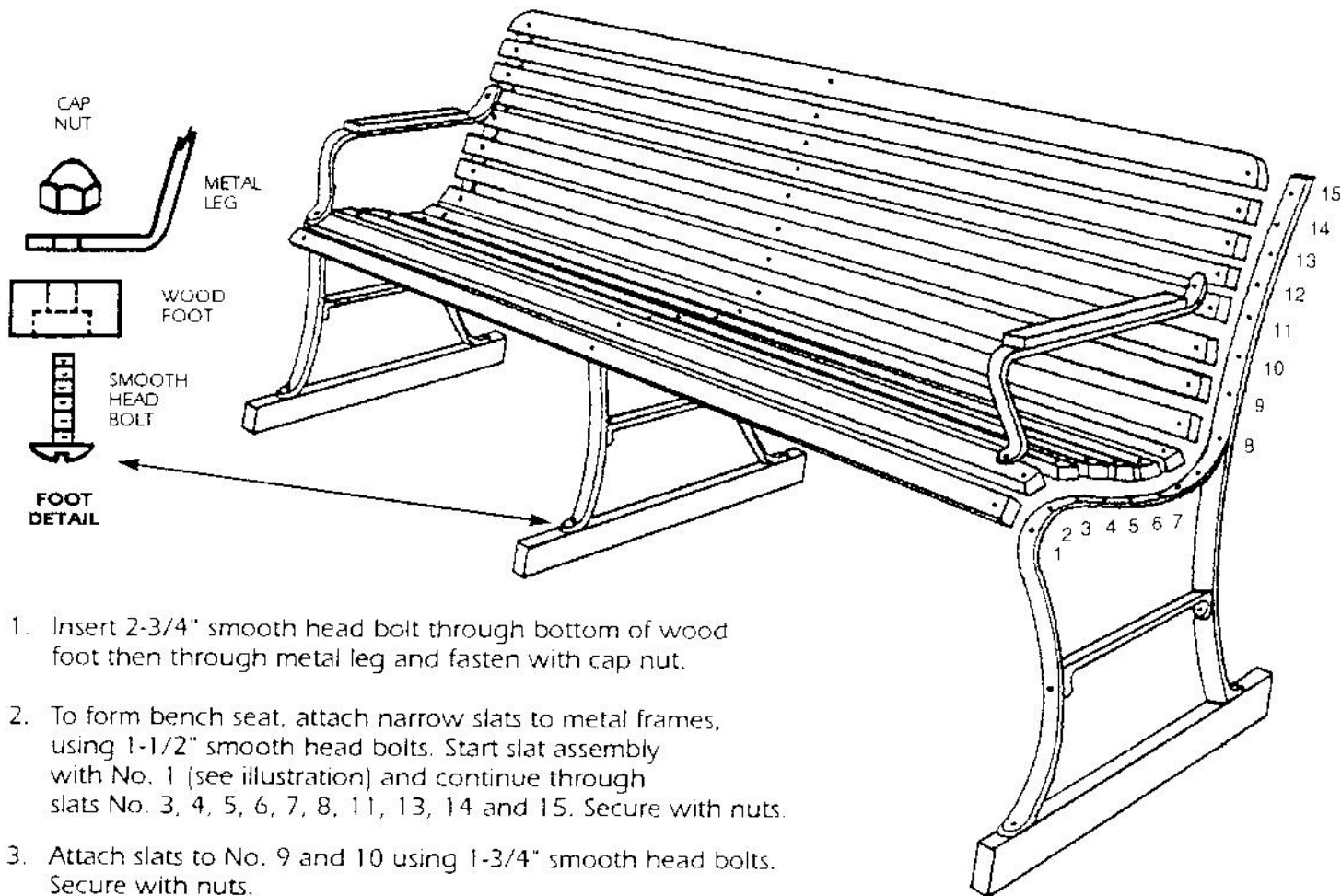


ASSEMBLY INSTRUCTIONS

PADDOCK BENCH with ARMS

MODEL NO. 71145
HARDWARE BAG NO. SA6697

Thank you for purchasing an Algoma Paddock Bench. Please check that all parts are contained. Separate hardware according to size. Do not tighten bolted joints until assembly is complete.



1. Insert 2-3/4" smooth head bolt through bottom of wood foot then through metal leg and fasten with cap nut.
2. To form bench seat, attach narrow slats to metal frames, using 1-1/2" smooth head bolts. Start slat assembly with No. 1 (see illustration) and continue through slats No. 3, 4, 5, 6, 7, 8, 11, 13, 14 and 15. Secure with nuts.
3. Attach slats to No. 9 and 10 using 1-3/4" smooth head bolts. Secure with nuts.
4. Attach formed arm rests to metal arms using 1-1/2" bolt. Make one right and one left assembly by positioning arm rests to metal arms in opposite directions.
5. Place No.2 slat in position, attach arm assembly by using 1-3/4" slotted head bolt. Insert bolt through foot of arm, slat and leg assembly. Secure with nut. Repeat with opposite arm.
6. Place No. 12 slat in position, using 1-3/4" slotted head bolts, insert bolt through arm, slat and leg assembly. Secure with nut. Repeat with second arm assembly.
7. Using 1-3/4" smooth head bolts, attach slats No. 2 and 12 to center leg. Secure with nuts.
8. Tighten all nuts. THE PADDOCK BENCH IS COMPLETE.

NOTE: Due to climate conditions, wood and/or metal are potentially subject to expansion and contraction. Therefore, it is highly recommended that this product be examined carefully at least twice a year for possible adjustments. This is especially true for nuts, bolts, washers, and screws.

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