

# ASSEMBLY INSTRUCTIONS Trellis Column

20", 30" AND 40" MODELS

## PLEASE READ COMPLETELY BEFORE YOU BEGIN ASSEMBLY

# CHECK BOX FOR THESE CONTENTS

1 Square Frame (2)

Trellis Panels (4)

Top Tray (1)

# HARDWARE

• Wood Screws (8)

# TOOLS

- Phillips Screwdriver (electric driver recommended)
- Wooden stakes (2-4—optional for anchoring column)
- Mallet or Hammer (optional for installing stakes)

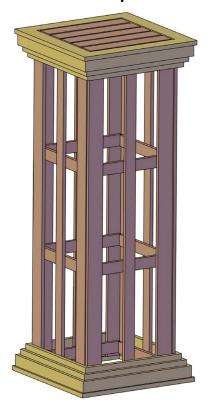
# NOTE

The column trellis shown in these instructions is the 30" model. These instructions also apply to the 20" and 40" models.

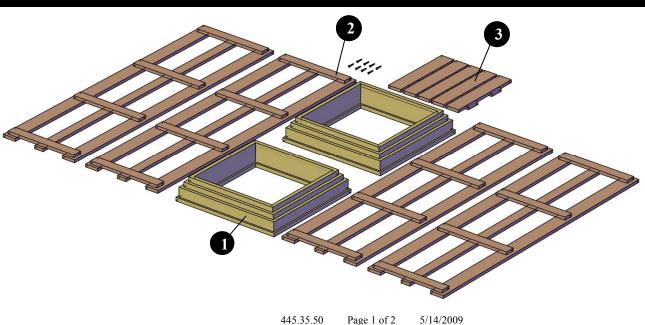
Your column has been finished with a high quality, water-based stain to provide lasting beauty. Painting is not required. If you choose to customize the look of your column by painting it, we recommend that you do so before assembly. Use a latex based paint and be careful not to cover pre-drilled holes.

# Finished Assembly

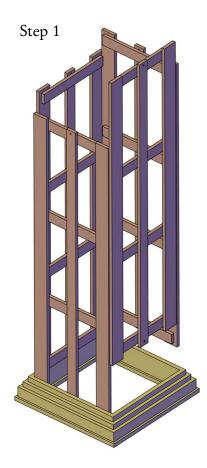
 $\mathbf{C20}$ 

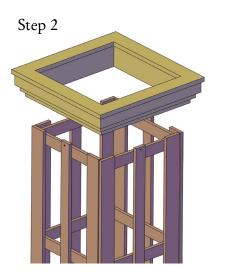


# PARTS



## ASSEMBLY STEPS







### Step 1

Place square frame on the ground, Place the trellis panel inside the frame. Note: Panels will overlap @ each corner

#### Step 2

Slide the second frame on top of the trellis panels

#### Step 3

Attach in the trellis panels to frame using the wood screws through pre drilled holes. Turn over and repeat on other end.

## SECURING THE COLUMN

We recommend staking the column to the ground to prevent the structure from tipping or falling during inclement weather conditions.

Use simple wood stakes (not included), which can be found at most garden or hardware stores. Drive the wood stakes into the ground on the inside corners of the structure, screw the stakes to the column. Use a minimum of two stakes at opposing corners. Drive the stakes a minimum of 10" into the ground.

If securing the column to a solid wood dock or patio floor, you may want to use galvanized "L" brackets instead of stakes.

LWO Corporation 3841 N. Columbia Blvd. Portland, Oregon 97217 (503) 286-5372 (800) 459-8718

www.arboria.com



Visit Arboria.com for more product information, accessories and the latest new products from Arboria.

Creating positive space outdoors.

445.35.50 Page 2 of 2 6/16/2009