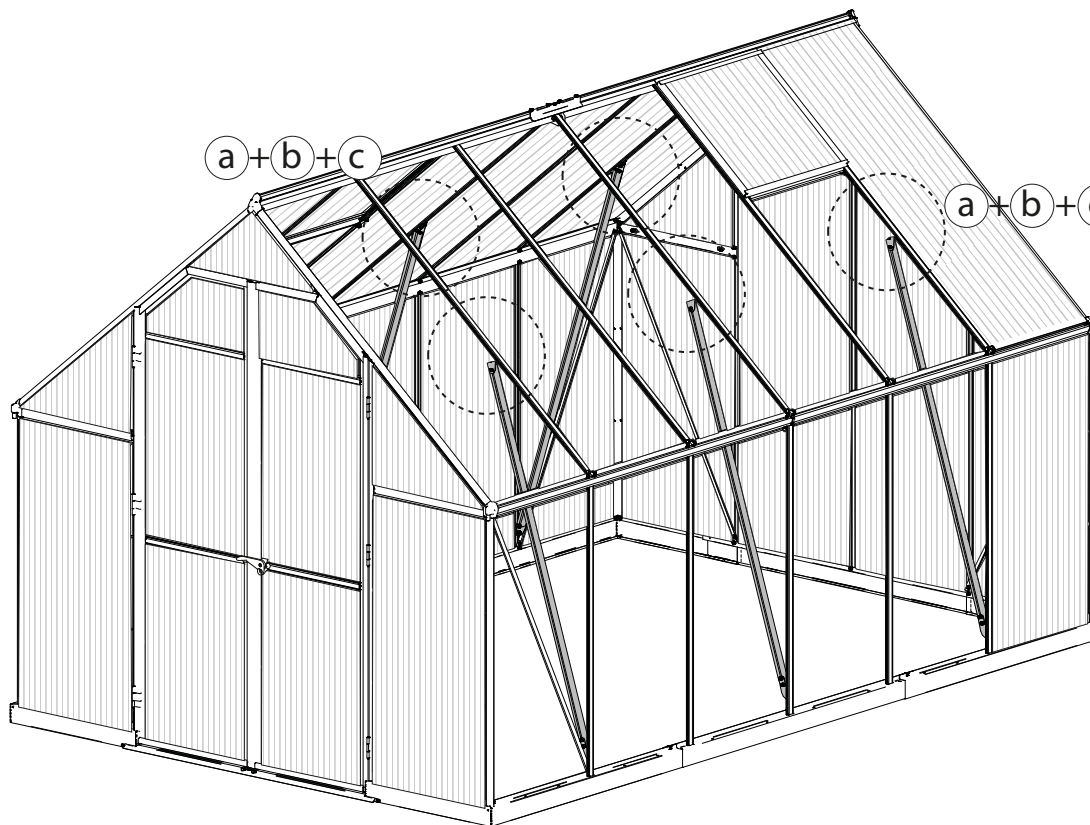


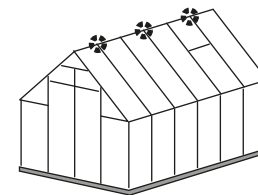
966

x6

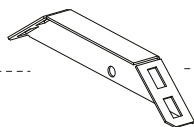


- 456  x6
- 461  x12
- 412  x24
- 411  x12





459



x3

461

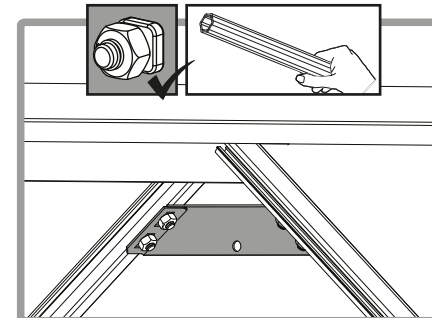
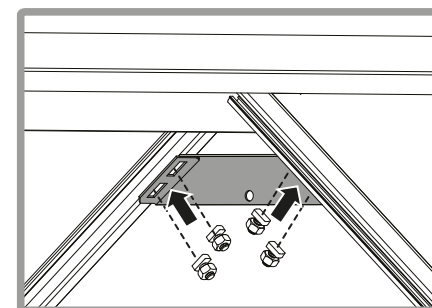
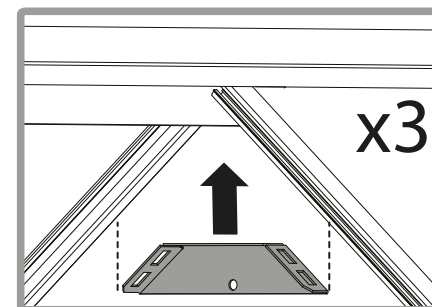
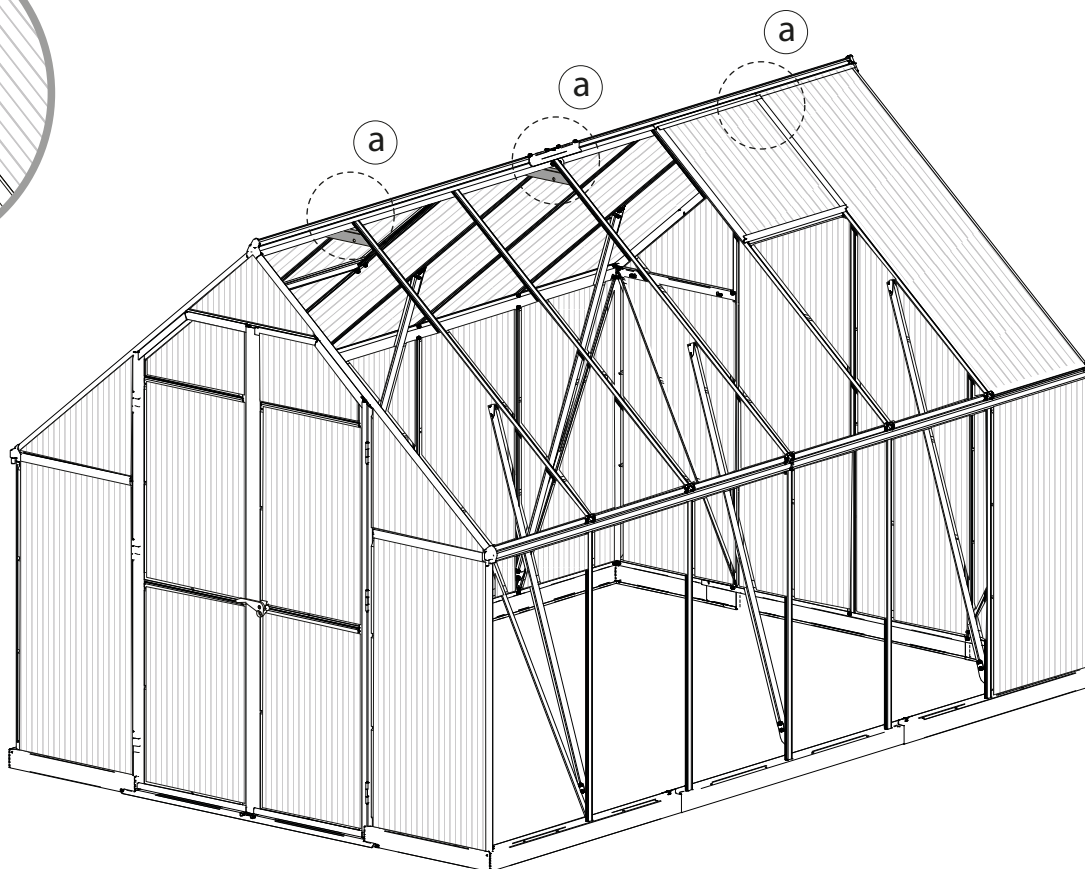
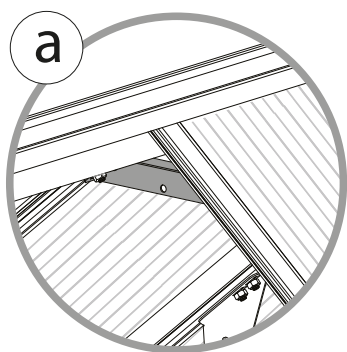


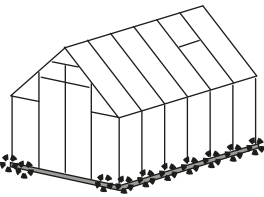
x12

412

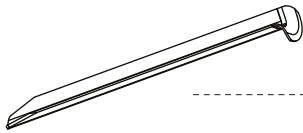


x12





M96 x6



P328 x36

